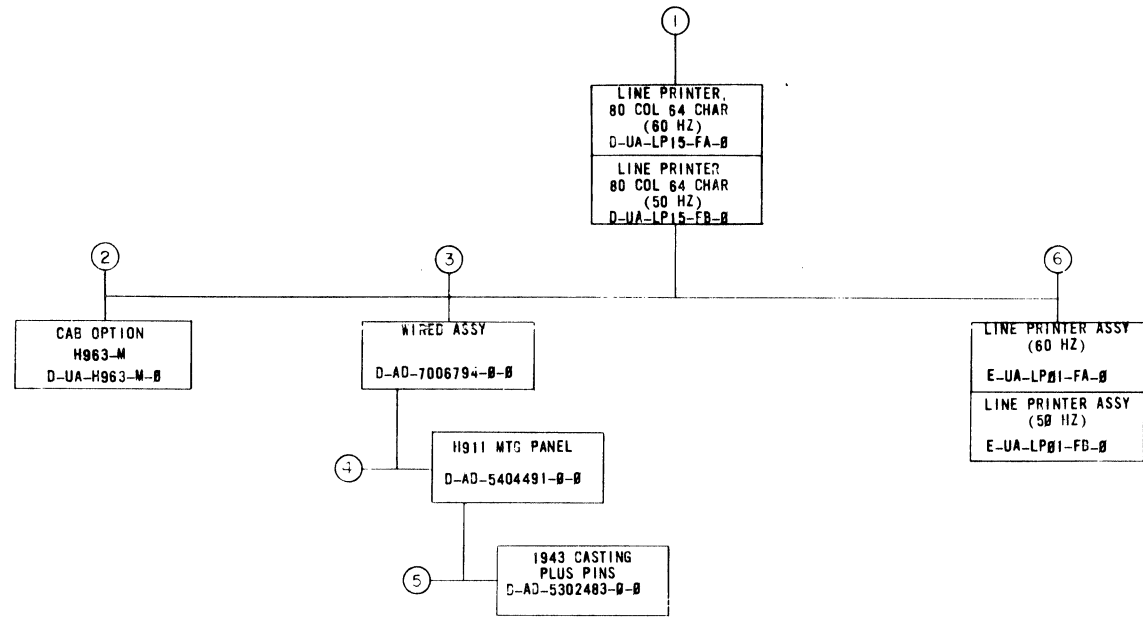






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D  
C  
B  
A



MECHANICAL				DEPT USAGE			ELECTRICAL				DEPT USAGE		
FIND NO.	DESCRIPTION	PART NO.	PROD	CUST	F/C	FIND NO.	DESCRIPTION	PART NO.	PROD	CUST	F/C		
1.	LINE PRINTER, 80 COL 64 CHAR (60 HZ) LINE PRINTER, 80 COL 64 CHAR LINE PRINTER, 80 COL 64 CHAR (50 HZ) LINE PRINTER 80 COL 64 CHAR BC99B CABLE DATA PRODUCTS INTERFACE CABLE AC/DC PWR WIRING PLATE, NAME RETAINER BLOCK	D-UA-LP15-FA-B A-PL-LP15-FA-B D-UA-LP15-FB-B A-PL-LP15-FB-B D-UA-BC99B-1B-B D-IA-7006806-B-B D-IC-LP15-F-19 B-IA-7406115-0-0 C-MD-7401127-0-0				1.	LINE PRINTER, 80 COL 64 CHAR (60 HZ) <del>LINE PRINTER, 80 COL 64 CHAR (50 HZ)</del> CONTROL 1 CONTROL 2 DATA BUFFERS DB CONTROL DB OUTPUT GATING LP DRIVERS CHARACTER DECODING COLUMN COUNTER LINE COUNTER VFU UNIT IOT DECODE 1 IOT DECODE 2 I/O BUS RECEIVERS MAINTENANCE READ LP RECEIVERS I/O BUS DRIVERS I/O BUS CABLES IN I/O BUS CABLES OUT INDICATOR CABLES AC/DC PWR WIRING MODULE UTILIZATION  DCH TIMING HEADER CYCLE DATA CYCLE CHARACTER XFER INTERNAL TIMING IOPS MODE INTERNAL TIMING ALPHA MODE LINE OVER TIMING FLOW CHART ENGINEERING SPECIFICATIONS WIRE LIST	A-ML-LP15-F <del>A-ML-LP15-F</del> D-BS-LP15-F-02 D-BS-LP15-F-03 D-BS-LP15-F-04 D-BS-LP15-F-05 D-BS-LP15-F-06 D-BS-LP15-F-07 D-BS-LP15-F-08 D-BS-LP15-F-09 D-BS-LP15-F-10 D-BS-LP15-F-11 D-BS-LP15-F-12 D-BS-LP15-F-13 D-BS-LP15-F-14 D-BS-LP15-F-15 D-IC-LP15-F-16 D-IC-LP15-F-17 D-IC-LP15-F-18 D-IC-LP15-F-19 D-MU-LP15-F-20  D-TD-LP15-F-21 D-TD-LP15-F-22 D-TD-LP15-F-23 D-TD-LP15-F-24 D-TD-LP15-F-25 D-FD-LP15-F-26 A-SP-LP15-F-27 K-WL-LP15-F-28					
2.	CAB OPTION H963-M CAB OPTION H963-M DRAWING INDEX LIST	D-UA-H963-M-B A-PL-H963-M-B D-DI-H963-M-1											
3.	WIRED ASSY WIRED ASSY LOGIC FRAME DECALS WIRE LIST	D-AD-7006794-B-B A-PL-7006794-B-B A-DC-7406371-B-P K-WL-LP15-F-28											
4.	H911 MTG PANEL H911 MTG PANEL	D-AD-5404491-B-B A-PL-5404491-B-B											
5.	1943 CASTING PLUS PINS 1943 CASTING PLUS PINS 1943 FRAME CASTING	D-AD-5302483-B-B A-PL-5302483-B-B E-MD-1202885-B-B											
6.	LINE PRINTER ASSY (60 HZ) LINE PRINTER ASSY LINE PRINTER ASSY (50 HZ) LINE PRINTER ASSY	E-UA-LP01-FA-B A-PL-LP01-FA-B E-UA-LP01-FB-B A-PL-LP01-FB-B											

D  
C  
B  
A

REV.	A
CHANGE NO.	86
CHKD.	MISC
DATE	1-5-74
BY	A. VARTANIAN
DATE	1-6-74

FIRST USED ON OPTION/MODEL  
PDP 15

DO NOT SCALE DRAWING  
UNLESS OTHERWISE SPECIFIED  
DIMENSION IN INCHES  
TOLERANCES  
DECIMALS FRACTIONS ANGLES  
± .005 ± 1/64 ± 0°30'  
FINAL SURFACE QUALITY  
REMOVE BURRS AND BREAK SHARP CORNERS

DRN. *Handwritten* DATE 3/1/70  
CHKD. *Handwritten* DATE 6/30/70  
ENGR. *Handwritten* DATE 10/10/70  
MILL. ENGR. *Handwritten* DATE 10/10/70  
APP. *Handwritten* DATE 10/10/70

PARTS LIST  
digital EQUIPMENT CORPORATION  
MAYHARD, MASSACHUSETTS

TITLE  
DRAWING INDEX  
LIST (LP15-F)

MATERIAL  
NEXT HIGHER ASSY  
A-ML-LP15-F

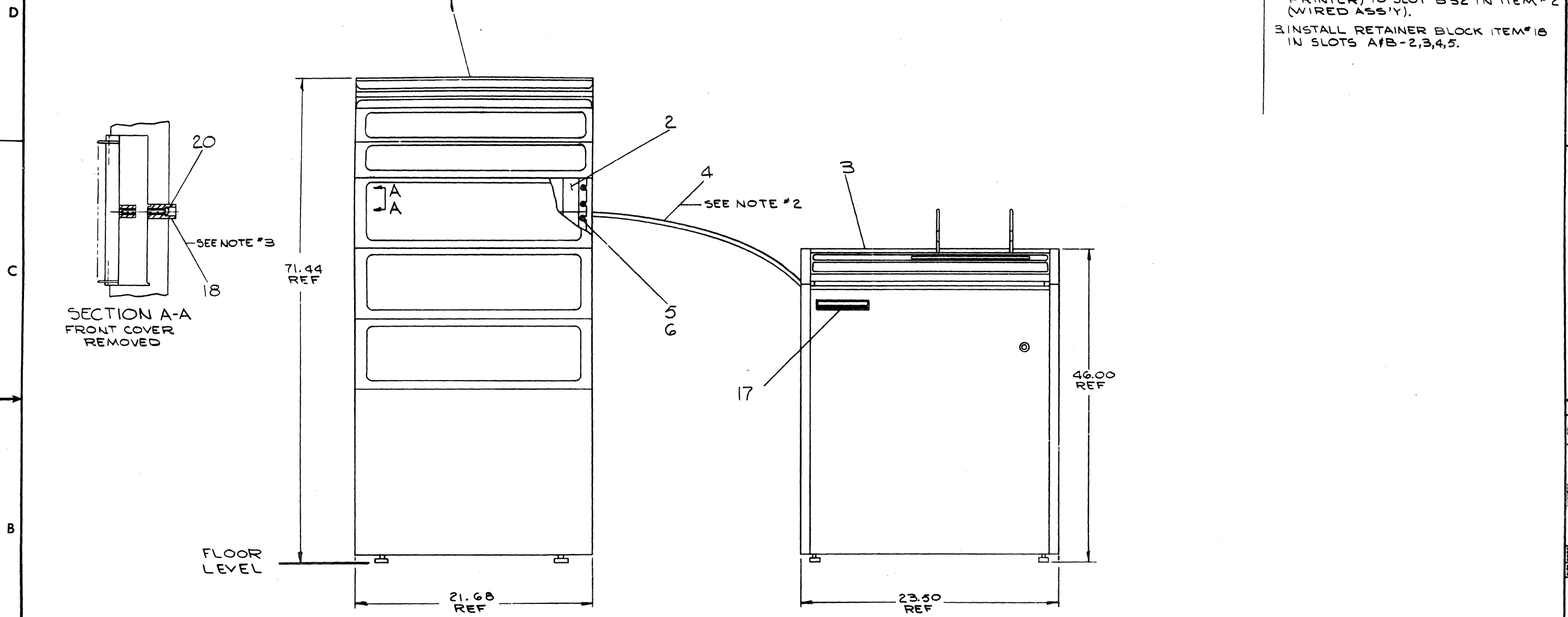
SCALE  
SHEET 1 OF 1  
SIZE CODE  
D D I L P 1 5 - F - 1  
NUMBER  
REV.  
A

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LEGEND	
NUMBER	VARIATION
LP15-FA	60HZ
LP15-FB	50HZ

NOTES:

- FOR DRAWING INDEX LIST REFER TO DRAWING D-DI-LP15-F-1
- LOCATION OF ITEM #4 (CABLE) WILL BE FROM REAR OF ITEM #3 (LINE PRINTER) TO SLOT B32 IN ITEM #2 (WIRED ASS'Y).
- INSTALL RETAINER BLOCK ITEM #16 IN SLOTS A#B-2,3,4,5.



REV.	CHG. NO.	DATE

FIRST USED ON OPTION/MODEL  
PDP-15

DO NOT SCALE DRAWING  
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS IN INCHES  
TOLERANCES  
DECIMALS FRACTIONS ANGLES  
± .005 ± 1/64 ± 0°30'  
FINAL SURFACE QUALITY 1  
REMOVE BURRS AND BREAK SHARP CORNERS  
MATERIAL  
FINISH

QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST			
DATE <i>3/12/70</i>		DATE <i>3/12/70</i>	
DRAWN <i>W. G. G.</i>		DATE <i>3/12/70</i>	
CHECKED <i>W. G. G.</i>		DATE <i>3/12/70</i>	
ENGR. <i>Stan Platt</i>		DATE <i>30 Jun 70</i>	
MATERIAL		DATE	
NEXT HIGHER ASSY		DATE	
A-ML-LP15-FA/FB		DATE	
SCALE		DATE	
SHEET 1 OF 1		DATE	
TITLE		NUMBER	
LINE PRINTER,		REV.	
80 COL 64 CHAR			
SIZE/CODE			
DUALP15-F-0			

REV. NO. 0  
NUMBER DUALP15-F-0  
SIZE CODE D

DIGITAL EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS <b>PARTS LIST</b>					QUANTITY / VARIATION																
MADE BY G. FLANDERS		CHECKED AL PFYFFER		SECTION			LP15-FA (60 Hz)	LP15-FB (50 Hz)													
DATE 3/12/70		DATE 4/23/70		1																	
ENG John Pratt 30JUN70		PROD J. Dunning		ISSUED SECT.																	
DATE 6-30-70		DATE		1																	
ITEM NO.	DWG NO. / PART NO.	DESCRIPTION																			
1	D-UA-H963-M-Ø	CAB OPTION, H963-M			1	1															
2	D-AD-7006794-0-0	WIRED ASSY (LP15-F)			1	1															
3	E-UA-LPØ1-FA-Ø	LINE PRINTER ASSY (60 Hz)			1																
3	E-UA-LPØ1-FB-Ø	LINE PRINTER ASSY (50 Hz)				1															
4	D-IA-7006606-0-0	CABLE, DATA PRODUCTS INTERFACE			1	1															
5	9006074-1	SCR PHL HD PAN #10-32 X 5/8 LG SST			8	8															
6	9007651	WASH, LOCK EXT. TOOTH #10			8	8															
7	9007786	NUT #10-32 TINNEMAN #C31758-032-27			8	8															
8	D-UA-BCØ9B-Ø-Ø	BCØ9B CABLE			1	1															
9	9107370-11	18 AWG WIRE INS BRN			A/R	A/R															
10	9107440-50	14 AWG WIRE TWP GRN/BLK			A/R	A/R															
11	9107440-29	14 AWG WIRE TWP RED/WHT			A/R	A/R															
12	9107370-00	14 AWG WIRE INS BLK			A/R	A/R															
13	9107370-66	14 AWG WIRE INS BLU			A/R	A/R															
14	9107370-33	14 AWG WIRE INS ORN			A/R	A/R															
15	A-PL-LP15-F-20	MODULE UTILIZATION			1	1															
16	D-IC-LP15-F-19	AC/DC PWR WIRING			1	1															
17	B-IA-7408115-0-Ø	PLATE, NAME			1	1															
18	C-MD-7407127-0-0	RETAINER BLOCK			1	1															
1	9107440-09	14 AWG WIRE TWP BLK/WHT			A/R	A/R															
	9007799	SCR FILJ. AD 8-32 X 1 1/2			1	1															
TITLE				ASSY NO.	SIZE	CODE	NUMBER			REV.	ECO NO.										
LINE PRINTER, 80 COL 64 CHAR				D-UA-LP15-F-0	A	PL	LP15-F-Ø														
				SHEET 1 OF 1	DIST.	5															

DEC FORM NO.  
DRA 110

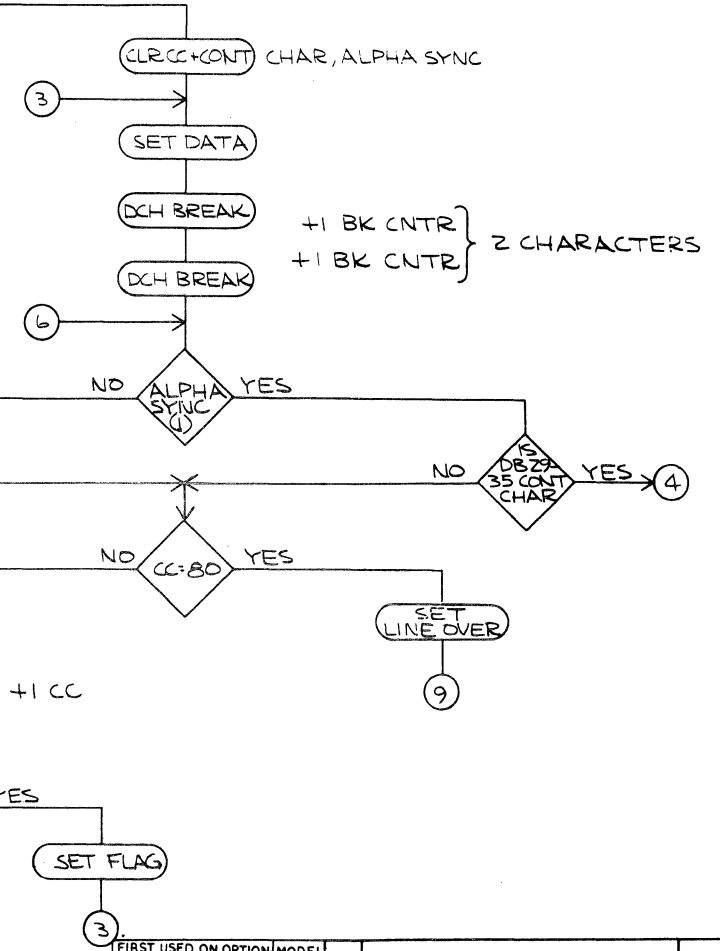
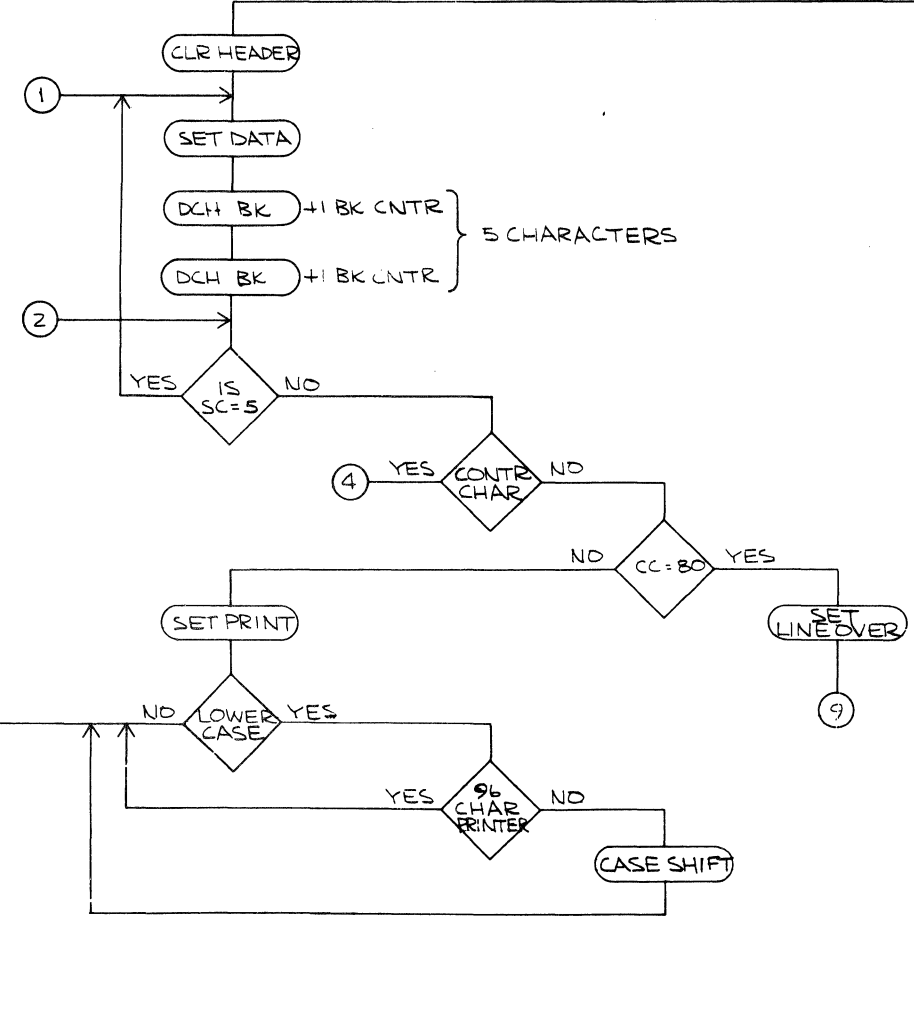
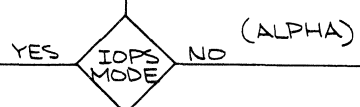
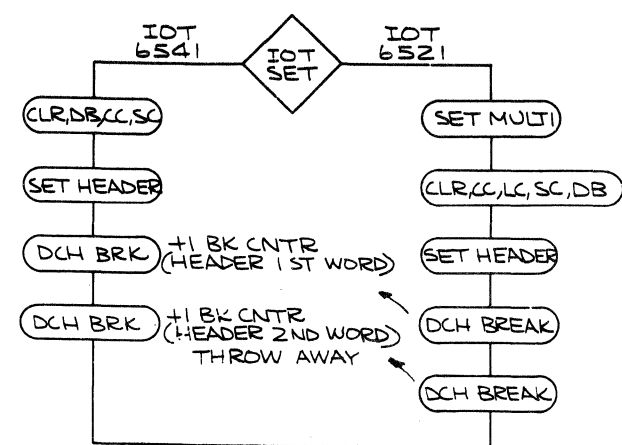
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8  
7  
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REV. NO. 1  
CHANGE NO.  
CHK

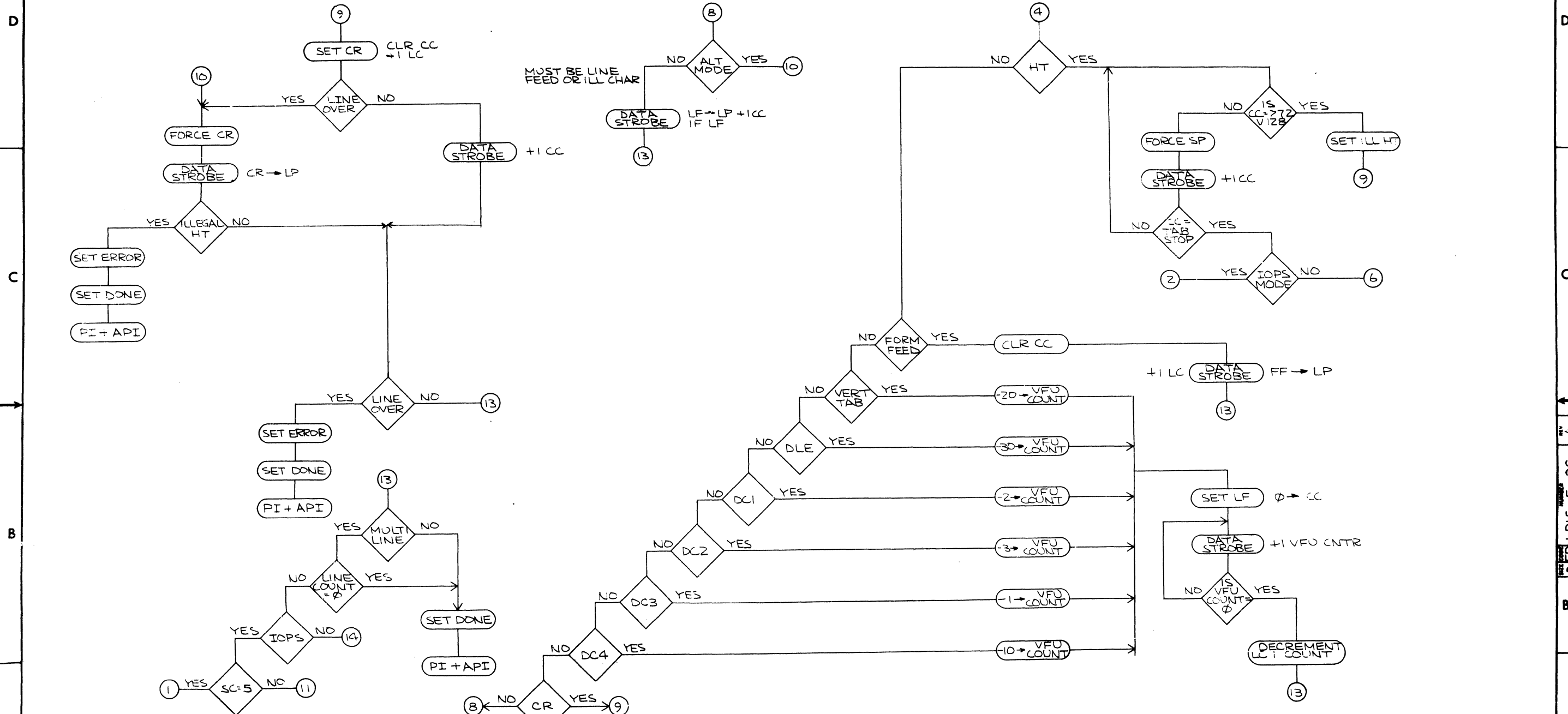
DEC FORM 1-3  
DRD 102A



FIRST USED ON OPTION	MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
	PDP-15				
PARTS LIST					
UNLESS OTHERWISE SPECIFIED	DRN	DATE	<b>digital</b> EQUIPMENT CORPORATION WATNARD MASSACHUSETTS TITLE <h2 style="margin: 0;">FLOW CHART</h2>		
UNLESS OTHERWISE SPECIFIED	CHK'D	DATE			
TOLERANCES	ENG	DATE			
DECIMALS FRACTIONS ANGLES	PROJ/ENG	DATE			
± .005 ± 1/64 ± 0°30'	PROD	DATE	SIZE CODE NUMBER REV.		
FINAL SURFACE QUALITY			DFD LP15-F-26 A		
REMOVE BURRS AND BREAK SHARP CORNERS			SCALE NONE		
MATERIAL	NEXT HIGHER ASSY		SHEET OF 2		
FINISH	A-ML-LP15-F		DIST.		

REV. A  
DFD LP15-F-26

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REV	CHG	NO	DATE	BY
1	A	0000	11-17-70	J. SWANSON
2	A	0001	11/23/70	J. SWANSON

FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
PARTS LIST				
UNLESS OTHERWISE SPECIFIED				
DIMENSION IN INCHES		DRN	DATE	
TOLERANCES		CHK'D	DATE	
DECIMALS	FRACTIONS	ENG.	DATE	
± .008	± 1/64	PROJ. ENG.	DATE	
FINAL SURFACE QUALITY		PROJ. ENGR.	DATE	
REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL		NEXT HIGHER ASS'Y		
FINISH		A-ML-LP15-F		
		SCALE NONE		
		SHEET 2 OF 2		
		SIZE CODE		
		DFD		
		NUMBER		
		LP15-F-26		
		REV.		
		A		

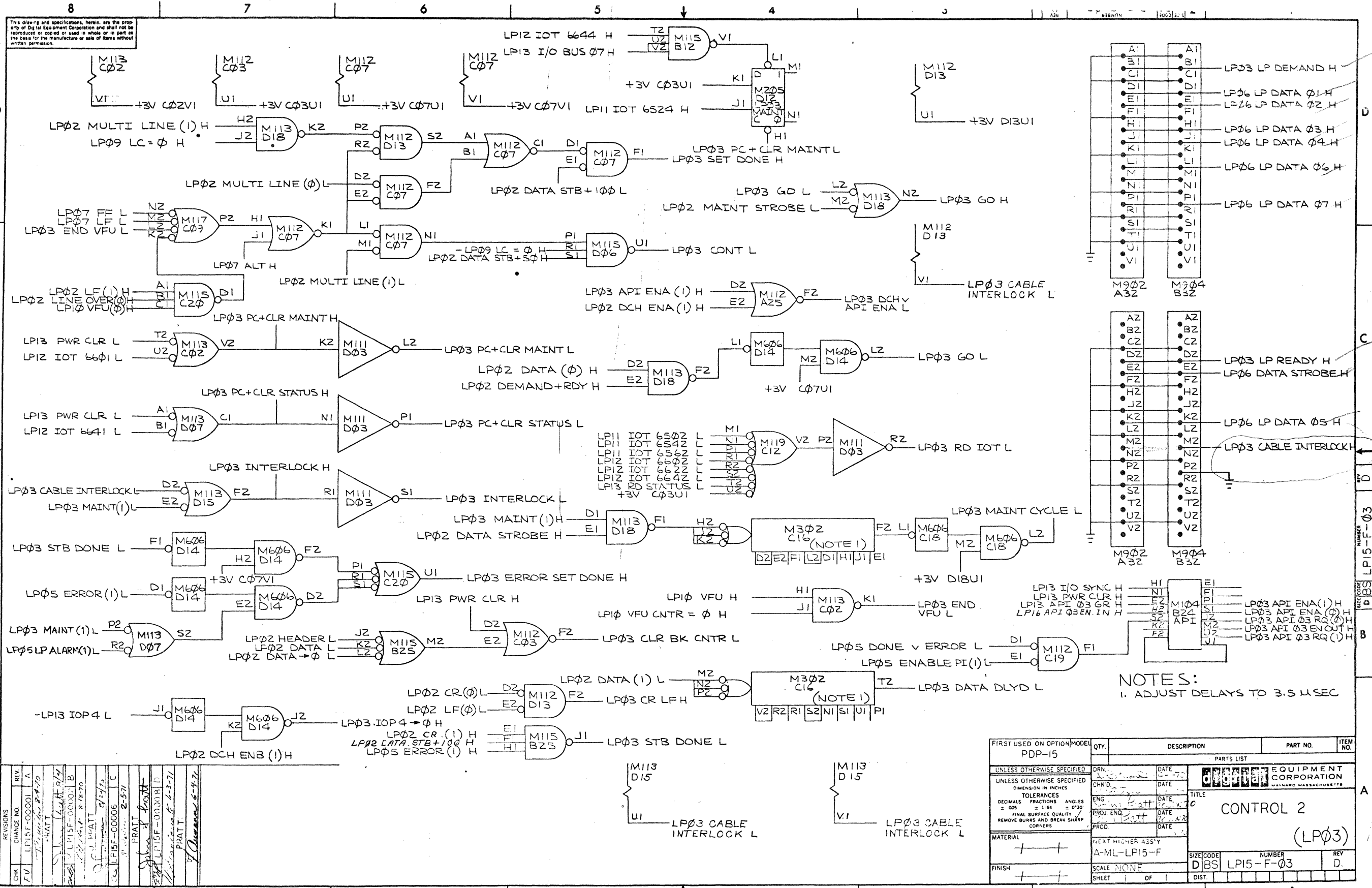
DFD LP15-F-26







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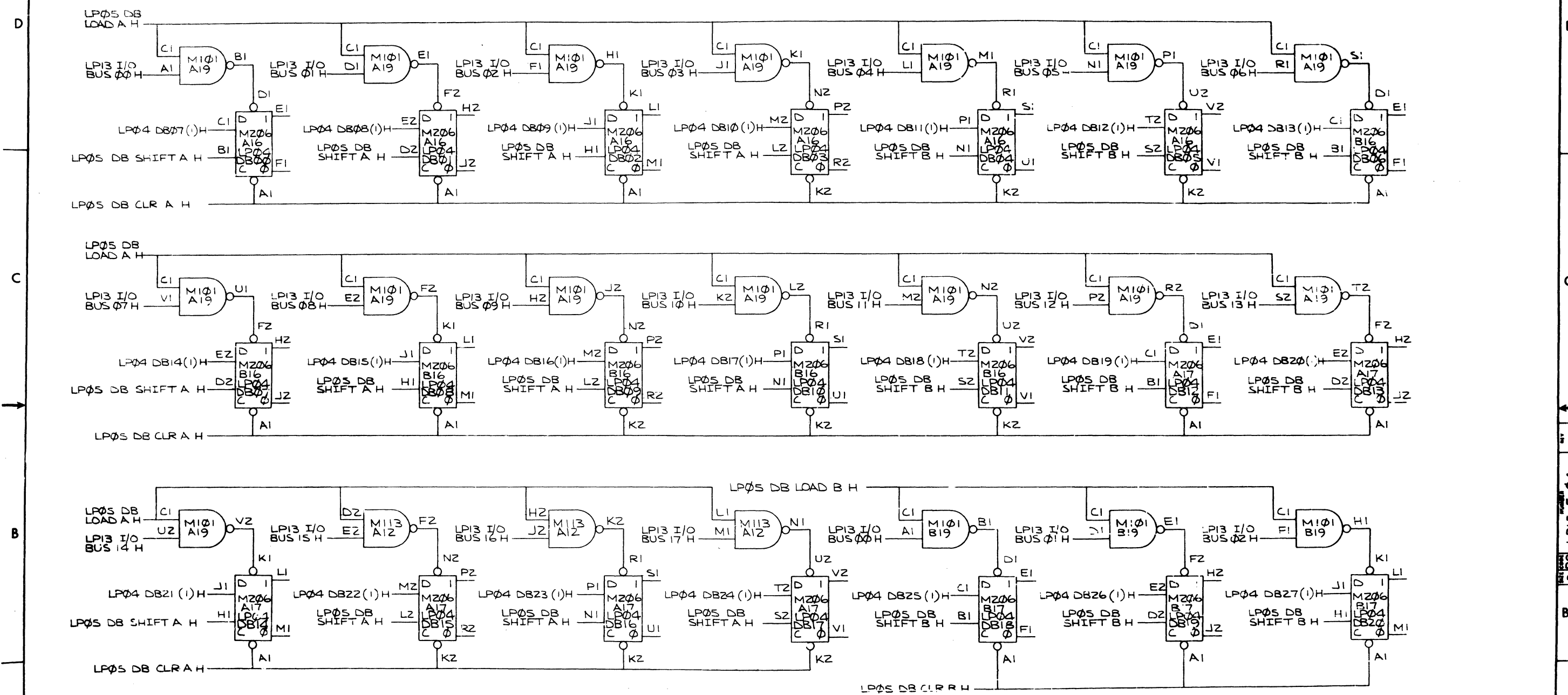
NOTES:  
1. ADJUST DELAYS TO 3.5 USEC

REV	DATE	BY	CHKD	DESCRIPTION
1	11/15/70	PRATT		INITIAL
2	12/1/70	PRATT		REVISED
3	12/1/70	PRATT		REVISED
4	12/1/70	PRATT		REVISED
5	12/1/70	PRATT		REVISED
6	12/1/70	PRATT		REVISED
7	12/1/70	PRATT		REVISED
8	12/1/70	PRATT		REVISED

FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
UNLESS OTHERWISE SPECIFIED				
DIMENSION IN INCHES		DRN.	DATE	
TOLERANCES		CHKD.	DATE	
DECIMALS FRACTIONS ANGLES		ENG.	DATE	
= .009 = 1/64 ± 0°30'		PROJ. ENG.	DATE	
FINAL SURFACE QUALITY		PROD.	DATE	
REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL				
FINISH				
NEXT HIGHER ASSY				
SCALE				
SHEET				
OF				
DIST.				

**DIGITAL EQUIPMENT CORPORATION**  
**CONTROL 2**  
 (LP03)  
 SIZE CODE: D/BS  
 NUMBER: LP15-F-03  
 REV: D

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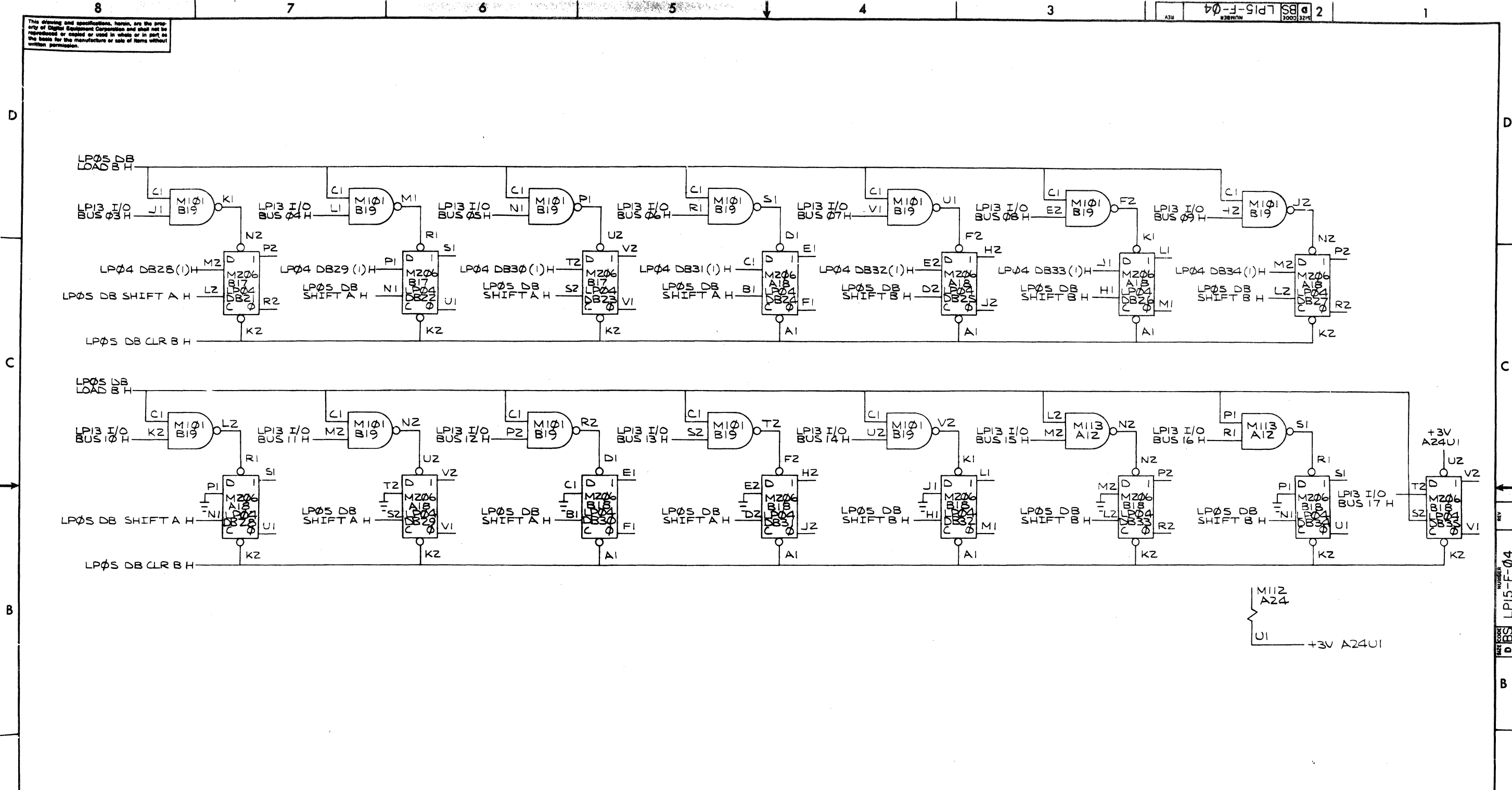


REV	CHANGE NO	REVISIONS

FIRST USED ON OPTION MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
PARTS LIST				
UNLESS OTHERWISE SPECIFIED				
DIM. A. <i>John Datt</i> DATE 3-25-70				
DRAW. <i>John Datt</i> DATE 6-10-70				
ENGR. <i>John Datt</i> DATE 3-25-70				
MATERIAL <i>John Datt</i> DATE 3-25-70				
FINISH <i>John Datt</i> DATE 3-25-70				
TOLERANCES DIMENSION IN INCHES				
DECIMALS FRACTIONS ANGLES				
± .005 ± 1/64 ± 90°				
FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS				
NEXT HIGHER ASSY				
A-ML-LP15-F				
SCALE NONE				
SHEET 1 OF 2				
digital EQUIPMENT CORPORATION				
MAYNARD MASSACHUSETTS				
TITLE				
DATA BUFFER (LP04)				
SERIAL CODE DBS LP15-F-04				
NUMBER 1 REV 1				

PART NO. DBS LP15-F-04

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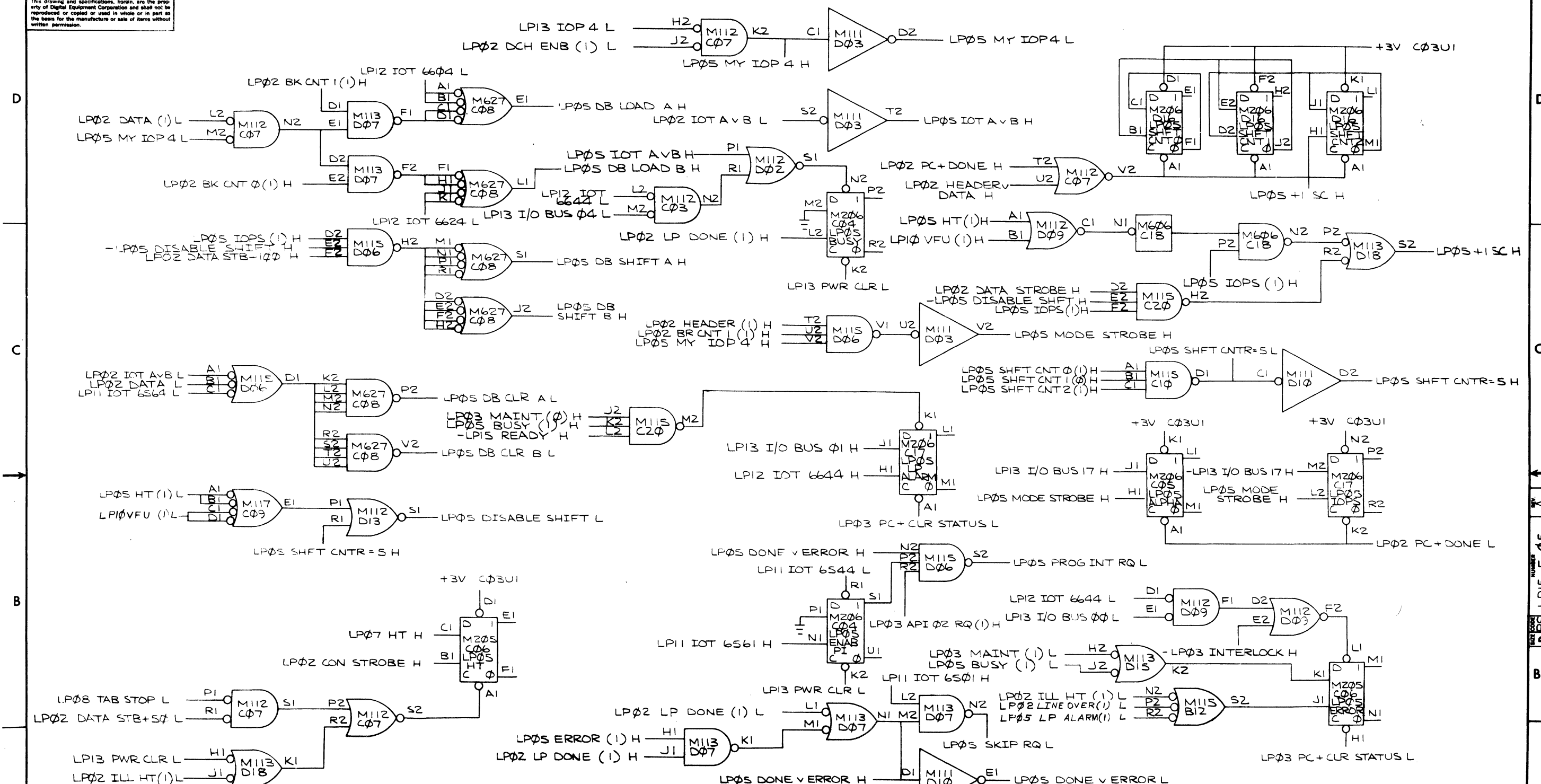


M112  
A24  
U1 +3V A24U1

REVISIONS	REV
CHANGE NO.	
CHK	

FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
PARTS LIST				
digital EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS				
TITLE DATA BUFFER (LP04)				
UNLESS OTHERWISE SPECIFIED				
DIMENSION IN INCHES				
TOLERANCES				
DECIMALS	FRACTIONS	ANGLES	DATE	
± .005	± 1/64	± 0°30'	3-24-70	
FINAL SURFACE QUALITY				
REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL				
NEXT HIGHER ASS'Y				
A-ML-LP15-F				
SCALE NONE				
FINISH				
SHEET 2 OF 2				
SIZE CODE DBS			NUMBER LP15-F-04	REV.
DIST.				

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REV.	A
CHANGE NO.	LP15F-00009
CHK.	J. PRATT
DATE	8-23-71

QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST			
	DO NOT SCALE DRAWING	DATE	8-14-70
	UNLESS OTHERWISE SPECIFIED	DATE	8-30-70
	DIMENSIONS IN INCHES	DATE	8-24-70
	TOLERANCES	DATE	8-24-70
	DECIMALS FRACTIONS ANGLES	DATE	8-24-70
	± .001 ± 1/32 ± 90°	DATE	8-24-70
	FINAL SURFACE QUALITY	DATE	8-24-70
	REMOVE BURRS AND BREAK SHARP EDGES	DATE	8-24-70
MATERIAL		NEXT HIGHER ASSY	
FINISH		A-ML-LPI5-F	
	FIRST USED ON OPTION/MODEL	SCALE NONE	
	PDP-15	SHEET 2 OF 11	
		DIST.	

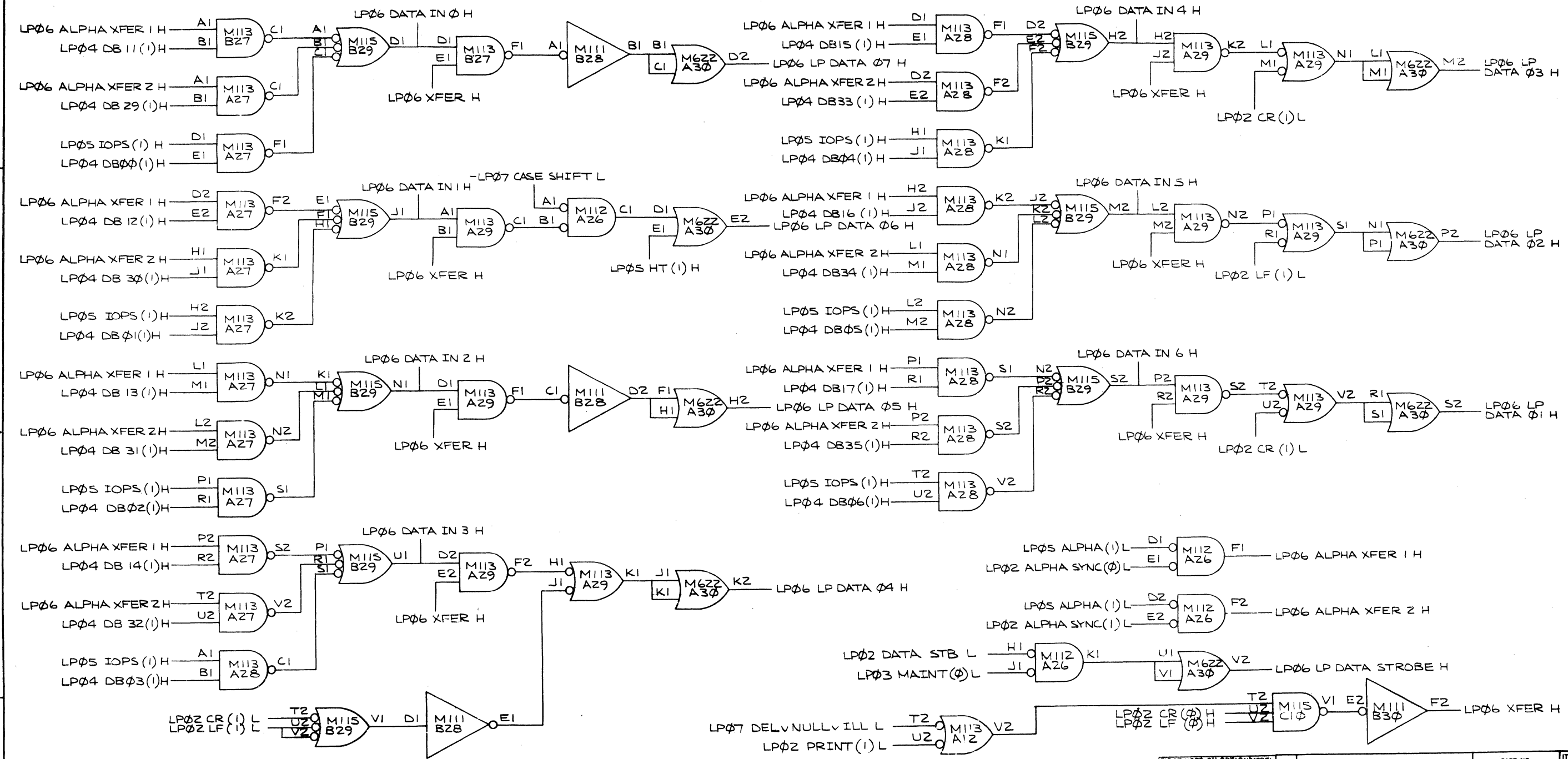
**digital** EQUIPMENT CORPORATION  
MAYNARD, MASSACHUSETTS

TITLE: DB CONTROL (LP05)

NUMBER: DBS LPI5-F-05

REV. A

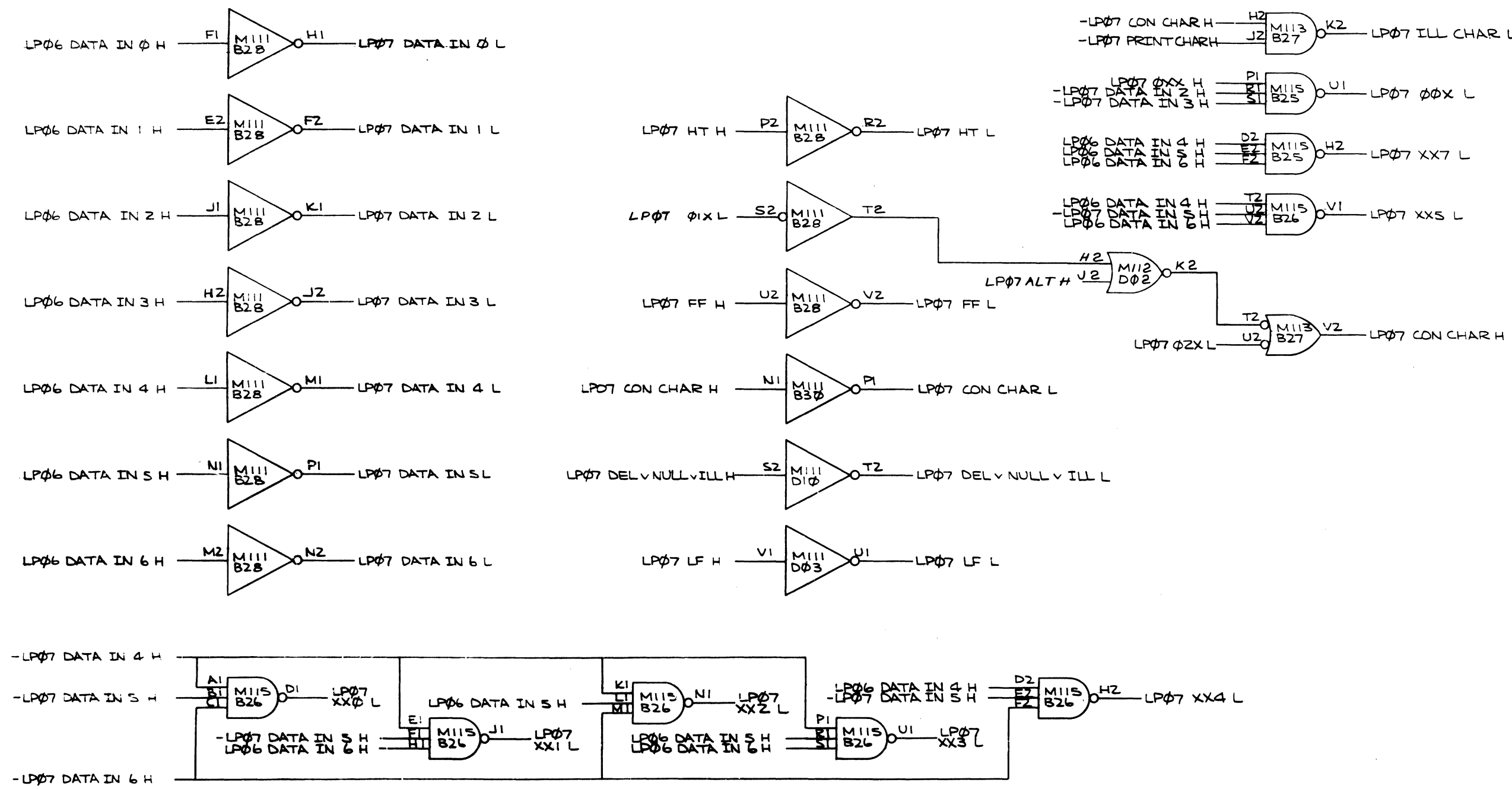
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REV	NO	DATE	BY	CHK

FIRST USED ON OPTION MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
PARTS LIST				
UNLESS OTHERWISE SPECIFIED				
DIMENSION IN INCHES				
TOLERANCES				
DECIMALS FRACTIONS ANGLES				
± .005 ± 1/64 ± 0°30'				
FINAL SURFACE QUALITY				
REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL				
+ + +				
FINISH				
+ + +				
ORIGIN		DATE	EQUIPMENT CORPORATION	
A. R. ...		3-19-70	MATNARD MASSACHUSETTS	
CHECKED		DATE	TITLE	
...		2-30-72	DB OUT GATING LP DRIVERS (LP06)	
DESIGNED		DATE	SCALE	
John Hall		10-11-70	NONE	
DRAWN		DATE	SIZE CODE	
John Hall		10-11-70	DBS LP15-F-06	
CHECKED		DATE	NUMBER	
...		12-7-72	REV	
NEXT HIGHER ASS'Y				
A-ML-LP15-F				
SCALE				
NONE				
SHEET				
OF				
DIST.				

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REV.	DATE	BY	CHKD
1	11/15/68	J. SWANSON	J. SWANSON
2	12/17/68	J. SWANSON	J. SWANSON
3	1/17/69	J. SWANSON	J. SWANSON
4	2/17/69	J. SWANSON	J. SWANSON
5	3/17/69	J. SWANSON	J. SWANSON
6	4/17/69	J. SWANSON	J. SWANSON
7	5/17/69	J. SWANSON	J. SWANSON
8	6/17/69	J. SWANSON	J. SWANSON

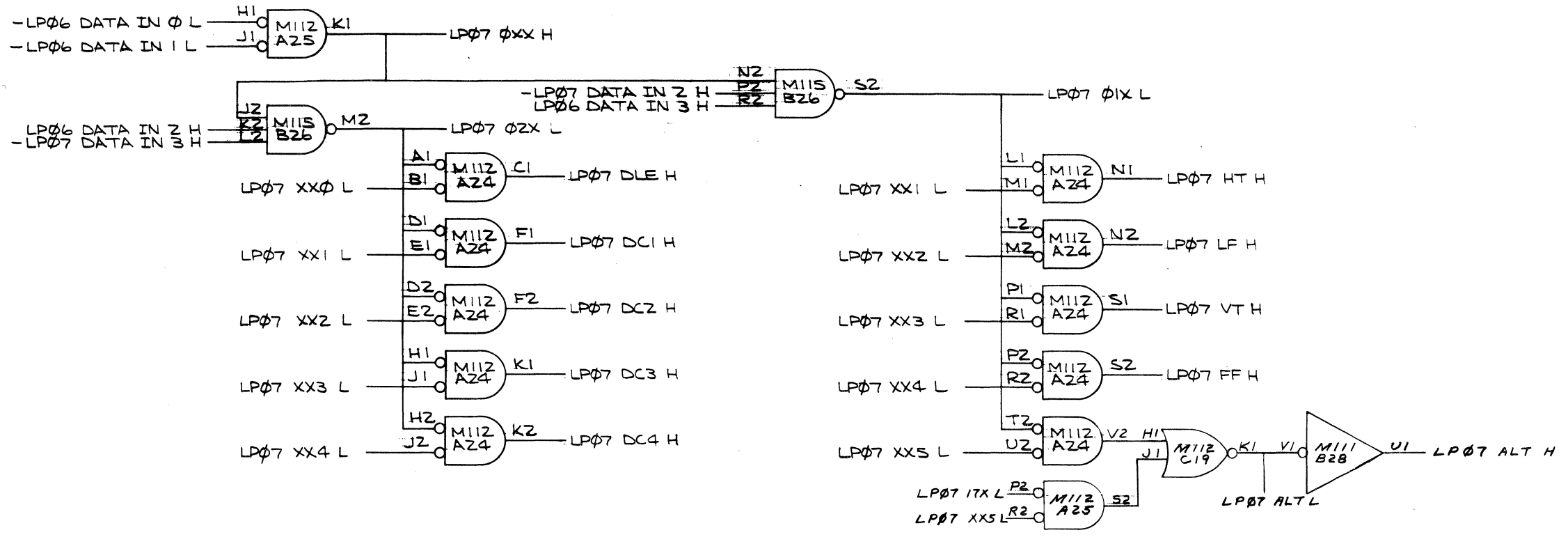
FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
PARTS LIST				
UNLESS OTHERWISE SPECIFIED:		DATE		
DIMENSIONS IN INCHES		DATE		
TOLERANCES		DATE		
DECIMALS FRACTIONS ANGLES		DATE		
± .005 ± .004 ± .003		DATE		
FINAL SURFACE QUALITY		DATE		
REMOVE BURRS AND BREAK SHARP CORNERS		DATE		
MATERIAL		NEXT HIGHER ASSY		
FINISH		A-ML-LP15-F		
SCALE NONE		SIZE CODE		
SHEET 1 OF 2		DIBS LP15-F-07		
		DIBS		

CHARACTER DECODER (LP07)

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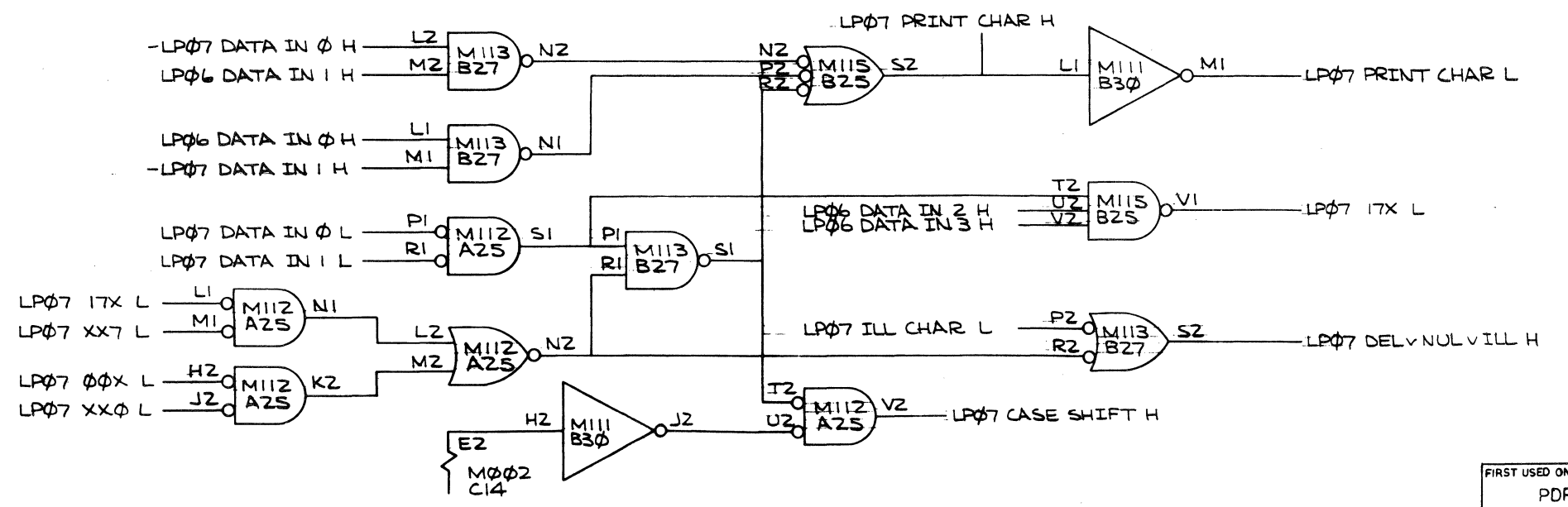
D

D



C

C



NOTES:  
 1. IF 96 CHAR PRINTER, JUMPER GROUND TO C14E2

A

A

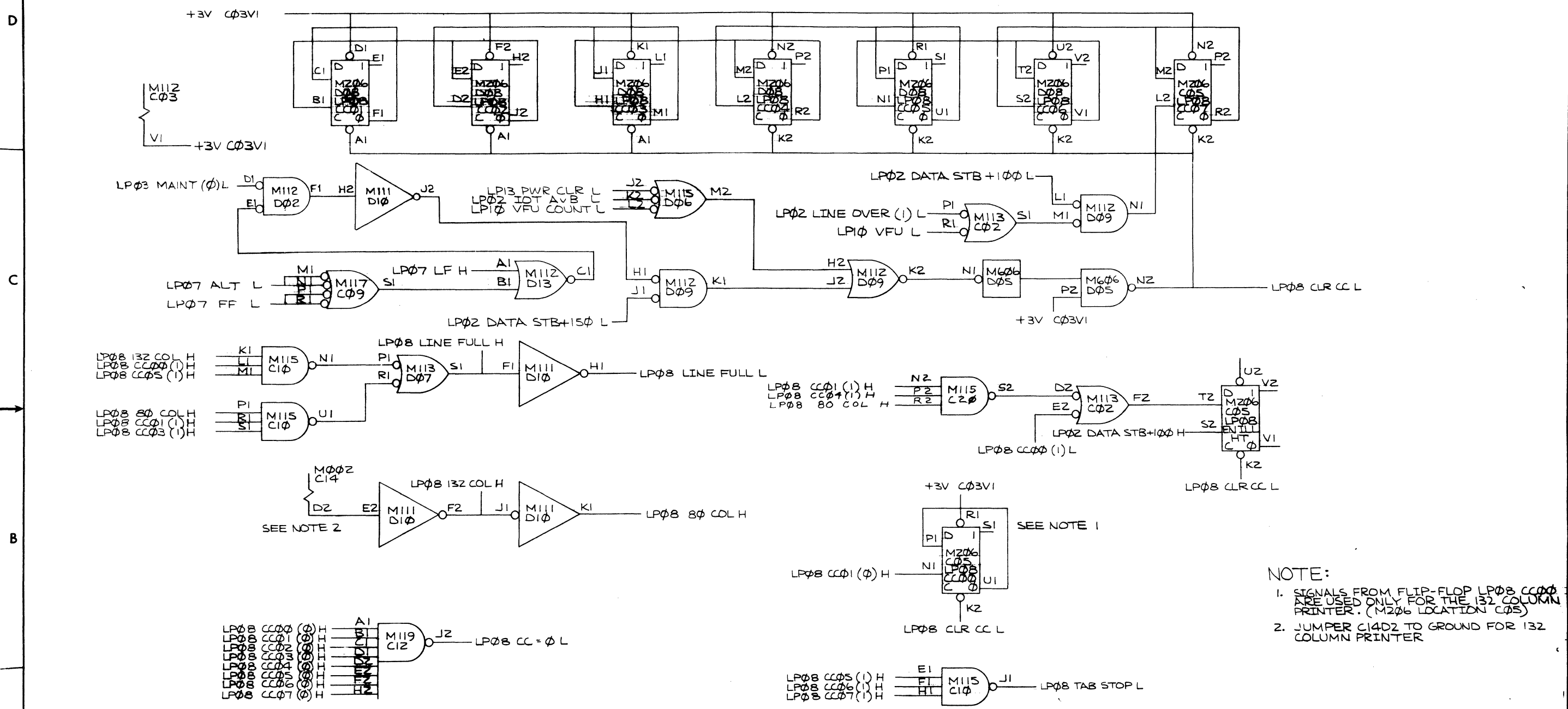
REV.	REV.
1	A
2	B
3	C
4	D
5	E
6	F
7	G
8	H

DEC FORM NO. DRD 102A

FIRST USED ON OPTION MODEL PDP-15	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST				
UNLESS OTHERWISE SPECIFIED	DRN.	DATE	DIGITAL EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS	
UNLESS OTHERWISE SPECIFIED	CHK'D	DATE	TITLE	
TOLERANCES	DESIGNED BY	DATE	CHARACTER DECODER (LP07)	
DECIMALS FRACTIONS ANGLES	DRN.	DATE	SIZE CODE NUMBER	
± 005 ± 1/64 ± 0°30'	CHK'D	DATE	DBS LPI5-F-07	
FINAL SURFACE QUALITY	ENG.	DATE	REV. B	
REMOVE BURRS AND BREAK SHARP CORNERS	DRN.	DATE	DIST.	
MATERIAL	NEXT HIGHER ASS'Y			
FINISH	A-ML-LPI5-F			
SCALE NONE				
SHEET 2 OF 2				



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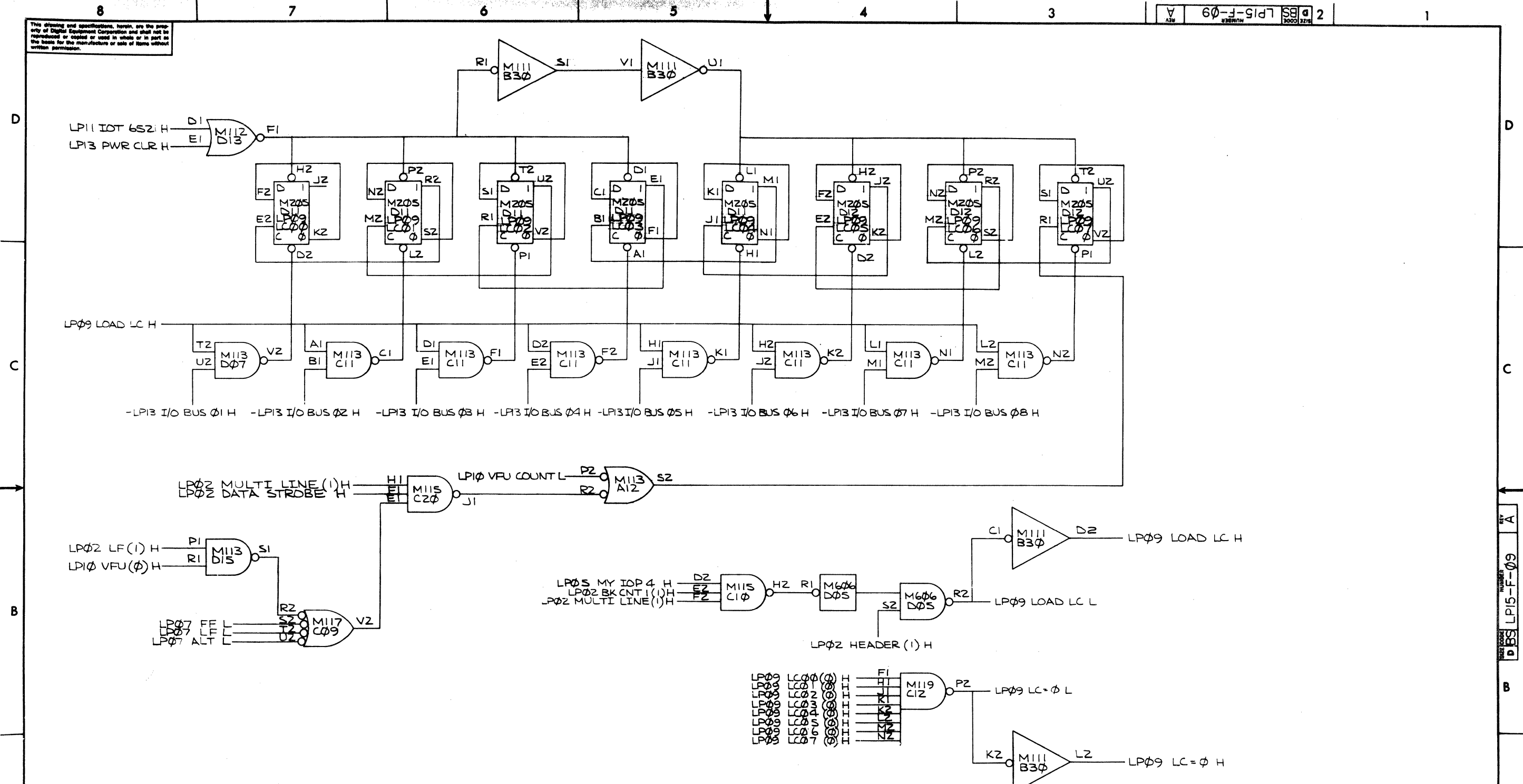
NOTE:  
 1. SIGNALS FROM FLIP-FLOP LP08 CC00 ARE USED ONLY FOR THE 132 COLUMN PRINTER. (M206 LOCATION C05)  
 2. JUMPER C142 TO GROUND FOR 132 COLUMN PRINTER

REV.	CHG. NO.	REV.
1	1	A
2	2	B
3	3	C
4	4	D

PRATT  
 LP15-0005  
 LP15-0006  
 LP15-0007  
 LP15-0008  
 LP15-0009  
 LP15-0010  
 LP15-0011  
 LP15-0012  
 LP15-0013  
 LP15-0014  
 LP15-0015  
 LP15-0016  
 LP15-0017  
 LP15-0018  
 LP15-0019  
 LP15-0020  
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 LP15-0041  
 LP15-0042  
 LP15-0043  
 LP15-0044  
 LP15-0045  
 LP15-0046  
 LP15-0047  
 LP15-0048  
 LP15-0049  
 LP15-0050

FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
UNLESS OTHERWISE SPECIFIED				
DIMENSION IN INCHES				
TOLERANCES				
DECIMALS FRACTIONS ANGLES				
= .005 ± 1/64 = 0°30'				
FINAL SURFACE QUALITY				
REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL				
FINISH				
SCALE NONE				
SHEET OF				
PARTS LIST				
DRA. DATE 3-23-70 CHK'D. DATE 4-10-70 ENG. DATE 4-10-70 DATE 4-10-70 DATE 4-10-70 DATE 4-10-70				
digital EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS TITLE COLUMN COUNTER (LP08)				
SIZE CODE NUMBER REV. DBS LP15-F-08 C				

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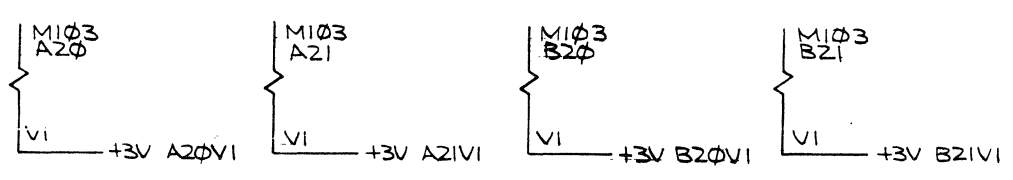
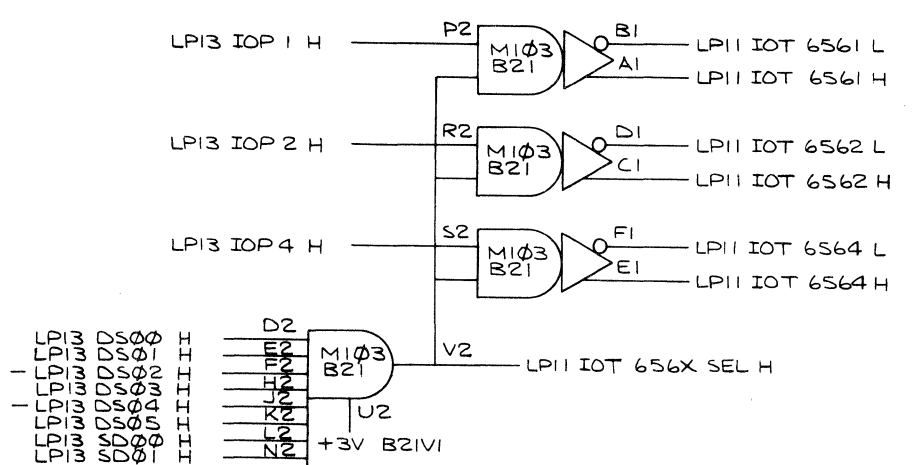
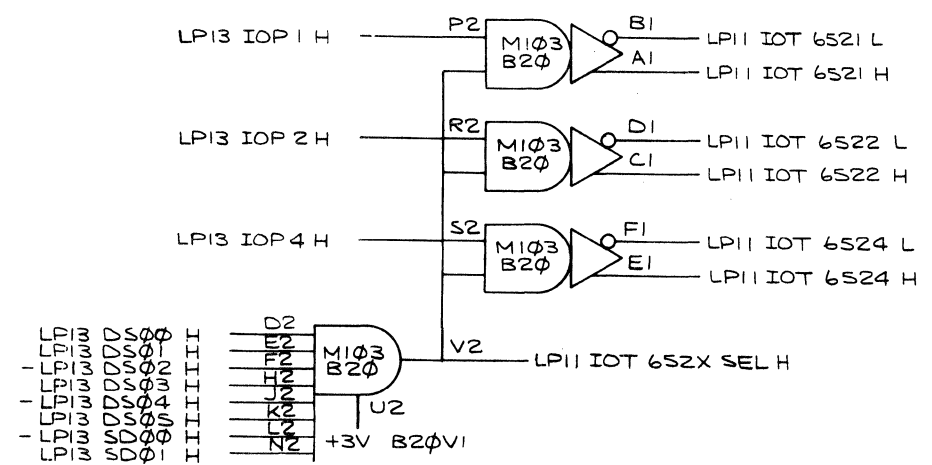
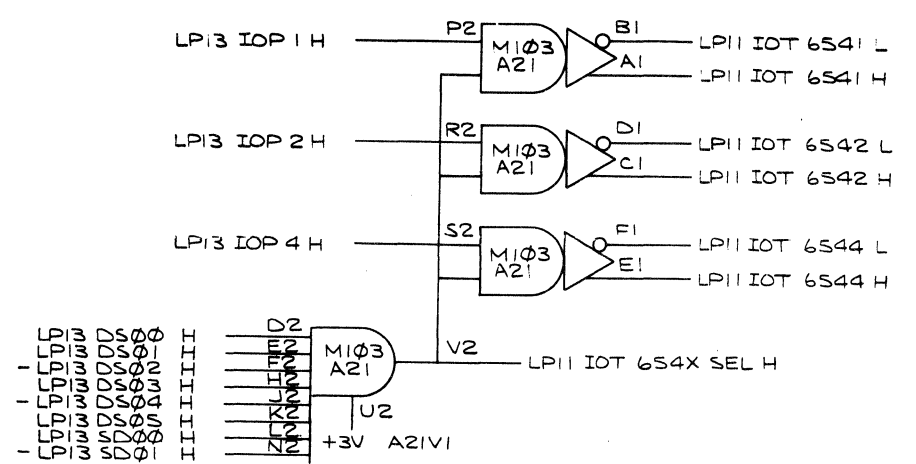
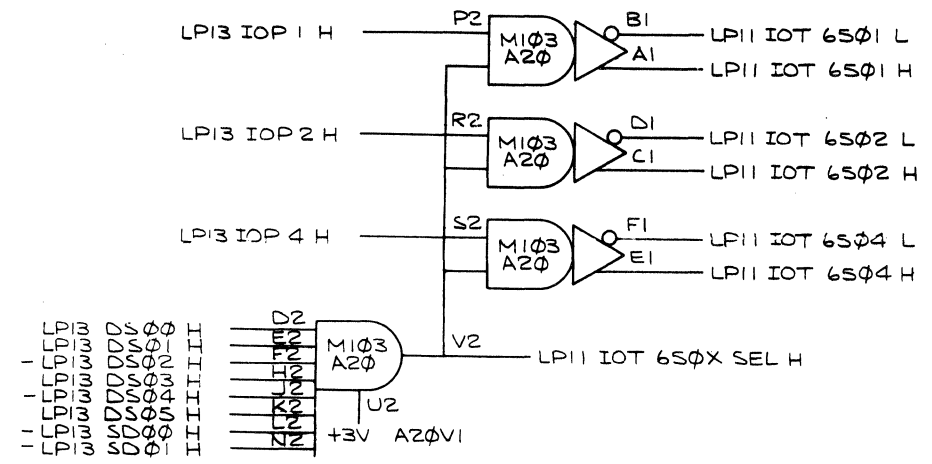


REV.	CHANGE NO.	DESCRIPTION
A	0000	LP15-0000
		J. PRATI
		9-23-71

FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
PARTS LIST				
UNLESS OTHERWISE SPECIFIED	DRN	DATE	digital EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS	
UNLESS OTHERWISE SPECIFIED	CHK'D	DATE	TITLE	
DIMENSION IN INCHES		6-20-70	LINE COUNTER	
TOLERANCES			(LP09)	
DECIMALS FRACTIONS ANGLES				
= .005 = 1/64 = 0°30'				
FINAL SURFACE QUALITY				
REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL	NEXT HIGHER ASSY			
+	A-ML-LP15-F		SIZE CODE	NUMBER
FINISH	SCALE NONE		DBS	LP15-F-09
+	SHEET	OF	DIST.	



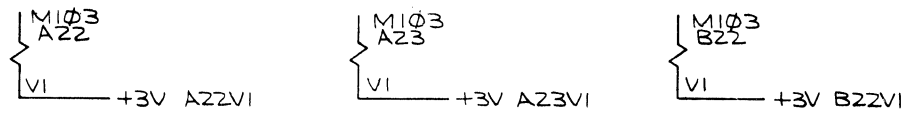
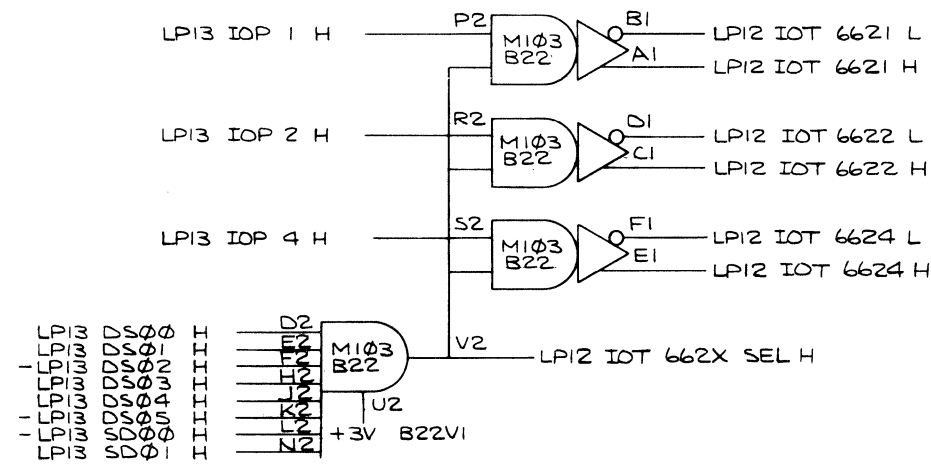
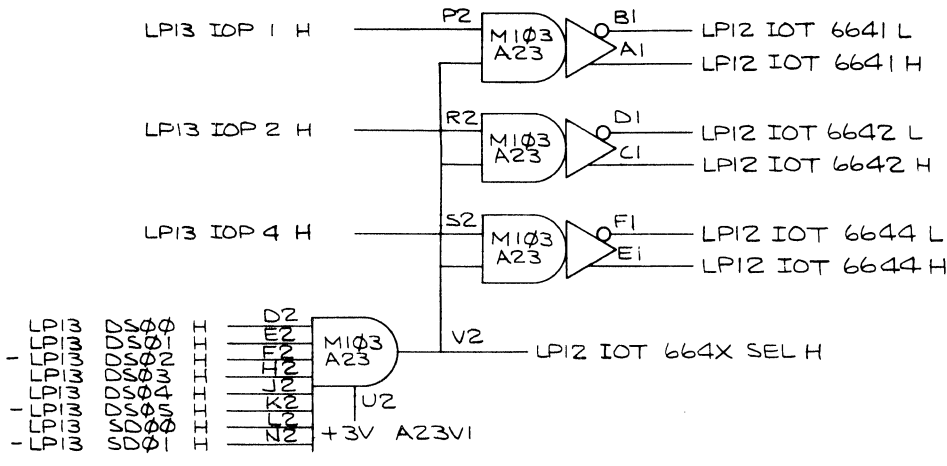
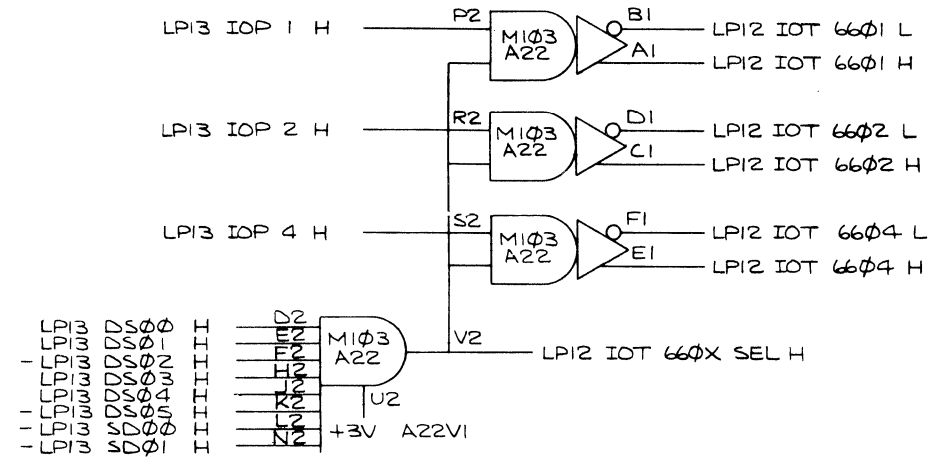
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REV	CHANGE NO.

FIRST USED ON OPTION MODEL PDP-15	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES TOLERANCES DECIMALS FRACTIONS ANGLES = .005 ± 1/64 = 0°30'	DRN A. Rainaldi	DATE 3-13-70	digital EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS	
FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS	CHK'D John Gatt	DATE 6-20-70		
MATERIAL ++	ENG John Gatt	DATE 3-30-70	TITLE IOT DECODER 1 (LP11)	
FINISH ++	PROD John Bandy	DATE 6-30-70		
NEXT HIGHER ASS'Y A-ML-LP15-F		SCALE NONE	SIZE CODE DBS	NUMBER LPI5-F-11
SHEET		OF	DIST.	REV.

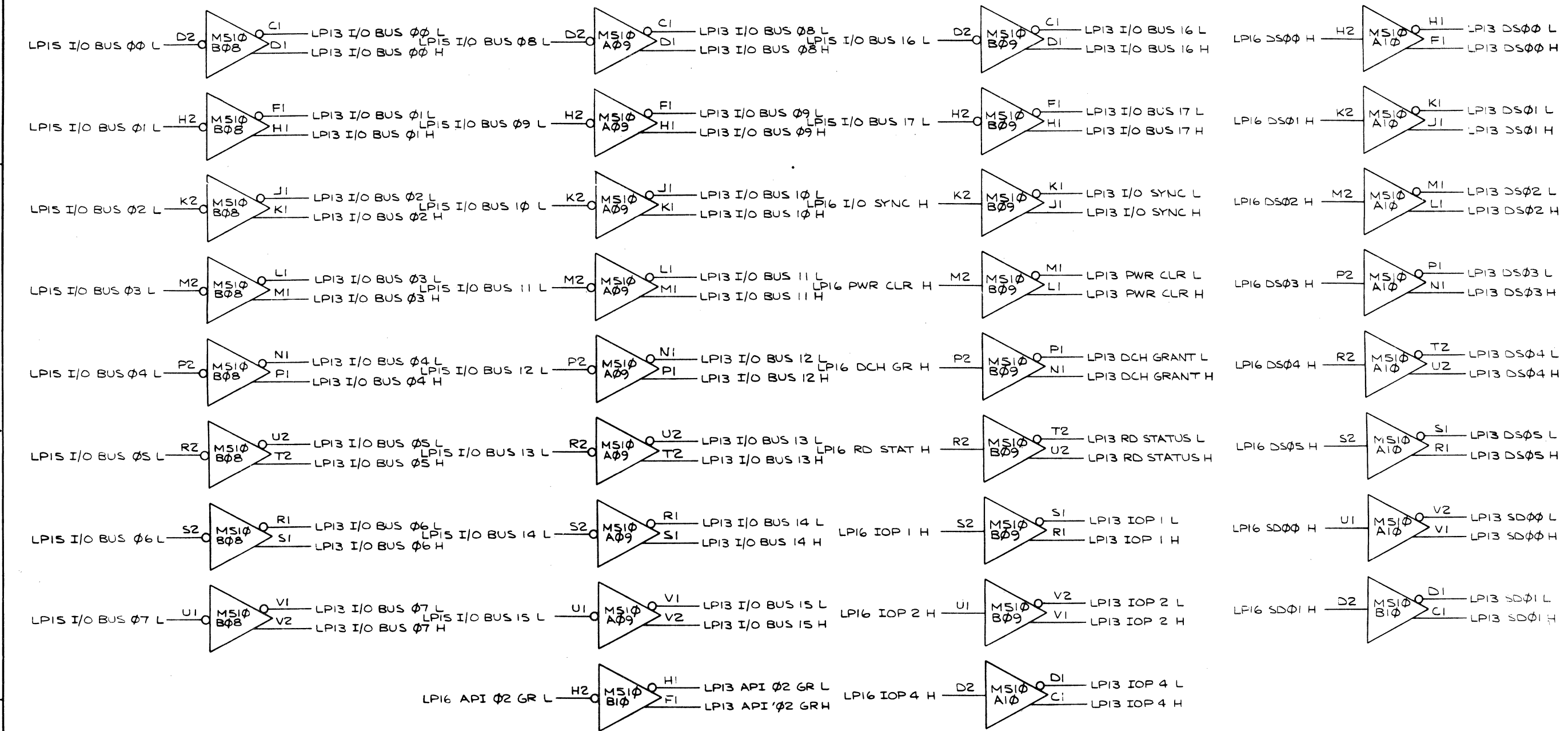
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REVISIONS	REV.
CHK	CHANGE NO.

QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST			
FIRST USED ON OPTION/MODEL PDP-15		DRN. <i>A. B. ...</i> DATE 8-16-70 CHKO. <i>...</i> DATE 1-30-70 DATE 1-30-70 DATE 30 JUN 70 DATE 16 70-70	
DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES TOLERANCES DECIMALS FRACTIONS ANGLES ± .008 ± 1/64 ± 0°30' FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS		TITLE IOT DECODER 2 (LPI2)	
MATERIAL + + +		NEXT HIGHER ASSY A-ML-LP15-F	
FINISH + + +		SCALE NONE	
SHEET OF		SIZE CODE DBS LP15-F-12	

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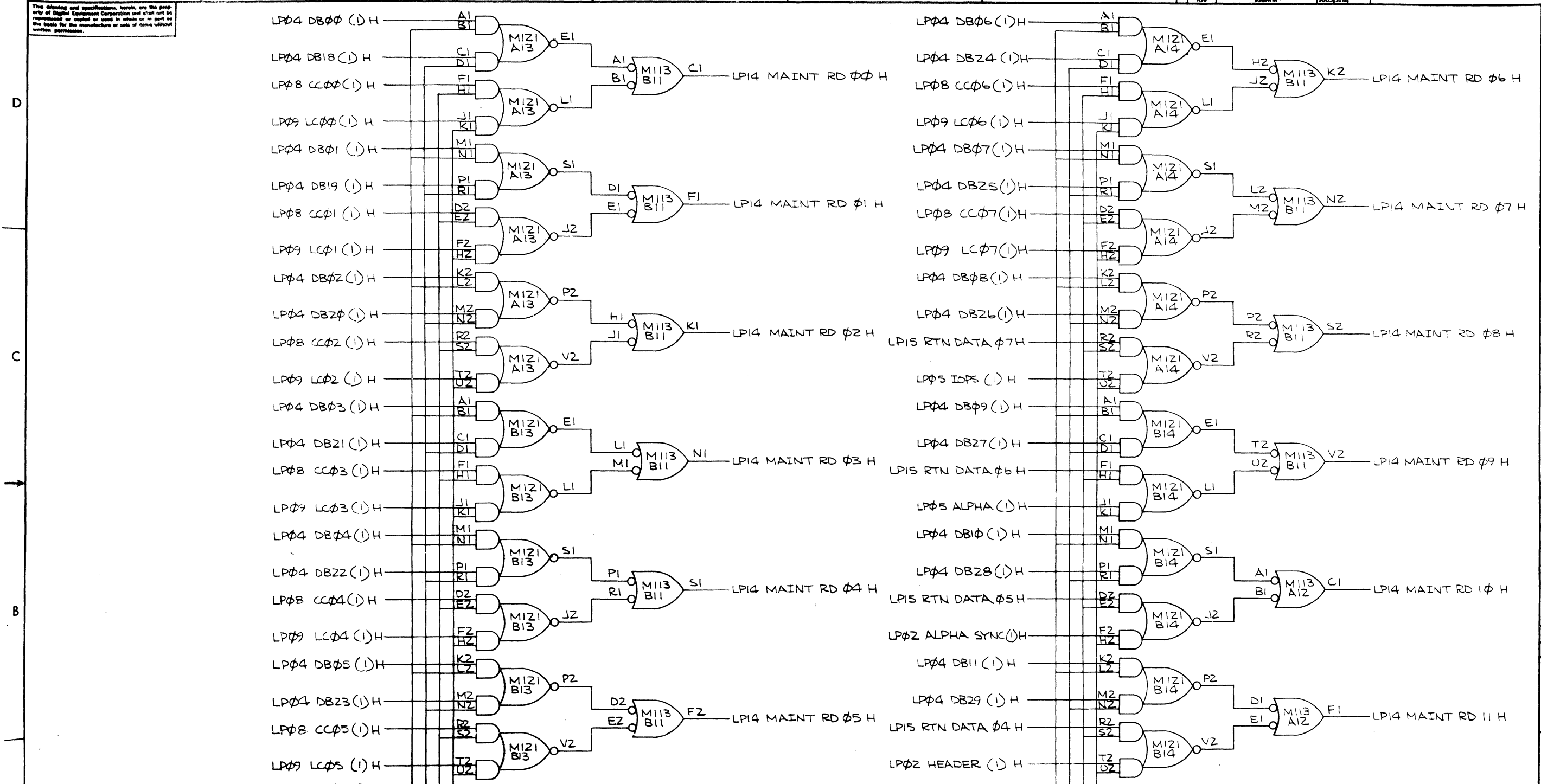


REV	CHANGE NO

FIRST USED ON OPTION/MODEL PDP-15	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES TOLERANCES DECIMALS FRACTIONS ANGLES ± .000 ± 1/64 ± 0°30' FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS	DRN A. Remondis	DATE 3-12-70	digital EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS	
MATERIAL + + +	CHK'D J. P. Batt	DATE 1-7-70	TITLE I/O BUS RECEIVERS (LP13)	
FINISH + + +	ENG John Batt	DATE 8/20/70	NEXT HIGHER ASSY A-ML-LP15-F	
	DRY FND John Batt	DATE 8/20/70	SCALE NONE	SIZE CODE D BS
	PROD A. Remondis	DATE 6-30-70	SHEET 1 OF 1	NUMBER LP15-F-13
			DIST.	REV.

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DBS LP15-F-14  
REV 2



REV	CHANGE NO.	DATE

REV	DESCRIPTION	DATE	BY

UNLESS OTHERWISE SPECIFIED	DRN	DATE	2-17-70
UNLESS OTHERWISE SPECIFIED	CHRD	DATE	2-24-70
TOLERANCES	ENG	DATE	3-2-70
DECIMALS FRACTIONS ANGLES	PROJ ENG	DATE	3-2-70
± .005 ± 1/64 ± 0°30'	DRG	DATE	3-2-70
FINAL SURFACE QUALITY			
REMOVE BURRS AND BREAK SHARP CORNERS			

MATERIAL	+	+	+
FINISH	+	+	+

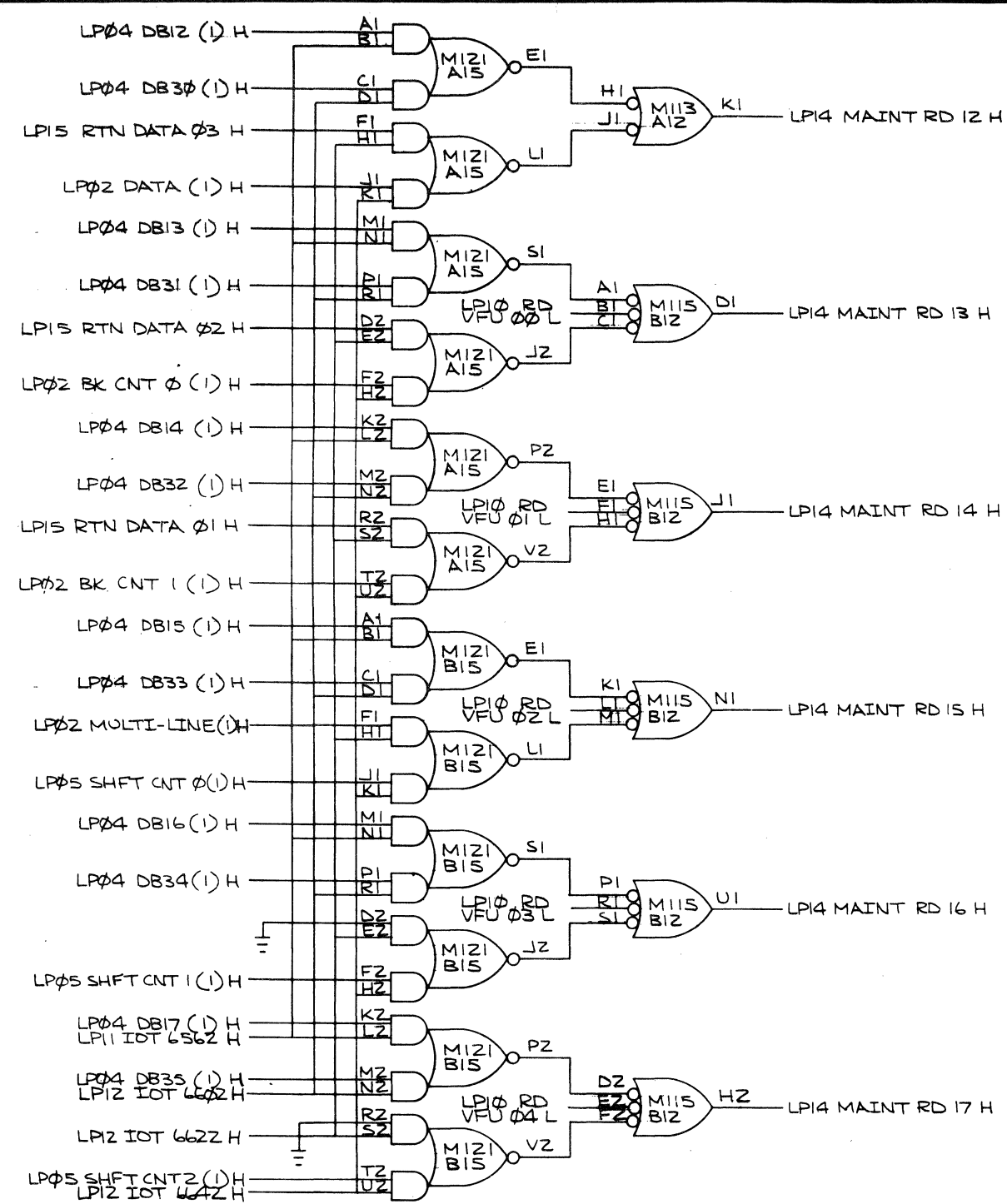
SCALE	NONE
SHEET	OF 2

DESCRIPTION	MAINTENANCE READ (LP14)
PART NO.	A-ML-LP15-F
ITEM NO.	

REV  
DBS LP15-F-14

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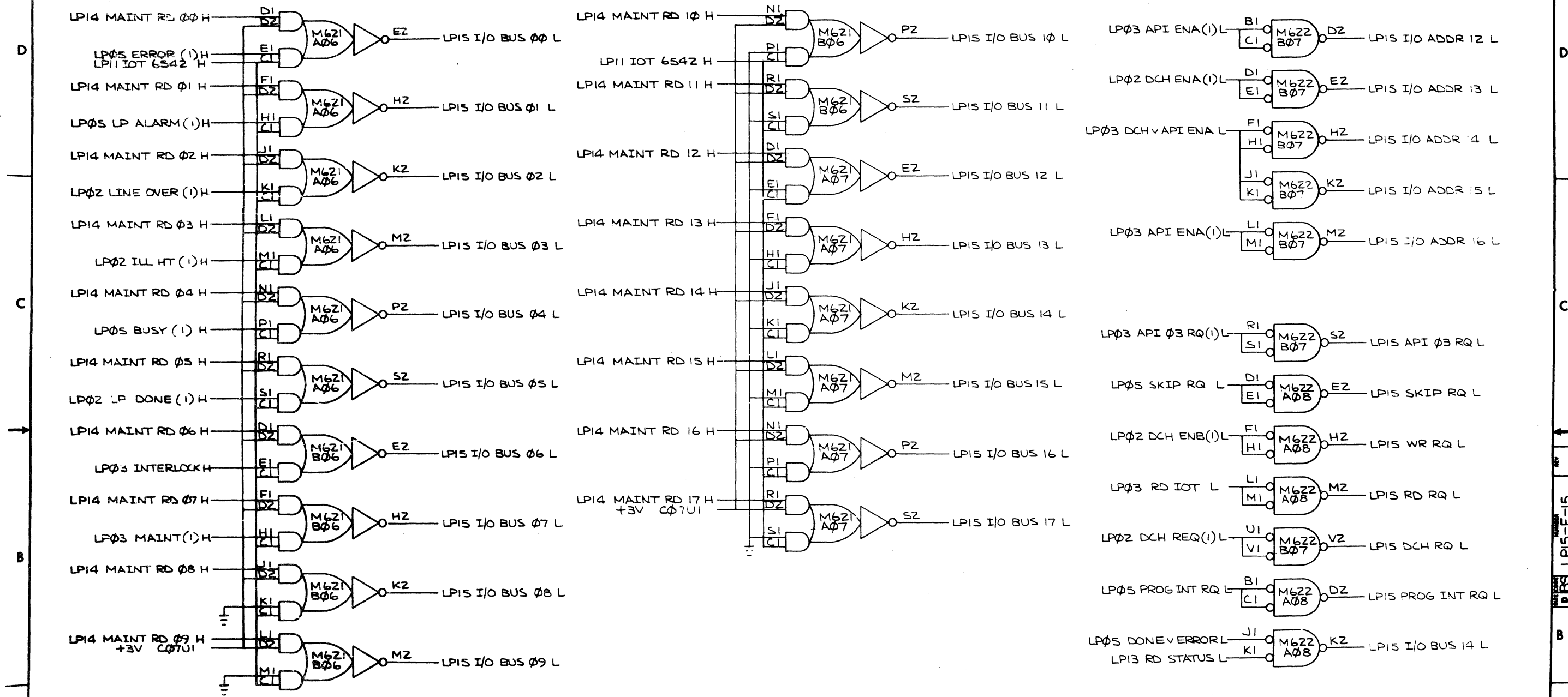
FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
UNLESS OTHERWISE SPECIFIED		PARTS LIST		
UNLESS OTHERWISE SPECIFIED		digital EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS		
UNLESS OTHERWISE SPECIFIED		TITLE		
UNLESS OTHERWISE SPECIFIED		MAINTENANCE READ (LP14)		
UNLESS OTHERWISE SPECIFIED		SUBCODE NUMBER		
UNLESS OTHERWISE SPECIFIED		DBS LP15-F-14		
UNLESS OTHERWISE SPECIFIED		SHEET 2 OF 2		

REV.	CHANGE NO.	DATE

REV. NO. DBS LP15-F-14



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REV	NO.	DATE

FIRST USED ON OPTION/MODEL PDP-15	QTY.	DESCRIPTION	PART NO.	ITEM NO.
UNLESS OTHERWISE SPECIFIED				
DIMENSION IN INCHES				
TOLERANCES				
DECIMALS	FRACTIONS	ANGLES	DATE	
± .005	± 1/64	± 0°30'	DATE	
FINAL SURFACE QUALITY				
REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL	NEXT HIGHER ASSY			
FINISH	SCALE NONE			
SHEET 1 OF 2		DISTRIBUTION		

**digital** CORPORATION  
MAYNARD MASSACHUSETTS

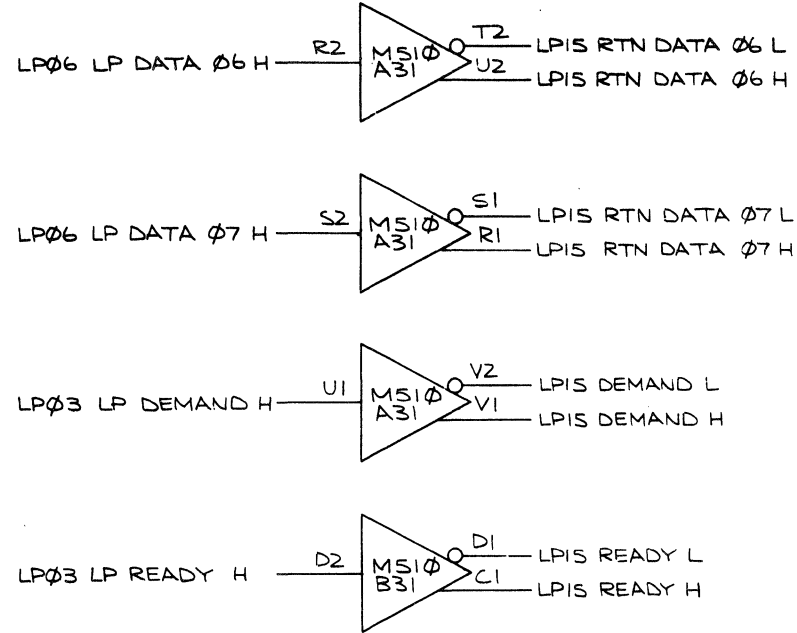
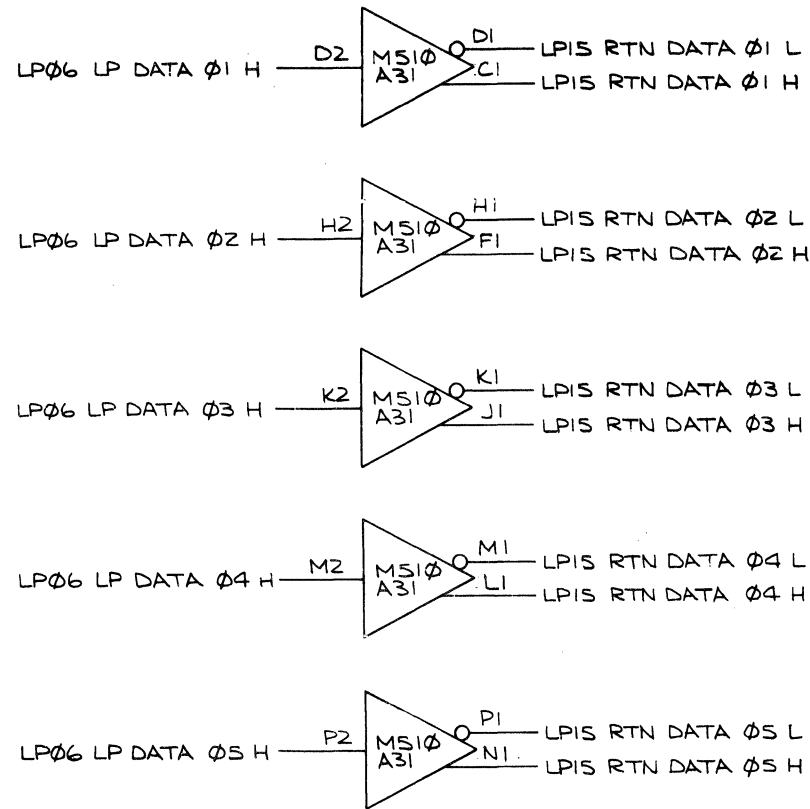
TITLE  
**LP RECEIVERS I/O BUS DRIVERS (LP15)**

SIZE CODE  
**DBS**

NUMBER  
**LP15-F-15**

REV.

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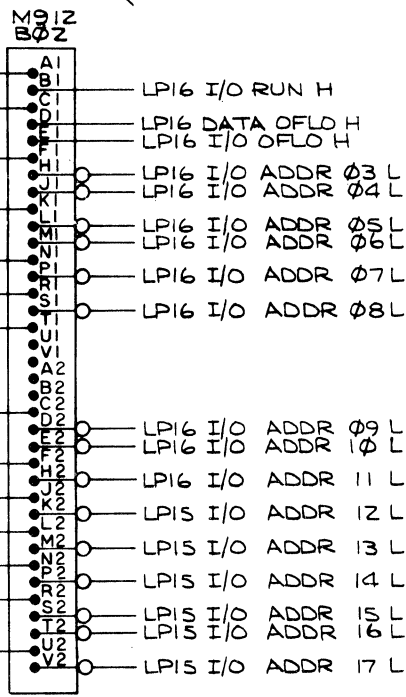
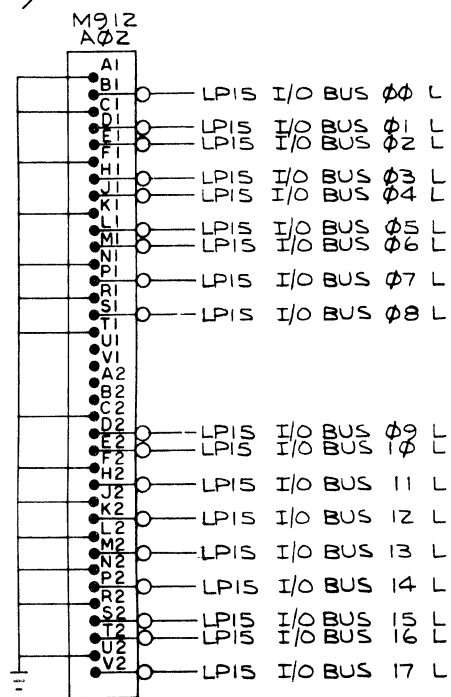
REV	NO
CHK	

FIRST USED ON OPTION/MODEL PDP-15	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES DECIMALS FRACTIONS ANGLES $\pm .008$ $\pm 1/64$ $\pm 0^{\circ}30'$ FINAL SURFACE QUALITY / REMOVE BURNS AND BREAK SHARP CORNERS	DRN A. Rouse DATE 4-25-70	DATE 6-30-70	digital EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS	
MATERIAL ++ +	CHKD. R. H. Pratt DATE 7-2-70	DATE 7-2-70	TITLE LP RECEIVERS I/O BUS DRIVERS (LP15)	
FINISH ++ +	PROJ. ENG. R. H. Pratt DATE 7-2-70	DATE 7-2-70	SCALE NONE	REV 3
NEXT HIGHER ASS'Y A-ML-LP15-F		SCALE NONE	SHEET 2 OF 2	DIST.
SHEET 2 OF 2		DST.		

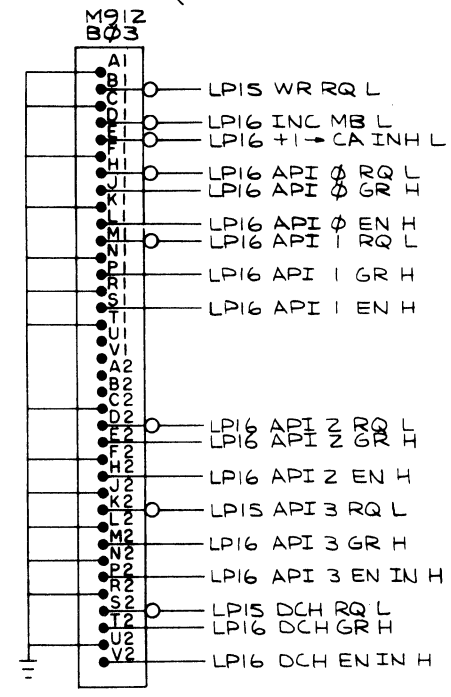
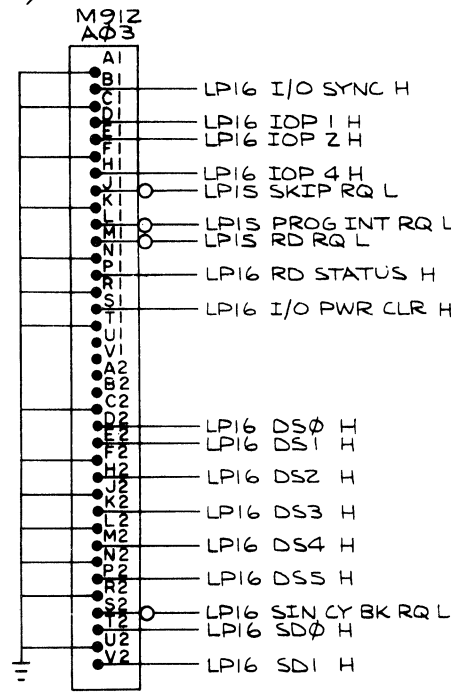
DBS LP15-F-15

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1/2 BC09B CABLE  
LOCATION AB02



1/2 BC09B CABLE  
LOCATION AB03



REV.	CHANGE NO.	CHK

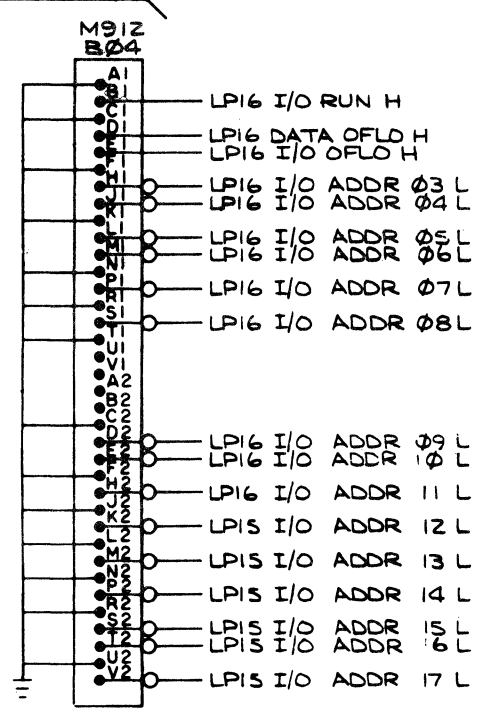
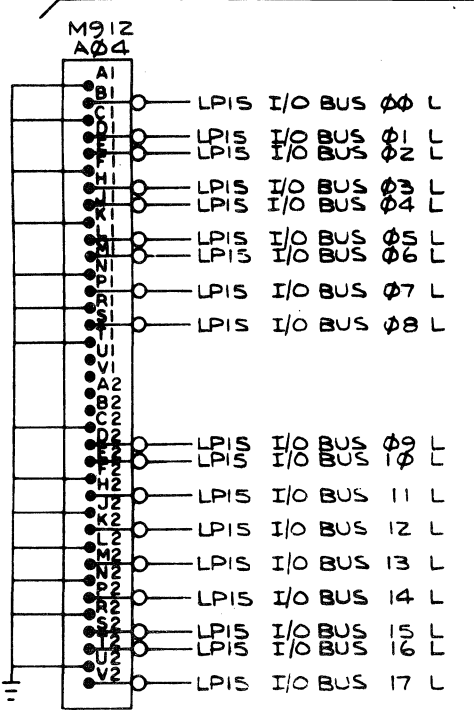
DEC FORM NO. 010 102A

FIRST USED ON OPTION/MODEL PDP-15	QTY.	DESCRIPTION	PART NO.	ITEM NO.
UNLESS OTHERWISE SPECIFIED		PARTS LIST		
UNLESS OTHERWISE SPECIFIED		digital EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS		
DIMENSION IN INCHES		TITLE I/O BUS CABLES IN		
TOLERANCES		DATE 4-3-70		
DECIMALS FRACTIONS ANGLES		DATE 6-30-70		
± .006 ± 1/64 ± 0°30'		DATE 8-20-70		
FINISH SURFACE QUALITY		DATE 10-20-70		
REMOVE BURRS AND BREAK SHARP CORNERS		DATE 10-20-70		
MATERIAL		NEXT HIGHER ASSY		
FINISH		A-ML-LP15-F		
SCALE NONE		SIZE CODE		
SHEET 1 OF 1		DTC LP15-F-16		

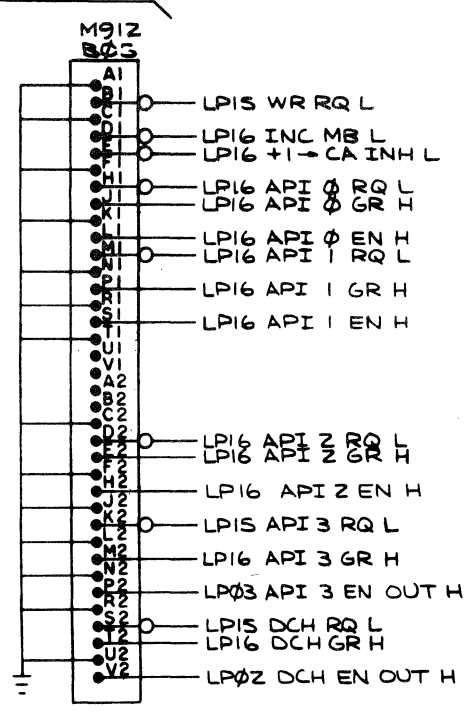
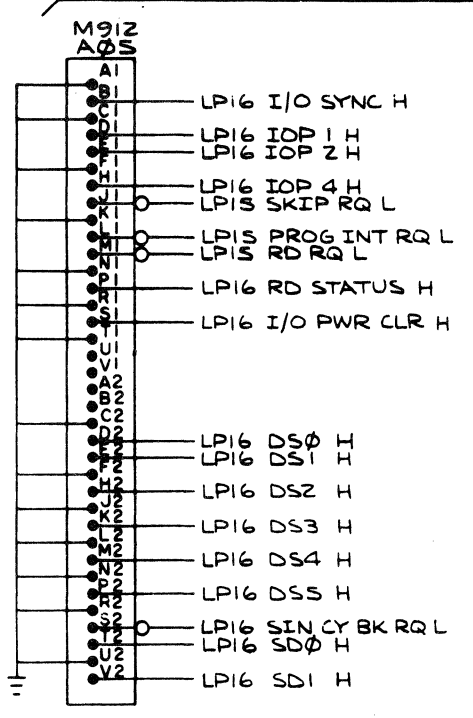
DTC LP15-F-16

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1/2 BC09B CABLE  
LOCATION AB04



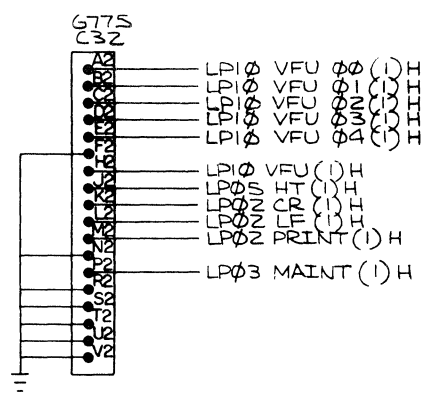
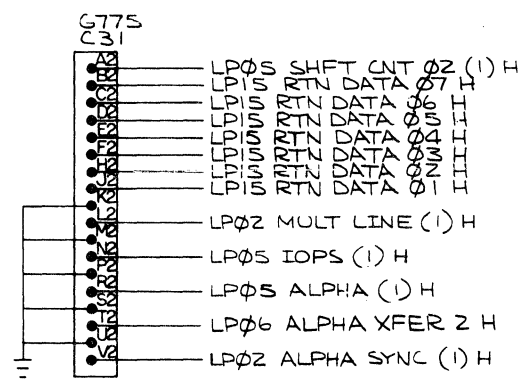
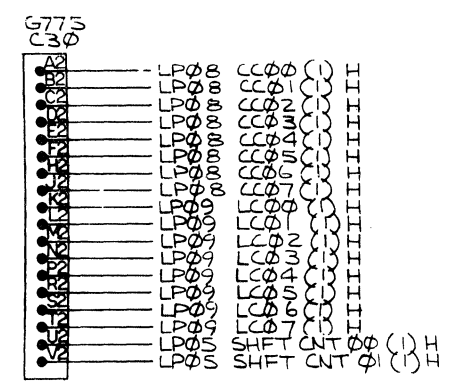
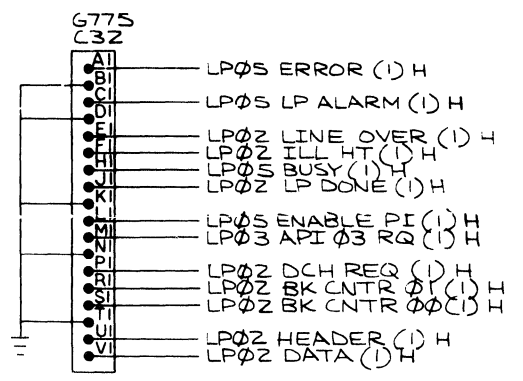
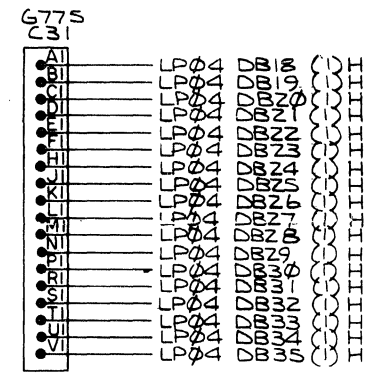
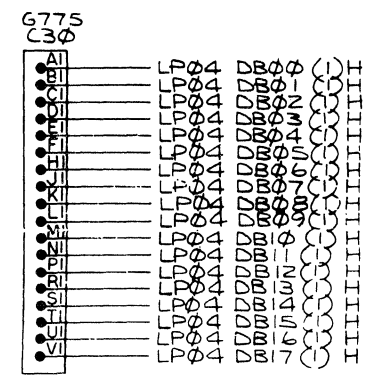
1/2 BC09B CABLE  
LOCATION AB05



DIC LP15-F-17

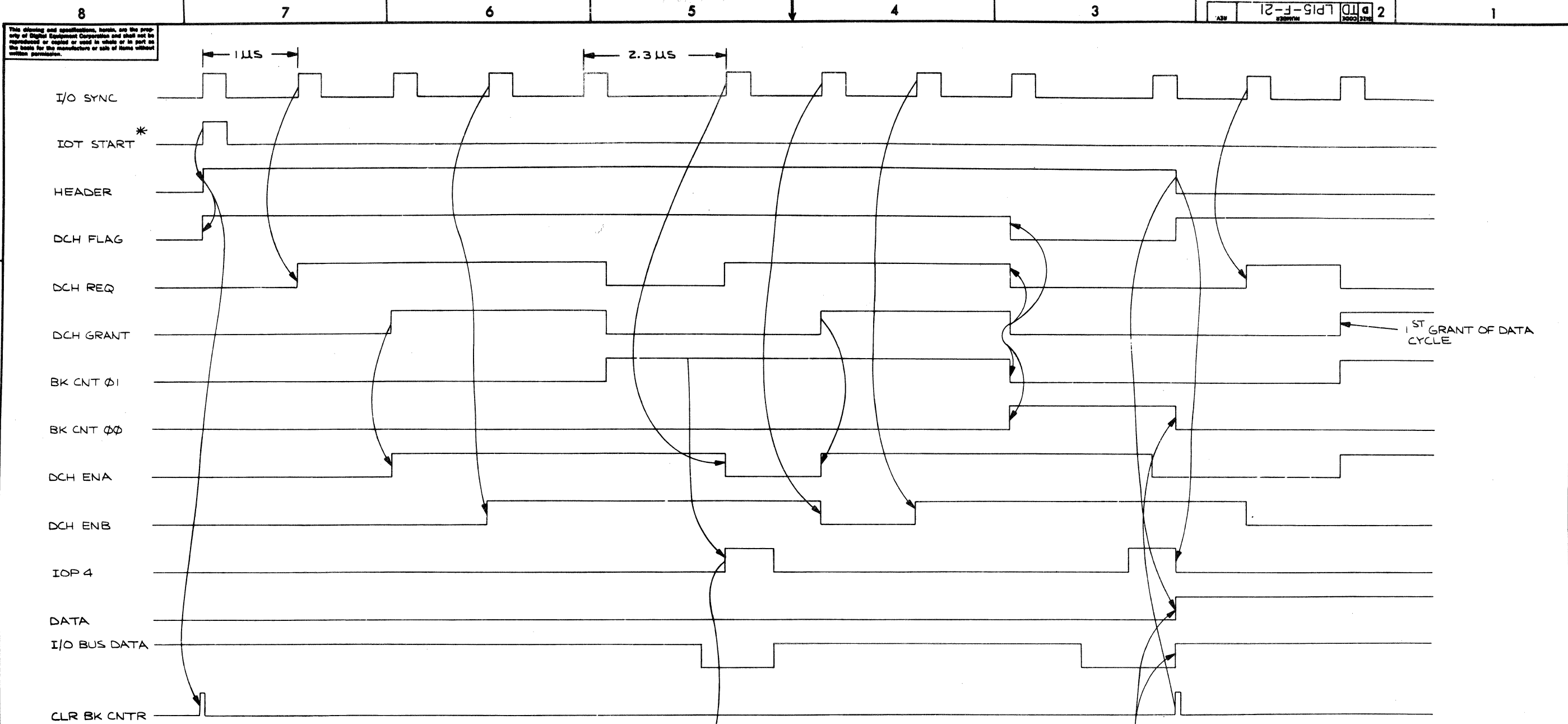
FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
PARTS LIST				
EQUIPMENT CORPORATION MAYFIELD MASSACHUSETTS				
TITLE I/O BUS CABLES OUT				
D/C LP15-F-17				
NEXT HIGHER ASSY A-ML-LP15-F				
MATERIAL + +				
FINISH + +				

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REV.	CHANGE NO.

FIRST USED ON OPTION/MODEL PDP-15	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES TOLERANCES DECIMALS ± .005 FRACTIONS ± 1/64 ANGLES ± 0°30' FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS	DRN. <i>A. Raymond</i> DATE <i>1-2-70</i>	CHK'D. <i>[Signature]</i> DATE <i>1-30-70</i>	DIGITAL EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS	
MATERIAL + + +	NEXT HIGHER ASSY A-ML-LP15-F	ENG. <i>[Signature]</i> DATE <i>1-30-70</i>	TITLE INDICATOR CABLES	
FINISH + + +	SCALE NONE	DATE <i>[Signature]</i> DATE <i>1-30-70</i>	SIZE CODE DIC	NUMBER LP15-F-18
SHEET OF		DIST.		



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\* IOT 6541 OR 6521  
SCALE 50  $\frac{NS}{DIV}$

LOADS HEADER  
**BUS BIT SET OR LOAD**  
 Ø1-Ø8 - LINE COUNTER (IF MULTI-LINE)  
 17 - - - IOPS MODE  
 17 - - - IMAGE MODE

NOTE:  
DELAY C16T2  
SET TO MIN.

REV.	
CHG	
CHK	

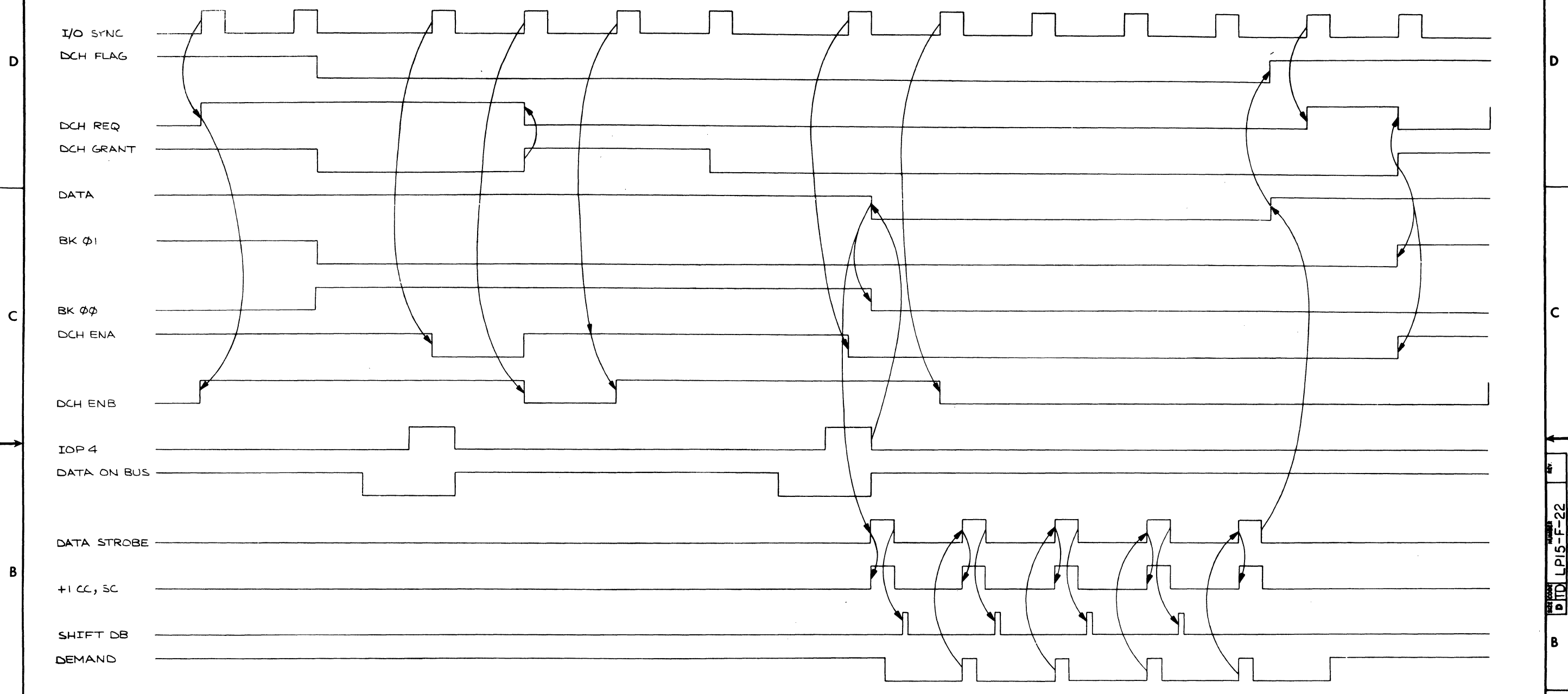
FIRST USED ON OPTION/MODEL  
PDP-15

DO NOT SCALE DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS IN INCHES  
 TOLERANCES  
 DECIMALS FRACTIONS ANGLES  
 ± .005 ± .004 ± 0°30'  
 FINISH SURFACE QUALITY 7  
 REMOVE CHAMFERS AND BREAK SHARP CORNERS  
 MATERIAL + +  
 FINISH + +

QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST			
DATE 8-27-70		DRAWN A. B. S.	
DATE 7-2-70		CHKD. S. S.	
DATE 6-21-70		ENGR. C. H. H.	
DATE 7-6-70		BY B. B.	
TITLE			
DCH TIMING HEADER CYCLE			
NEXT HIGHER ASSY		SCALE NONE	
A-ML-LP15-F		SHEET OF	
DITD		NUMBER	
LP15-F-21		REV.	

REV. NUMBER DITD LP15-F-21

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REV.	
CHANGE NO.	
CHK	

FIRST USED ON OPTION/MODEL  
PDP-15

DO NOT SCALE DRAWING  
UNLESS OTHERWISE SPECIFIED  
DIMENSION IN INCHES  
TOLERANCES  
DECIMALS FRACTIONS ANGLES  
± .005 ± .004 ± .020  
FINAL SURFACE QUALITY  
REMOVE BURRS AND BREAK SHARP CORNERS  
MATERIAL  
+ + +  
FINISH  
+ + +

QTY.	DESCRIPTION	PART NO.	ITEM NO.
	PARTS LIST		
	EQUIPMENT CORPORATION MAYFORD, MASSACHUSETTS		
	TITLE DATA CYCLE CHARACTER XFER		
	SCALE NONE		
	SHEET 2 OF 2		
	DITD LPI5-F-22		

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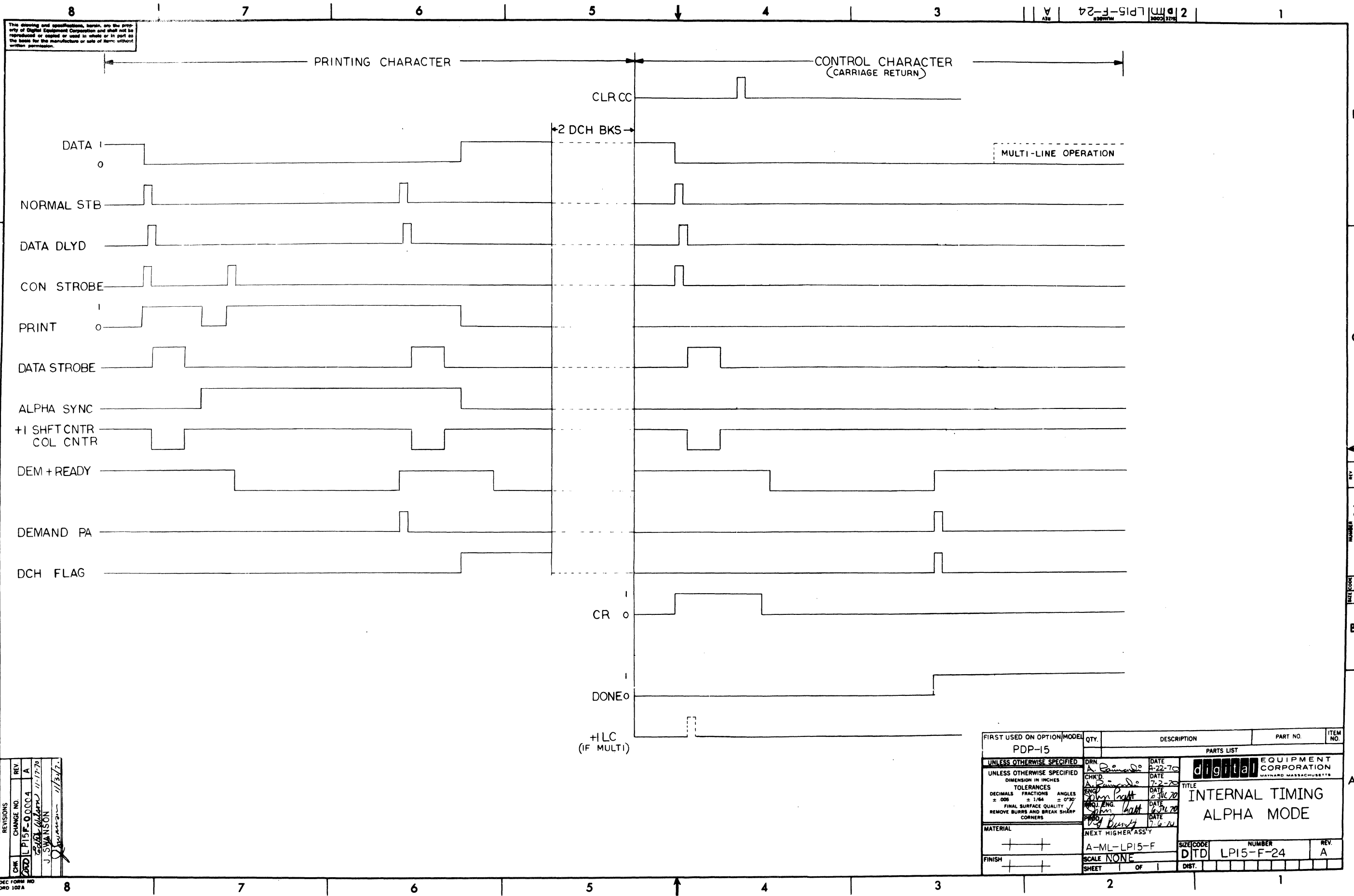
2  
DTP15-F-23



REV	
CHANGE NO.	
CHK	

FIRST USED ON OPTION/MODEL PDP-15	QTY.	DESCRIPTION PARTS LIST	PART NO.	ITEM NO.
UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES TOLERANCES DECIMALS FRACTIONS ANGLES ± .005 ± 1/64 ± .031 FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS	DATE 4-22-70 DATE 6-24-70 DATE 6-24-70 DATE 7-6-70	EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS		
MATERIAL +	NEXT HIGHER ASSY A-ML-LP15-F	TITLE INTERNAL TIMING IOPS MODE		
FINISH +	SCALE NONE	SIZE/CODE DTP15-F-23	NUMBER	REV.
	SHEET OF	DIST.		





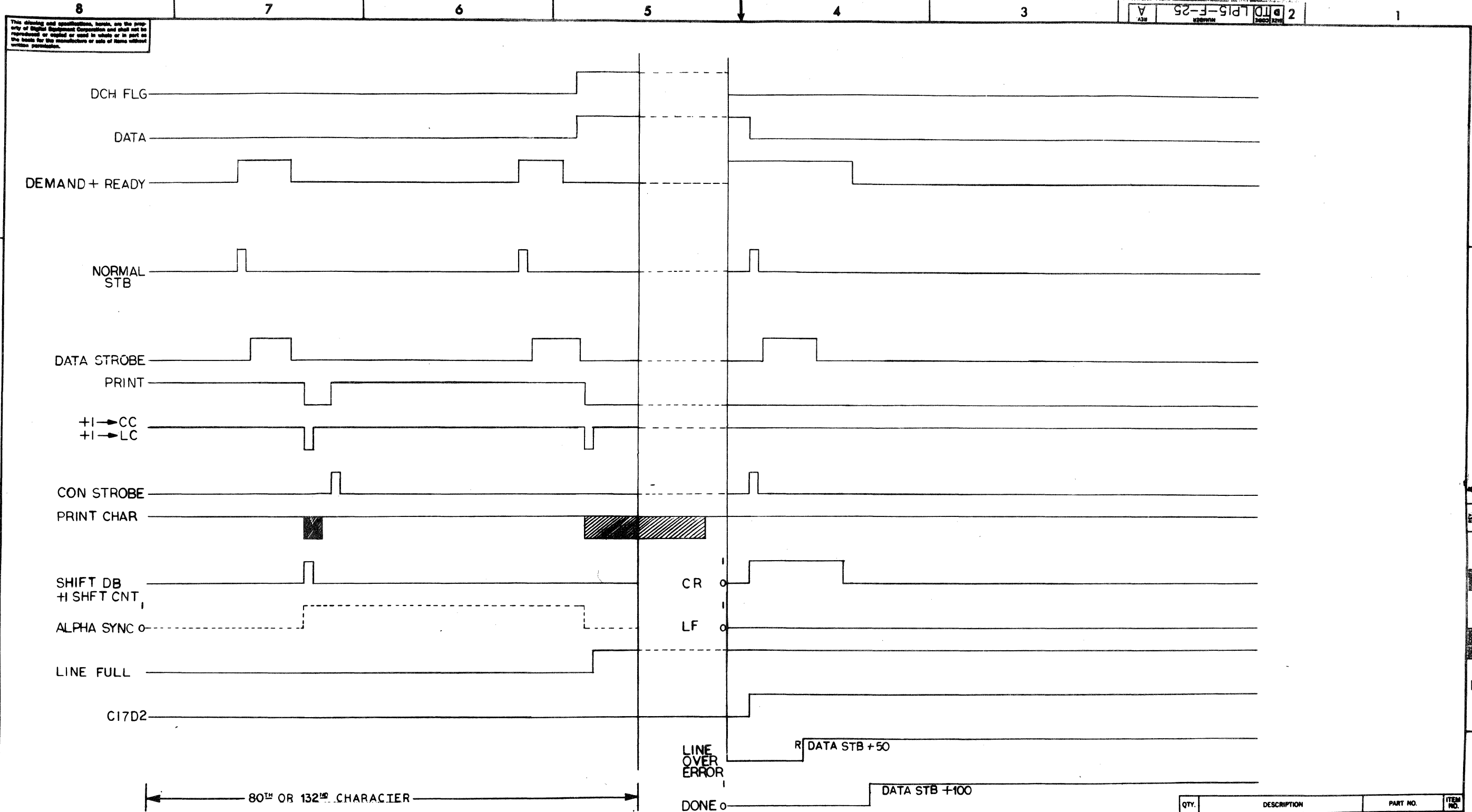
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REVISIONS	CHANGE NO.	REV.
CHK	LPI5-F-00004	A
G. J. Sullivan 11-17-70		
J. SWANSON 1/13/71		

FIRST USED ON OPTION/MODEL	QTY.	DESCRIPTION	PART NO.	ITEM NO.
PDP-15				
UNLESS OTHERWISE SPECIFIED		DRN	DATE	
UNLESS OTHERWISE SPECIFIED		CHK'D	DATE	
DIMENSION IN INCHES		ENG	DATE	
TOLERANCES		PROJ. ENG.	DATE	
DECIMALS FRACTIONS ANGLES		PROD.	DATE	
± .008 ± .1/64 ± 0°30'				
FINAL SURFACE QUALITY / REMOVE BURRS AND BREAK SHARP CORNERS				
MATERIAL	NEXT HIGHER ASSY			
FINISH	A-ML-LPI5-F			
SCALE NONE		SIZE/CODE		NUMBER
SHEET OF 1		DITD		LPI5-F-24
				REV. A

digital EQUIPMENT CORPORATION  
MAYNARD, MASSACHUSETTS  
TITLE  
INTERNAL TIMING  
ALPHA MODE

DATE CODE LPI5-F-24



REV. A	DATE 8-22-70
CHK. A. B. GUNDEL	DATE 7-2-70
APP. J. B. GUNDEL	DATE 6-2-70
DES. J. B. GUNDEL	DATE 6-2-70
DRN. J. B. GUNDEL	DATE 7-6-70

FIRST USED ON OPTION/MODEL  
PDP-15

UNLESS OTHERWISE SPECIFIED  
DIMENSION IN INCHES  
TOLERANCES  
DECIMALS FRACTIONS ANGLES  
± .000 ± .1/64 ± 0°30'  
FINAL SURFACE QUALITY  
REMOVE BURRS AND BREAK SHARP CORNERS

QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST			
DRN. J. B. GUNDEL		DATE 8-22-70	
CHK. A. B. GUNDEL		DATE 7-2-70	
APP. J. B. GUNDEL		DATE 6-2-70	
DES. J. B. GUNDEL		DATE 6-2-70	
DRN. J. B. GUNDEL		DATE 7-6-70	
TITLE <b>LINE OVER TIMING</b>			
MATERIAL +		SCALE NONE	
FINISH +		SHEET OF 1	
A-ML-LP15-F		DITD LP15-F-25	

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Main wiring diagram table with columns 1-22 and rows A, B, C, D. Each cell contains component labels like LP15, LP16, LP08, and M912, M913, etc.

REVISIONS table with columns: REV, CHANGE NO., DATE, and description of changes.

NOTES: 1. \*- CONTROL IS SHIPPED WITH A M911 IN SLOT B32. FOR PRINTER REMOVE M911 AND INSERT LINE PRINTER CABLE (DWG NO. 7006606). FOR MAINTENANCE TEST WITHOUT PRINTER, UNPLUG CABLE AND INSERT M911 IN SLOT B32. SEE ENG SPECS SECT

FIRST USED ON OPTION/MODEL PDP-15

Technical specifications table including DO NOT SCALE DRAWING, TOLERANCES, MATERIAL, and FINISH.

digital CORPORATION logo and title block containing: MODULE UTILIZATION, SIZE CODE DMU, NUMBER LP15-F-20, SHEET 1 OF 2.

		8		7		6		5		4		3		2		1																																			
		M113		M112		M206		M206		M205		M112		M627		M117		M115		M113		M119		M113		M682		M206		M302		M206		M686		M112		M115													
USAGE		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1									
		LP08 EN ILL HT LP02 DATA SET LP02 STROBE LP02 DC1V DC3 LP02 DATA SET LP02 BK CNTR LP08 CC07 +3V C02U1 +3V C02V1		LP03 CLR BK CNTR CON STROBE DC1V DC3 +1 BK CNTR LP05 BUSY SET LP02 FC + DNE LP02 LINE OVER +3V C03U1 +3V C03V1		LP02 BK CNT0 LP02 BK CNT1 LP05 ALPHA LP08 CC07		LP05 HT LP02 ALPHA SYNC LP05 ERROR LP02 DCH FLG LP02 PRINT +3V C07U1 +3V C07V1		LP03 SET DONE LP05 MY IOP 4 LP03 CONT HT CLR LP05 DB LOAD A LP05 DB SHIFT A LP05 DB CLR B		LP05 DB SHIFT B LP05 DB LOAD B LP05 DB CLR A +3V D09U1 LP09 L007 ENABLE		LP05 DTABLE SHIFT LP05 VFU CNTR = 0 LP02 DATA STB LP03 SET DONE CONT LP05 LINE FULL LP05 SET VFU #		LP09 L001 CLR LP09 L002 CLR LP09 L004 CLR LP09 L006 CLR LP09 L007 CLR LP10 RD VFU 1 LP10 RD VFU 2		LP08 CC=0 LP08 LC=0 LP08 LC=0 LP03 RD IOT		D2 E2 F2 LP10 VFU0 LP10 VFU1 LP10 VFU2 LP10 VFU3 LP10 VFU4		LP03 MAINT CYCLE LP02 ILL HT LP02 LINE OVER LP05 IOPS LP10 VFU		LP02 DCH DBAMT LP02 CR SET LP02 DATA STRB LP03 MAINT CYCLE LP05 +1 SC +3V C19U1 +3V C19V1		LINE OVER ENAB LP03 API LP07 ALT LP02 ILL HT SET LP05 LP ALARM SET LP03 +20R SET DONE LP06 EN ILL HT		CONT SET DONE LP05 +1 SC LP05 LP ALARM SET LP06 EN ILL HT																							
		M112		M111		M311		M686		M115		M113		M206		M112		M111		M205		M205		M112		M686		M113		M206		M311		M113																	
USAGE		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1									
		CR SET CLP CC CR SET LP02 CLR LP05 BUSY SET		LP02 IOT A+B LP07 CN STROBE LP02 CCN CHAR LP02 CLR LP05 CR SET LP02 DEMAND + ROY		+1 BK CNTR DS STROBE DATA STRB+100 DATA STRB+100 DATA STRB+50 DATA STRB+250 PC CLR STATUS INTER LOCK MODE STROBE		DATA STB TIME DATA STROBE DELAY		LP02 DB CLR A&B LP02 DATA SET LP02 DATA TO 0 LP02 DONE LP08 CLR CC LP08 PROG INT RQ		DB SHIFT A&B LP08 CLR CC LP05 DB LOAD A LP05 SKIP RQ LP08 LINE FULL LP03 CONT LP05 PROG INT RQ		PC + CLR STATUS LP05 DB LOAD 9 LP05 DB LOAD A LP05 SKIP RQ LP03 ERROR SET DONE LP09 LC00 CLR		SC + I ERROR SET LP08 CLR CC LP08 CLR CC DLE v DC 4 LP10 SET VFU		LP05 ERROR SET LP08 CLR CC LP08 CLR CC DLE v DC 4 LP10 SET VFU		PC + DONE LP05 ERROR SET LP08 CLR CC LP08 CLR CC DLE v DC 4 LP10 SET VFU		SHF 132 COL CLR CC VFO CNTR=0 DATA STB VFU 0 SET VFU 1 LINE DEL v NULL v OCHFLG SET		LP09 L003 LP09 L004 THRU LP09 LC02		LP02 HEADER LP09 LC05 LP03 MAINT THRU LP09 LC07		LP08 CLR CC LP02 CON DONE SET LP02 CON DONE SET LP02 DATA SET LP02 DATA SET LP08 CLR CC		LP03 ERROR SET VFO 3 RD VFU 4 IOP 4 -> B LP03 GO LP02 MAINT STROBE VFO COUNT		RD INTER-LOCK LP05 ERROR ENAB ALPHA SYNC LP02 DATA STROBE LP02 DATA SET LP02 MULTI LINE		LP05 SHIFT CNT 0 LP05 SHIFT CNT 2 LP02 LP DONE		DATA STROBE MAINT CYCLE HT CLR CR SET LF ENAB		LP03 GO LP05 +1 SC LP10 VFU SET													
		M112		M111		M311		M686		M115		M113		M206		M112		M111		M205		M205		M112		M686		M113		M206		M311		M113																	
USAGE		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1											
		LP04 DB 00 THRU LP04 DB17		LP08 CC00 THRU LP08 CC07 LP09 LC00 THRU LP09 LC07 LP09 L008 LP09 L009 LP09 L010 LP09 L011 LP09 L012 LP09 L013 LP09 L014 LP09 L015 LP09 L016 LP09 L017 LP09 L018 LP09 L019 LP09 L020 LP09 L021 LP09 L022 LP09 L023 LP09 L024 LP09 L025 LP09 L026 LP09 L027 LP09 L028 LP09 L029 LP09 L030 LP09 L031 LP09 L032 LP09 L033 LP09 L034 LP09 L035 LP09 L036 LP09 L037 LP09 L038 LP09 L039 LP09 L040 LP09 L041 LP09 L042 LP09 L043 LP09 L044 LP09 L045 LP09 L046 LP09 L047 LP09 L048 LP09 L049 LP09 L050 LP09 L051 LP09 L052 LP09 L053 LP09 L054 LP09 L055 LP09 L056 LP09 L057 LP09 L058 LP09 L059 LP09 L060 LP09 L061 LP09 L062 LP09 L063 LP09 L064 LP09 L065 LP09 L066 LP09 L067 LP09 L068 LP09 L069 LP09 L070 LP09 L071 LP09 L072 LP09 L073 LP09 L074 LP09 L075 LP09 L076 LP09 L077 LP09 L078 LP09 L079 LP09 L080 LP09 L081 LP09 L082 LP09 L083 LP09 L084 LP09 L085 LP09 L086 LP09 L087 LP09 L088 LP09 L089 LP09 L090 LP09 L091 LP09 L092 LP09 L093 LP09 L094 LP09 L095 LP09 L096 LP09 L097 LP09 L098 LP09 L099 LP09 L100		LP04 DB 18 THRU LP04 DB35		SHFT CNT 02 RTN THRU DATA7 THRU LP04 DB35 RTN THRU DATA 1 MULT LINE LP05 ALPHA XFER ALPHA SYNC		ERROR LP VFU 00 THRU LP VFU 04 ILL HT HT BUSY HT LP05 ENABLE LP05 API DCH REQ BK LP05 BK CNTR LP05 HEADER DATA																																									
		M112		M111		M311		M686		M115		M113		M206		M112		M111		M205		M205		M112		M686		M113		M206		M311		M113																	
USAGE		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1		2 1											

REV. CHANGE NO. CHK	FIRST USED ON OPTION / MODEL PDR-45	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES TOLERANCES DECIMALS FRACTIONS ANGLES ± .005 ± 1/64 ± 0'30" FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS	DRN <i>A. R...</i>	DATE 5-8-70	digital EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS
			CHND <i>A. R...</i>	DATE	
REVISIONS	MATERIAL + / +	FINISH + / +	ENG. <i>John Platt</i>	DATE 30 Jun 70	TITLE MODULE UTILIZATION
			PROJ. ENG. <i>John Platt</i>	DATE 30 Jun 70	
DEC FORM NO. 112			NEXT HIGHER ASSY A-ML-LP15-F	SCALE NONE	SIZE CODE D1MU LP15-F-20
			SHEET 2 OF 2	DIST.	

DIGITAL EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS					QUANTITY / VARIATION															
<b>PARTS LIST</b>																				
MADE BY A. RAIMONDI		CHECKED A. RAIMONDI		SECTION																
DATE 6-30-70		DATE 6-30-70		1																
ENG <i>John Pratt</i> 6/30/70		PROD <i>Bundy</i>		ISSUED SECT.																
DATE 6-30-70		DATE 7-6-70		1																
ITEM NO.	DWG NO. / PART NO.	DESCRIPTION			LP15-F															
	M002	15 LOADS			1															
	M101	BUS DATA INTERFACE			2															
	M103	DEVICE SELECTOR			7															
	M104	I/O BUS MULTIPLEXER			2															
	M111	INVERTER			4															
	M112	NOR GATE			9															
	M113	10-2 INPUT NAND GATES			12															
	M115	8-3 INPUT NAND GATES			7															
	M117	6-4 INPUT NAND GATES			1															
	M119	3-8 INPUT NAND GATES			1															
	M121	X OR GATES			6															
	M205	5 "D" FLIP-FLOPS			3															
	M206	SIX FLIP-FLOPS			12															
	M302	ONE SHOT DELAY			1															
	M311	TAP DELAY			2															
	M510	I/O BUS RECEIVER			7															
	M606	PULSE GENERATOR			3															
	M621	DATA BUS DRIVER			3															
	M622	BUS DRIVER			3															
	M627	POWER AMPLIFIER MODULE			1															
TITLE <b>MODULE UTILIZATION</b>				ASSY NO. D-MU-LP15-F-20	SIZE <b>A</b>	CODE <b>PL</b>	NUMBER LP15-F-20				REV. <b>E</b>	ECO NO. LP15F-00006								
				SHEET 1 OF 1	DIST.															

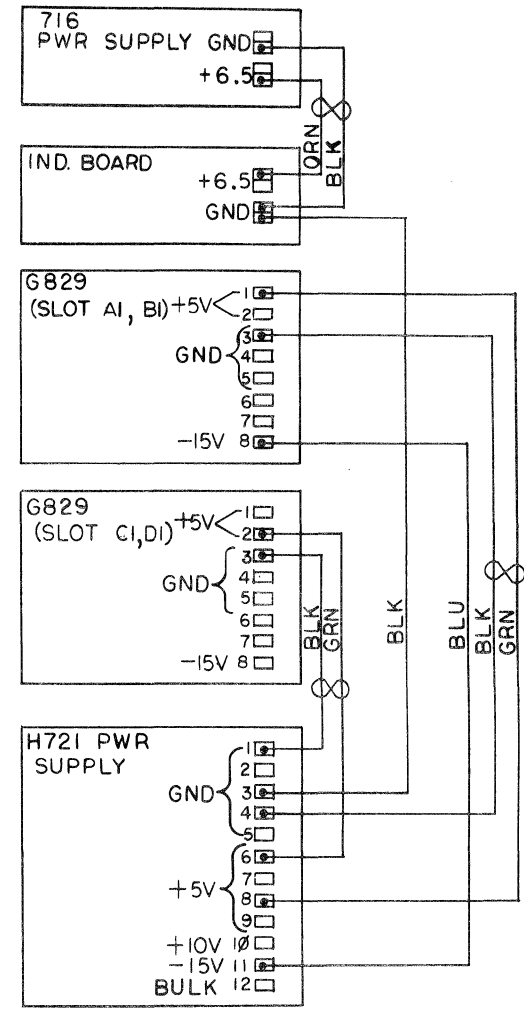
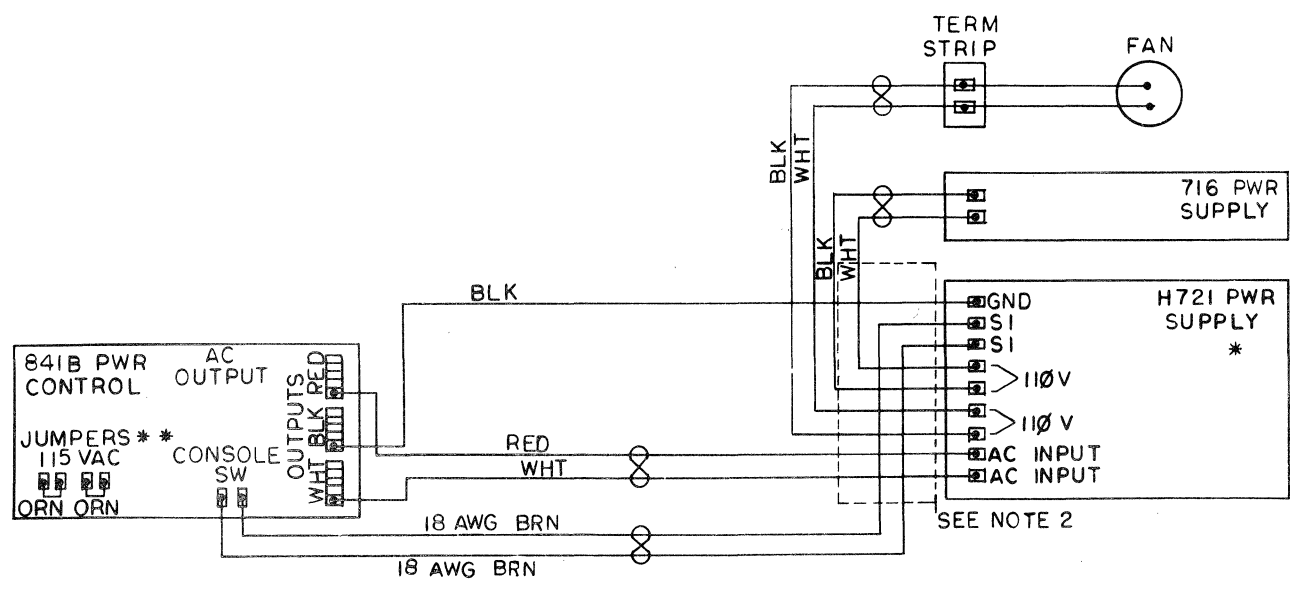
DEC FORM NO.  
DRA 110

X

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NOTES  
 1 ALL WIRE IS #14 AWG  
 2 SERVICE LOOP

NOTES:  
 ALL WIRE IS 14 AWG UNLESS OTHERWISE NOTED  
 \* H721 PWR SUPPLY IS CAPABLE OF OPERATING 110 OR 220 VOLTS 50 OR 60 HZ. NECESSARY WIRING CHANGES ARE NOTED INSIDE SUPPLY  
 \*\* REMOVE JUMPERS FOR 220V OPERATION



REV	CHANGE NO.	DATE
A	LPI5F-0006	2-5-77
PRATT		
John Pratt		

FIRST USED ON OPTION / MODEL  
 LPI5-F

DO NOT SCALE DRAWING  
 UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS IN INCHES  
 TOLERANCES  
 ANGLES ± 0°30'  
 FINAL SURFACE QUALITY  
 REMOVE BURRS AND BREAK SHARP CORNERS  
 MATERIAL  
 FINISH

QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST			
1	AC/DC PWR WIRING	D-UA-LPI5-F-0	

DATE	3/13/70
DATE	6-30-70
DATE	7-30-70
DATE	8-30-70
DATE	11-30-70

REV.	A
NUMBER	DIC LPI5-F-19
SIZE CODE	
DIST.	

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<b>DIGITAL EQUIPMENT CORPORATION</b>						
MAYNARD, MASSACHUSETTS						
<b>ENGINEERING SPECIFICATION</b>					DATE 6/17/70	
TITLE LP15F Engineering Specifications						
REVISIONS						
REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE
A	+	LP15F 00004	SWANSON	11-20-70	<i>[Signature]</i>	11/30/70
B		LP15F 00006	PRATT	2-5-71	<i>[Signature]</i>	2/12/71
ENG	John Pratt	APRD	<i>[Signature]</i>	SIZE A	CODE SP	NUMBER LP15-F-27
						REV B

DEC FORM NO. DRA 107

SHEET 1 OF 41

ENGINEERING SPECIFICATION	CONTINUATION SHEET
TITLE LP15F Engineering Specifications	
PART A	
CONTENTS	
<p>1. SYSTEM DEFINITION</p> <p>1.1 Mounting Panels</p> <p>1.2 Cables</p> <p>1.3 Modules</p> <p style="padding-left: 40px;">1.3.1 List of Modules (positive version)</p> <p style="padding-left: 40px;">1.3.2 List of Modules (negative version)</p> <p>1.4 Power Supplies</p> <p>1.5 Indicator Panels</p> <p>1.6 Vendor Supplied Equipment</p> <p>1.7 Purchase Specifications for Special Parts</p> <p>2. CONFIGURATION RULES</p> <p>2.1 Options</p> <p>2.2 Cabling Length Limitations</p> <p>2.3 Power Supplies and Controls</p> <p>3. CHECKOUT SPECIFICATIONS</p> <p>3.1 Off Line Procedure</p> <p>3.2 On Line Procedure</p> <p>3.3 Margins</p> <p>3.4 Life Tests</p> <p>4. ACCEPTANCE TEST PROCEDURE</p> <p>4.1 Programs</p> <p>4.2 Duration of Tests</p> <p>4.3 Definition of Failure</p> <p>4.4 Check List</p>	
John L. Pratt	SIZE A
CODE SP	NUMBER LP15-F-27
REV B	

DEC FORM NO. DRA 108A

SHEET 2 OF 41

TITLE LP15F Engineering Specifications

- 5. SHIPPING INSTRUCTIONS
  - 5.1 Shipping List
  - 5.2 Crating Instructions

TITLE LP15F Engineering Specifications

1. SYSTEM DEFINITION

1.1 Mounting Panels

The LP15F requires 2-H911 mounting panels bussed per print D-WA-LP15-F.

1.2 Cables

One BCØ9B I/O bus cable is required for the control to operate with the PDP-15. One BCØ9C I/O bus cable will be necessary for operation with the PDP-9.

The length of the BCØ9B cable is determined from the system configuration drawing; D-AR-PDP-15-Ø-2. Also, a 70-66Ø6 Data Products interface cable is required to connect the interface to the printer.

1.3 Modules

1.3.1 The following is a list of modules for the LP15F (positive version):

- |           |           |
|-----------|-----------|
| 2 - G829  | 6 - M121  |
| 1 - MØØ2  | 3 - M2Ø5  |
| 2 - M1Ø1  | 12 - M2Ø6 |
| 7 - M1Ø3  | 1 - M3Ø2  |
| 2 - M1Ø4  | 2 - M311  |
| 4 - M111  | 7 - M51Ø  |
| 9 - M112  | 3 - M6Ø6  |
| 12 - M113 | 3 - M621  |
| 7 - M115  | 3 - M622  |
| 1 - M117  | 1 - M627  |
| 1 - M119  | 1 - M9Ø2  |
|           | 1 - M911  |



ENGINEERING SPECIFICATION	000000	CONTINUATION SHEET																								
<b>TITLE</b> LP15F Engineering Specifications																										
<p>1.3.2 The following is a list of modules for the LP15F (negative version):</p> <table style="margin-left: 40px; border: none;"> <tr> <td style="padding-right: 40px;">2 - G829</td> <td>3 - M205</td> </tr> <tr> <td>1 - M002</td> <td>12 - M206</td> </tr> <tr> <td>2 - M101</td> <td>1 - M302</td> </tr> <tr> <td>7 - M103</td> <td>2 - M311</td> </tr> <tr> <td>4 - M111</td> <td>5 - M500</td> </tr> <tr> <td>9 - M112</td> <td>2 - M510</td> </tr> <tr> <td>12 - M113</td> <td>3 - M631</td> </tr> <tr> <td>7 - M115</td> <td>1 - M622</td> </tr> <tr> <td>1 - M117</td> <td>1 - M627</td> </tr> <tr> <td>1 - M119</td> <td>2 - M632</td> </tr> <tr> <td>2 - M194</td> <td>1 - M902</td> </tr> <tr> <td>6 - M121</td> <td>1 - M911</td> </tr> </table> <p>1.4 <u>Power Supplies</u></p> <p>The LP15F will require one H721 power supply utilizing the +5 volt output only for the positive version and both the +5 and -15VDC outputs for the negative version.</p> <p>The LP15F will also require a H716 indicator power supply.</p> <p>1.5 <u>Indicator Panels</u></p> <p>The LP15F uses a indicator panel assembly. DEC part number D-AD-7006331-10-0.</p> <p>1.6 <u>Vendor Supplied Equipment</u></p> <p>One data products #2310 line printer, part number, 30-9766.</p> <p>1.7 <u>Purchase Specifications for Special Parts</u></p> <p>The purchase specification for the data products #2310 line printers 30-09770.</p>			2 - G829	3 - M205	1 - M002	12 - M206	2 - M101	1 - M302	7 - M103	2 - M311	4 - M111	5 - M500	9 - M112	2 - M510	12 - M113	3 - M631	7 - M115	1 - M622	1 - M117	1 - M627	1 - M119	2 - M632	2 - M194	1 - M902	6 - M121	1 - M911
2 - G829	3 - M205																									
1 - M002	12 - M206																									
2 - M101	1 - M302																									
7 - M103	2 - M311																									
4 - M111	5 - M500																									
9 - M112	2 - M510																									
12 - M113	3 - M631																									
7 - M115	1 - M622																									
1 - M117	1 - M627																									
1 - M119	2 - M632																									
2 - M194	1 - M902																									
6 - M121	1 - M911																									
John L. Pratt	SIZE A	CODE SP	NUMBER LP15-F-27	REV B																						

DEC FORM NO  
DRA 108A

SHEET 5 OF 41

ENGINEERING SPECIFICATION	000000	CONTINUATION SHEET		
<b>TITLE</b> LP15F Engineering Specifications				
<p>2. CONFIGURATION RULES</p> <p>2.1 <u>Options</u></p> <p>Not applicable.</p> <p>2.2 <u>Cabling Length Limitations</u></p> <p>The BC09B I/O bus cable length is determined by the system configuration. Refer to D-AR-PDP-15-0-2. The maximum length is seventy-five feet from the processor.</p> <p>2.3 <u>Power Supplies and Controls</u></p> <p>Refer to section 1.4 for the listing of supplies.</p> <p>The LP15F will require one 841-B power control.</p> <p>The physical placement of these items will conform to the H963 M cabinet documentation. Print number D-UA-H963-M-0.</p>				
John. L. Pratt	SIZE A	CODE SP	NUMBER LP15-F-27	REV B

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DRA 108A

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TITLE LP15F Engineering Specifications

3. CHECKOUT SPECIFICATIONS

3.1 Off Line Procedure

The off line checkout procedure consists of running the LP15F with the diagnostic program, but without the printer. The program is divided into two portions : Control and Print test. The control is shipped with an M911 pull-up card in slot B32 to run diagnostic without printer leave the M911 in B32. Answer the dialogue of the maintenance control test.

3.2 On Line Procedure

The on line checkout procedure consists of running the control with the line printer. Both portions of the diagnostic will be run. (Control and Print tests.)

3.3 Margins

Not applicable.

3.4 Life Tests

Not applicable.

John L. Pratt	SIZE A	CODE SP	NUMBER LP15-F-27	REV B
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TITLE LP15F Engineering Specifications

4. ACCEPTANCE TEST PROCEDURE

4.1 Programs

The programs used with the LP15F are:

1. LP15F Diagnostic
2. Systems Handler LP15F
3. System Exerciser

4.2 Duration of Tests

The control test of the diagnostic shall be run for fifteen minutes. The print test shall make one good pass.

4.3 Definition of Failure

An error encountered in either the control or print tests is a failure.

4.4 Checklist

- 1 - LP15F Control
- 1 - H963M cabinet (not necessary if field add on and already has H963M.)
- 1 - Indicator panel assembly - 7Ø-6331-1Ø-Ø
- 1 - BCØ9B I/O bus cable (positive version)
- 1 - BCØ9C I/O bus cable (negative version)
- 1 - 7Ø-66Ø6 Interface Cable
- 1 - Box Line Printer Paper
- 1 - Data Products printer ribbon
- 1 - LP15F Diagnostic and Listing
- 1 - Data Products #2310 Printer Manual

John L. Pratt	SIZE A	CODE SP	NUMBER LP15-F-27	REV B
---------------	-----------	------------	---------------------	----------

ENGINEERING SPECIFICATION	original	CONTINUATION SHEET		
TITLE <u>LP15F Engineering Specifications</u>				
5. SHIPPING INSTRUCTIONS				
5.1 <u>Shipping List</u>				
<ul style="list-style-type: none"> <li>1 - Software Kit</li> <li>1 - Data Products #231Ø Manual</li> <li>1 - LP15F Interface</li> <li>1 - I/O bus cable (see par. 4.4)</li> <li>1 - H963M cabinet (see par. 4.4)</li> <li>1 - Indicator panel assembly- 7Ø-6331-1Ø-Ø</li> <li>1 - Set Prints - A-ML-LP15-F-Ø</li> <li>1 - 7Ø-66Ø6 Interface cable, 25'.</li> <li>1 - Box Paper</li> <li>1 - Data Products #231Ø Line Printer</li> <li>1 - Data Products Printer Ribbon</li> </ul>				
5.2 <u>Crating Instructions</u>				
<p>The LP15F logic panel and indicator assembly (if sent alone) shall be shipped in separate corrugated cardboard cartons. Prior to placement in shipping carton, the logic and indicator panel will be wrapped in bubble packing and cartons are partially filled with foam spaghetti. The boxes are firmly packed and sealed.</p> <p>The I/O bus cable and the printer cable are shipped with foam gloves on the connectors.</p>				
John L. Pratt	SIZE <b>A</b>	CODE SP	NUMBER LP15-F-27	REV <b>B</b>

DEC FORM NO  
DRA 108A

SHEET 9 OF 41

ENGINEERING SPECIFICATION	original	CONTINUATION SHEET		
TITLE <u>LP15F Engineering Specifications</u>				
<u>PART B</u>				
CONTENTS				
1. GENERAL DESCRIPTION				
<ul style="list-style-type: none"> <li>1.1 Nature and Purpose of Equipment</li> <li>1.2 General Operating Characteristics</li> </ul>				
2. SYSTEM SPECIFICATION				
<ul style="list-style-type: none"> <li>2.1 Physical Specifications</li> <li>2.2 Environmental Specifications</li> <li>2.3 Power Requirements</li> <li>2.4 Performance Specification</li> </ul>				
3. INSTALLATION INSTRUCTIONS				
<ul style="list-style-type: none"> <li>3.1 Uncrating</li> <li>3.2 Parts List</li> <li>3.3 Assembly (with existing H963M)</li> <li>3.4 Cabling</li> <li>3.5 Preliminary (Power Off Checks)</li> <li>3.6 Application of Power</li> <li>3.7 Preliminary (Power On) Checks</li> </ul>				
4. OPERATION INSTRUCTIONS				
<ul style="list-style-type: none"> <li>4.1 Controls <ul style="list-style-type: none"> <li>4.1.1 Printer Controls</li> </ul> </li> <li>4.2 Indicators</li> <li>4.3 Operating Sequence</li> </ul>				
5. ACCEPTANCE TEST PROCEDURE (CUSTOMER)				
John L. Pratt	SIZE <b>A</b>	CODE SP	NUMBER LP15-F-27	REV <b>B</b>

DEC FORM NO  
DRA 108A

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ENGINEERING SPECIFICATION	000000	CONTINUATION SHEET		
TITLE LP15F Engineering Specifications				
<p>5.1 Programs to be run</p> <p>5.2 Duration of Test</p> <p>5.3 Definition of Test Failure</p> <p>5.4 Checklist</p> <p>6.</p> <p>6.1</p> <p>6.2 Programming</p> <p>6.3 Detailed Description</p> <p>6.3.1 Operating Modes</p> <p>6.3.1.1 IOPS ASCII Mode</p> <p>6.3.1.2 Image Alpha Mode</p> <p>6.3.1.3 Multi-Line</p> <p>6.3.1.4 Single Line</p> <p>6.3.2 Control Character Operations</p> <p>6.3.2.1 HT (Horizontal Tab)</p> <p>6.3.2.2 CR (Carriage Return)</p> <p>6.3.2.3 LF (Line Feed)</p> <p>6.3.2.4 FF (Form Feed)</p> <p>6.3.2.5 DLE, DC0-DC4 (Device Control)</p> <p>6.3.2.6 VT (Vertical Tab)</p> <p>6.3.2.7 ALT Mode</p> <p>6.3.3 Block Diagram Description</p> <p>6.3.3.1 Data Buffer</p> <p>6.3.3.2 Data Buffer Output Gating</p> <p>6.3.3.3 DCH Control</p> <p>6.3.3.4 DCH Break Counter</p> <p>6.3.3.5 Character Decoding Logic</p> <p>6.3.3.6 I/O Bus Receivers and Drivers</p> <p>6.3.3.7 Character Generator</p> <p>6.3.3.8 Column Counter</p> <p>6.3.3.9 Shift Counter (Character Shifting)</p> <p>6.3.3.10 Output Gates to L.P. Drivers</p> <p>6.3.3.11 Line Printer Drivers and Receivers</p> <p>6.3.3.12 Vertical Format Unit</p>				
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<p>1. GENERAL DESCRIPTION</p> <p>1.1 <u>Nature and Purpose of Equipment</u></p> <p>The LP15F line printer interface is to be used with the data products #231Ø line printer.</p> <p>1.2 <u>General Operating Characteristics</u></p> <p>The interface utilizes the data channel on a cycle stealing basis to retrieve characters from core memory for output on the printer.</p> <p>The control handles data in either IOPS ASCII or IMAGE ALPHA modes, performing all the unpacking and shifting heretofore done by software methods.</p> <p>When the characters have been processed, they are transferred to the printer at maximum speed.</p>		
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<p>2. SYSTEM SPECIFICATION</p> <p>2.1 <u>Physical Specifications</u></p> <p>Height = 10½"  Width = 6½"  Length = 19"  Weight = 40 pounds  Floor loading 300 pounds (with H963M)  Cabinet clearances = 10½ x 19 x 10"</p> <p>2.2 <u>Environmental Specifications</u></p> <p>Temperature range - 10-50°C  Humidity - 20-95% relative  Power Dissipation  Watts 50  BTU/HR 170</p> <p>2.3 <u>Power Requirements</u></p> <p><b>AC</b> Voltage 120 ± 10%  Current 5A  Surge 30A  Nominal 5A</p> <p><b>DC</b> Positive Interface  Voltage +5  Current +5V @ 4.85A</p> <p>Negative Interface  Voltage +5, -15  Current +5 @ 1.55  -1 160 MA</p> <p>2.4 <u>Performance Specification</u></p> <p>Speed 500KHz interface to printer  Capacities - N/A  Duty Cycle - 100%</p>		
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<p>3. INSTALLATION INSTRUCTIONS</p> <p>3.1 <u>Uncrating</u></p> <p>Open shipping cartons carefully and remove logic indicator panel assembly and cables. Unwrap bubble packing.</p> <p>3.2 <u>Parts List</u></p> <p>1 - LP15F Logic            1 - Indicator Panel Assembly            1 - BCØ9B I/O Bus Cable            1 - 70-66Ø6 Printer Cable</p> <p>3.3 <u>Assembly (with existing H963M)</u></p> <p>Mount logic assembly and indicator panel per print D-UA-H963-M-Ø.</p> <p>3.4 <u>Cabling</u></p> <p>The I/O bus cable in will connect to slots AB 2,3 and the cable out to AB 4, 5.</p> <p>The printer cable will plug into slot C32 in LP15F logic: the M9Ø4 end. The Winchester connector will be inserted in receptacle J1 on the printer, Consult #2310 Printer Manual for location DFJ1.</p> <p>3.5 <u>Preliminary (Power Off Checks)</u></p> <p>Insure proper positioning of G829 power connectors.</p> <p>Check fuses on G829 power connectors and replace with buss type 5A SB.</p> <p>3.6 <u>Application of Power</u></p> <p>Recheck G829 connector card fuses. Check power to indicator panel.</p> <p>3.7 <u>Preliminary (Power On) Checks</u></p> <p>Not applicable.</p>				
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TITLE LP15F Engineering Specifications.								
<p>4. OPERATION INSTRUCTIONS</p> <p>4.1 <u>Controls</u></p> <p>4.1.1 <u>Printer Controls</u></p> <p>There are six (6) controls on the printer:</p> <table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">Top of Form</td> <td style="width: 50%;">Print Inhibit</td> </tr> <tr> <td>Paper Feed</td> <td>Master Clear</td> </tr> <tr> <td>On Line/Off Line</td> <td>Power On</td> </tr> </table> <p>To initialize the printer and place it on line, follow the following procedure:</p> <ol style="list-style-type: none"> <li>1. Open pedestal door and check paper supply and loading.</li> <li>2. Press the master clear spring-return toggle switch.</li> <li>3. Close printer pedestal door.</li> <li>4. Wait for the ready indicator to light.</li> <li>5. Push On Line/Off Line spring-Return toggle switch to On Line.</li> <li>6. Printer is On Line.</li> </ol> <p>4.2 <u>Indicators</u></p> <p><u>Date Buffer ØØ - 35:</u> Indicates contents of the 36-bit data register.</p> <p><u>Column Count ØØ - Ø7:</u> Indicates contents of the 8-bit up counter used to count the characters sent to printer.</p> <p><u>Line Counter:</u> Displays the contents of an 8-bit decrementing counter used to count the line in process in multi-line mode.</p> <p><u>Shift Counter:</u> Indicates the contents of a 3-bit up counter which increments during shifts in IOPS mode.</p> <p><u>Output Buffer:</u> A 7-bit display of the character enroute to the printer.</p>			Top of Form	Print Inhibit	Paper Feed	Master Clear	On Line/Off Line	Power On
Top of Form	Print Inhibit							
Paper Feed	Master Clear							
On Line/Off Line	Power On							
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TITLE  
LP15F Engineering SpecificationsMode :

- MULTI - indicates multi-line mode active
- IOPS - indicates IOPS mode active
- IMAGE - indicates image mode active
- IMAGE 1 - lights during the first transfer in image mode.
- IMAGE 2 - lights during the second transfer in image mode
- ERROR - indicates and OR condition exists between LP ALARM, line overflow, illegal horizontal tab or interlock.
- LP ALARM - indicates the printer is off line
- LINE OFLO - lights when more than 80 printable characters have been transferred to the printer without a control character.
- ILL HT - lights when an HT is received by the control with the column 72.
- BUSY - indicates the line printer and control are in use.
- DONE - lights when 30th control and printer have completed an operation.
- PIE - indicates the priority interrupt system is enabled.
- API REQ - indicates that an API flag on level 03 is requesting service due to an error or done condition.

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DCH REQ - lights when the control is requesting data via the data channel

BK 1 - lights during 1st word transfer

HDR - lights during header word pair transfer

DATA - lights during data breaks for text

VFU 00-04 - displays contents of a 5-bit up counter used during VFU operations

VFU - indicates a VFU character is being processed.

HT - indicates a horizontal tab is being processed

CR - indicates a carriage return is being sent to the printer

LF - indicates a line feed has been forced by the control

PRINT- indicates a print character is being processed.

MAINT- indicates maintenance mode operation

4.3 Operating Sequence

Not applicable.

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<p>5. ACCEPTANCE TEST PROCEDURE (CUSTOMER)</p> <p>5.1 <u>Programs to be run</u></p> <p style="padding-left: 20px;">The LP15F diagnostic. MAINDEC -15-D2EB-D(D)</p> <p>5.2 <u>Duration of Test</u></p> <p style="padding-left: 20px;">The LP15 diagnostic shall be allowed to run fifteen minutes in the control test and through one pass of the print test.</p> <p>5.3 <u>Definition of Test Failure</u></p> <p style="padding-left: 20px;">Any error encountered during diagnostic program test.</p> <p>5.4 <u>Checklist</u></p> <ul style="list-style-type: none"> <li>1 - LP15F Logic</li> <li>1 - Indicator Panel - 7Ø-6331-1Ø-Ø</li> <li>1 - BCØ9B or BCØ9C I/O bus cable</li> <li>1 - Line Printer Cable 7Ø-66ØØ</li> <li>1 - Set Prints - A-ML-LP15-F-Ø</li> <li>1 - Data Products #231Ø Printer</li> <li>1 - Data Products #231Ø Manual</li> <li>1 - Software Kit</li> <li>1 - Box Paper</li> <li>1 - Data Products Printer Ribbon</li> <li>1-DIAGNOSTIC PROGRAM -MAINDEC -15 -D2EB-D(D)</li> </ul>			
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<p>6.2 <u>Programming</u></p> <p>The LP15F diagnostic checks the control's registers by transferring data to the control in the maintenance mode and then reading it back for checking. The diagnostic also checks the program interrupt and the data channel facilities.</p> <p>In the print test portion, the program transfers many useful print patterns to the control for output on the printer. These patterns are designed to offer visible checks of the printers mechanics. The printer is mechanically adjusted prior to shipment. However, if a discrepancy is noted, it will be necessary to have a qualified technician make the appropriate adjustments to the printer.</p> <p>6.3 <u>Detailed Description</u></p> <p>6.3.1 <u>Operating Modes</u></p> <p>The control has two modes of operation: IOPS ASCII, and IMAGE ALPHA. All monitor controlled data is stored in the format of a header word and a text. The header word consists of two consecutive locations containing the mode of output data flow. The following locations, (the text), contain the data in the form described by the header word.</p> <p>The text is terminated on the receipt of a carriage return (CR), ALT MODE (ALT), or a character which requires the movement of paper in the vertical direction; namely: VT, LF, FF, DC1, DC2, DC3, DC4, and DLE.</p> <p>The controller operating in the single line mode will look for any of these characters to end the line (print) and set the done flag. In the multi-line mode, the same conditions apply, however, the line counter is used to end the cycle.</p>			
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<p>The control, operating in the software monitor mode, requests two consecutive data channel breaks to retrieve the header word. It then sets the appropriate mode flops and requests the data. In the multi-line mode, bits 1 - 8 of the first header word are loaded into the line counter. The controller handles the data in either of the following modes:</p> <p>6.3.1.1 <u>IOPS ASCII Mode</u></p> <p>In the IOPS ASCII mode, the characters are extracted from memory by the data channel 3-cycle output transfer. The interface requests two consecutive data breaks from the I/O and loads the first 18-bits of data into its data buffer register bits 00-17. The second data break transfers another 18-bits into the data buffer bits 18-34. Bit 17 is unused in the second word. The control will then sample the first character to determine if it is a control character or printable character. If a printable or illegal character is found, it is shipped to the printer, and the next character is shifted through the data buffer, and the same operation will repeat itself until the buffer is empty or a control character is encountered. Once the five characters have been sent on to the printer memory, the control requests another pair of data breaks to retrieve another five characters. This operation takes place four times, (providing all characters are printable). Illegal characters cause the printer to insert a space code. After five characters have been transferred to the printer, two more data breaks are initiated to obtain five more characters. Four of those operations are performed until twenty characters have been sent to the</p>									
John L. Pratt	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 15%;">SIZE</th> <th style="width: 15%;">CODE</th> <th style="width: 40%;">NUMBER</th> <th style="width: 30%;">REV</th> </tr> <tr> <td style="text-align: center;">A</td> <td style="text-align: center;">SP</td> <td style="text-align: center;">LP15-F-27</td> <td style="text-align: center;">B</td> </tr> </table>	SIZE	CODE	NUMBER	REV	A	SP	LP15-F-27	B
SIZE	CODE	NUMBER	REV						
A	SP	LP15-F-27	B						

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<p>printer. After the control has received twenty characters, and transferred them to the printer, the printer will initiate a print cycle which will print the twenty characters. The demand line will become true again, requesting twenty more characters. A total of four of these twenty character transfers will be made terminating when the printer receives the last twenty. It will then print those twenty and space the paper, according to the control character issued.</p> <p>The transfer rate between the interface and the line printer is 500KHZ.</p> <p>The transfer rate between the control and the computer is variable from 12.65KHZ to 111KHZ. See Section 7.3 for adjustment procedure.</p> <p>6.3.1.2 <u>Image Alpha Mode</u></p> <p>This mode of operation differs from the other in that only one character is stored in an 18-bit word, (bits 11-17). The loading sequence is identical, but two data breaks are required to load just two characters as opposed to five. The control ships these characters to the printer without a shift operation.</p> <p>If the data buffer bits 11-17 contain a printable character, the output gating gates bits 11-17 to the printer. For the second character, the data buffer bits 29-35 are scanned and if printable are gated to the printer.</p> <p>6.3.1.3 <u>Multi-Line</u></p> <p>Multiple line operation is initiated by issuing IOT 6521. In this operation,</p>									
John L. Pratt	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 15%;">SIZE</th> <th style="width: 15%;">CODE</th> <th style="width: 40%;">NUMBER</th> <th style="width: 30%;">REV</th> </tr> <tr> <td style="text-align: center;">A</td> <td style="text-align: center;">SP</td> <td style="text-align: center;">LP15-F-27</td> <td style="text-align: center;">B</td> </tr> </table>	SIZE	CODE	NUMBER	REV	A	SP	LP15-F-27	B
SIZE	CODE	NUMBER	REV						
A	SP	LP15-F-27	B						

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<p>a number of lines from 1 to 256 may be printed in one operation. This is accomplished by loading a line count of 8 bits into the line counter. During the first header word transfer, the software monitor may place a count in the header word and issue the multi-line IOT for processing. The line counter is decremented by one each time a terminator is issued during a line of print. The multi-line mode operation is terminated when a control character is encountered in the last line of print.</p> <p><b>6.3.1.4 Single Line</b></p> <p>In the single line mode, only one line may be printed. The operation is complete on receipt of the first control character.</p> <p>In this mode, the operator need only issue IOT 6541, no line count manipulation is required.</p> <p><b>6.3.2 Control Character Operations</b></p> <p>The control is constantly scanning the incoming characters for control characters. When a control character is received, it is handled by the methods listed in the following sections: 6.3.2.1 through 6.3.2.7.</p> <p><b>6.3.2.1 HT (Horizontal Tab)</b></p> <p>If a HT code is sent to the control, it initiates a cycle which sends the space code to the printer repeatedly until the column counter is equal to a tab stop, (i.e., 9, 17, 25(10)). If</p>				
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<p>the following character is printable, it will go into the next column. Therefore, if the character sequence is "A, (HT), B", where "A" might go into column 7, the "B" will go into column 9. However, if the "A" was placed in column 8, the "B" would go into column 17. The interface always sends at least one space. After the horizontal tab operation, the character transmission returns to the normal mode. With the 80 column 231Ø printer, an HT sent with a column count equal to or greater than 72 constitutes an error condition. When an error condition arises, the "ILL HT" flag sets and forces an error. Likewise, if a 241Ø printer is being used, an error is generated for a column count greater than 128.</p> <p><b>Note:</b> Whenever the error flop sets the control issues a carriage return TO THE PRINTER.</p> <p><b>6.3.2.2 CR (Carriage Return)</b></p> <p>The control uses a CR code to terminate one line of print. This is accomplished by passing the CR onto the printer, Action will be identical to ALT MODE. NO VERTICAL SPACE. When operating in the multi-line mode, the CR signals the control to zero the column counter and +1 the line counter.</p> <p>If operating in the single line mode, the CR command will zero the column counter and set the done flag.</p> <p><b>6.3.2.3 LF (Line Feed)</b></p> <p>This cycle is handled by issuing a paper feed to the printer, which will</p>				
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space one line (vertically), accordingly. The LF command will zero the column counter in both modes and +1 the line counter in the multi-line mode only.

6.3.2.4 FF (Form Feed)

The printer recognizes the FF code, so the control will pass it on. Printer action will print any characters in its buffer and slew paper to "top of form." The line counter will be incremented by one in the multi-line mode and the column counter zeroed in either mode.

6.3.2.5 DLE, DC0-DC4 (Device Control)

The DLE and DC0-4 commands all utilize the VFU unit in the control.

The characters are coded as follows:

DLE = 30 vertical spaces  
DC1 = 2 vertical spaces  
DC2 = 3 vertical spaces  
DC3 = 1 vertical space  
DC4 = 10 vertical spaces

If one of the above commands are received by the control, the respective vertical space code is loaded in the VFU counter. A line feed code is repeatedly sent to the printer until the VFU register goes to zero.

Any of the VFU commands increment the line counter by one, and zero the column counter.

When operating in the single line mode, the done flag is set on completion of the VFU sequence.

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6.3.2.6 VT (Vertical Tab)

On receipt of a VT command, the control will utilize the VFU unit contained in the interface. A VT is handled by forcing  $-20_{10}$  to the VFU counter and initiates a cycle which sends the LF code to the printer repeatedly until the VFU counter increments and overflows.

6.3.2.7 ALT Mode

The ALT mode control character is used for overprint operations. The control in this case issues a carriage return to the printer without a line feed. The column counter goes to zero, and terminates the line. (Single line operation.) The alt mode character is identical to the CR character.

6.3.3 Block Diagram Description6.3.3.1 Data Buffer

The data buffer consists of a 36-bit\*, seven wide, parallel shift register. In the IOPS ASCII mode, the DB will contain five 7-bit characters, four of which can be shifted individually into DB0-6 until the five characters have been sent to the printer.

On the load cycle, DB0-17 is loaded from the I/O bus 00-17 on the first data break. Data buffer bits 18-34 are loaded on the second data break with the I/O bus bits 00-17.

The data buffer can also be cleared, loaded, and read by maintenance IOTS.

\*One extra bit is needed for Image Alpha (Bit 35).

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6.3.3.2 Data Buffer Output Gating

When operating in the IOPS ASCII mode, the data buffer will contain five characters. The first 7-bit character will be contained in DB0-6, the other four characters will be shifted into DB0-6 for processing. In IMAGE ALPHA mode, the data buffer only contains two characters. They are located in DB11-17, and 29-35.\*

The output gating looks at DB0-6 in IOPS ASCII mode for five characters. The gating looks at DB11-17 and 28-35 alternately in the IMAGE mode. There is no shifting during IMAGE mode.

6.3.3.3 DCH Control

The DCH control affects the cycle stealing operation of the interface by initially taking two consecutive data breaks to load the header word and then groups of two breaks to get five characters each time into the data buffer (IOPS ASCII), and two characters each time for IMAGE. Using the three cycle break feature of the PDP-15, and operating in the IOPS mode, the interface can obtain five characters in two consecutive output transfers totalling 13 usec, providing the data break delay is set to the minimum.

6.3.3.4 DCH Break Counter

A two bit counter used to count the number of data breaks initiated by the DCH Control.

\*One extra bit is needed for Image Alpha (Bit 35).

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6.3.3.5 Character Decoding Logic

As a character is inserted in the data buffer, the character decoder immediately decides whether it is printing, non-printing (control), or illegal character. The character decoder looks for the following characters: HT, VT, DLE, DC1-4, FF, CR, LF, ALT MODE, and all printing characters.

6.3.3.6 I/O Bus Receivers and Drivers

The front end of the interface contains the necessary high impedance bus receivers and drivers to communicate with the I/O.

Signals received are: I/O bus 00-17, DCH GRANT, PWR CLR, I/O SYNC, DS0-5, SD0-1; IOPl, 2, and 4, API 3 GRANT, and 6 printer data lines used for diagnostic and maintenance.

The drivers consist of: DCH RQ, RD RQ, WR RQ, API 03 PQ, and I/O ADDR 12-17.

6.3.3.7 Character Generator

This logic is necessary to force the space and paper feed codes during a horizontal or vertical tab operation,\* respectively.

6.3.3.8 Column Counter

The column counter is an 8-bit up counter which is incremented by one each time a printable character is sent to the printer. When the 2410 printer (132 column) is employed, the column counter increments to 132.

\*Tab signifying VFU commands.

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<p>Likewise, for the 231Ø 8Ø column printer, the max count is 80<sub>(10)</sub>.</p> <p>The column counter is used for calculating the line over error, the horizontal tab, and illegal horizontal tab operations. During the HT operation, the three least significant bits of the printer are monitored for calculating the tab stops. The illegal horizontal tab flag is set when a user tries to tab beyond 72, or 128 with the 8Ø or 132 column printers respectively.</p> <p>6.3.3.9 <u>Shift Counter (Character Shifting)</u></p> <p>In the 5/7 ASCII mode, the data is packed with five characters/35-bits. After the five characters have been loaded into the data buffer, the shift counter controls the character shift operation, moving them through the five parallel buffers until they move into DBØ-6 for output.</p> <p>6.3.3.10 <u>Output Gates to L. P. Drivers</u></p> <p>Between the data buffer output gating logic and the line printer drivers, a set of "OR" gates are inserted to receive outputs from either the DB output gating or the special character generator.</p> <p>6.3.3.11 <u>Line Printer Drivers and Receivers</u></p> <p>These drivers control the printer directly, inverting T2L logic levels to the logic levels necessary to drive the printer hardware. The receivers will be necessary for the demand and ready conditions issued by the printer.</p>		
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<p>The drivers will consist of open collector type bus drivers with logic assertion levels of Ø and +2.5 volts.</p> <p>The receivers will merely buffer the incoming signals.</p> <p>6.3.3.12 <u>Vertical Format Unit</u></p> <p>The interface contains a unit which will electrically substitute the mechanical VFU in the printer. It is composed of a 5-bit counter that is loaded on receipt of a vertical format command with the respective number of vertical lines requested. A list of vertical format characters and their coding will be found just before Section 7 (Tables).</p> <p>6.3.3.13 <u>Line Counter</u></p> <p>An 8-bit decrementing counter is employed to count the number of printed lines in the multi-line mode. Note all control characters equal 1 line.</p> <p>6.3.3.14 <u>Maintenance Control</u></p> <p>A large portion of the control has been allocated for diagnostic and maintenance checkout. For explanation purposes, let us divide the section into three parts. Namely: Static, Error, and Dynamic.</p> <p>1. Static</p> <p>The nature of this section is basically clear, load, and read.</p> <p>Using assigned IOTS and I/O bus bits, the major registers and control functions can be set or cleared and read back for checking. These</p>		
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ENGINEERING SPECIFICATION	000001	CONTINUATION SHEET	
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<p>registers are: Data Buffer Ø-35, Line Counter Ø-2, Data Break Counter Ø-1, VFU Counter Ø-4.</p> <p>Control Functions are: Data, Header, Alpha, Alpha Sync, IOPS, Multi-line, and Maintenance.</p> <p>2. Error</p> <p>This section is used for checking the error flags in the control. Checking is accomplished by setting an individual error flag and then checking the main error flag by the priority interrupt and API facility. These flags are: Interlock, Done, ILL HT, Line Over, Off Line, Maintenance, and Error.</p> <p>3. Dynamic</p> <p>This section of the control allows the diagnostic programmer to exercise the interface in a manner which closely resembles actual "on line" printer operation, without a line printer. See diagnostic write up for insertion of M911 term. Card. This is accomplished by loading a test print cycle in core memory and issuing the set maintenance IOT. This IOT simulates the data strobe line of the interface and single steps the data through the control. After issuing the IOT, the program can check the major registers and control functions with IOT reads and also look at the data lines to the printer to see if the character was actually sent.</p>			
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<p>With this test, a very extensive check can be made of the internal operation of the interface. A list of all IOTS and corresponding I/O bus bits will be found in section 7.</p> <p>6.3.3.15 <u>API Facility</u></p> <p>The interface has an API Ø3 device flag whose address is 56. This flag will set with a done or error condition.</p> <p>Using an IOT 6542, a check can be made to ascertain which flag caused the error</p> <p>6.3.3.16 <u>Read Status (IORS)</u></p> <p>A read status IOT will check the done or error flag, and read it back on I/O bus bit 14.</p> <p>6.3.3.17 <u>Program Interrupt</u></p> <p>The control has a program interrupt facility which can be enabled by IOT 6544 and disabled by IOT 6561. When enabled, the PI request will be made when the done or error flag is present. It is in sync with the API RQ.</p> <p>6.3.3.18 <u>Skip Request</u></p> <p>The done or error flag may be skip tested with IOT 65Ø1. If either the done or error flag is set and IOT 65Ø1 is issued, the skip request line to the processor will become active.</p> <p>6.3.3.19 <u>Miscellaneous IOTS</u></p> <p>A list of all other IOTS for the control is located in Table 1 and 2.</p>			
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6.3.3.20 Case Shift

When 64 character printers are operated in a system that uses 96 character coding, the interface will substitute the respective upper case character. For a lower case character, when operating with a 96 channel printer and 96 character coding, the interface will simply pass the character on to the printer. The interface is shipped pre-wired for use with a 64 character line printer. To change configuration, consult 6.3.3.20.1.

6.3.3.20.1. 80/132 Column -64/96 Character

The control has been designed for either the 80 column data products 2310, or the 132 column data products 2410 line printers. The control is shipped prewired for the 80 column 2310 printer.

For 96 character, place a jumper between pins C14E2-C14C2.

For 132 column operation, place a jumper between pins C14D2-C14T1.

6.3.3.20.2 Errors

The error flop will set on any of the following conditions: Illegal horizontal tab; Line Over; LP Alarm; and Interlock.

A line printer alarm error

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will be generated when:

1. The line printer power is off.
2. The printer drum gate is open.
3. An out of paper condition exists.
4. An overtemperature condition exists in the paper drive motor.

6.3.4 Tables

6.3.4.1 Insert LP15F IOTS (TABLE 1)

6.3.4.2 Vertical Format Character Coding

FF-Form Feed	-Top of form
LF-Line Feed	-Single space with automatic top of form after 60 impressions
DC1-Device Control 1	Double Space with automatic top of form after every 30 impressions
DC2-Device Control 2	Triple Space with automatic top of form after every 20 impressions.
DC3-Device Control 3	1 space with automatic top of form after every 60 impressions.
DC4-Device Control 4	10 lines
VT-Vertical Tab	20 lines

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DLE		-30 lines		
6.3.4.3 Channel Assignments				
6.3.4.3.1 <u>Data Channel</u>				
	Word Count	34		
	Current Address	35		
6.3.4.3.2 <u>API</u>				
	Level	3		
	Channel	56		
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6.4 <u>Module Description</u>				
G829	Power Connector			
M002	+3V Supply			
M101	Bus Data Interface			
M103	Device Selector			
M104	I/O Bus Multi-Plexer			
M111	16-Inverters			
M112	10-NOR Gates			
M113	10-2 Input NAND Gates			
M115	8-3 Input NAND Gates			
M117	6-4 Input NAND Gates			
M119	3-8 Input NAND Gates			
M121	6-AND/NOR			
M205	5-D Type Flip Flops			
M206	6-D Type Flip Flops			
M302	Multi-Vibrator			
M311	Delay Line			
M500	Negative Receiver			
M510	Positive Receiver			
M606	Pulse Generator			
M621	Positive Driver			
M622	Positive Driver			
M627	NAND Power Amplifier			
M632	Negative Driver			
M902	- 100 Terminators			
M631	- Negative Driver			
M911	- Positive Pullups (Used for "offline" check out.)			
7. MAINTENANCE				
7.1 <u>Equipment Required</u>				
	Data Products #2310 Printer Manual			
7.2 <u>Preventative Maintenance</u>				
	Consult #2310 Printer Manual Section			
5.1				
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**7.3 Adjustments**

The control has two delays which can be adjusted. Delay 1 adjusts the cycle frequency of the maintenance control, adjustable from 133 KHz to 2 MC. Delay 2 adjusts the frequency of data channel requests, reducing the load on the processor. It can be varied from 12.65 KHz to 111 KHz. These delays will be found in C16. Nominal settings of these delays are 3.5 usec. Use Test 55 in diagnostic program to adj. delays. C16F2 - Delay 1 - (Maintenance) Top Pot C16T2 - Delay 2 - (Data Channel) Bottom Pot

**7.4 Special Troubleshooting Techniques**

**7.4.1 For Operator**

The control is designed to print and space paper whenever an error is detected. Thus, allowing the operator to observe what was printed just before the error.

**7.4.2 For Technician**

1. Follow Flow Chart to find where control is failing.
2. Note indicator display
3. Use Maintenance Mode as much as possible.
4. Use Timing Diagrams

**7.5 Recommended Spares**

of modules listed in section 1.3.

MR. WINGS

\*Indicates negative version

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**ENGINEERING SPECIFICATION** CONTINUATION SHEET

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**8.0 DRAWINGS**

- |                |                              |
|----------------|------------------------------|
| D-BS-LP15-F-02 | CONTROL 1                    |
| D-BS-LP15-F-03 | CONTROL 2                    |
| D-BS-LP15-F-04 | DATA BUFFERS                 |
| D-BS-LP15-F-05 | DB CONTROL                   |
| D-BS-LP15-F-06 | DB OUTPUT GATING, LP DRIVERS |
| D-BS-LP15-F-07 | CHARACTER DECODER            |
| D-BS-LP15-F-08 | COLUMN COUNTER               |
| D-BS-LP15-F-09 | LINE COUNTER                 |
| D-BS-LP15-F-10 | VFU UNIT                     |
| D-BS-LP15-F-11 | IOT DECODE 1                 |
| D-BS-LP15-F-12 | IOT DECODE 2                 |
| D-BS-LP15-F-13 | I/O BUS RECEIVERS            |
| D-BS-LP15-F-14 | MAINTENANCE READ             |
| D-BS-LP15-F-15 | LP RECEIVERS I/O BUS DRIVERS |
| D-IC-LP15-F-16 | I/O BUS CABLES IN            |
| D-IC-LP15-F-17 | I/O BUS CABLES OUT           |
| D-IC-LP15-F-18 | INDICATOR CABLES             |
| D-IC-LP15-F-19 | AC/DC PWR WIRING             |
| D-MU-LP15-F-20 | MODULE UTILIZATION           |
| D-TD-LP15-F-21 | DCH TIMING HEADER CYCLE      |
| D-TD-LP15-F-22 | DATA CYCLE CHARACTER XFER    |
| D-TD-LP15-F-23 | INTERNAL TIMING IOPS MODE    |
| D-TD-LP15-F-24 | INTERNAL TIMING ALPHA MODE   |
| D-TD-LP15-F-25 | LINE OVER TIMING             |
| D-FD-LP15-F-26 | FLOW CHART                   |
| K-WL-LP15-F-27 | WIRELIST                     |

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LP15F IOTS - TABLE 1

I/O BUS BIT	READ MAINTENANCE IOTS					
	IOT 6502	IOT 6542	IOT 6562	IOT 6602	IOT 6622	IOT 6642
00		Error	DB00	DB18	CC00	LC00
01		LP Alarm	DB01	DB19	CC01	LC01
02		Line Over	DB02	DB20	CC02	LC02
03		ILL HT	DB03	DB21	CC03	LC03
04		BUSY	DB04	DB22	CC04	LC04
05		Done	DB05	DB23	CC05	LC05
06		Interlock	DB06	DB24	CC06	LC06
07		Maintenance	DB07	DB25	CC07	LC07
08			DB08	DB26	LP DATA 07	IOPS
09			DB09	DB27	LP DATA 06	ALPHA
10			DB10	DB28	LP DATA 05	ALPHA SYNC
11			DB11	DB29	LP DATA 04	HEADER
12			DB12	DB30	J-P DATA 03	DATA
13	VFU 00		DB13	DB31	LP DATA 02	BK CNT 0
14	VFU 01		DB14	DB32	LP DATA 01	BK CNT 1
15	VFU 02		DB15	DB33	Multi-Line	SHFT CNT 0
16	VFU 03		DB16	DB34		SHFT CNT 1
17	VFU 04		DB17	DB35		SHFT CNT 2

IOTS 6502, 6542, 6562, 6602, 6622 and 6642 read the above tables data into the AC on corresponding Bus Bits.

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TITLE LP15F Engineering Specifications

LP15F IOTS - TABLE 1 (cont.)

I/O BUS BIT	LOAD IOTS		
	IOT 6604	IOT 6624	IOT 6644
00	DB00	DB18	ERROR
01	DB01	DB19	LP ALARM
02	DB02	DB20	LINE OVER
03	DB03	DB21	ILL HT
04	DB04	DB22	BUSY
05	DB05	DB23	DONE
06	DB06	DB24	
07	DB07	DB25	MAINT
08	DB08	DB26	
09	DB09	DB27	
10	DB10	DB28	
11	DB11	DB29	
12	DB12	DB30	
13	DB13	DB31	
14	DB14	DB32	
15	DB15	DB33	
16	DB16	DB34	
17	DB17	DB35	

IOTS 6604, 6624 and 6644 load the above Tabled Flops with the corresponding I/O Bus Bits.

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IOT CODE	USE	ACTION TAKEN
IOT 6541	Print 1 line	Initializes the control, sets header, doesn't set multi-line
IOT 6504	Clear VFU	Clears the five bit VFU register in the control
IOT 6521	Print Multi-Line	Initializes the control; sets header; sets multi-line
IOT 6501	Skip if Done v Error	Causes a skip request if done or error is set
IOT 6544	Enable Interrupt System	Sets the enable interrupt flop
IOT 6561	Disable Interrupt System	Clears the enable interrupt
IOT 6564	Clear data buf 00-35	Clears DB 00-35
IOT 6601	Clear Maintenance	Clears the maintenance flop only
IOT 6621	Clear Done Flag	Clears Done Flag
IOT 6641	Clear status and error flag	Clears status and error flag
IOT 6524	Set Maintenance Control	Generates a pseudo data strobe


LP15F IOTS - TABLE 2

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SIZE  
ACODE  
SPNUMBER  
LP15-F-27REV  
B

DRWG NO	REV LTR
K-WL-LPI5-F-28	K

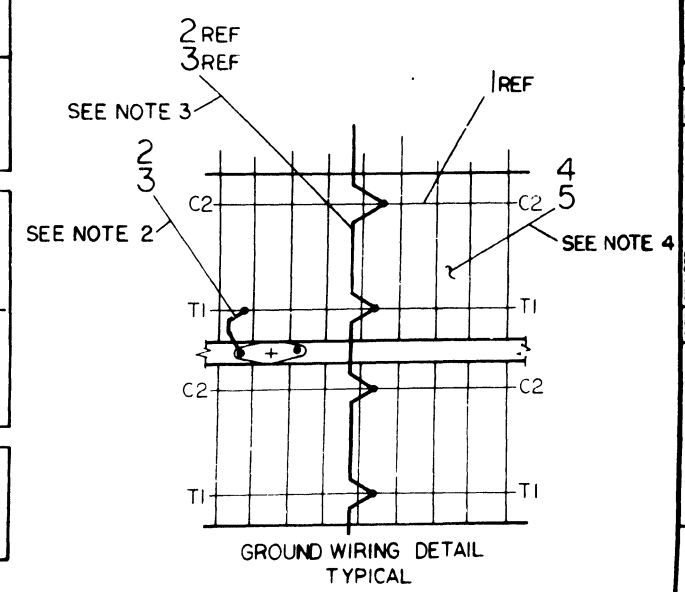
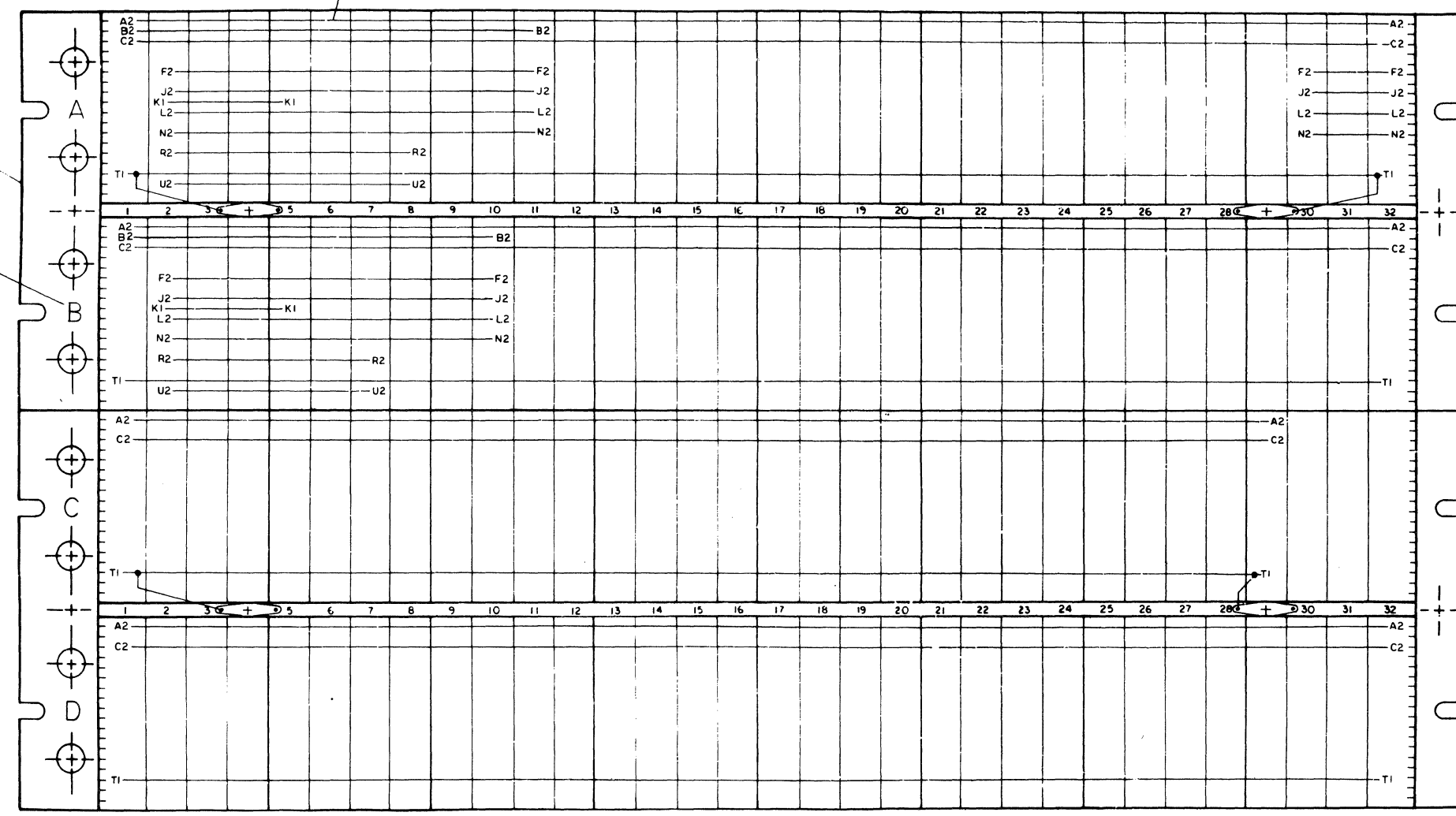
REVISIONS			
REV LTR	ECO NO	DATE	ENG
A	LPI5F-00001	8-4-70	JP
B	LPI5F-00002	8-18-70	JP
C	LPI5F-00003	8-31-70	JP
D	LPI5F-00004	11-17-70	JP
E	LPI5F-00005	12-22-70	JP
F	LPI5F-00006	2-5-71	JP
H	LPI5F-00007	5-4-71	JP
J	LPI5F-00008	6-3-71	JP
K	LPI5F-00009	9-23-71	JP

DRAWN <i>A. Rainonde</i>	DATE 4-7-70	 <b>digital</b> EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS	TITLE WIRE LIST		
CHECKED <i>H. B. White</i>	DATE 6/3/70		FOR TAPE* FILE*		
ENG <i>John Pratt</i>	DATE 30 JUN 70		SIZE	CODE	DWG. NO.
PROJ ENG <i>John Pratt</i>	DATE 30 JUN 70		K	WL	LPI5-F-28
PROD <i>J. Brannan</i>	DATE 6-7-70	ASSY NO D-AD-7006794-0-0		REV LTR K	
SCALE NONE		SHEET	OF	DIST.	

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0-0-762900-0

- NOTES:
1. CONNECTIONS ON ITEM NUMBER 1 & 2 TO BE LOCATED AND SOLDERED AT MINIMUM PRACTICAL HEIGHT ABOVE BLOCKS.
  2. ALL CONNECTOR BLOCKS TO BE GROUNDED TO GROUND LUGS AS SHOWN, 4 PLACES.
  3. JUMPER GROUND BUSSING AS SHOWN, 8 PLACES.
  4. USE YELLOW WIRE (ITEM#4) FOR MACHINE WRAPPED AND BLUE WIRE (ITEM#5) FOR HAND WRAPPED WIRING.



REVISIONS  
 CHANGE NO.  
 REV.  
 CHK

QTY.	DESCRIPTION	PART NO.	ITEM NO.
	PDP-15		
PARTS LIST			
DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES TOLERANCES DECIMALS FRACTIONS ANGLES ± .005 ± 1/64 ± 0°30' FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS		DATE 1-7-70 DATE 6-20-70 DATE 8-20-70 DATE 10-20-70 DATE 11-20-70	
MATERIAL + + +		EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS TITLE <b>WIRED ASS'Y (LP15-F)</b>	
FINISH + + +		NEXT HIGHER ASSY D-UA-LP15-F-0 NUMBER <b>D AD7006794-0-0</b>	
SCALE NONE SHEET OF		REV.	

REV. NUMBER  
 D 7006794-0-0

