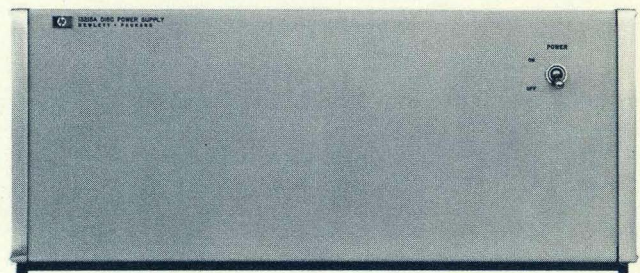


OPERATING AND SERVICE MANUAL

13215A
DISC POWER
SUPPLY



HEWLETT  PACKARD

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OPERATING AND SERVICE MANUAL

13215A

**DISC POWER SUPPLY
(FOR THE 7900A DISC DRIVE)**

Serial Numbers Prefixed: 1515

Note

This manual may be backdated to cover earlier versions of the Disc Power Supply by incorporating appropriate backdating information from Appendix A.

LIST OF EFFECTIVE PAGES

Changed pages are identified by a change number adjacent to the page number. Changed information is indicated by a vertical line in the margin of the page. Original pages (Change 0) do not include a change number. Insert latest changed pages and destroy superseded pages.

Change 0 (Original) MAR 1977

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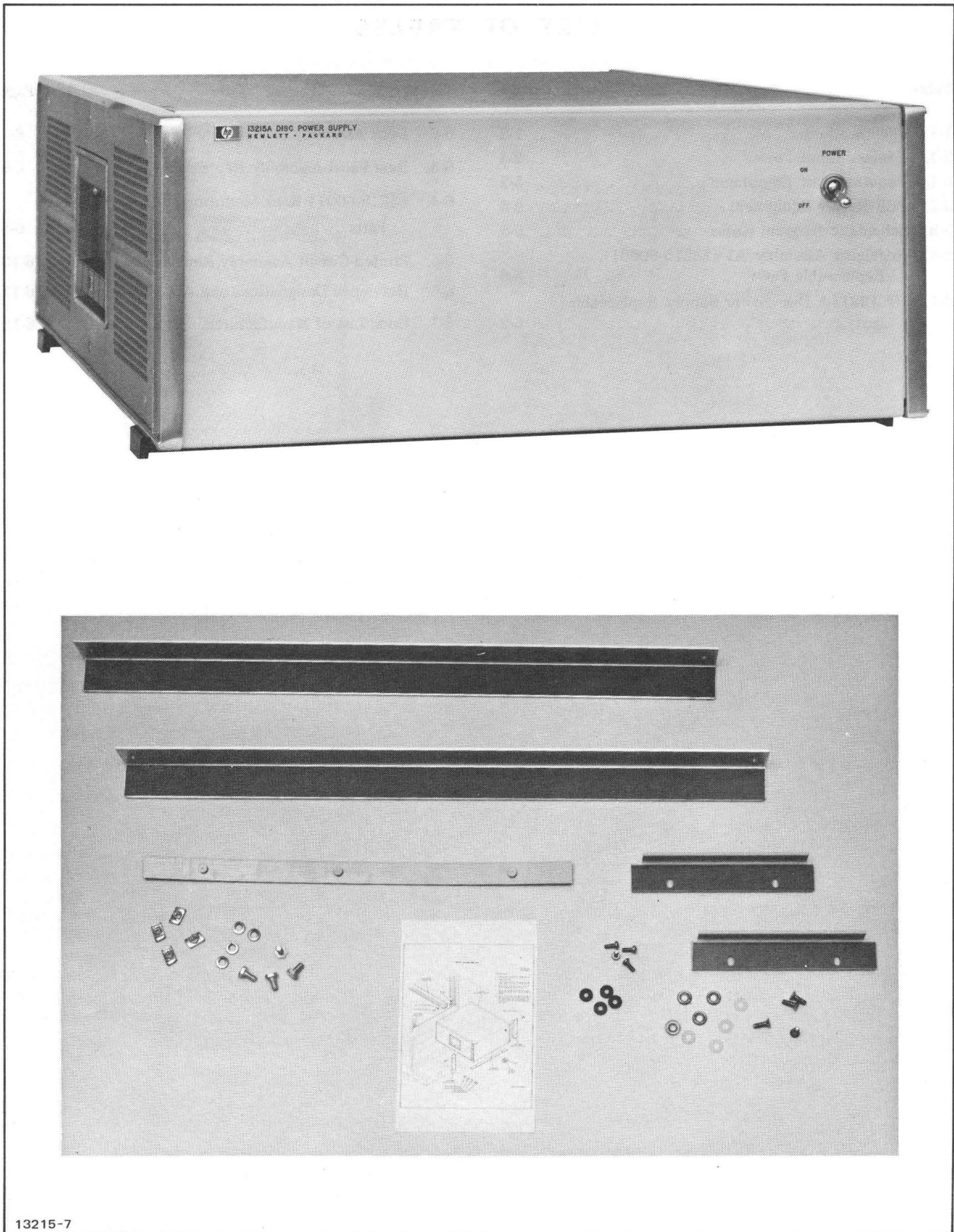
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SECTION I

GENERAL INFORMATION

1-1. INTRODUCTION.

1-2. This manual contains the information required to install, operate, test, adjust, and troubleshoot the Hewlett-Packard 13215A Disc Power Supply. This section covers a general description identification, specifications, options, accessories, related manuals and other basic information. Figure 1-1 shows the disc power supply.

1-3. The various sections in this manual provide information for the disc power supply as follows:

a. SECTION II, INSTALLATION. Provides information relative to unpacking and incoming inspection, power requirements, mounting, checkout, packing and shipping, etc.

b. SECTION III, OPERATION. Provides information relative to operating controls and indicators and the operating instructions for the disc power supply.

c. SECTION IV, THEORY OF OPERATION. Provides an overall functional description and an overall block diagram.

d. SECTION V, MAINTENANCE. Provides preventive maintenance information, maintenance precautions, repair information, a list of required test equipment, performance tests, adjustment procedures, troubleshooting, schematic diagram notes, and printed-circuit assembly schematic and parts location diagrams.

e. SECTION VI, REPLACEABLE PARTS. Provides ordering information for all replaceable parts and assemblies and parts location drawings and parts listings.

1-4. GENERAL DESCRIPTION.

1-5. The disc power supply provides operating power for the Hewlett-Packard 7900A Disc Drive. The disc power supply provides three regulated, constant dc voltage supplies, two unregulated dc voltage supplies (+24 and -24 volts), and ac voltage to operate the disc drive ac motors. The three regulated supplies (+5, +12, and -12 volts) use foldback current limiting for overload protection.

1-6. IDENTIFICATION.

1-7. Hewlett-Packard product identification can be made by reviewing the sticker on the rear panel (see figure 1-2). Hewlett-Packard products carry a model number, an option number listing, and a ten-digit serial number. The model number corresponds to the placarding on the front

panel and the option number(s) indicate those options that the customer has specified.

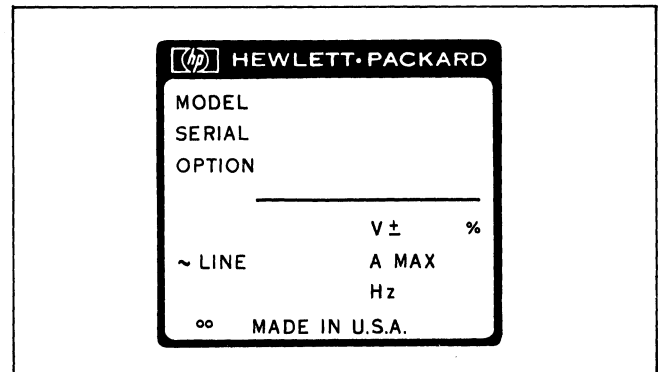


Figure 1-2. Product Identification Sticker

1-8. Hewlett-Packard identifies each unit with a two-section serial number (0000A-00000). The first four digits are a serial number prefix used to identify a particular unit configuration. The letter identifies the country in which the unit was manufactured. The last five digits identify each specific unit. If the serial number prefix on the unit does not agree with the prefix on the title page of this manual, there are differences between that unit and the unit described in this manual. These differences are described in manual supplements supplied with the manual or available at the nearest HP Sales and Service Office, or in the back-dating information in the back of this manual.

1-9. Printed-circuit assembly (PCA) revisions are identified by a letter, a series code, and a division code marked beneath the part number on the PCA. The letter identifies the revision of the etched trace pattern on the unloaded PCA. The four-digit series code pertains to the electrical characteristics of the loaded PCA and the positions of the components. The two-digit division code identifies the division of Hewlett-Packard that manufactured the PCA. If the series code number does not correspond exactly with the code number on the schematic diagram in this manual, the PCA differs from the one described in this manual. These differences are covered in manual supplements available at the nearest HP Sales and Service Office.

1-10. SPECIFICATIONS.

1-11. Specifications for the disc power supply are listed in table 1-1.

1-12. ACCESSORIES.

1-13. A 13215-60011 Rack Mounting Accessory Kit is available to mount the disc power supply in a standard (EIA) 19-inch rack.

Table 1-1. Specifications

INPUT CHARACTERISTICS	Overvoltage Protection:
120 Vac $\pm 10\%$, 60 Hz $\pm 2\%$ with 15A type plug	Overvoltage protection is provided in the disc drive for all regulated voltages.
OUTPUT CHARACTERISTICS	Output Terminals:
+5 ± 0.1 Vdc at 4.5A regulated	Output terminals are located at the rear of the unit on a terminal barrier strip. Access to the barrier strip can be made by removal of the barrier cover.
+12 ± 0.3 Vdc at 1.3A regulated	
-12 ± 0.5 Vdc at 1A regulated	
+24 Vdc $\pm 20\%$ at 4A unregulated	
-24 Vdc $\pm 20\%$ at 4A unregulated	
TEMPERATURE RANGES	Cooling:
Operating: 10° to 40°C (50° to 104°F), intake temperature	Forced air is provided by an internal fan at the rear of the power supply.
Storage: -20° to 65°C (-29° to 169°F)	GENERAL
HUMIDITY	Dimensions:
8% to 95% Non condensing	7 in. high by 16-3/4 in. wide by 19-3/4 in. deep (178 x 426 x 502 mm)
GENERAL CHARACTERISTICS	Weight:
Overload Protection:	Net: 55 lb (25,0 kg)
All regulated voltages have a foldback current-limiting circuit protecting the supply from overloads, including a direct short-circuit across the output terminals. All unregulated supplies are fused.	Shipping: 61 lb (28,0 kg)
	Power Cable:
	7-foot, 3-wire, detachable

1-14. OPTIONS.

1-15. Options are factory modifications of a standard disc power supply that are requested by the customer. Option 001 units are factory wired for 240 Vac 50/60 Hz input power. Section II of this manual provides information for restrapping these units for 100, 120, 200, and 220 Vac 50/60 Hz input power.

1-16. RELATED MANUALS.

1-17. The HP 13215A Disc Power Supply provides the +5, +12, -12, and ± 24 Vdc and 120 Vac power for the HP 7900A Disc Drive. All the information relative to interconnection for these two units can be found in this operating and service manual. For information relative to the disc drive refer to the HP 7900A Disc Drive Operating and Service Manual, part number 07900-90002.

SECTION II

INSTALLATION

2-1. INTRODUCTION.

2-2. This section contains information on unpacking and incoming inspection, input power requirements, mounting, checkout, and shipping instructions for the disc power supply.

2-3. UNPACKING AND INSPECTION.

2-4. If the shipping carton is damaged upon receipt, request that the carrier's agent be present when the unit is unpacked. Inspect the unit for damage (scratches, dents, broken parts, etc). If the unit is damaged and fails to meet specifications, notify the carrier and the nearest HP Sales and Service Office immediately. (HP Sales and Service Offices are listed at the back of this manual.) Retain the shipping container and the packing material for the carrier's inspection. Hewlett-Packard will arrange for repair or replacement of the damaged unit without waiting for any claims against the carrier to be settled.

2-5. POWER REQUIREMENTS.

2-6. This power supply may be run continuously from the following power sources.

- 100 Vac $\pm 10\%$, 50/60 Hz $\pm 2\%$
- 120 Vac $\pm 10\%$, 50/60 Hz $\pm 2\%$
- 200 Vac $\pm 10\%$, 50/60 Hz $\pm 2\%$
- 220 Vac $\pm 10\%$, 50/60 Hz $\pm 2\%$
- 240 Vac $\pm 10\%$, 50/60 Hz $\pm 2\%$

Note

The unit is available from the factory in the standard 120 Vac 50/60 Hz and optional 240 Vac 50/60 Hz configurations described in table 1-1 and paragraph 1-14. However, the unit may be wired on-site for the above 50/60 Hz power sources by following the wiring diagrams in figures 2-1 thru 2-4.

2-7. Unless specified by an option number, the unit as shipped from the factory is wired for 120 Vac 50/60 Hz operation. The input current required when operated with a HP 7900A Disc Drive at 120 Vac is 4.1 amperes at full load. Connections for all input power combinations are described in table 2-1 and shown in figures 2-1 thru 2-4.

2-8. POWER CABLE.

2-9. To protect operating personnel, the National Electrical Manufacturers Association (NEMA) recommends that

the unit panel and chassis be grounded. This unit is equipped with a three conductor power cable. The third conductor is the ground conductor and when the cable is plugged into an appropriate receptacle, the unit is grounded. The offset pin on the power cable three-prong connector is the ground connection.

2-10. Option 001 units are equipped with a three-conductor power cable for 200-, 220-, or 240-Vac operation. The power cable provided has a plug that maintains the grounding feature described in paragraph 2-9 and has an appropriate pin pattern for the ac receptacle to be used.

WARNING

A power cable that maintains the grounding feature described in paragraph 2-9 must be used or injury to operating personnel might result.

2-11. MOUNTING.

2-12. The power supply is shipped ready for operation. It is necessary only to connect the detachable power cable to the power supply and to the AC power source.

2-13. The unit is air cooled. Sufficient space should be allotted so that a free flow of cooling air can reach the rear of the unit when it is in operation. Intake air temperature at the fan must not exceed 40°C (104°F).

2-14. Accessory hardware for mounting the disc power supply in a standard (EIA) 19-inch rack cabinet is shown in figure 2-5. To install the rack mounting kit:

- a. Remove feet by pushing foot release buttons.
- b. Attach filler strip.
- c. Attach right and left mounting ears to disc power supply using number 8-32, 7/16-inch screws (eight).
- d. Attach support rails to rack cabinet using 1/4-inch screws, lockwashers, and nuts (four sets).
- e. Attach right and left mounting ears to rack cabinet using number 10-32, 5/8-inch screws and washers (four sets).
- f. Care must be taken that upper and lower panels or instrumentation do not contact the disc power supply and rack cabinet or the isolation feature of the rack mounting kit will be defeated.

Note

The mounting kit is designed to isolate the power-supply chassis from the cabinet-rack. The power-supply chassis is internally connected to the primary power distribution ground line (green wire). Isolating the chassis from the cabinet rack provides an extra measure of noise immunity in the disc system by providing a single point ground.

2-15. CHECKOUT.

2-16. Prior to connecting the HP 13215A Disc Power Supply to the HP 7900A Disc Drive, use an HP 427A Multi-Function Meter or equivalent to check the five drive supply voltages below:

TB2-1	Ground
TB2-2	Ground
TB2-3	+5 Vdc $\pm 2\%$
TB2-4	-12 Vdc $\pm 5\%$
TB2-5	+12 Vdc $\pm 3\%$
TB2-6	Ground
TB2-7	+24 Vdc $\pm 20\%$
TB2-8	-24 Vdc $\pm 20\%$

2-17 If the electrical performance is not within specifications and a circuit malfunction is not suspected, refer to paragraph 5-12 for adjustment procedures.

2-18. If the electrical performance of the disc power supply is within specifications, attach HP 13215A Disc Power Supply dc cable W1 to the disc power supply as follows (see figure 2-6):

<u>WIRE COLOR</u>		<u>TB2-</u>	<u>VOLTAGE</u>
two shields	to	1	Ground
black	to	2	Ground
white-red-black	to	3	+5 Vdc
white-violet	to	4	-12 Vdc
white-red	to	5	+12 Vdc
black	to	6	Ground
red-black	to	7	+24 Vdc
violet-black	to	8	-24 Vdc

2-19. Attach HP 7900A Disc Drive ac cable W1 to the disc power supply as follows:

<u>WIRE COLOR</u>		<u>TB1-</u>
black	to	2
white-gray	to	6
green-yellow	to	9
shield	to	9

2-20. After the disc power supply and disc drive are completely installed, refer to paragraph 5-9 for performance tests.

2-21. SHIPPING INSTRUCTIONS.**2-22. USING ORIGINAL PACKAGING.**

2-23. The same containers and materials used in factory packaging can be obtained through the Hewlett-Packard Sales and Service Offices listed at the rear of this manual. If the unit is being returned to Hewlett-Packard for servicing, attach a tag indicating the type of service or repair required, return address, model number, and full serial number. Also, mark the container FRAGILE to assure careful handling. In any correspondence, refer to the unit by model number, full serial number, and option numbers, if any.

2-24. USING OTHER PACKAGING.

2-25. The following general instructions should be used for repackaging with commercially-available materials:

a. Wrap the unit in heavy paper or plastic. (If shipping to a Hewlett-Packard Sales and Service Office, attach a tag indicating the type of service required, return address, model number, and full serial number.)

b. Use a strong shipping container. A double-wall carton made of 350 pound test material is adequate.

c. Use enough shock-absorbing material (3- to 4-inch layer) around all sides of the unit to provide firm cushioning and prevent movement inside the container. Protect the control panel with cardboard.

d. Seal the shipping container securely and mark it FRAGILE to assure careful handling.

e. In any correspondence, refer to the unit by model number, full serial number, and option numbers, if any.

Table 2-1. Primary Input Power

POWER SUPPLY WIRING FOR 100 Vac, 50/60 Hz (See figure 2-1.)		
TB1 PIN	VOLTAGE	DESCRIPTION
5 & 6 2 & 6 1 & 7	100 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2%	Input power (Jumper 4 to 5, 6 to 7) Output power to motors in disc drive Output to fan in disc power supply
POWER SUPPLY WIRING FOR 120 Vac, 50/60 Hz (See figure 2-2.)		
TB1 PIN	VOLTAGE	DESCRIPTION
1 & 6 2 & 6 1 & 7	120 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2%	Input power (Jumper 1 to 2, 6 to 7) Output power to motors in disc drive Output to fan in disc power supply
POWER SUPPLY WIRING FOR 200 Vac, 50/60 Hz, 1-PHASE (See figure 2-3.)		
TB1 PIN	VOLTAGE	DESCRIPTION
5 & 6 2 & 6 1 & 7	200 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/50 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2%	Input Power (Jumper 7 to 8, 3 to 4) Output power to motors in disc drive Output to fan in disc power supply
POWER SUPPLY WIRING FOR 220 Vac, 50/60 Hz, 1-PHASE (See figure 2-3.)		
TB1 PIN	VOLTAGE	DESCRIPTION
5 & 6 2 & 6 1 & 7	220 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2%	Input power (Jumper 7 to 8, 2 to 3) Output power to motors in disc drive Output to fan in disc power supply
POWER SUPPLY WIRING FOR 240 Vac, 50/60 Hz, 1-PHASE (See figure 2-4.)		
TB1 PIN	VOLTAGE	DESCRIPTION
1 & 6 2 & 6 1 & 7	240 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2% 120 Vac \pm 10%, 50/60 Hz \pm 2%	Input power (Jumper 7 to 8, 2 to 3) Output power to motors in disc drive Output to fan in disc power supply

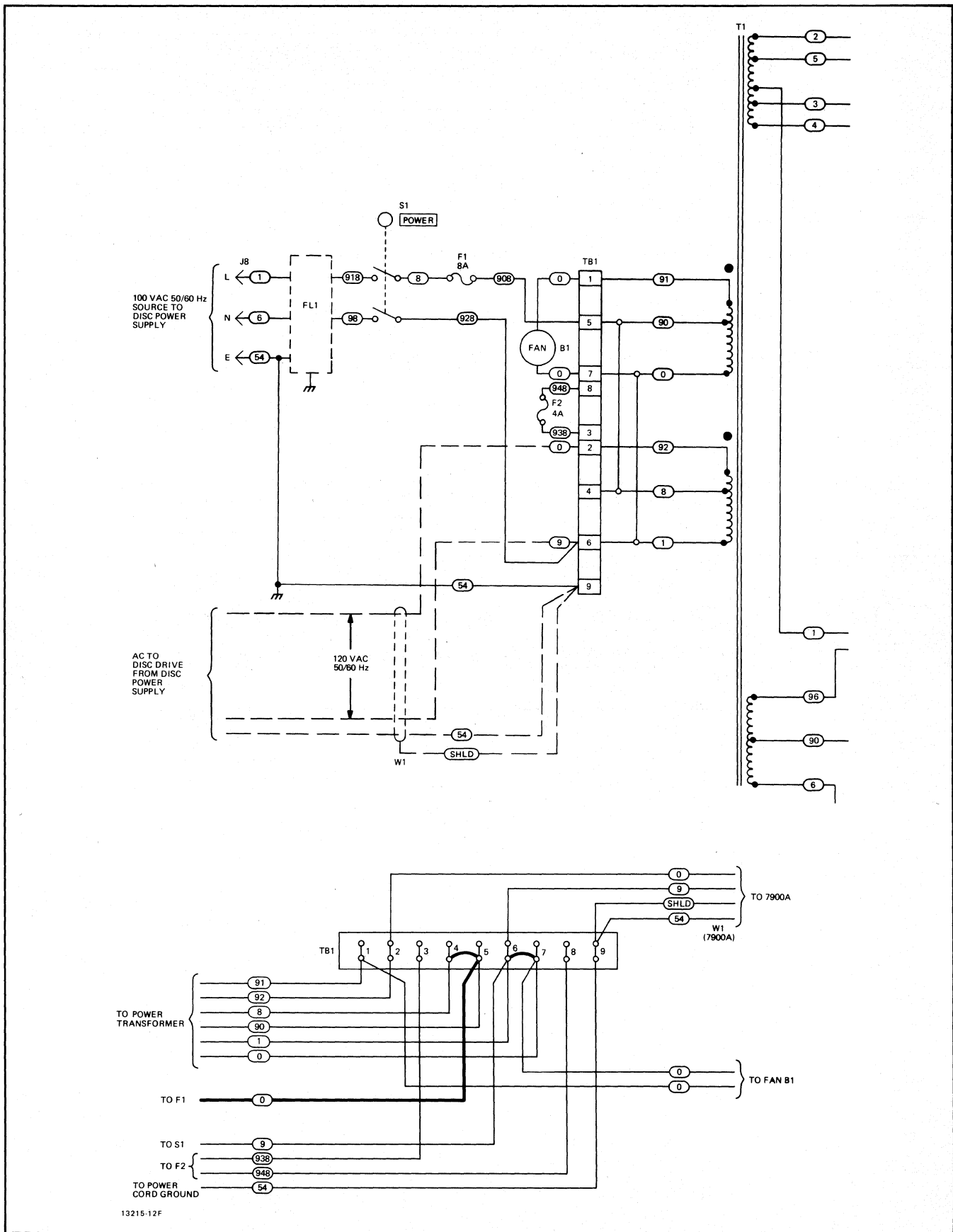


Figure 2-1. Power Supply Wiring for 100 Vac, 50/60 Hz

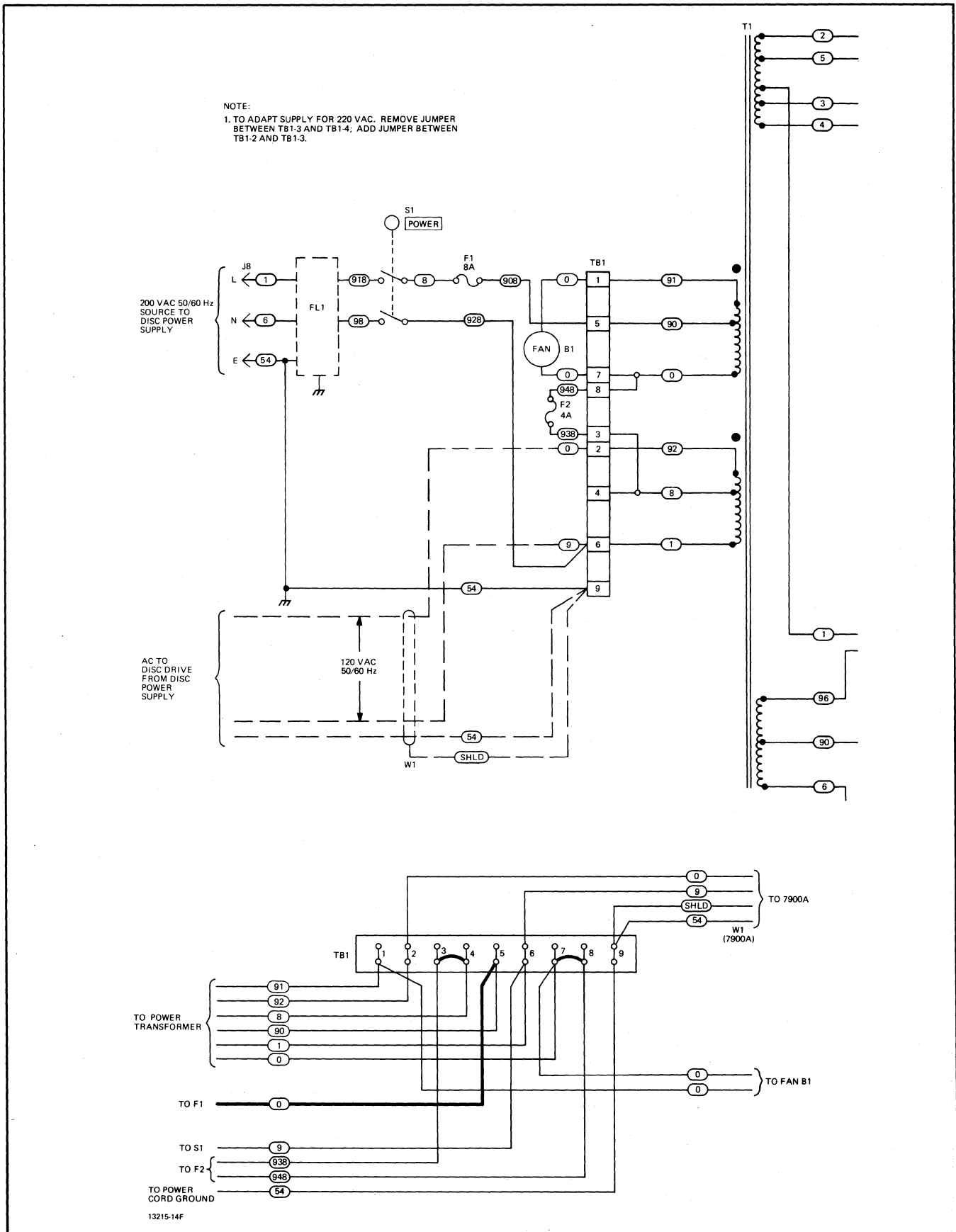


Figure 2-3. Power Supply Wiring for 200 Vac, 50/60 Hz

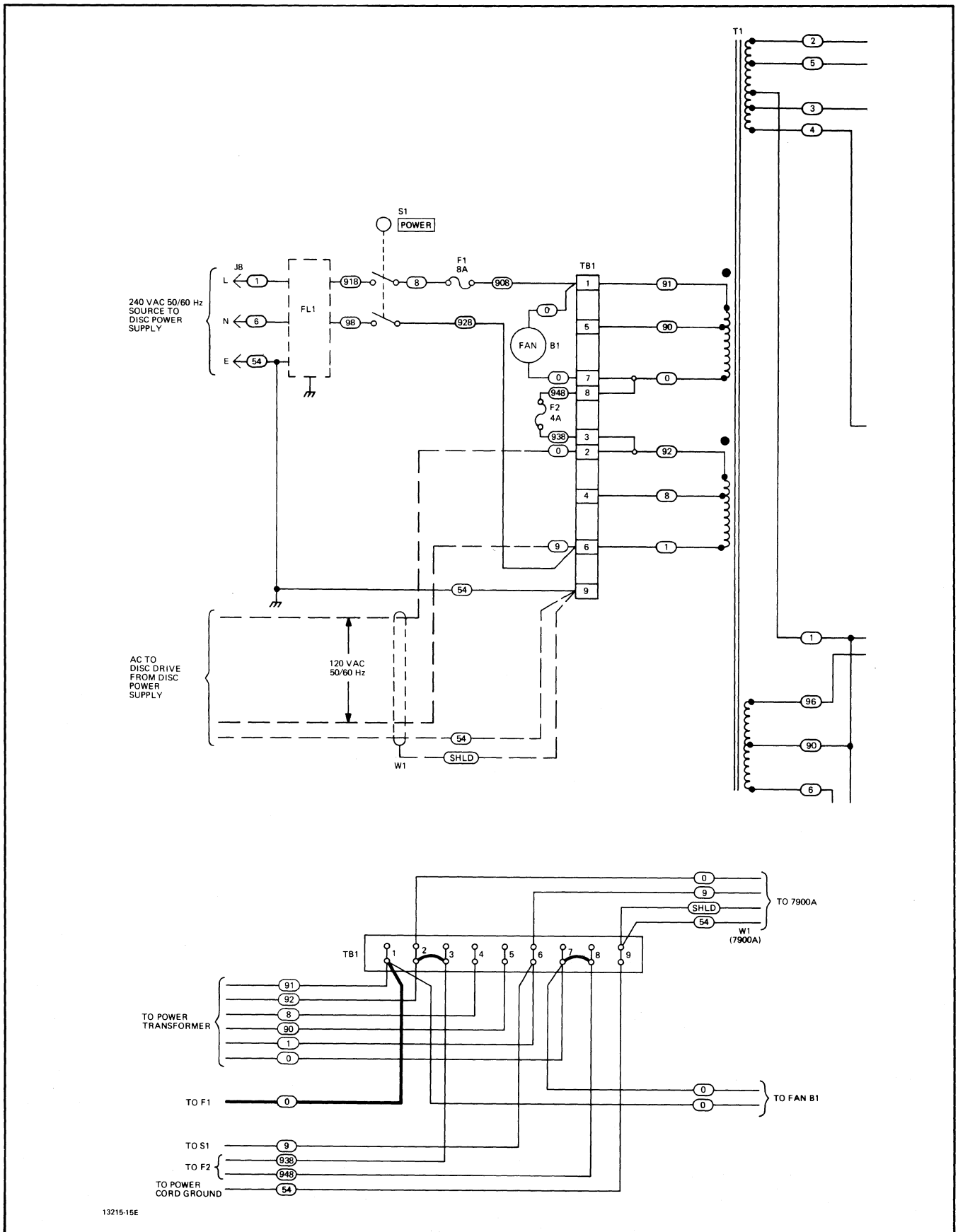
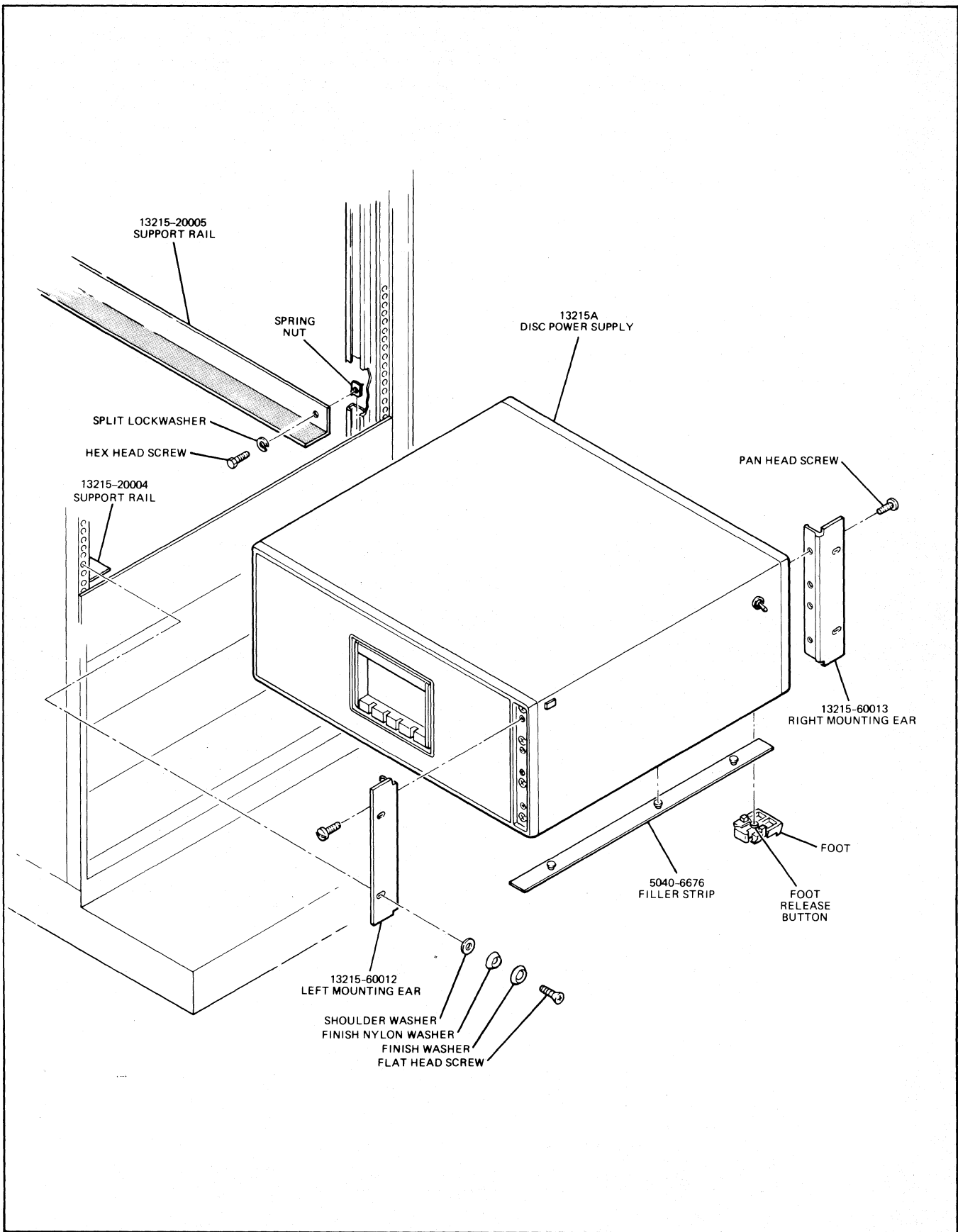
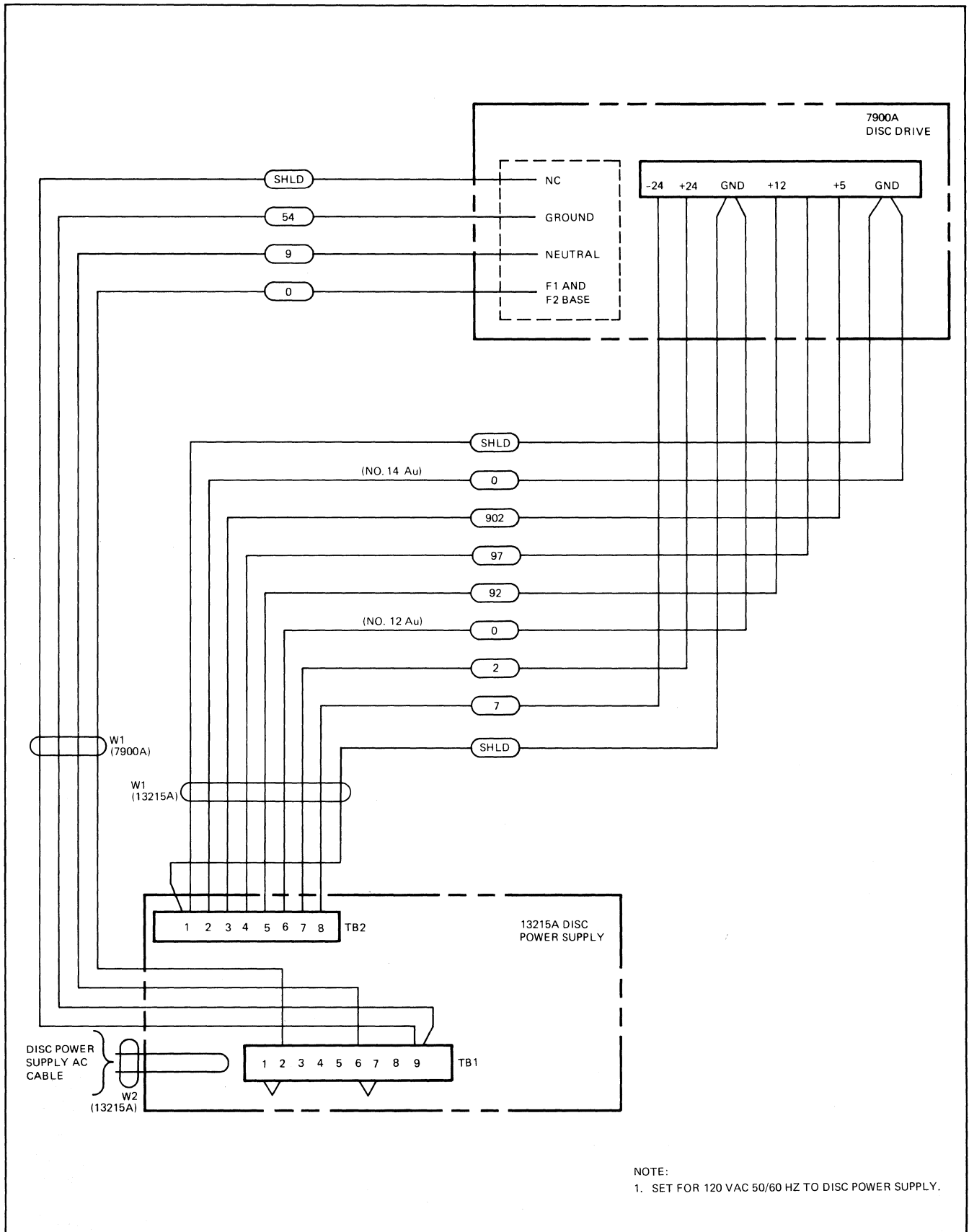


Figure 2-4. Power Supply Wiring for 240 Vac, 50/60 Hz



13215-17A

Figure 2-5. Conversion to Rack Mounting



13215-4D

Figure 2-6. Disc Drive/Disc Power Supply Connecting Diagram

SECTION III OPERATION

3-1. INTRODUCTION.

3-2. This section provides operating instructions for the disc power supply. Operating instructions for the HP 7900A Disc Drive, which must be interconnected with the disc power supply, are not included in this manual except as required in installation procedures. The operator should be thoroughly familiar with the disc drive and have the appropriate manual on hand.

3-3. OPERATING CONTROLS AND INDICATORS.

3-4. Front and rear panel controls, indicators, and terminals of the disc power supply are identified in figure 3-1.

3-5. OPERATING INSTRUCTIONS.

3-6. Set the power switch (on the front panel) to ON. The DRIVE POWER lamp on the front panel of the disc drive will light indicating that the disc power supply is operational.

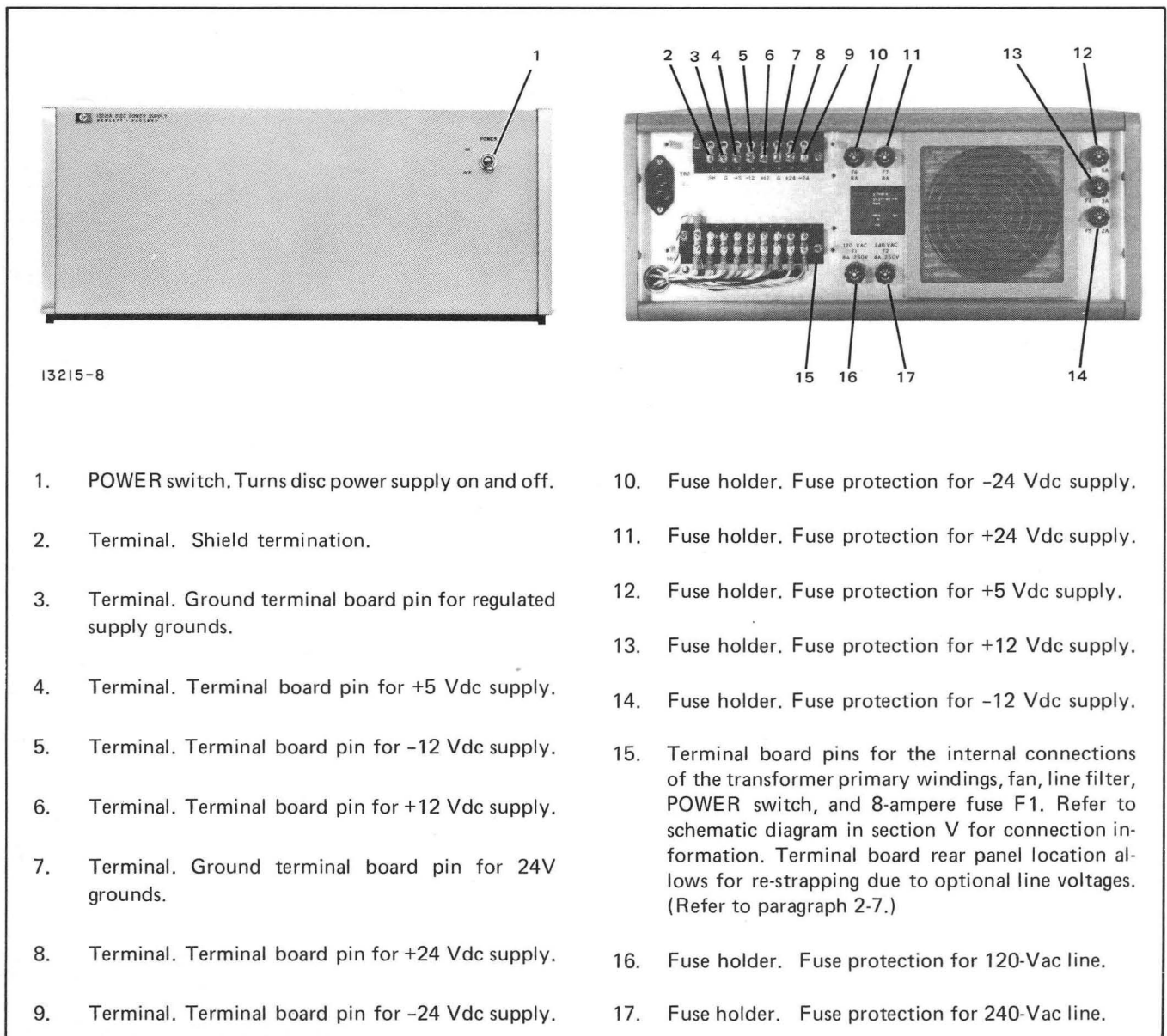


Figure 3-1. Disc Power Supply Front and Rear Panel Features

SECTION IV

THEORY OF OPERATION

4-1. INTRODUCTION.

4-2. This section contains an overall functional description and an overall block diagram for the disc power supply regulators. Detailed theory for the unit regulator circuits appear in section V, adjacent to the schematic diagram.

4-3. OVERALL FUNCTIONAL DESCRIPTION.

4-4. An overall block diagram of the regulated supplies is shown in figure 4-1. During operation, the input line voltage passes through the power transformer to the rectifiers and filters. The rectifier-filters convert the ac input to unregulated +5, +12, -12, +24 and -24 volt dc supplies. The unregulated +5, +12, and -12 volt supplies are fed to the regulator board. The +5, +12 and -12 Vdc regulators alter conduction to maintain constant output voltage and provide foldback current limiting. The unregulated +24 and -24 volt supplies are used directly by the disc drive.

4-5. FOLDBACK CURRENT LIMITING.

4-6. Foldback current limiting is provided by sensing the voltage developed across the current sense resistors. The voltages sensed are used to control the output current of the regulator. The foldback current limiting circuit alters the series regulator conduction so that the power dissipated in the series regulator transistors remains within safe operating limits. The regulators can operate into a short circuit without damage. Short-circuit current is reduced to a value substantially below the full load capabilities of the regulators.

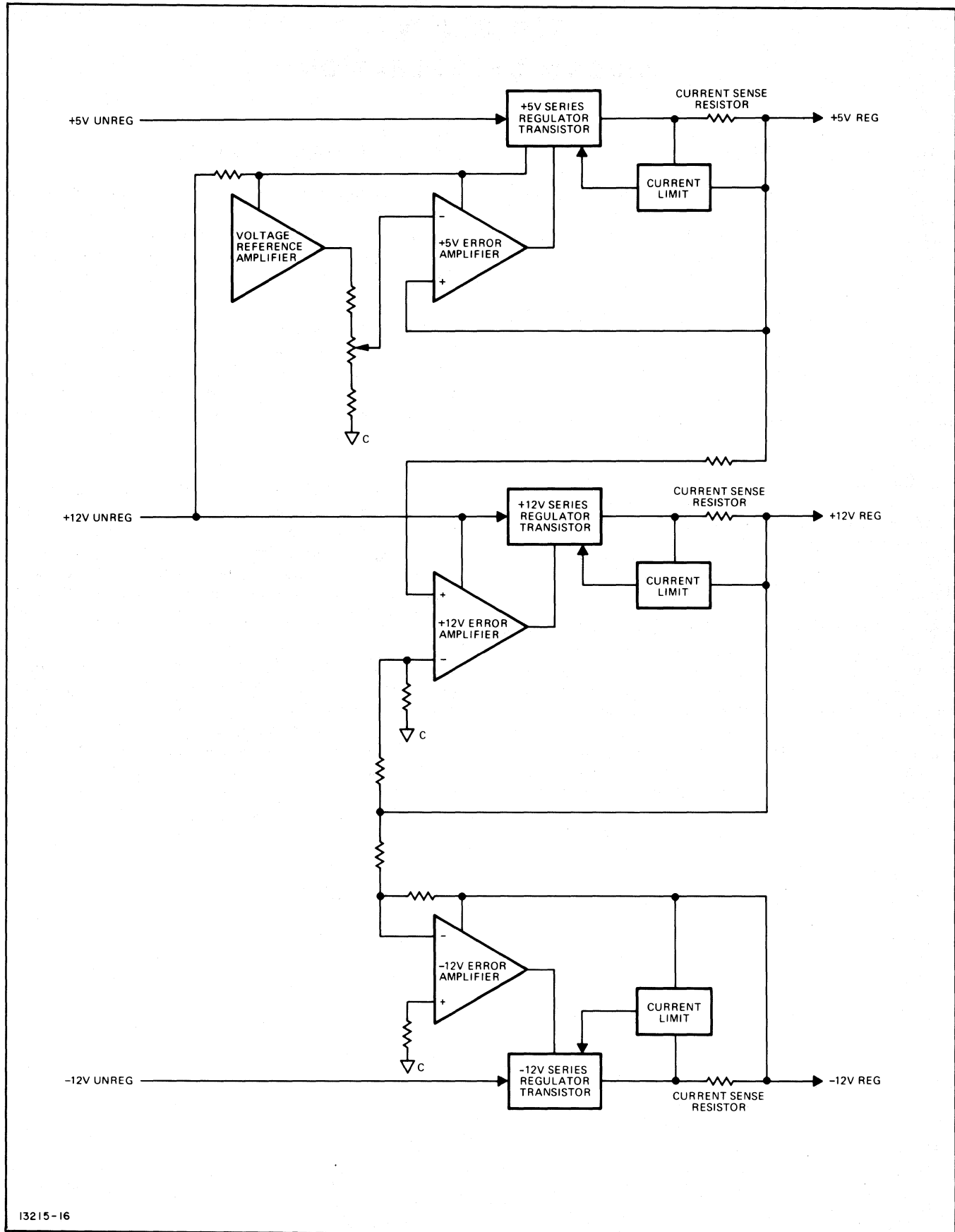
4-7. VOLTAGE REGULATION.

4-8. Voltage regulation is accomplished through the use of +5V, +12V, and -12V series regulators. Error amplifiers for the +5V, +12V, and -12V regulated supplies provide control over the conduction of the series regulator transistors.

4-9. The voltage from the +5V series regulator is applied to the +5V error amplifier. There it is compared to an established reference voltage. The +5V error amplifier controls the conduction of the +5V series regulator transistor to maintain a regulated output whenever comparison voltage differences are detected.

4-10. The voltage from the +12V series regulator is divided by resistors and applied to the +12V error amplifier. There it is compared to the +5V regulated output reference voltage. The +12V error amplifier controls the conduction of the +12V series regulator transistor to maintain a regulated output whenever comparison voltage differences are detected.

4-11. The voltage from the -12V series regulator is divided by resistors and applied to the -12V error amplifier. There it is compared to the +12V regulated output reference voltage. The -12V error amplifier controls the conduction of the -12V series regulator transistor to maintain a regulated output whenever comparison voltage differences are detected.



13215-16

Figure 4-1. Overall Block Diagram

SECTION V

MAINTENANCE

5-1. INTRODUCTION.

5-2. This section contains preventive maintenance information, maintenance precautions, general repair information, required test equipment, performance tests, adjustment procedures, troubleshooting, printed-circuit assembly theory, and the schematic and parts location diagrams for the disc power supply.

5-3. PREVENTIVE MAINTENANCE.

5-4. The disc power supply is designed for a minimum of maintenance. The unit should be inspected for obvious defects and cleaned every six months as described in the following paragraph.

5-5. The disc power supply should be kept free of dust, moisture, grease, and foreign matter to ensure trouble-free operation. Remove fan screen at rear of unit by pressing inward from either side of the screen. Brush away any built-up dust particles. Using an air brush, blow through the screen any dust particles that have collected. Restore the cleaned fan screen on the rear of the disc power supply.

5-6. MAINTENANCE PRECAUTIONS.

WARNING

This unit has dangerous line voltages present at various points within the chassis. Use extreme caution when working on the unit with the cover removed, or serious injury or death to personnel may result.

5-7. REQUIRED TEST EQUIPMENT.

5-8. Table 5-1 lists test equipment and accessories recommended to service the disc power supply. Equivalent equipment may be substituted in each case.

5-9. PERFORMANCE TESTS.

5-10. The following performance tests should be made after the disc power supply and disc drive have been completely installed. (Refer to paragraph 2-7.)

- a. Set the disc power supply POWER switch to ON.
- b. Set the disc drive LOAD switch to LOAD. In this position, the heads are loaded, but not accessing.

c. Using an HP 427A Multi-Function Meter or equivalent, measure the following dc voltages on the dc terminal at the rear of the disc drive:

TB-1	Ground
TB-2	Ground
TB-3	+5 Vdc $\pm 2\%$
TB-4	-12 Vdc $\pm 5\%$
TB-5	+12 Vdc $\pm 3\%$
TB-6	Ground
TB-7	+24 Vdc $\pm 20\%$
TB-8	-24 Vdc $\pm 20\%$

5-11. If the disc power supply fails to meet any of the performance test specifications and a circuit malfunction is not suspected, refer to paragraph 5-12 for adjustment procedures. If a circuit malfunction is suspected, refer to paragraph 5-17 for troubleshooting procedures.

5-12. ADJUSTMENTS.

5-13. TEST EQUIPMENT REQUIRED.

5-14. Test instruments required to perform the adjustments are listed in table 5-1. Instruments other than those listed may be used, provided the specifications equal or exceed the critical specifications.

5-15. POWER SUPPLY VOLTAGE ADJUSTMENTS.

5-16. There is one adjustable voltage: +5V. Adjust this voltage only if outside the tolerances specified above. Adjust the +5V supply as follows:

- a. Remove top cover of the disc power supply. Locate +5 ADJ variable resistor.
- b. Connect a variable voltage transformer to control the disc power supply line voltage.
- c. Set the disc power supply POWER switch to ON.
- d. Adjust the transformer for wall voltage.
- e. Connect DVM to the +5V and ground terminals of TB2.
- f. Adjust variable resistor R6 (see figure 5-2) for +5.1 volts.
- g. Check the output voltage of the other regulators to ensure that the voltages are within specified tolerances. (Refer to paragraph 5-10.)

Table 5-1. Required Test Equipment

ITEM	CRITICAL SPECIFICATIONS	MODEL	USE*
Multi-Function Meter	<u>DC Voltmeter</u> Ranges: -24 Vdc to +12 Vdc Accuracy: $\pm 2\%$ of range Input resistance: 10 Megohms <u>AC Voltmeter</u> Ranges: 110 to 240 Vac Frequency range: 50 to 60 Hz Response: responds to average value, calibrated in rms.	HP 427A	P, A, T
10:1 Probes	10:1 divider attenuation; input 10 megohms, 10 picofarads	HP 10004 (two required)	T
Oscilloscope	Vertical sensitivity: 0.005V	HP 180A with HP 1801 Vertical Amplifier and HP 1821A Horizontal Amplifier	T
Variable Voltage Transformer	Range: 108 to 132 Vac and 198 to 264 Vac	General Radio W10MT3A	A
Digital Voltmeter	Voltage Range: 0 to 30 Vdc Voltage Accuracy: $\pm 0.05\%$	HP 3440A with 3441A plug-in	A
*P = Performance Tests, A = Adjustments, T = Troubleshooting			

5-17. TROUBLESHOOTING.

5-18. Troubleshooting information for the disc power supply is described in the troubleshooting flow chart in figure 5-1.

5-19. REPAIR INFORMATION.

5-20. The etched printed-circuit boards (PCB's) used in Hewlett-Packard equipment are the plated-through type consisting of metal bonded to both sides of an insulating material. The metallic conductors are extended through the component holes by a plating process. Table 5-2 lists recommendations and precautions pertinent to PCB repair work.

a. Avoid unnecessary component substitution; it can result in damage to the PCB and/or adjacent components.

b. Do not use a high-power soldering iron on PCB's. Excessive heat may lift a conductor or damage the board.

c. Use a suction device (table 5-2) or wooden toothpick to remove solder from component mounting holes.

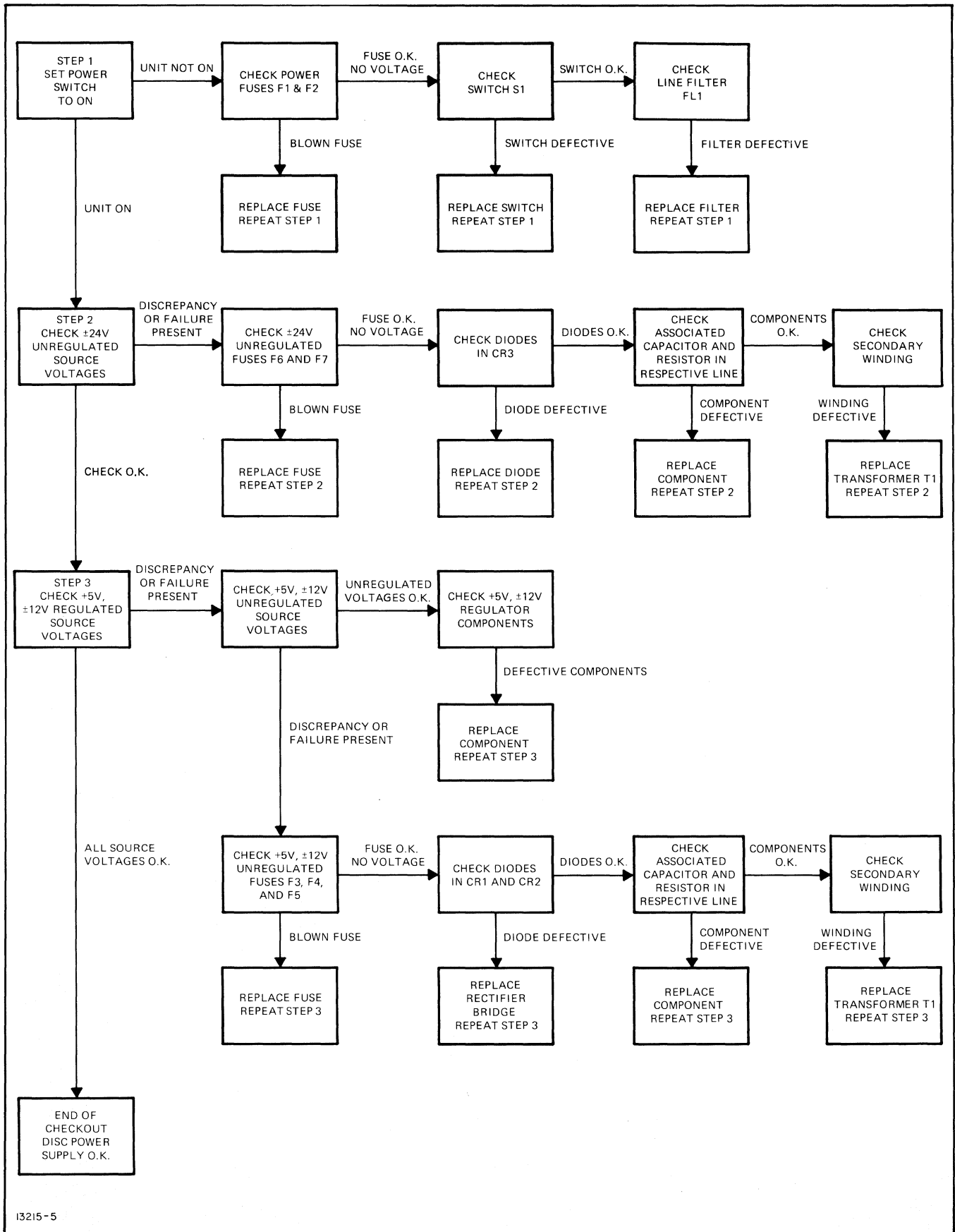
CAUTION

Do not use a sharp metal object such as an awl or twist drill for this purpose. Sharp objects may damage the plated-through conductor.

d. After soldering, remove excess flux from the solder areas and apply a protective coating to prevent contamination and corrosion.

5-21. The following procedures are recommended when component replacement is necessary:

a. Remove defective component from board.



13215-5

Figure 5-1. Troubleshooting Flow Chart

Table 5-2. PCB Repair Equipment

ITEM	USE	DESCRIPTION	RECOMMENDED MODEL
Soldering Tool	Soldering and unsoldering	Wattage rating: 47-1/2 to 56-1/2W Tip Temp: 850 to 900°F	Ungar #776 Handle with Ungar #4037 Heating Unit*
Soldering Tip*	Soldering and unsoldering	Shape: pointed	Ungar #PL111*
Suction Device	Removes molten solder from connection		Soldapullit by Edsyn Co., Arleta, California
Resin (Flux)	Removes excess flux from soldered area before application of protective coating	Must not dissolve etched circuit base board material or conductor bonding agent	Freon Aceton Lacquer thinner Isopropyl Alcohol (100% dry)
Solder	Component replacement, printed-circuit board repair, and wiring connections	Resin (flux) core, high tin content (60/40 tin/lead), 18 gauge (SWG) preferred	
Protective	Contamination and corrosion protection	Good electrical insulation, corrosion-prevention properties	Krylon R** #1302 Humiseal Protective Coating, Type 1B12 by Columbia Technical Corp., Woodside, New York

*For working on etched boards; for general purpose work, use Ungar #1237 Heating Unit (37.5W, tip temp of 750 – 800°F) and Ungar #PL113 1/8-inch chisel tip.

**Krylon, Inc., Norristown, Pennsylvania

b. If component was unsoldered, remove solder from mounting holes with a suction device (table 5-2) or a wooden toothpick.

c. Shape leads of replacement component to match mounting hole spacing.

d. Insert component leads into mounting holes and position component as original was positioned. Do not force leads into mounting holes; sharp lead ends may damage the plated-through conductor.

Note

Although not recommended when both sides of the PCB are accessible, axial lead components such as resistors and tubular capacitors can be replaced without unsoldering. Clip leads near body of defective component, remove component, and straighten leads left in board. Wrap leads of replacement component one turn around original leads. Solder wrapped connection and clip off excess lead.

Table 5-3. Schematic Diagram Notes

Reference designations within outlined (— — —) assemblies are abbreviated. Full designation includes assembly number; e.g., R1 of assembly A1 is A1R1. Designations of other components are complete as shown.

Resistance is in ohms and capacitance is in microfarads unless otherwise noted.



Screwdriver adjustment.



Encloses front panel designations.



Assembly outline.



Subassembly or functional outline.



Wiper moves toward CW with clockwise rotation of control as viewed from shaft or knob.



Encloses wire color code. Code used (MIL-STD-681) is the same as the resistor color code. First number identifies the base color, second number the wider stripe, and the third number identifies the narrower stripe, e.g. (947) denotes white base, yellow wide stripe, violet narrow stripe.

Table 5-4. Regulator Assembly A1 (13215-60001), Replaceable Parts

REFERENCE DESIGNATION	HP PART NO.	DESCRIPTION	MFR CODE	MFR PART NO.
C1, 3	0160-2055	CAPACITOR, fxd, cer, 0.01 μ F, +80 -20%, 100 Vdcw	56289	C023F101F103ZS22-CDH
C2	0160-2199	CAPACITOR, fxd, mica, 30 pF, 5%, 300 Vdcw	28480	0160-2199
C4	0160-0134	CAPACITOR, fxd, mica, 220 pF, 5%, 300 Vdcw	28480	0160-0134
C5	0160-0153	CAPACITOR, fxd, My, 0.001 μ F, 10%, 200 Vdcw	56289	192P10292-PTS
C6	0160-3460	CAPACITOR, fxd, cer, 0.05 μ F, +80 -20%, 100 Vdcw	56289	C023E101L503ZS22-CDM
C7, 8, 9	0180-0104	CAPACITOR, fxd, elect, 200 μ F, +75 -10%, 15 Vdcw	56289	30D207G0150DF4-DSM
C10	0150-0121	CAPACITOR, fxd, cer, 0.1 μ F, +80 -20%, 50 Vdcw	56289	5C50BIS-CML
CR1	1902-3193	DIODE, breakdown, 13.3V, 5%	28480	1902-3193
Q1	1854-0045	TRANSISTOR, Si, NPN	04713	2N956
Q2	1853-0013	TRANSISTOR, Si, PNP	80131	2N2904
Q3, 4	1854-0072	TRANSISTOR, Si, NPN	80131	2N3054
Q5	1853-0303	TRANSISTOR, Si, PNP	80131	2N5956
Q6, 7, 8	1854-0063	TRANSISTOR, Si, NPN	80131	2N3055
R1	0761-0052	RESISTOR, fxd, met. ox., 270 ohms, 5%, 1W	28480	0761-0052
R2	0698-3476	RESISTOR, fxd, flm, 6k, 1%, 1/8W	28480	0698-3476
R3, 4	0698-5088	RESISTOR, fxd, flm, 12k, 1%, 1/8W	28480	0698-5088
R5	0757-0420	RESISTOR, fxd, met. flm, 750 ohms, 1%, 1/8W	28480	0757-0420
R6	0757-0430	RESISTOR, fxd, met. flm, 2.21k, 1%, 1/8W	28480	0757-0430
R7	2100-1772	RESISTOR, Var, ww, 500 ohms, 5%, type H, 1W	28480	2100-1772
R8	0757-0438	RESISTOR, fxd, flm, 5.11k, 1%, 1/8W	28480	0757-0438
R9	0698-3151	RESISTOR, fxd, met. flm, 2.87k, 1%, 1/8W	28480	0698-3151
R10	0698-3700	RESISTOR, fxd, flm, 715 ohms, 1%, 1/8W	28480	0698-3700
R11	0698-4470	RESISTOR, fxd, flm, 6.98k, 1%, 1/8W	28480	0698-4470
R12	0686-8205	RESISTOR, fxd, flm, 82 ohms, 5%, 1/2W	28480	0686-8205
R13	0698-4465	RESISTOR, fxd, flm, 931 ohms, 1%, 1/8W	28480	0698-4465
R14	0811-0003	RESISTOR, fxd, ww, 390 ohms, 1%, 5W	38480	0811-0003
R15, 16, 17	0811-3046	RESISTOR, fxd, ww, 100 ohms, 3%, 10W	28480	0811-3046
R18	0683-3005	RESISTOR, fxd, met. flm, 30 ohms, 5%, 1/4W	28480	0683-3005
R19, 22	0757-0402	RESISTOR, fxd, met. flm, 110 ohms, 1%, 1/8W	28480	0757-0402
R20	0811-3049	RESISTOR, fxd, ww, 2.75 ohms, 3%, 10W	38480	0811-3049
R21	0683-5605	RESISTOR, fxd, comp, 56 ohms, 5%, 1/4W	01121	CB5605
R23, 24	0811-3047	RESISTOR, fxd, ww, 1.0 ohm, 3%, 10W	28480	0811-3047
R25	0811-3045	RESISTOR, fxd, ww, 1.2 ohms, 3%, 10W	28480	0811-3045
R26	0811-3048	RESISTOR, fxd, ww, 1.5 ohms, 3%, 5W	28480	0811-3048
R27	0698-4469	RESISTOR, fxd, flm, 1.15k, 1%, 1/8W	28480	0698-4469
R28	0683-2225	RESISTOR, fxd, comp, 2.2k, 5%, 1/4W	28480	0683-2225
U1, 2	1820-0439	INTEGRATED CIRCUIT	07263	U6E7723393
U3	1820-0477	INTEGRATED CIRCUIT	28480	1820-0477

REGULATOR ASSEMBLY A1 THEORY OF OPERATION

FEEDBACK LOOP

The feedback loop functions continuously to keep the output voltage constant during constant voltage operation and the output current at a safe limit during operation.

OPERATION OF THE +5V REGULATOR

Assume that the output voltage instantaneously rises (goes positive) due to a variation in the external load circuit. A rise in the output voltage will cause the inverting (−) input to rise at the error amplifier. This imbalance between the inverting and non-inverting input (the desired output voltage) will cause the output of the error amplifier to go negative, decreasing the conduction of Q3 and Q6. With less current available at the output, the voltage across the load will decrease. The error amplifier will continue to decrease conduction until the difference between the two input voltages is reduced to zero. The above operation maintains the output voltage constant. When the external load resistance decreases, the output current increases until the "current limit" is reached. The positive voltage developed at the node (U2, pin 2) of R18 and R12 causes the current limit transistor to conduct. The conduction of Q3 and Q6 is then controlled by the current limit transistor. Any further decrease in the load resistance reduces the voltage at the base of Q3, which decreases the conduction of Q6. Thus, through feedback action the maximum output current is limited.

OPERATION OF THE +12V REGULATOR

A rise in output voltage will cause the inverting (−) input to rise at the error amplifier. This imbalance between the inverting and non-inverting input will cause the output of the error amplifier to go negative, decreasing the conduction of Q4 and Q7. With less current available at the output, the voltage across the load will decrease. The error amplifier will continue to decrease conduction until the difference between the two input voltages is reduced to zero. Since the error amplifier reference is +5V, the output of +12V will vary directly as a function of +5V. If +5V is not present, no +12V output will be present. When the external load resistance decreases, the output current will be allowed to increase until the "current limit" is reached. The positive voltage level developed at (U1, pin 2) the terminal of R19 and R13 causes the current limit transistor to conduct. Conduction of Q4 and Q7 is then controlled by the current limit transistor. Any further decrease in the load resistance reduces the voltage at the base of Q4, which decreases the conduction of Q7.

OPERATION OF THE -12V REGULATOR

An increase in the load resistance will cause the inverting input (−) (U3, pin 2) to go more negative (away from ground) at the error amplifier. This imbalance between the inverting and the non-inverting input will cause the output of the error amplifier to go positive (towards ground), increasing the voltage at the emitter of Q1. As the voltage at the emitter of Q1 goes positive, conduction of Q5 and Q8 is decreased. With less current at the output, the voltage across the load will decrease. The error amplifier will continue to decrease conduction at the output until the difference between the two input voltages is reduced to zero. Because R3 in the output voltage feedback circuit is returned to +12V, the -12V output will vary as a function of the +12V output. When the external load resistance decreases, the output current will be allowed to increase until the "current limit" is reached. The negative voltage level developed at the base of Q2 causes current limit transistor Q2 to conduct. Transistors Q5 and Q8 are then controlled by current limit transistor Q2. Any further decrease in the load resistance reduces the voltage at the base of Q2, which reduces the conduction of Q5 and Q8.

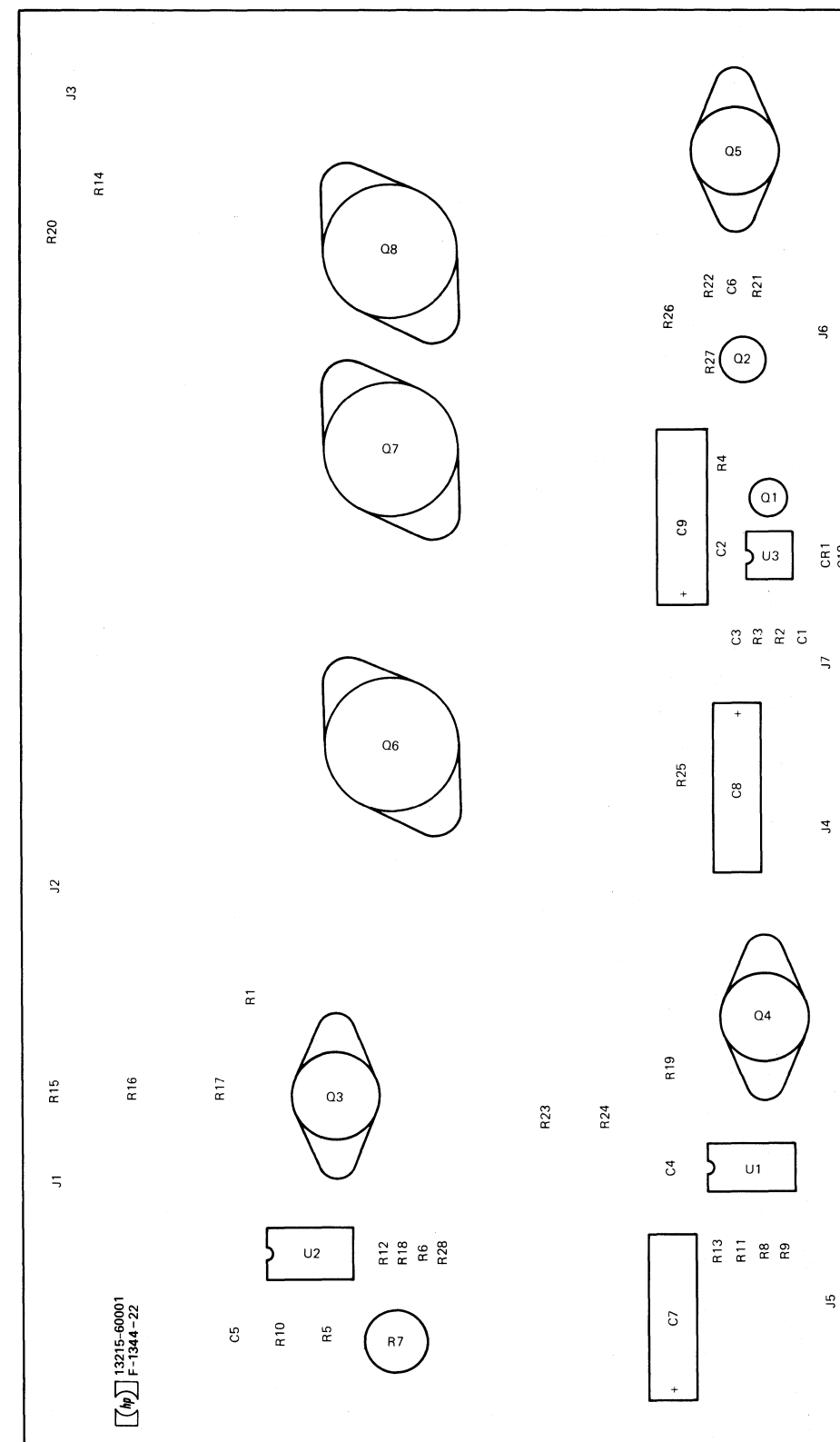
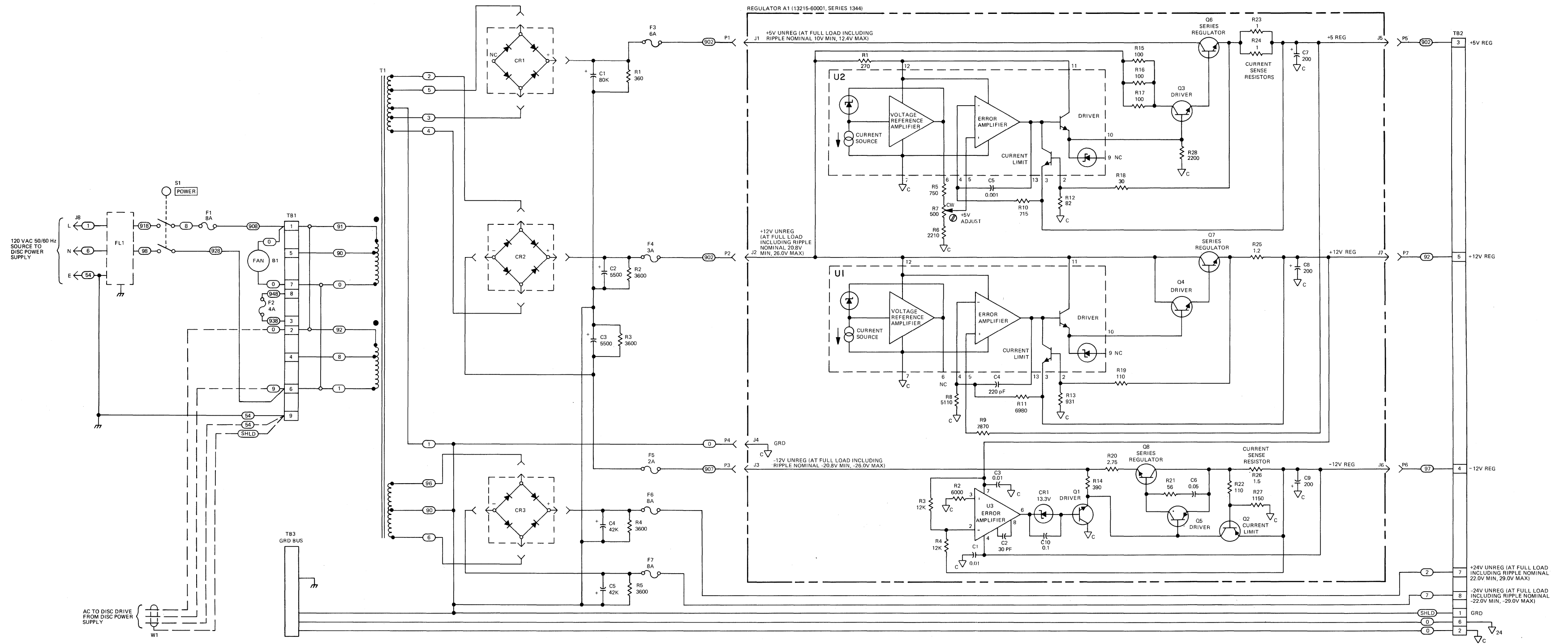


Figure 5-2. Regulator Assembly A1 Parts Location Diagram



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Figure 5-3. Disc Power Supply Schematic Diagram

SECTION VI

REPLACEABLE PARTS

6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts for the disc power supply. Figure 6-1 is an exploded view of the disc power supply. Table 6-1 is the parts list for the parts called out in figure 6-1. Index numbers for the parts in the figure and table correspond to disassembly sequence for the unit. Assembly order is the reverse of the disassembly order.

6-3. A separate parts list and parts location diagram is provided for regulator printed-circuit assembly A1. These are located in section V of this manual, adjacent to the respective schematic diagram for the assembly. Parts are listed in this table in alphanumeric order by reference designation. Table 6-5 is a total quantity listing of the parts for the printed-circuit assembly only.

6-4. Tables 6-1 through 6-5 list the following information for each part:

- a. Hewlett-Packard part number.

Note

When "Com1" appears in the HP PART NO. column for a particular part, that part is available from normal commercial sources.

- b. Description of the part. (Refer to table 6-6 for an explanation of abbreviations used in the DESCRIPTION column.)

- c. Typical manufacturer of the part as a five digit code. (Refer to table 6-7 for a listing of the manufacturers that correspond to the codes.)

- d. Manufacturer's part number.

- e. Total quantity of each part used in the unit.

Note

When the total quantity (TQ) column in the parts list indicates "REF" for a given part, the part has been listed previously in the table and the initial listing for the part should be referenced to determine the total quantity for that part.

6-5. Items in the DESCRIPTION column of the replaceable parts lists are indented to indicate item relationships, as follows:

DESCRIPTION

- *Subassembly
- *Attaching Parts for Subassembly
- **Subassembly Parts
- **Attaching Parts for Subassembly Parts

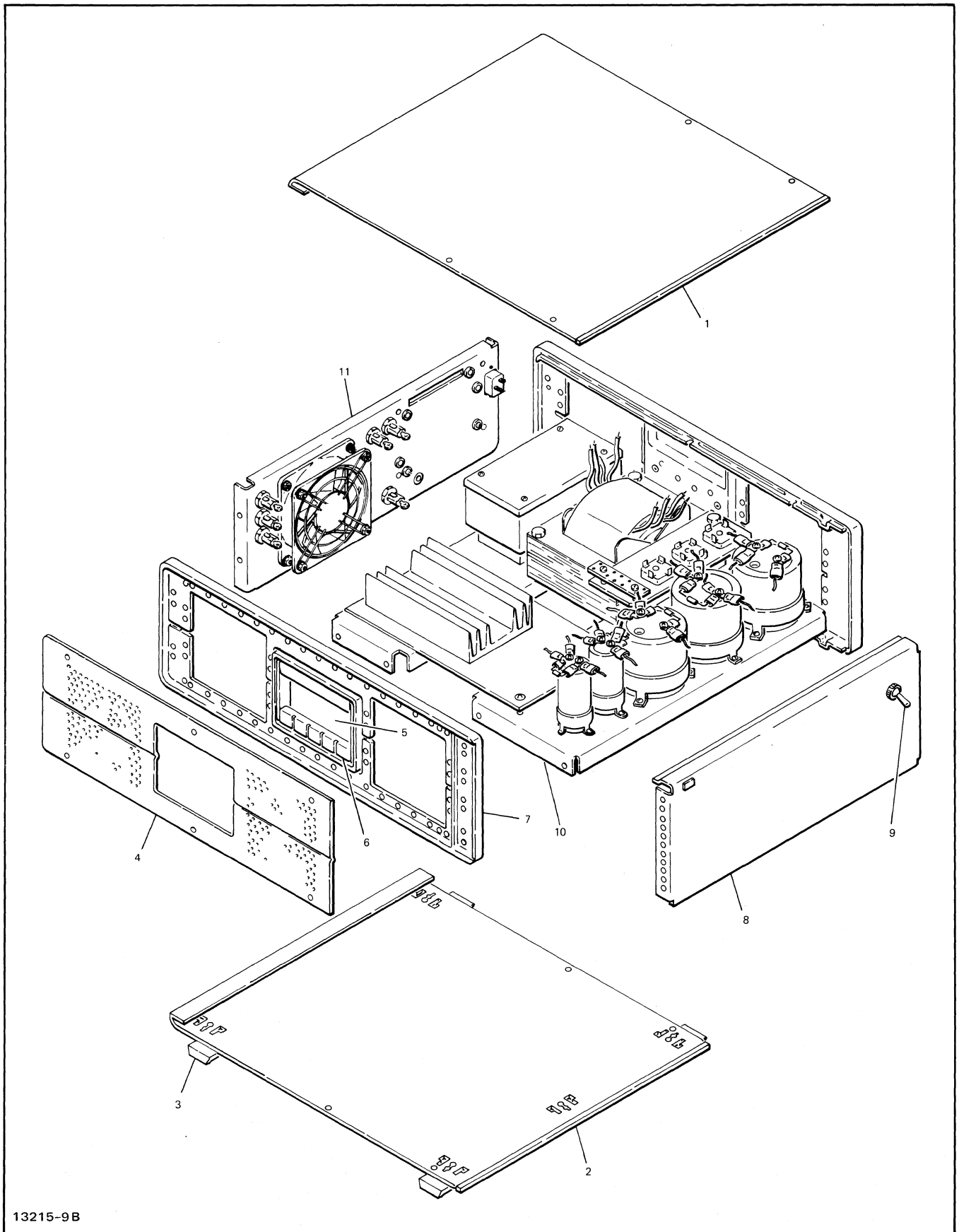
6-6. ORDERING INFORMATION.

6-7. To order replacement parts, address order or inquiry to the local Hewlett-Packard Field Office. (Refer to list at the rear of this manual for addresses.) Specify the following information for each part ordered:

- a. Unit model and serial number.
- b. Hewlett-Packard stock number for each part.
- c. Description of each part.
- d. Circuit reference designation (if applicable).

Table 6-1. HP 13215A Disc Power Supply Replaceable Parts

FIG. & INDEX NO.	HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	UNITS PER ASSY	TQ
6-1-1	5060-8506	* 13215A DISC POWER SUPPLY * TOP COVER (Attaching Parts)	28480	5060-8506	1	1
	Coml	* SCREW, no. 6-32, 0.500 in., flat head			4	8
	Coml	* NUT, no. 6-32, sheet metal ---- x ----			4	8
2	5060-8514	* BOTTOM COVER (Attaching Parts)	28480	5060-8514	1	1
	Coml	* SCREW, no. 6-32, 0.500 in., flat head			4	REF
	Coml	* NUT, no. 6-32, sheet metal			4	REF
3	5060-0767	* FOOT ASSY ---- x ----	28480	5060-0767	4	4
4	5000-8550	* SIDE COVER (Attaching Parts)	28480	5000-8550	2	2
	Coml	* SCREW, no. 6-32, 0.250 in., flat head ---- x ----			6	12
5	5060-8736	* HANDLE RETAINER (Attaching Parts)	28480	5060-8736	2	2
	Coml	* SCREW, no. 8-32, 0.312 in., pan head			4	8
	Coml	* WASHER, no. 8, split lock ---- x ----			4	8
6	5060-0222	* HANDLE ASSY, side	28480	5060-0222	2	2
7	13215-20002	* SIDE FRAME (Attaching Parts)	28480	13215-20002	2	2
	Coml	* SCREW, no. 8-32, 0.312 in.			4	8
	Coml	* WASHER, no. 8, split lock w/ext tooth ---- x ----			4	
8	13215-00010	* FRONT PANEL	28480	13215-00010	1	1
9	3101-1233	* TOGGLE SWITCH (S1) (Attaching Parts)	27191	732OK2	1	1
	Coml	* WASHER, int tooth			1	1
	Coml	* NUT, hex			1	1
	Coml	* NUT, knurled, 0.600 O.D. ---- x ----			1	1
10	No Number	* DECK ASSEMBLY (See fig. 6-2.)				1
11	No Number	* REAR PANEL ASSY (See fig. 6-3.) ACCESSORIES (not shown in fig. 6-1)			1	1
	8120-1378	* POWER CORD ASSY (W2) (Std units only)	28480	8120-1378	1	1
	8120-1752	* POWER CORD ASSY (W2) (Opt 001 units only)	28480	8120-1752	1	1
	0360-1712	* BAR BLOCK JUMPER	28480	0360-1712	2	2
	7120-0134	* INFORMATION LABEL	28480	7120-0134	1	1
	5000-0052	* FLAT ALUMINUM PLATE (for non-rack mounting only)	28480	5000-0052	2	2
	13215-60011	* RACK MOUNTING KIT (See fig. 6-4.)	28480	13215-60011	1	1
	13215-60015	* LOGIC CABLE (W1)	28480	13215-60015	1	1
	13215-60016	* SERVO POWER CABLE (W3)	28480	13215-60016	1	1
	13215-90003	* OPERATING AND SERVICE MANUAL	28480	13215-90003	1	1

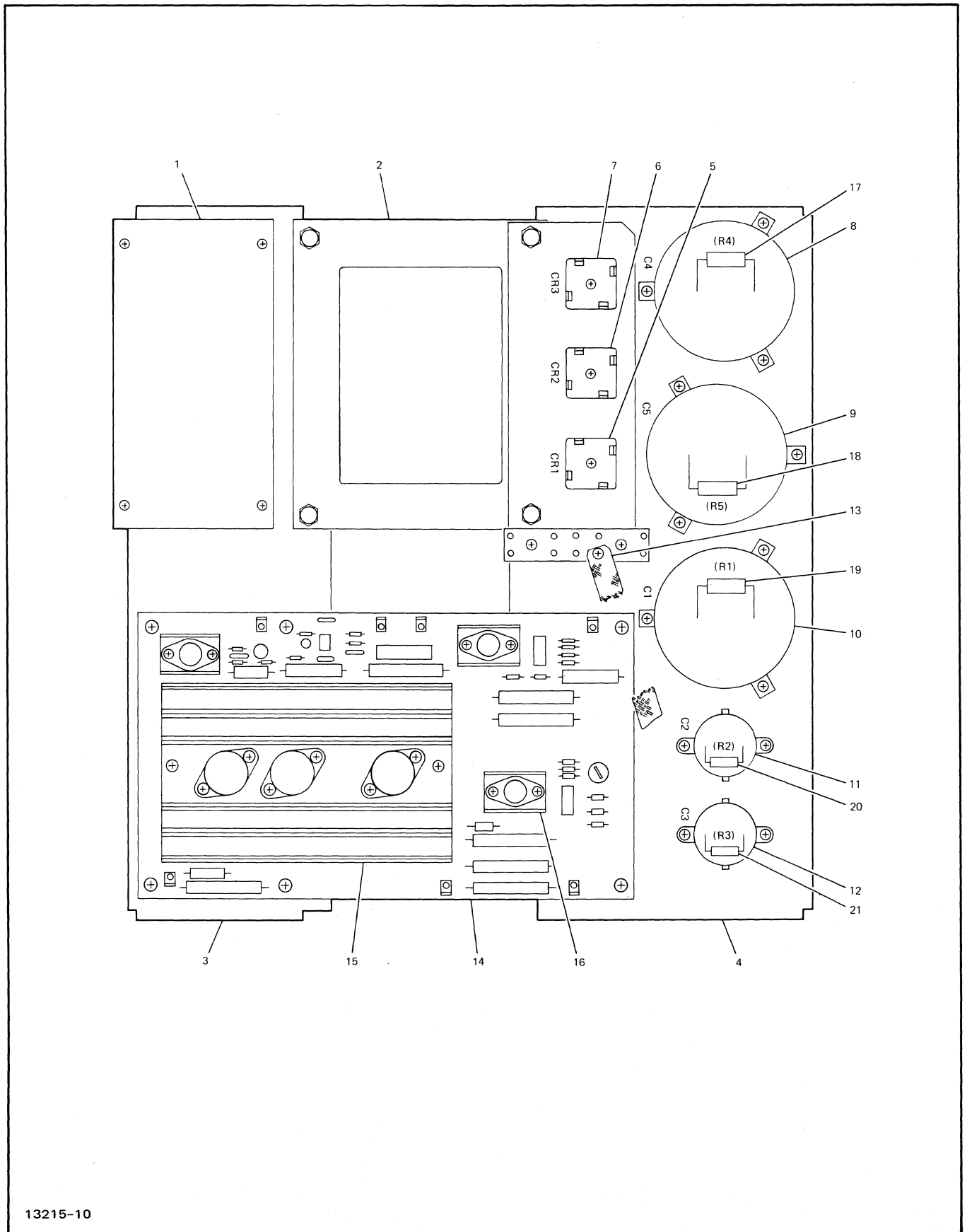


13215-9B

Figure 6-1. HP 13215A Disc Power Supply Parts Location Diagram

Table 6-2. Deck Assembly Replaceable Parts

FIG. & INDEX NO.	HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	UNITS PER ASSY	TQ
6-2-1	No Number	DECK ASSEMBLY (10, fig. 6-1)				
	9100-3303	* LINE FILTER (FL1) (Attaching Parts)	28480	9100-3303	1	1
	13215-40039	* INSULATING SPACERS	28480	07900-40039	2	2
	Coml	* SCREW, no. 1/4-20, 0.500 in.			4	4
	Coml	* WASHER, split, lock, 1/4 in.			4	4
	Coml	* WASHER, flat, 1/4 in.			4	4
	Coml	* NUT, no. 1/4-20, square ---- x ----			4	4
2	9100-3398	* TRANSFORMER (T1) (Attaching Parts)	28480	9100-3398	1	1
	Coml	* SCREW, no. 1/4-20, 0.3 in.			4	4
	Coml	* WASHER, split, lock, 1/4 in.			4	4
	Coml	* NUT, no. 1/4-20 ---- x ----			4	4
3	13215-00005	* LINE FILTER CHASSIS	28480	13215-00005	1	1
4	13215-00001	* CAPACITOR SUPPORT CHASSIS	28480	13215-00001	1	1
5	1906-0017	* RECTIFIER BRIDGE (CR1)	28480	1906-0017	1	1
6	1906-0032	* RECTIFIER BRIDGE (CR2)	28480	1906-0032	1	2
7	1906-0032	* RECTIFIER BRIDGE (CR3) (Attaching Parts)	28480	1906-0032	1	REF
	13215-00007	* RECTIFIER BRACKET	28480	13215-00007	1	1
	Coml	* SCREW, no. 6-32, 0.625 in.			3	3
	Coml	* NUT, no. 6-32, ext. tooth ---- x ----			3	3
8	0180-2391	* CAPACITOR, fxd, elctlt, 42 mF, 30 Vdcw (C4)	56289	36D423G030DD2A	1	2
9	0180-2391	* CAPACITOR, fxd, elctlt, 42 mF, 30 Vdcw (C5)	56289	36D423G030DD2A	1	REF
10	0180-2393	* CAPACITOR, fxd, elctlt, 80 mF, 15 Vdcw (C1)	56289	36D803G015DC2A	1	1
11	0180-2392	* CAPACITOR, fxd, elctlt, 5.5 mF, 30 Vdcw (C2)	56289	36D552G025AB2A	1	2
12	0180-2392	* CAPACITOR, fxd, elctlt, 5.5 mF, 30 Vdcw (C3) (Attaching Parts)	56289	36D552G035AB2A	1	REF
	0160-2149	* CAPACITOR CLAMPS, small			2	2
	Coml	* SCREW, no. 6-32, 0.375 in.			2	2
	Coml	* NUT, no. 6-32, ext tooth			2	2
	0180-1958	* CAPACITOR CLAMPS, large			3	3
	Coml	* SCREW, no. 8-32, 0.312 in.			3	3
	Coml	* NUT, no. 8-32, ext tooth			3	3
	Coml	* NUT, no. 6-32, 0.312 in., ext tooth			13	13
	Coml	* WASHER, no. 6, flat ---- x ----			13	13
13	13215-20001	* GROUND BLOCK (TB3) (Attaching Parts)	28480	13215-20001	1	1
	Coml	* WASHER, no. 6, ext tooth			1	1
	Coml	* WASHER, no. 6, 0.312 in., ext tooth			1	1
	13215-00014	* GROUND STRAP ---- x ----	28480	13215-00014	1	1
14	13215-60001	* REGULATOR ASSEMBLY (A1) (Attaching Parts)	28480	13215-60001	1	1
	Coml	* WASHER, no. 6, 0.312 in., ext tooth			7	7
15	07900-20040	* HEAT SINK TO-3	28480	07900-20040	1	1
16	1205-0085	* HEAT SINK TO-66 ---- x ----	13103	6166B Base Only	3	3
17	0686-3625	* RESISTOR, fxd, flm, 3.6k, 5%, 1/2W (R4)	01121	EB 3625	1	4
18	0686-3625	* RESISTOR, fxd, flm, 3.6k, 5%, 1/2W (R5)	01121	EB 3625	1	REF
19	0761-0055	* RESISTOR, fxd, flm, 360 ohms, 5%, 1W (R1)	28480	0761-0055	1	1
20	0686-3625	* RESISTOR, fxd, flm, 3.6k, 5%, 1/2W (R2)	01121	EB 3625	1	REF
21	0686-3625	* RESISTOR, fxd, flm, 3.6k, 5%, 1/2W (R3) ---- x ----	01121	EB 3625	1	REF

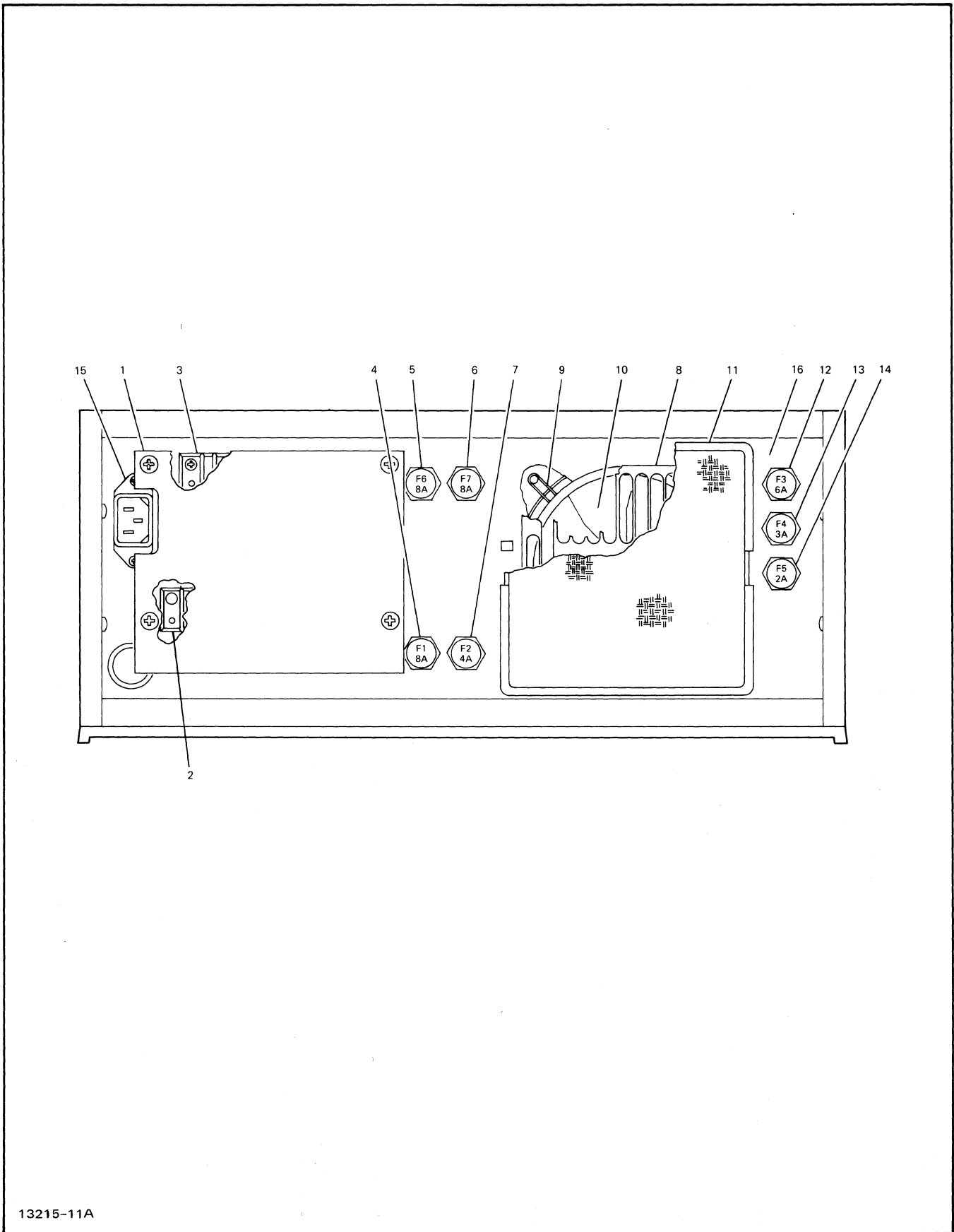


13215-10

Figure 6-2. Deck Assembly Parts Location Diagram

Table 6-3. Rear Panel Assembly Replaceable Parts

FIG. & INDEX NO.	HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	UNITS PER ASSY	TQ
6-3-1	No Number	REAR PANEL ASSEMBLY (11, fig. 6-1)				
	13215-00002	* CABLE COVER (Attaching Parts)	28480	13215-00002	1	1
	13215-00012	* COVER INSULATOR	28480	13215-00012	1	1
	Coml	* SCREW, no. 6-32, 0.375 in., pan head			4	4
	Coml	* WASHER, no. 6, split lock ---- x ----			4	4
2	0360-1689	* BARRIER BLOCK, nine-pos (TB1) (Attaching Parts)	71785	354-11-09-001	1	1
	0360-1688	* MARKER STRIP, nine-pos	71785	364-11-09-010	1	1
	Coml	* SCREW, no. 6-32, 0.625 in., pan head			2	4
	Coml	* WASHER, no. 6, ext tooth			2	4
	Coml	* WASHER, no. 6, flat ---- x ----			2	16
3	0360-0017	* BARRIER BLOCK, eight-pos (TB2) (Attaching Parts)	71785	354-18-08-001	1	1
	0360-1687	* MARKED STRIP, eight-pos	71785	364-12-08-010	1	1
	Coml	* SCREW, no. 6-32, 0.625 in., pan head			2	REF
	Coml	* WASHER, no. 6, ext tooth			2	REF
	Coml	* WASHER, no. 6, flat ---- x ----			2	REF
4	2110-0342	* FUSE, 8A, 250 Vac (F1)	28480	2110-0342	1	3
5	2110-0342	* FUSE, 8A, 250 Vac (F6)	28480	2110-0342	1	REF
6	2110-0342	* FUSE, 8A, 250 Vac (F7)	28480	2110-0342	1	REF
7	2110-0365	* FUSE, 4A (F2) (Attaching Parts)	28480	2110-0365	1	1
	1400-0084	* FUSE HOLDER (XF1, XF2, XF6, XF7) (Attaching Parts)	75915	342014	4	7
	Coml	* RUBBER WASHER			1	7
	Coml	* WASHER, int tooth			1	7
	Coml	* NUT, fuseholder ---- x ----			1	7
8	5000-8015	* FAN SHIELD (Attaching Parts)	28480	5000-8015	1	1
	Coml	* NUT, no. 6-32, ext tooth			4	8
	Coml	* WASHER, no. 6, flat			4	REF
	Coml	* SCREW, no. 6-32, 0.750 in., pan head ---- x ----			4	8
9	3160-0099	* GRILLE, fan (Attaching Parts)	28480	3160-0099	1	1
	Coml	* NUT, no. 6-32, ext tooth			4	REF
	Coml	* WASHER, no. 6, flat			8	REF
	Coml	* SCREW, no. 6-32, 0.750 in., pan head ---- x ----			4	REF
10	3160-0056	* FAN	99743	WS2107FL-55	1	1
11	5060-0428	* REAR FILTER ---- x ----	28480	5060-0428	1	1
12	2110-0056	* FUSE, 6A, 250 Vac (F3)	28480	2110-0056	1	REF
13	2110-0003	* FUSE, 3A, 250 Vac (NOR) (F4)	28480	2110-0003	1	REF
14	2110-0002	* FUSE, 2A, 250 Vac (NB) (F5) (Attaching Parts)	28480	2110-0002	1	REF
	1400-0084	* FUSE HOLDER (XF3, XF4, XF5)	75915	342014	3	REF
	Coml	* RUBBER WASHER			1	REF
	Coml	* WASHER, int tooth			1	REF
	Coml	* NUT, fuseholder ---- x ----			1	REF
15	1251-2357	* CONNECTOR, receptacle, electrical (J8) (Attaching Parts)	28480	1251-2357	1	1
	0361-0146	* RIVET, 0.123 in. dia., 0.22 in. long ---- x ----	00000	OBD	2	2
16	13215-00017	* REAR PANEL (Attaching Parts)	28480	13215-00017	1	1
		* SCREW, no. 8-32, 0.312 in., pan head with one ext tooth ---- x ----			4	4

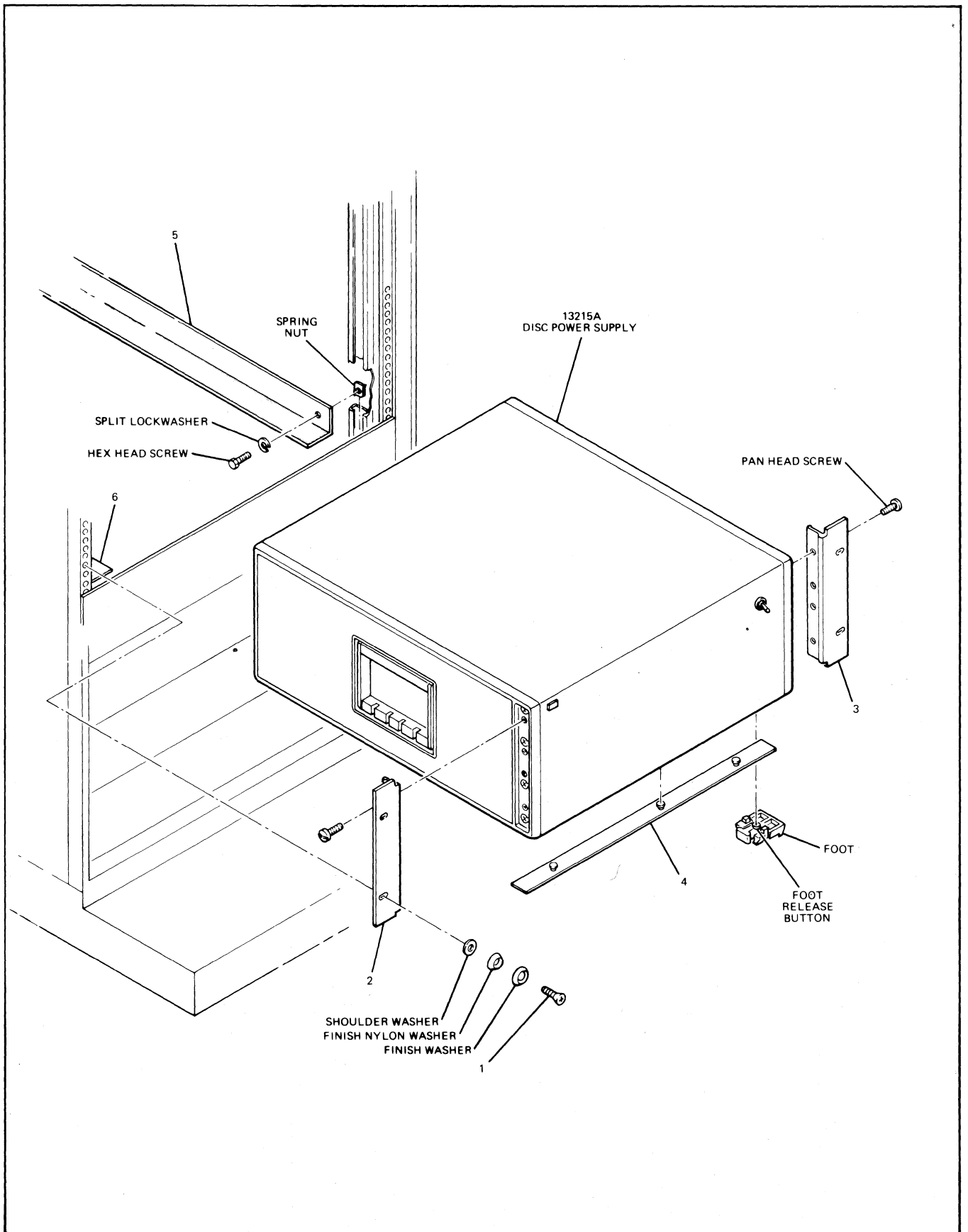


13215-11A

Figure 6-3. Rear Panel Assembly Parts Location Diagram

Table 6-4. 13215-60011 Rack Mounting Kit Replaceable Parts

FIG. & INDEX NO.	HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	UNITS PER ASSY	TQ
6-4-1	13215-60011	RACK MOUNTING KIT				
	2680-0119	SCREW, machine, flat hd (Attaching Parts)			4	4
	3050-0007	* WASHER, cup, no. 10			4	4
	3050-0248	* WASHER, cup, no. 10			4	4
2	3050-0006	* WASHER, extruded, no. 10 --- x ---			4	4
	13215-60012	LEFT MOUNTING EAR (Attaching Parts)			1	1
	2510-0105	* SCREW, 8-32 x 0.438 --- x ---			4	8
3	13215-60013	RIGHT MOUNTING EAR (Attaching Parts)			1	1
	2510-0105	* SCREW, 8-32 x 0.438 --- x ---			4	REF
4	5040-6676	LARGE FILLER STRIP			1	1
5	13215-20005	SUPPORT RAIL, right-hand (Attaching Parts)			1	1
	2940-0103	* SCREW, 1/4-20, 1/2 in., hex head			2	4
	2190-0032	* WASHER, lock, 1/4 in.			2	4
	0590-0789	* NUT, channel --- x ---			2	4
6	13215-20004	SUPPORT RAIL, left-hand (Attaching Parts)			1	1
	2940-0103	* SCREW, 1/4-20, 1/2 in., hex head			2	REF
	2190-0032	* WASHER, lock, 1/4 in.			2	REF
	0590-0789	* NUT, channel --- x ---			2	REF



13215-18A

Figure 6-4. 13215-60011 Rack Mounting Kit Parts Location Diagram

Table 6-5. Printed-Circuit Assembly Replaceable Parts

HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	TO
0150-0121	CAPACITOR, fxd, cer, 0.1 μ F, +80 -20%, 50 Vdcw	56289	5C50BIS-CML	1
0160-0134	CAPACITOR, fxd, mica, 220 pF, 5%, 300 Vdcw	28480	0160-0134	1
0160-0153	CAPACITOR, fxd, My, 0.001 μ F, 10%, 200 Vdcw	56289	192P10292-PTS	1
0160-2055	CAPACITOR, fxd, cer, 0.01 μ F, +80 -20%, 1000 Vdcw	56289	C023F101F103ZS22-CDH	2
0160-2199	CAPACITOR, fxd, mica, 30 pF, 5%, 300 Vdcw	28480	0160-2199	1
0160-3460	CAPACITOR, fxd, cer, 0.05 μ F, +80 -20%, 100 Vdcw	56289	C023E101L503ZS22-CDM	1
0180-0104	CAPACITOR, fxd, elctlt, 200 μ F, +75 -10%, 15 Vdcw	56289	30D207G0150DF4-DSM	3
0683-2225	RESISTOR, fxd, comp, 2.2k, 5%, 1/4W	28480	0683-2225	1
0683-3005	RESISTOR, fxd, met flm, 30 ohms, 5%, 1/4W	01121	CB 3005	1
0683-5605	RESISTOR, fxd, comp, 56 ohms, 5%, 1/4W	01121	CB 5605	1
0686-8205	RESISTOR, fxd, flm, 82 ohms, 5%, 1/2W	01121	EB 8205	1
0698-3151	RESISTOR, fxd, met flm, 2.87k, 1%, 1/8W	28480	0698-3151	1
0698-3476	RESISTOR, fxd, flm, 6k, 1%, 1/8W	28480	0698-3476	1
0698-3515	RESISTOR, fxd, flm, 5.9k, 1%, 1/8W	28480	0698-3515	1
0698-3700	RESISTOR, fxd, flm, 715 ohms, 1%, 1/8W	28480	0698-3700	1
0698-4465	RESISTOR, fxd, flm, 931 ohms, 1%, 1/8W	28480	0698-4465	1
0698-4469	RESISTOR, fxd, flm, 1.15k, 1%, 1/8W	28480	0698-4469	1
0698-4470	RESISTOR, fxd, flm, 6.98k, 1%, 1/8W	28480	0698-4470	1
0698-5088	RESISTOR, fxd, flm, 12k, 1%, 1/8W	28480	0698-5088	2
0757-0283	RESISTOR, fxd, met flm, 2k, 1%, 1/8W	28480	0757-0283	1
0757-0402	RESISTOR, fxd, met flm, 110 ohms, 1%, 1/8W	28480	0757-0402	2
0757-0420	RESISTOR, fxd, met flm, 750 ohms, 1%, 1/8W	28480	0757-0420	1
0757-0430	RESISTOR, fxd, met flm, 2.21k, 1%, 1/8W	28480	0757-0430	1
0757-0438	RESISTOR, fxd, flm, 5.11k, 1%, 1/8W	28480	0757-0438	1
0761-0052	RESISTOR, fxd, met. ox., 270 ohms, 5%, 1W	28480	0761-0052	1
0811-0003	RESISTOR, fxd, ww, 390 ohms, 1%, 1/4W	28480	0811-0003	1
0811-3045	RESISTOR, fxd, ww, 1.2 ohms, 3%, 10W	28480	0811-3045	1
0811-3046	RESISTOR, fxd, ww, 100 ohms, 3%, 10W	28480	0811-3046	3
0811-3047	RESISTOR, fxd, ww, 1.0 ohm, 3%, 10W	28480	0811-3047	2
0811-3048	RESISTOR, fxd, ww, 1.5 ohms, 3%, 5W	28480	0811-3048	1
0811-3049	RESISTOR, fxd, ww, 2.75 ohms, 3%, 10W	28480	0811-3049	1
1820-0439	INTEGRATED CIRCUIT	07263	U6E7723393	2
1820-0477	INTEGRATED CIRCUIT	28480	1820-0477	1
1853-0013	TRANSISTOR, Si, PNP	80131	2N2904	1
1853-0303	TRANSISTOR, Si, PNP	80131	2N5956	1
1854-0045	TRANSISTOR, Si, NPN	04713	2N956	1
2854-0063	TRANSISTOR, Si, NPN	80131	2N3055	3
2854-0072	TRANSISTOR, Si, NPN	80131	2N3054	2
1902-3193	DIODE, breakdown, 13.3V, 5%	28480	1902-3193	1
2100-1772	RESISTOR, var, ww, 500 ohms, 5%, type H, 1W	28480	2100-1772	1

Table 6-6. Reference Designations and Abbreviations

REFERENCE DESIGNATIONS		
A = assembly	K = relay	TB = terminal board
B = motor, synchro	L = inductor	TP = test point
BT = battery	M = meter	U = integrated circuit, non-repairable assembly
C = capacitor	P = plug connector	V = vacuum tube, photocell, etc.
CB = circuit breaker	Q = semiconductor device other than diode or integrated circuit	VR = voltage regulator
CR = diode	R = resistor	W = jumper wire
DL = delay line	RT = thermistor	X = socket
DS = indicator	S = switch	Y = crystal
E = Misc electrical parts	T = transformer	Z = tuned cavity, network
F = fuse		
FL = filter		
J = receptacle connector		
ABBREVIATIONS		
A = amperes	gra = gray	PCA = printed-circuit assembly
ac = alternating current	grn = green	PWB = printed-wiring board
Ag = silver		phh = phillips head
Al = aluminum	H = henries	pk = peak
ar = as required	Hg = mercury	p-p = peak-to-peak
adj = adjust	hr = hour(s)	pt = point
assy = assembly	Hz = hertz	prv = peak inverse voltage
	hdw = hardware	PNP = positive-negative-positive
b = base	hex = hexagon, hexagonal	pwv = peak working voltage
bp = bandpass	ID = inside diameter	porc = porcelain
bpi = bits per inch	IF = intermediate frequency	posn = position(s)
blk = black	in. = inch, inches	pozi = pozidrive
blu = blue	I/O = input/output	
brn = brown	int = internal	rf = radio frequency
brs = brass	incl = include(s)	rdh = round head
Btu = British thermal unit	insul = insulation, insulated	rms = root-mean-square
Be Cu = beryllium copper	impgrg = impregnated	rww = reverse working voltage
	incand = incandescent	rect = rectifier
spi = characters per inch	ips = inches per second	r/min = revolutions per minute
coll = collector	k = kilo (10^3), kilohm	RTL = resistor-transistor logic
cw = clockwise	lp = low pass	
ccw = counterclockwise	m = milli (10^{-3})	s = second
cer = ceramic	M = mega (10^6), megohm	SB, TT = slow blow
com = common	My = Mylar	Se = selenium
crt = cathode-ray tube	mfr = manufacturer	Si = silicon
CTL = complementary-transistor logic	mom = momentary	scr = silicon controlled rectifier
cath = cathode	mtg = mounting	sst = stainless steel
Cd pl = cadmium plate	misc = miscellaneous	stl = steel
comp = composition	met. ox. = metal oxide	spcl = special
conn = connector	mintr = miniature	spdt = single-pole, double-throw
compl = complete		spst = single-pole, single-throw
dc = direct current	n = nano (10^{-9})	
dr = drive	nc = normally closed or no connection	Ta = tantalum
DTL = diode-transistor logic	Ne = neon	td = time delay
depc = deposited carbon	no. = number	Ti = titanium
dpdt = double-pole, double-throw	n.o. = normally open	tgl = toggle
dpst = double-pole, single-throw	np = nickel plated	thd = thread
	NPN = negative-positive-negative	tol = tolerance
em = emitter	NPO = negative-positive zero (zero temperature coefficient)	TTL = transistor transistor logic
ECL = emitter-coupled logic	NSR = not separately replaceable	
ext = external	NRFR = not recommended for field replacement	U(μ) = micro (10^{-6})
encap = encapsulated		V = volt(s)
elctlt = electrolytic		var = variable
		vio = violet
F = farads	OD = outside diameter	Vdcw = direct current working volts
FF = flip-flop	OBD = order by description	
flh = flat head	orn = orange	W = watts
flm = film	ovh = oval head	ww = wirewound
fxd = fixed	oxd = oxide	wht = white
filh = fillister head		WIV = working inverse voltage
G = giga (10^9)	p = pico (10^{-12})	
Ge = germanium	PC = printed circuit	yel = yellow
gl = glass		
gnd = ground(ed)		

Table 6-7. Code List of Manufacturers

CODE NO.	MANUFACTURER	ADDRESS
00779	Amp., Inc. (Aircraft Marine Prod.)	Harrisburg, Pennsylvania
01121	Allen Bradley Company	Milwaukee, Wisconsin
04713	Motorola Semiconductor Prod. Inc.	Phoenix, Arizona
04870	PM Motor Company	Westchester, Illinois
07263	Fairchild Camera & Inst. Corp., Semiconductor Division	Mountain View, Calif.
13103	Thermalloy Company	Dallas, Texas
27191	Cutler-Hammer, Inc., Power Dist. & Control Division	Milwaukee, Wisconsin
28480	Hewlett-Packard Company	Palo Alto, California
56289	Sprague Electric Company	N. Adams, Mass.
71400	Bussman Mfg. Div. McGraw-Edison Company	St. Louis, Missouri
71785	Cinch Mfg. Co. Div. TRW, Inc.	Elk Grove Village, Ill.
75915	Littelfuse, Inc.	Des Plaines, Illinois
80131	Electronic Industries Association	Washington, D.C.
99743	IMC Magnetics Corp., Western Division	Maywood, Calif.

APPENDIX A

BACKDATING INFORMATION

This backdating appendix provides information for making this manual applicable to earlier configurations of HP 13215A Disc Drive Power Supplies. Changes are identified numerically in this appendix. Refer to

the following table to determine which changes are associated with particular series-numbered printed-circuit assemblies or power supply serial number prefix:

Description	Part Number	Series/Serial No. Prefix	Changes
A1 Regulator Board	13215-60001	1115	1 thru 40
A1 Regulator Board	13215-60001	1122	4 thru 40
Disc Drive Power Supply	13215A	1138	7 thru 40
Disc Drive Power Supply	13215A	1141	8 thru 40
Disc Drive Power Supply	13215A	1144	9 thru 40
Disc Drive Power Supply	13215A	1232	10 thru 40
Disc Drive Power Supply	13215A	1235	13 thru 40
Disc Drive Power Supply	13215A	1244	21 thru 40
Disc Drive Power Supply	13215A	1336	24 thru 40
Disc Drive Power Supply	13215A	1420	27 thru 40
Disc Drive Power Supply	13215A	1435	30 thru 40

CHANGE

DESCRIPTION

- 1 Page 5-6, table 5-4. Delete C10.
- 2 Page 5-7/5-8, figure 5-2. On parts location diagram change HP series code to A-1115-42.
- 3 Page 5-7/5-8, figure 5-3.
 a. On schematic diagram change HP series code to 1115.
 b. Delete A1C10.
- 4 Page 5-6, table 5-4.
 a. Change C4 to HP Part No. 0160-0153; CAPACITOR, fxd, My 0.001 μ F, 10%, 200 WVDC; 56289; 192P10292-PTS.
 b. Change R8 to HP Part No. 0698-4002; RESISTOR, fxd, met flm, 5k, 1%, 1/8W; 28480; 0698-4002.
- 5 Page 5-7/5-8, figure 5-2. On parts location diagram change HP series code to B-1122-42.
- 6 Page 5-7/5-8, figure 5-3.
 a. On schematic diagram change HP series code to: 1122.
 b. Change A1C4 to 0.001 μ F.
 c. Change A1R8 to 5k.
- 7 Change 39 of this appendix, table 6-3. Change F2, figure and index no. 7, from HP Part No. 2110-0365 to 2110-0014.
- 8 Changes 34 and 36 of this appendix, figures 2-1, 2-2, 2-3, 2-4, and 5-3, respectively. Reconnect green yellow wire from TB1-9 to output side of FL1.
- 9 Change 37 of this appendix, table 6-1, under accessories.
 a. Delete Logic Cable, HP Part No. 13215-60015.
 b. Delete Servo Power Cable, HP Part No. 13215-60016.
 c. Add DC Interconnect Cable, HP Part No. 13215-60009.
- 10 Change 39 of this appendix, table 6-3. Delete index no. 8 and add:

FIG. & INDEX NO.	HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	UNITS PER ASSY	TO
8	3140-0052	* FAN MOTOR (B1) (Attaching Parts)	16228	M14L1-4R3	1	1
	5243A-20A	* FAN MOTOR HOUSING	28480	5243A-20A	1	1
	3160-0034	* FAN BLADE	28480	3160-0034	1	1

CHANGE**DESCRIPTION**

- 11 Page 5-7, figure 5-3. Add a no. 7 wire connected between TB1 pin 9 and TB3.
- 12 Page 6-4, table 6-2. Change CR3 listing to read "CR1". Change CR1 and CR2 listings to read "CR2" and "CR3", respectively.
- 13 Change 31 of this appendix, paragraph 1-15. Change last sentence to read: . . . for 110 and 220 Vac . . .
- 14 Page 2-1, paragraph 2-6. Change the 100 Vac entry to read 110 Vac. Delete between the 120 Vac and 220 Vac entries: 200 Vac \pm 10%, 50/60 Hz \pm 2%.
- 15 Page 2-2, table 2-1. Change "POWER SUPPLY WIRING FOR 100 Vac . . ." to read "POWER SUPPLY WIRING FOR 110 Vac . . ." Change 100 Vac entry to 110 Vac. Change description entry of power supply wiring for 220 Vac to read: Input power (Jumper 7 to 8, 3 to 4). Delete the following entries:

POWER SUPPLY WIRING FOR 200 Vac, 50/60 Hz, 1-PHASE

TB1 PIN	VOLTAGE	DESCRIPTION
5-6	200 Vac \pm 10%, 50/60 Hz \pm 2%	Input Power (Jumper 7 to 8, 3 to 4)
1-7	120 Vac \pm 10%, 50/50 Hz \pm 2%	Output power to motors in disc drive
2-6	120 Vac \pm 10%, 50/60 Hz \pm 2%	Output to fan in disc power supply

- 16 Change 34 in this appendix, figure 2-1. Change all references to 100 Vac to read 110 Vac.
- 17 Change 34 in this appendix, figure 2-3.
- a. Change all references to 200 Vac to read 220 Vac.
 - b. To adapt figure 2-3 to indicate wiring for 220 Vac; delete the jumper between TB1 pins 3 and 4 and add jumper between pins 2 and 3; delete the wire between TB1 pins 3 and 4 in the schematic and show the no. 6 wire connected to TB1 pins 2 and 3.
- 18 Page 6-4, table 6-2. Change part number of transformer T1 (index no. 2) to 9100-3304.
- 19 Page 2-1, paragraph 2-10. Change paragraph 2-10 to read: Option 001 units are equipped with an IEC power cord; however, no power plug is provided. A power plug suitable for the particular site must be installed prior to connecting the power supply to the line power.
- 20 Page 6-6, table 6-3. Change FAN SHIELD, index no. 9, from the HP Part No. 5000-8015 to 13215-00013.
- 21 Page 5-6, table 5-4.
- a. Change R12 to HP Part No. 0698-3515; 5.9k, 1%, 1/8W; 28480; 0698-3515.
 - b. Change R18 to HP Part No. 0757-0283; 2k, 1%, 1/8W; 28480; 0757-0283.

CHANGE	DESCRIPTION
22	Page 5-7, figure 5-2. Change series code to F-1336-22.
23	Page 5-7, figure 5-3. Change value of R12 to 5.9k and R18 to 2k. Change series to 1336.
24	Page 2-2, paragraph 2-19. Change destination of black wire from TB1-2 to TB1-1 and destination of white-gray wire from TB1-6 to TB1-7.
25	Page 2-3, table 2-1. Change entries for TB1 pin 2 & 6 to pin 1 & 7. Change entries for TB1 pin 1 & 7 to pin 2 & 6.
26	Page 2-9, figure 2-6. Change connection of W1 (7900A) cable wire 0 from TB1-2 to TB1-1 and wire 9 from TB1-6 to TB1-7.
27	Page 5-6, table 5-4. Delete R28.
28	Page 5-7, figure 5-2. Delete R28 and change series code to E-1336-22.
29	Page 5-7, figure 5-3. Delete R28 and change series code to 1336.
30	Page 1-2, table 1-1. Change Power Cable information to 15 foot, 3-wire, shielded, UL approved.
31	Page 1-2, paragraph 1-15. Change to read: Options are factory modifications of a standard disc power supply that are requested by the customer. Option 001 units are equipped with an IEC power cord (without plug) and are factory wired for 240 Vac 50/60 Hz input power. Section II of this manual provides information for restrapping these units for 100, 120, 200, and 220 Vac 50/60 Hz input power.
32	Page 2-1, paragraph 2-10. Change to read: Option 001 units are equipped with a three-conductor, UL-approved power cable for 200-, 220-, or 240-Vac operation; however, no power plug is provided. A power plug that maintains the grounding feature described in paragraph 2-9 and has an appropriate pin pattern for the ac receptacle to be used <i>must</i> be attached to the supply cable before connecting the power supply to an ac outlet.
WARNING	
<i>A power plug that maintains the grounding feature described in paragraph 2-9 must be used or injury to operating personnel might result.</i>	
33	Page 2-1, paragraph 2-12. Change to read: The standard unit is shipped ready for operation. It is necessary only to connect the unit to a source of power. Option 001 units must first be fitted with a suitable power plug.
34	Pages 2-4 thru 2-7, figures 2-1 thru 2-4. Replace with figures 2-1 thru 2-4 of this appendix.

CHANGE	DESCRIPTION
35	Page 3-1, figure 3-1. Show power cord exiting rear panel instead of receptacle connector for removable power cable.
36	Page 5-7, figure 5-3. Replace input power circuits with the circuit shown in figure 5-3 of this appendix.
37	Page 6-2, table 6-1. Replace table 6-1 with table 6-1 of this appendix.
38	Page 6-3, figure 6-1. Replace figure 6-1 with figure 6-1 of this appendix.
39	Page 6-6, table 6-3. Replace table 6-3 with table 6-3 of this appendix.
40	Page 6-7, figure 6-3. Replace figure 6-3 with figure 6-3 of this appendix.

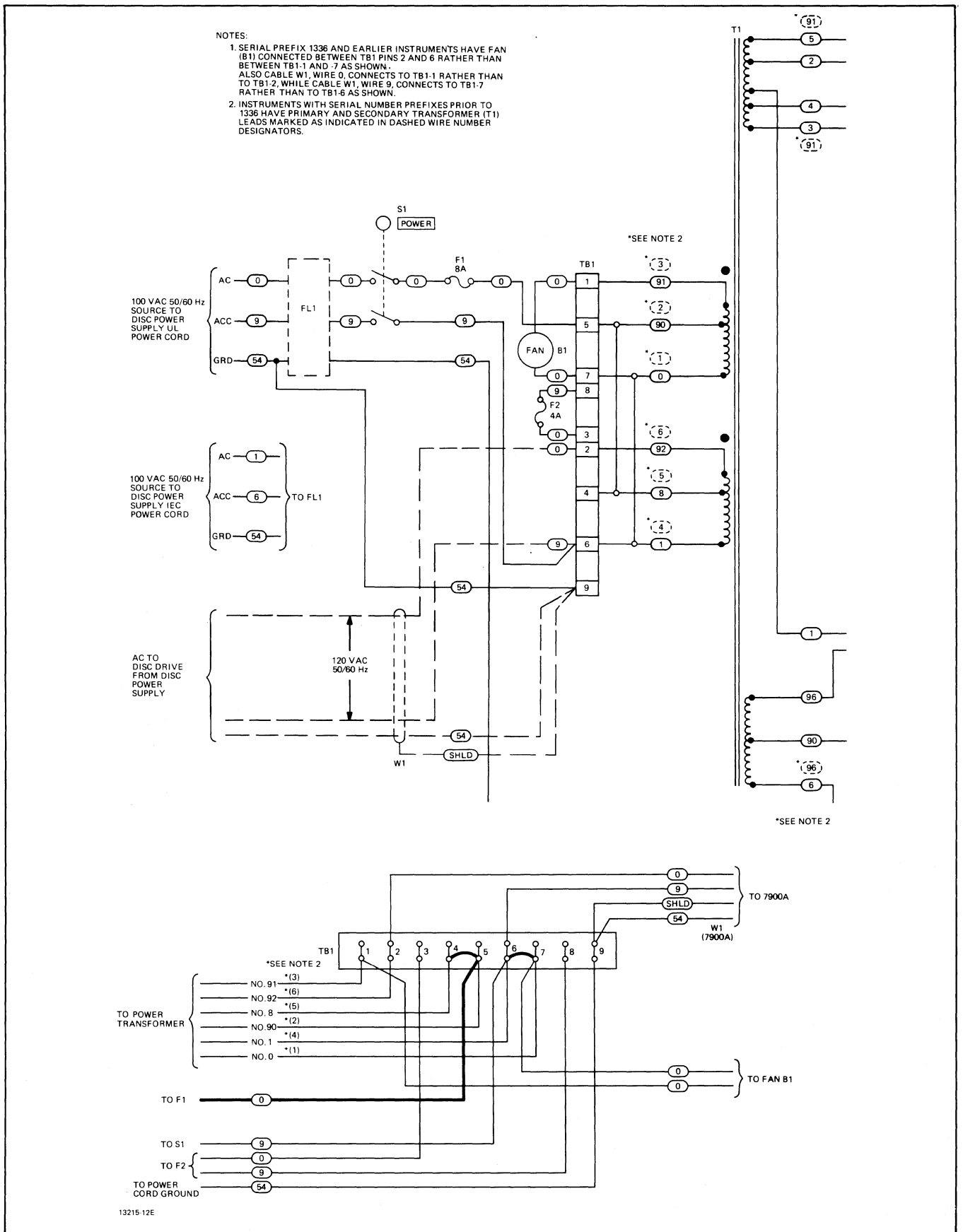


Figure 2-1. Power Supply Wiring for 100 Vac, 50/60 Hz

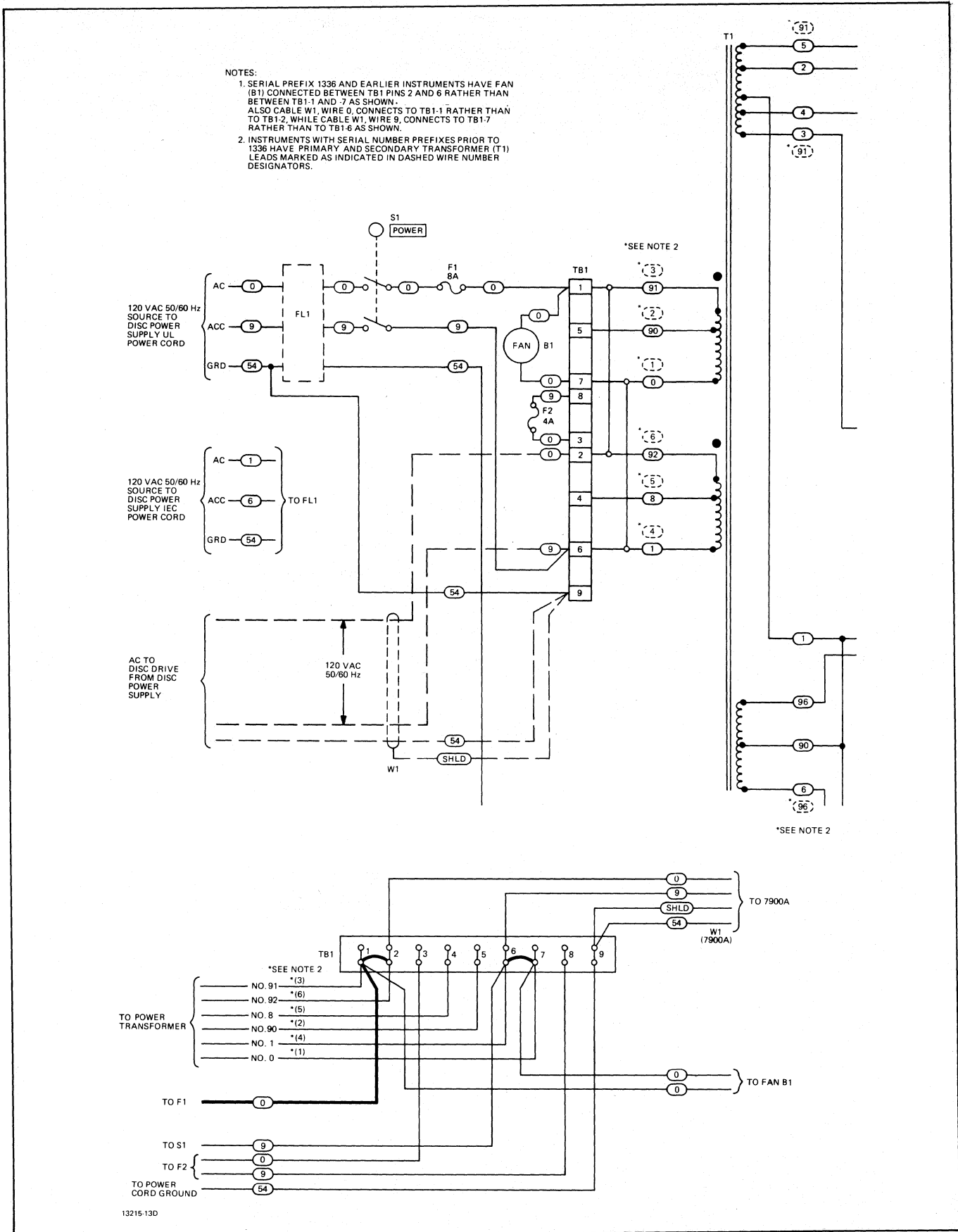


Figure 2-2. Power Supply Wiring for 120 Vac, 50/60 Hz

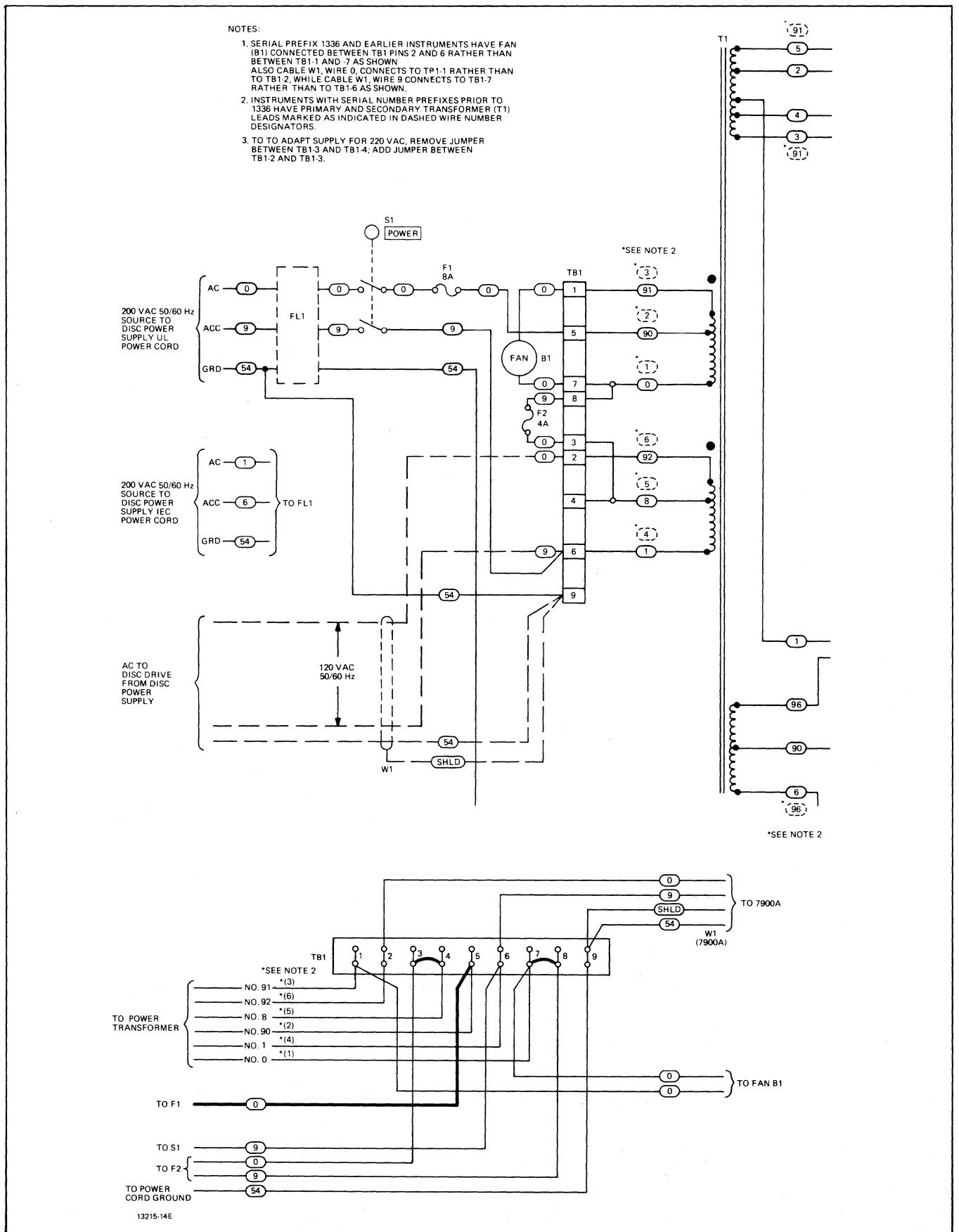


Figure 2-3. Power Supply Wiring for 200 Vac, 50/60 Hz

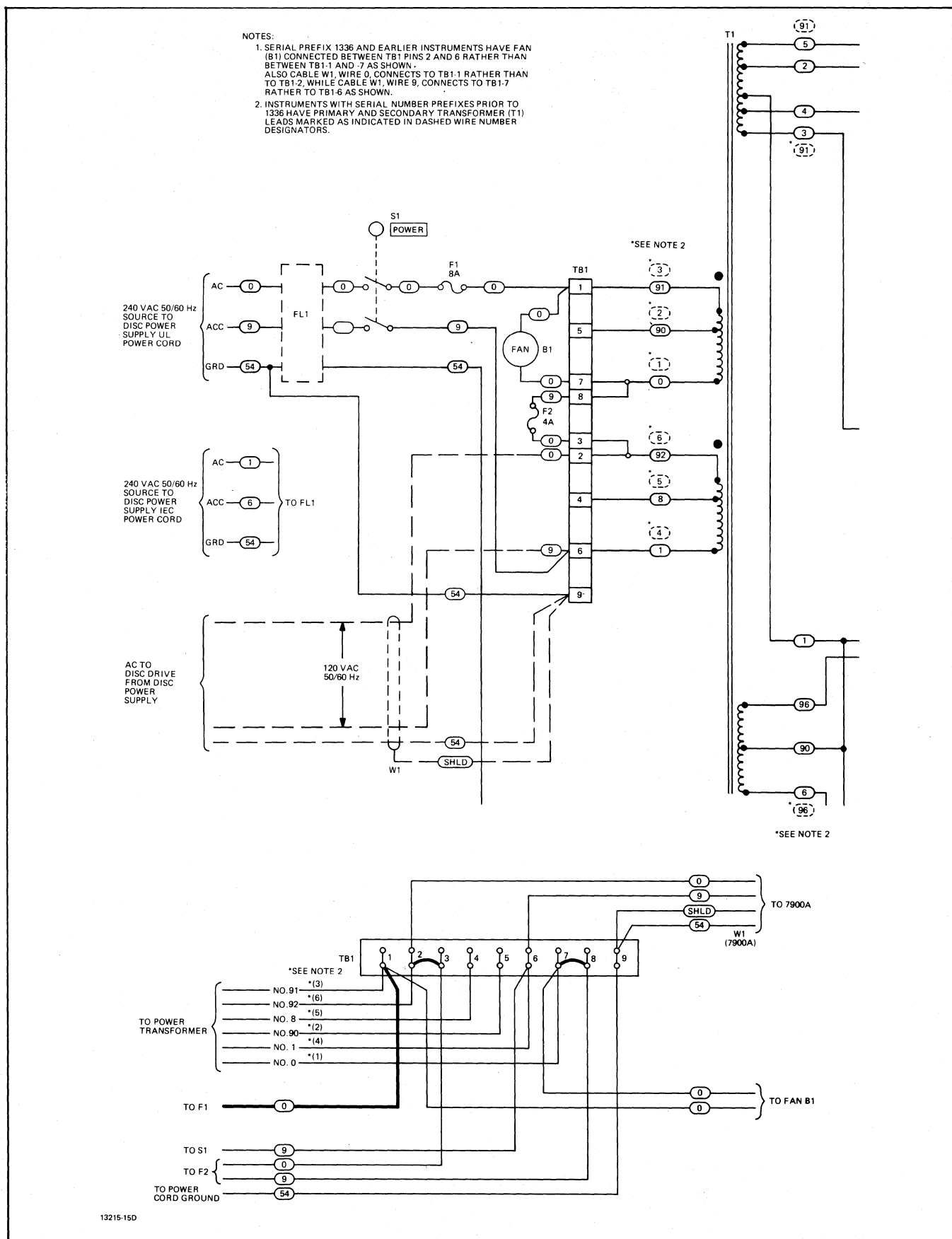
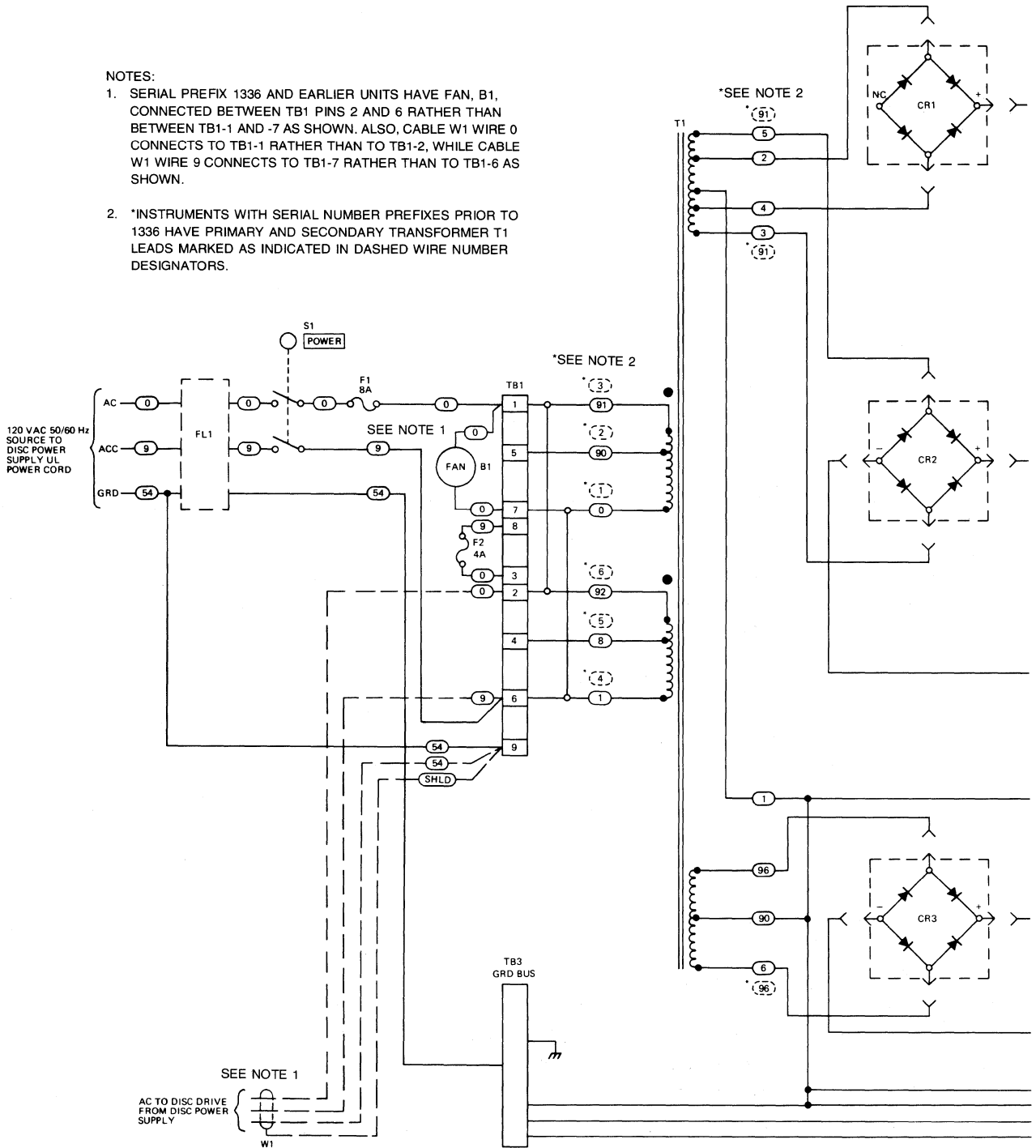


Figure 2-4. Power Supply Wiring for 240 Vac, 50/60 Hz

NOTES:

1. SERIAL PREFIX 1336 AND EARLIER UNITS HAVE FAN, B1, CONNECTED BETWEEN TB1 PINS 2 AND 6 RATHER THAN BETWEEN TB1-1 AND -7 AS SHOWN. ALSO, CABLE W1 WIRE 0 CONNECTS TO TB1-1 RATHER THAN TO TB1-2, WHILE CABLE W1 WIRE 9 CONNECTS TO TB1-7 RATHER THAN TO TB1-6 AS SHOWN.
2. *INSTRUMENTS WITH SERIAL NUMBER PREFIXES PRIOR TO 1336 HAVE PRIMARY AND SECONDARY TRANSFORMER T1 LEADS MARKED AS INDICATED IN DASHED WIRE NUMBER DESIGNATORS.



DWG REV. D

Figure 5-3. Disc Power Supply Schematic Diagram

Table 6-1. HP 13215A Disc Power Supply Replaceable Parts

FIG. & INDEX NO.	HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	UNITS PER ASSY	TQ
6-1-1	5060-8506	13215A DISC POWER SUPPLY * TOP COVER (Attaching Parts)	28480	5060-8506	1	1
	Coml	* SCREW, no. 6-32, 0.500 in., flat head			4	8
	Coml	* NUT, no. 6-32, sheet metal --- x ---			4	8
2	5060-8514	* BOTTOM COVER (Attaching Parts)	28480	5060-8514	1	1
	Coml	* SCREW, no. 6-32, 0.500 in., flat head			4	REF
	Coml	* NUT, no. 6-32, sheet metal			4	REF
3	5060-0767	* FOOT ASSY --- x ---	28480	5060-0767	4	4
4	5000-8550	* SIDE COVER (Attaching Parts)	28480	5000-8550	1	2
	Coml	* SCREW, no. 6-32, 0.250 in., flat head --- x ---			6	12
5	5060-8736	* HANDLE RETAINER (Attaching Parts)	28480	5060-8736	1	2
	Coml	* SCREW, no. 8-32, 0.312 in., pan head			4	8
	Coml	* WASHER, no. 8, split lock --- x ---			4	8
6	5060-0222	* HANDLE ASSY, side	28480	5060-0222	1	2
7	13215-20002	* SIDE FRAME (Attaching Parts)	28480	13215-20002	1	2
	Coml	* SCREW, no. 8-32, 0.312 in.			4	8
	Coml	* WASHER, no. 8, split lock w/ext tooth --- x ---			4	
8	13215-00010	* FRONT PANEL	28480	13215-00010	1	1
9	3101-1233	* TOGGLE SWITCH (S1) (Attaching Parts)	27191	7320K2	1	1
	Coml	* WASHER, int tooth			1	1
	Coml	* NUT, hex			1	1
	Coml	* NUT, knurled, 0.600 O.D. --- x ---			1	1
10	No Number	* DECK ASSEMBLY (See fig. 6-2.)				1
11	13215-00009	* REAR PANEL ASSY (See fig. 6-3.)	28480	13215-00009	1	1
12	13215-60008	* POWER CORD ASSY (W2) (Std units only)	28480	13215-60008	1	1
	13215-60010	* POWER CORD ASSY (W2) (Opt 001 units only)	28480	13215-60010	1	1
13	1251-0313	* POWER PLUG (P1) (Not used with opt 001) ACCESSORIES (not shown in fig. 6-1)	74545	5266	1	1
	0360-1712	* BAR BLOCK JUMPER	28480	0360-1712	2	2
	7120-0134	* INFORMATION LABEL	28480	7120-0134	1	1
	5000-0052	* FLAT ALUMINUM PLATE (for non-rack mounting only)	28480	5000-0052	2	2
	13215-60011	* RACK MOUNTING KIT (See fig. 6-4.)	28480	13215-60011	1	1
	13215-60015	* LOGIC CABLE (W1)	28480	13215-60015	1	1
	13215-60016	* SERVO POWER CABLE (W3)	28480	13215-60016	1	1
	13215-90003	* OPERATING AND SERVICE MANUAL	28480	13215-90003	1	1

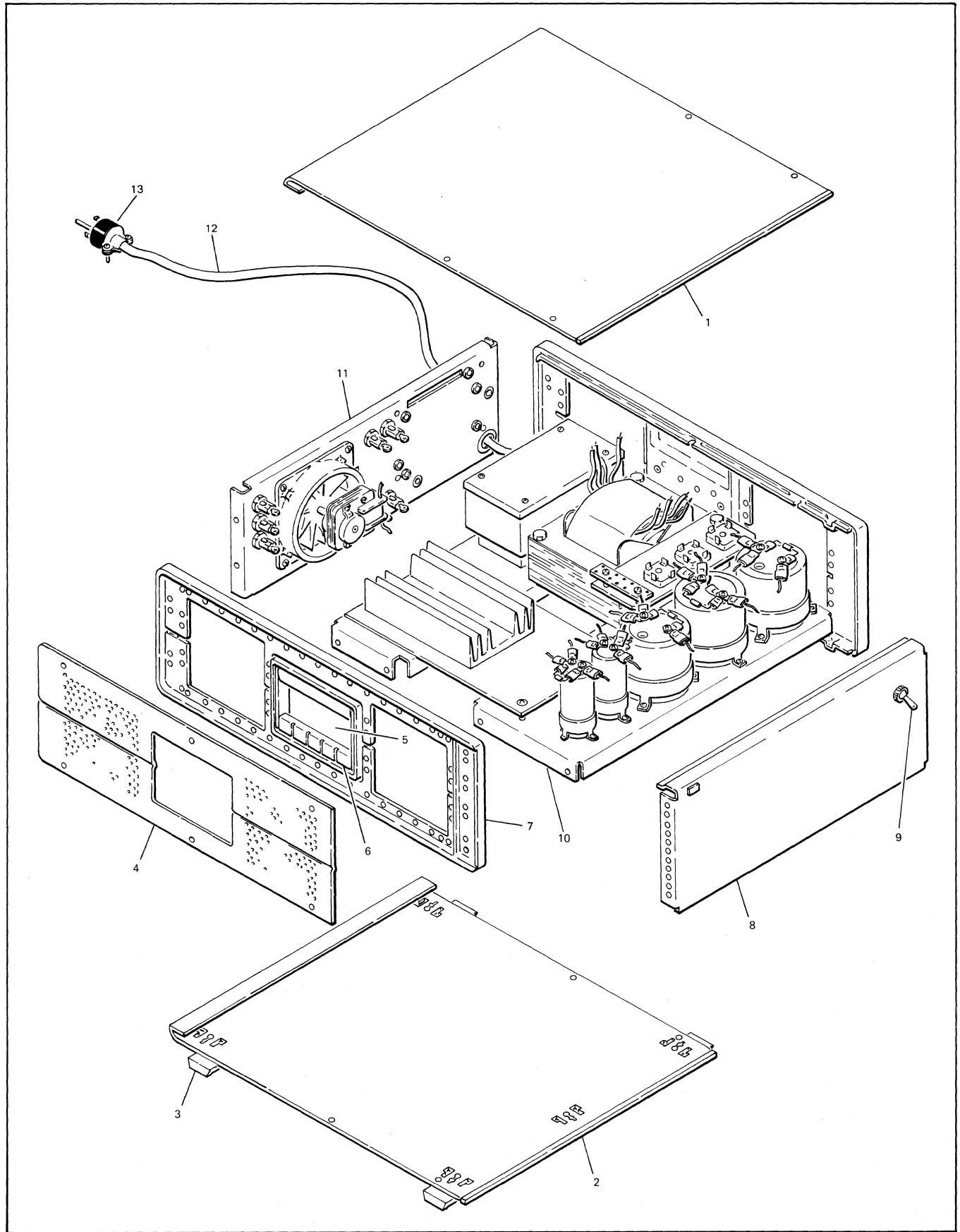


Figure 6-1. HP 13215A Disc Power Supply Parts Location Diagram

Table 6-3. Rear Panel Assembly Replaceable Parts

FIG. & INDEX NO.	HP PART NUMBER	DESCRIPTION	MFR CODE	MFR PART NO.	UNITS PER ASSY	TQ	
6-3-1	No Number 13215-00002	REAR PANEL ASSEMBLY (11, fig. 6-1) * CABLE COVER (Attaching Parts)	28480	13215-00002	1	1	
	13215-00012 Coml Coml	* COVER INSULATOR * SCREW, no. 6-32, 0.375 in., pan head * WASHER, no. 6, split lock ---- x ----	28480	13215-00012	1 4 4	1 4 4	
2	0360-1689	* BARRIER BLOCK, nine-pos (TB1) (Attaching Parts)	71785	354-11-09-001	1	1	
	0360-1688 Coml Coml Coml	* MARKER STRIP, nine-pos * SCREW, no. 6-32, 0.625 in., pan head * WASHER, no. 6, ext tooth * WASHER, no. 6, flat ---- x ----	71785	364-11-09-010	1 2 2 2	1 4 4 4	
	0360-0017	* BARRIER BLOCK, eight-pos (TB2) (Attaching Parts)	71785	354-18-08-001	1	1	
	0360-1687	* MARKED STRIP, eight-pos * SCREW, no. 6-32, 0.625 in., pan head * WASHER, no. 6, ext tooth * WASHER, no. 6, flat ---- x ----	71785	364-12-08-010	1 2 2 2	1 REF REF REF	
4	2110-0342	* FUSE, 8A, 250 Vac (F1)	28480	2110-0342	1	3	
5	2110-0342	* FUSE, 8A, 250 Vac (F6)	28480	2110-0342	1	REF	
6	2110-0342	* FUSE, 8A, 250 Vac (F7)	28480	2110-0342	1	REF	
7	2110-0365	* FUSE, 4A (F2) (Attaching Parts)	28480	2110-0365	1	1	
	1400-0084 Coml Coml Coml	* FUSE HOLDER (XF1, XF2, XF6, XF7) (Attaching Parts) * RUBBER WASHER * WASHER, int tooth * NUT, fuseholder ---- x ----	75915	342014	1 1 1 1	7 7 7	
	8	3160-0056	* FAN	99743	WS2107FL-55	1	1
	9	5000-8015 Coml Coml	* FAN SHIELD * WASHER, no. 6, split lock * SCREW, no. 6-32, 1.125 in., pan head ---- x ----	28480	5000-8015	1 1 1	1 1 4
10		5060-0428	* REAR FILTER ---- x ----	28480	5060-0428	1	1
11	2110-0056	* FUSE, 6A, 250 Vac (F3)	28480	2110-0056	1	REF	
12	2110-0003	* FUSE, 3A, 250 Vac (NOR) (F4)	28480	2110-0003	1	REF	
13	2110-0002	* FUSE, 2A, 250 Vac (NB) (F5) (Attaching Parts)	28480	2110-0002	1	REF	
	1400-0084 Coml Coml Coml	* FUSE HOLDER (XF3, XF4, XF5) * RUBBER WASHER * WASHER, int tooth * NUT, fuseholder ---- x ----	75915	342014	1 1 1 1	REF REF REF REF	
	14	13215-00009	* REAR PANEL (Attaching Parts)	28480	13215-00009	1	1
			* SCREW, no. 8-32, 0.312 in., pan head with one ext tooth ---- x ----			4	4

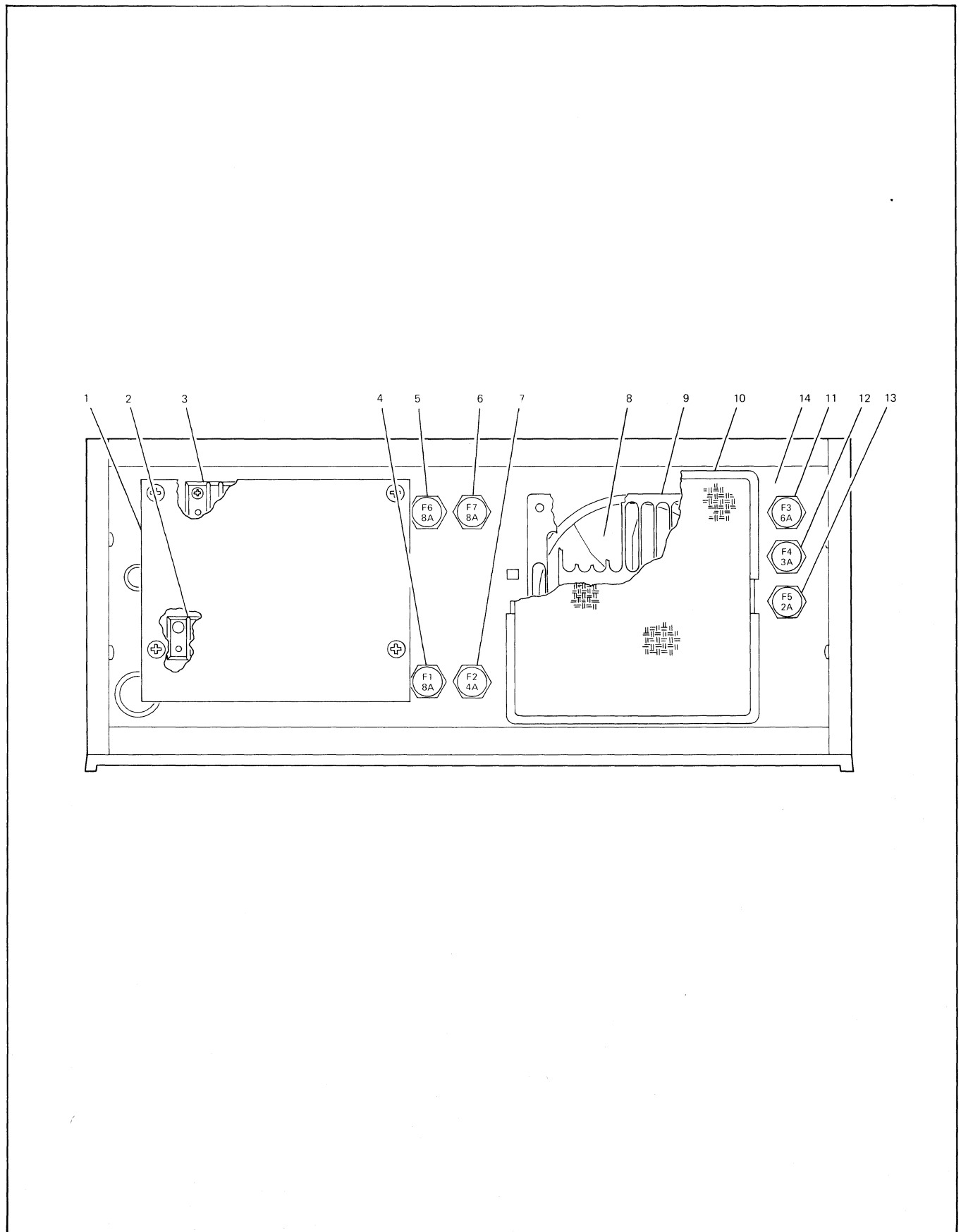


Figure 6-3. Rear Panel Assembly Parts Location Diagram

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