

49762910



---

**STREAMING TAPE UNIT  
92185 SERIES  
HIS TABLE-TOP MODEL**

**GENERAL DESCRIPTION  
OPERATION  
INSTALLATION AND CHECKOUT**

---

**HARDWARE MAINTENANCE MANUAL**

REVISION RECORD

| REVISION                              | DESCRIPTION   |
|---------------------------------------|---|
| A<br>(7-18-86)<br>Series Code<br>20   | Released  |
| A.1<br>(8-07-86)<br>Series Code<br>20 | This revision includes technical additions affecting pages: ii, v, vi, and adding pages A-1 thru A-6. |
| PUB. NO.<br>49762910                  | Revision letters I, O, Q, and X are not used.   |

© 1986  
 By Control Data Corporation  
 Printed in the United States  
 of America

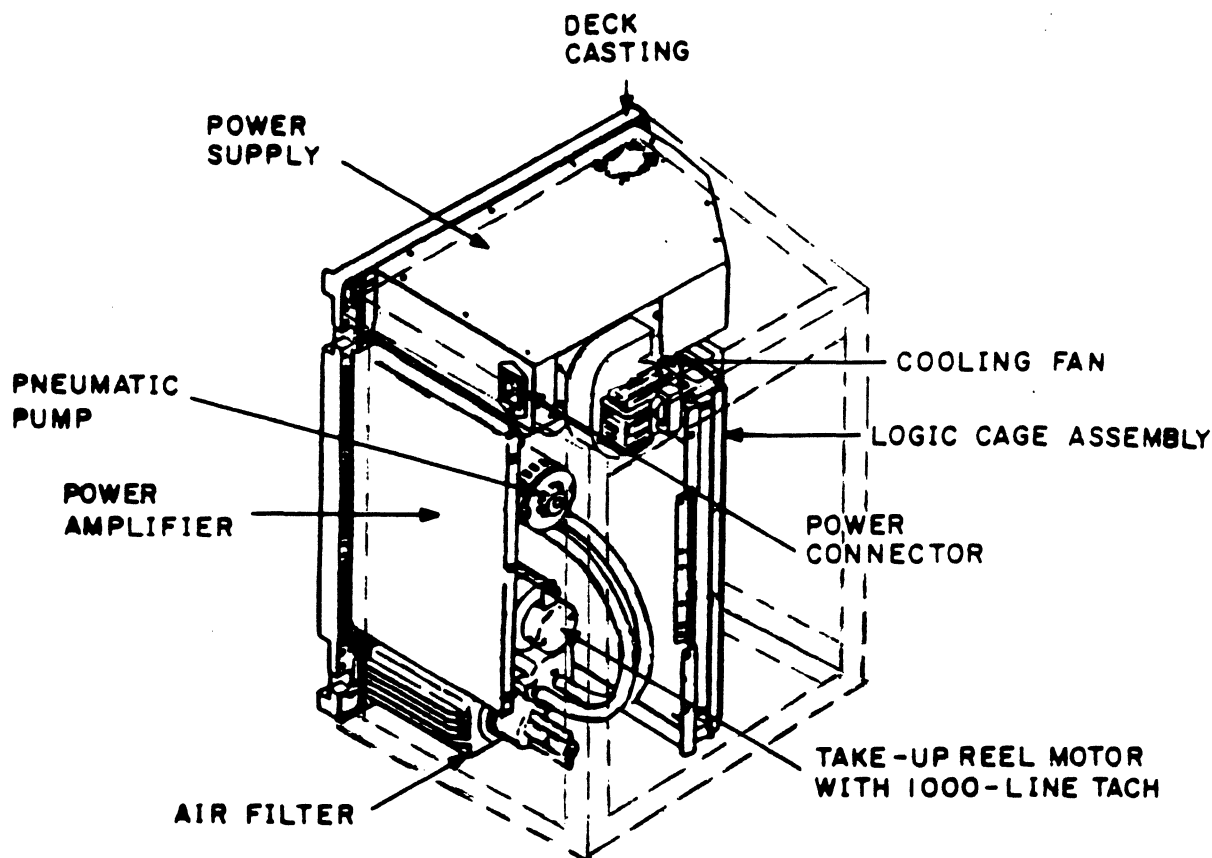


Figure 1-3. Component Locations, rear View

Power Supply

The power supply converts the input ac voltage to the required dc output voltages. The supply contains a line filter, unit circuit protectors, on/off circuit breaker, logic master clear circuit, pneumatic pump motor control, cooling blower control, and voltage and current supply monitor circuits.

Pneumatic Pump and Filter/Regulator System

The pneumatic pump has a 120V (60 Hz) or 220/240V (50 Hz) ac motor. The output air is routed to a filter where any particles are removed before air distribution to tape deck components; principally the upper and lower air bearings. The vacuum portion of the pump draws air through the tape cleaner.

### File Protect

The file protect assembly consists of a 360° reflecting ring around the supply hub and a photo-transistor mounted adjacent to the reflecting ring. If a write-enable ring is installed in the supply reel, the reflecting ring is in direct line with the photo-transistor. If a write enable ring is not present, then the reflecting ring is out of the path of the photo-transistor.

### Power Supply Circuit Breaker

The main circuit breaker is located at the top right corner of the tape deck. In the OFF position (0 side pressed), input power is removed from the power supply. This circuit breaker must be ON (1 side pressed) in order to perform a power-on operation from the control panel.

### Control Panel

The control panel, which is located at the top left of the tape deck, comprises operating and maintenance switches and indicators, and a two-digit display. The maintenance controls and the display are used to initiate off-line diagnostic tests and to monitor test results.

### Front Cover Interlock

The transport is equipped with an interlock switch located at the lower left corner of the tape deck. This interlock is a safety device to prevent reel motion if the front cover (customer supplied) is not closed and secured.

### TAPE DECK - REAR

The following components are located on the rear of the transport. Refer to figure 1-3 for component locations. A brief description of the components and their function is provided as follows.

## Reels and Reel Motors

The supply hub is a manual mechanical-latching device that secures the tape reel to the unit. The supply reel is latched by pressing the periphery of the hub face while the reel is in position against the rear flange of the hub. The supply reel is released by pressing the center button of the hub face. The supply reel motor has a single-line tachometer whose output is used to monitor tape capacity and tension control. The take-up reel is a permanently mounted reel secured to the take-up motor shaft. The take-up reel motor has a 1,000 segment tachometer attached to supply velocity control information.

## Upper and Lower Air Bearings

Solid-state air pressure sensors integrated into the air bearings provide information to both the supply reel and to the take-up reel to maintain the required tension and speed. In addition, both upper and lower air bearing assemblies provide guidance of the tape across the magnetic head.

## BOT/EOT/AOT Assembly

Beginning-of-tape and end-of-tape detection is done optically. Photo-transistors detect light from a light source reflected from the BOT and EOT markers on the tape. An absence-of-tape (AOT) condition is detected when both the BOT and EOT photo-transistors detect the presence of light reflected from a unit-mounted reflector, which is normally covered by tape.

## Magnetic Head Assembly

The magnetic head is a dual-gap head designed to perform the read/write functions in 9-track phase encoded (PE) and group coded recording (GCR) modes. A full width erase head is provided to erase tape in the forward direction before passing over the write head.

## Tape Cleaner

The tape cleaner assembly consists of two sapphire blades and a vacuum port. The sapphire blades are set so that one cleans tape in the forward direction and the other cleans in the reverse direction. The vacuum port draws off the debris removed by the cleaner blade.

## PHYSICAL DESCRIPTION

The STU is designed for table-top mounting. All components are mounted to provide rear access.

No external covers or skins are provided. A customer-supplied front cover is required for operation of the STU. The operator control panel is mounted on the front of the tape deck. The power cord (a standard 3-prong grounded plug) is connected at the rear of the transport, as are the customer-supplied interface cables.

### TAPE DECK - FRONT

The following components are located on the front of the transport. Refer to figure 1-2 for component locations. A brief description of the components and their function is provided as follows.

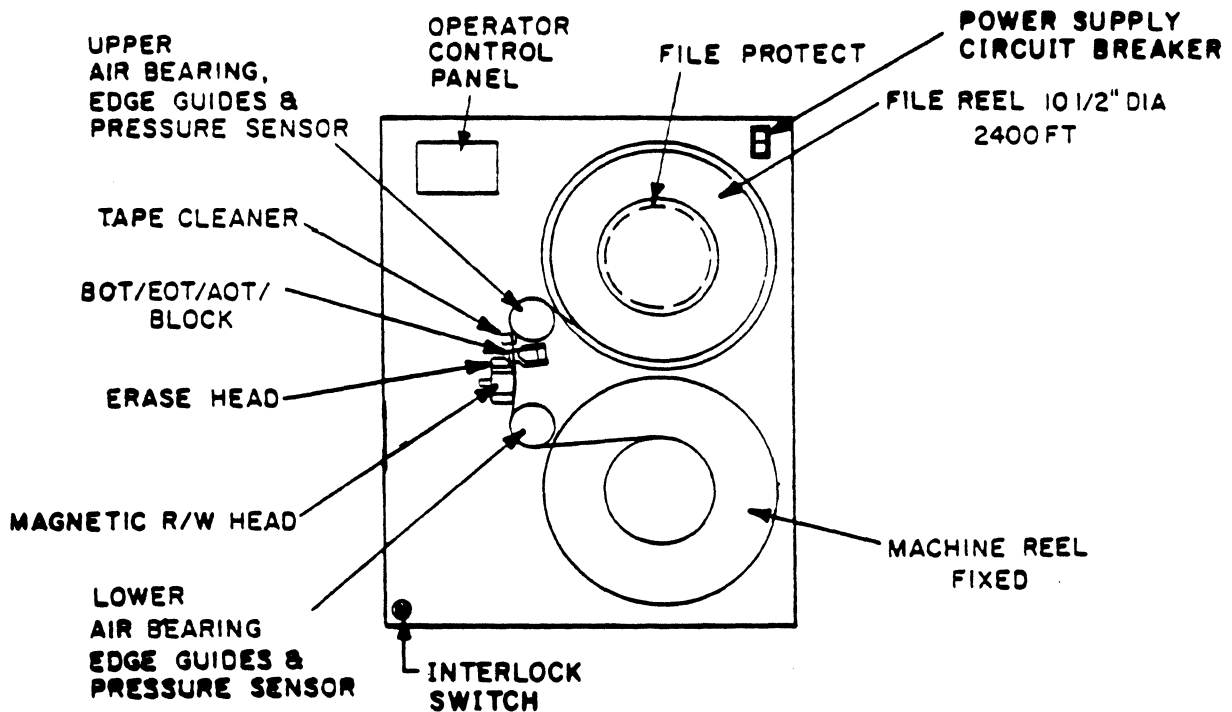


Figure 1-2. Component Locations, Front View

TABLE 1-1. MECHANICAL & ELECTRICAL CHARACTERISTICS (Cont'd)

OPERATIONAL CHARACTERISTICS:

|                                |   |
|--------------------------------|---|
| Power Requirements             |   |
| Current, Maximum               | 4.2A  |
| Voltage                        | 93 to 128 VAC, 120 VAC nominal,<br>60 Hz, single phase<br>187 to 256 VAC, 220 or 240 VAC<br>nominal, 50 Hz, single phase  |
| Power Consumption              | 300 VA - standby and loaded<br>550 VA maximum - start/stop  |
| Power Cord                     | Supplied with 60 Hz STU only.<br>Minimum power cord requirement<br>for basic unit is #18 AWG,<br>3-conductor shielded with<br>shield tied on each end to<br>green-yellow ground wire.<br>Power cord must be re-sized<br>for any additional load added<br>by the user. |
| Operating Temperature **       | 15°C (60°F) to 33°C (90°F)  |
| Storage Temperature            | -10°C (+14°F) to 50°C (+122°F)  |
| Relative Humidity              | 20% to 80% (no condensation)<br>(10% to 90% in storage)   |
| Altitude                       | Up to 3048 m (10,000 feet) or<br>688 millibars (9.98 psi)   |
| Heat Dissipation (Average)     | 1025 BTU/hour   |
| Acoustical Noise (Operating)   | 6.8 bels (maximum)  |
| Data Reliability:              |   |
| Recoverable Write Error        | 1 in 10 <sup>7</sup> bytes  |
| Recoverable Read Forward Error | 1 in 10 <sup>9</sup> bytes (PE)   |
|                                | 1 in 5 x 10 <sup>9</sup> bytes (GCR)  |
| Recoverable Read Reverse Error | 1 in 10 <sup>8</sup> bytes (PE Only)  |
| Unrecoverable Read Error       | 1 in 10 <sup>10</sup> bytes (PE)  |
|                                | 1 in 10 <sup>11</sup> bytes (GCR)   |
| Unrecoverable Write Error      | Not Allowed   |

\*\* Restricted by the operating temperature of the media.

TABLE 1-1. MECHANICAL & ELECTRICAL CHARACTERISTICS

FUNCTIONAL CHARACTERISTICS:

|                           |                              |
|---------------------------|------------------------------|
| Tape Speed (Nominal)      |                              |
| Low Speed Start/Stop Mode | 25 inch/seconds              |
| Low Speed Streaming Mode  | 25 inch/seconds              |
| High Speed Streaming Mode | 75 inch/seconds              |
| Data Format/Recording     |                              |
| GCR Mode                  | 6250 bpi, 9-track            |
| PE Mode                   | 1600 bpi, 9-track            |
| Data Transfer Rate        |                              |
| GCR Mode                  |                              |
| High Speed                | 469 Kbyte/seconds            |
| Low Speed                 | 156 Kbyte/seconds            |
| PE Mode                   |                              |
| High Speed                | 120 Kbyte/seconds            |
| Low Speed                 | 40 Kbyte/seconds             |
| Rewind Time (Nominal)     | 2.5 minutes (2400 foot reel) |
| Load Time (Maximum)       | 15 seconds                   |

PHYSICAL CHARACTERISTICS:

|                      |  |
|----------------------|--|
| Electronics          | Solid-State  |
| Tape Width           | 12.65 mm (0.5 inch)  |
| Tape Thickness       | 38.1 micron (1.5 mil)  |
| Tape Tension         | 2.23 N (8.0 ounces)  |
| Reel Diameter        | 26.7 cm (10.5 inches) *  |
| Reel Capacity        | 732 m (2400 feet) *  |
| Transport Dimensions | 60.9 cm (H) x 48.26 cm (W)<br>x 38.6 cm (D)<br>(24.0 inch (H) x 19.0 inch (W)<br>x 15.2 inch (D) ) |
| Transport weight     | 49.90 kg (110 pounds)  |

\* Smaller tape reels are also allowed.



Solid-state electronics replace many traditionally mechanical devices. The STU does not contain a capstan with motor drive, tension arm, vacuum column, or associated components. Tape tension as the tape moves from reel to reel is kept constant by an electronically controlled servo mechanism. Read/Write functions are accomplished in an ECMA and ANSI compatible format at 1600 bpi phase encoded or 6250 bpi group coded recording.

A standard STU includes a tape deck with a read/write head, reel hubs, servo motors, power supply and air bearings. Printed circuit boards contain the following electronic features: servo power amplifier, read/write, reel servo control, data encoding and decoding, and two microprocessors with their support devices (for transport control in both the operational and diagnostic modes). The device features a quick-release reel latch which, like its simplified tape threading path, is designed for ease of operation.

Multiple data-transfer-rate capability is achieved by allowing selection of the 25 ips modes, and 75 ips streaming mode, and density selection through the adapter interface. The 25 ips modes operate at an instantaneous data rate of 40,000 bytes/second when in PE mode and 156,250 bytes/second when in GCR mode. The 75 ips streaming operates at 120,000 bytes/second when in PE mode and 468,750 bytes/second when in GCR mode.

Selection of either a usual inter-block gap (IBG) length of 0.6 inch or a longer IBG length of 1.2 inches when in PE mode, and 0.3 inch or a longer IBG length of 0.6 inch when in GCR mode is also available through the adapter interface. Optionally, long and short gaps can be selected to be variable length.

Off-line diagnostic routines are designed into the transport and are capable of isolating faults throughout its electronics (except in the area of interface to the host I/O controller). These diagnostic routines are initiated via the operator's control panel and are discussed in detail in section 2 - OPERATION. On-line diagnostics are possible with the transport, and the host I/O controller is capable of monitoring transport status through the SENSE TRANSFER command. In addition to the off-line routines initiated by the control panel, power-on health checks are also an integral part of the STU. The STU automatically performs a "power-on health check" sequence of routines each time application of its power is applied.

STU mechanical and electrical characteristics are shown in table 1-1.

## Section 1 - GENERAL DESCRIPTION

---

### GENERAL

The streaming tape unit (STU) is a microprocessor-controlled electro-mechanical assembly that includes all hardware and firmware necessary for the transfer of phase encoded (PE) or group coded recording (GCR) data to and from half-inch wide magnetic tape.

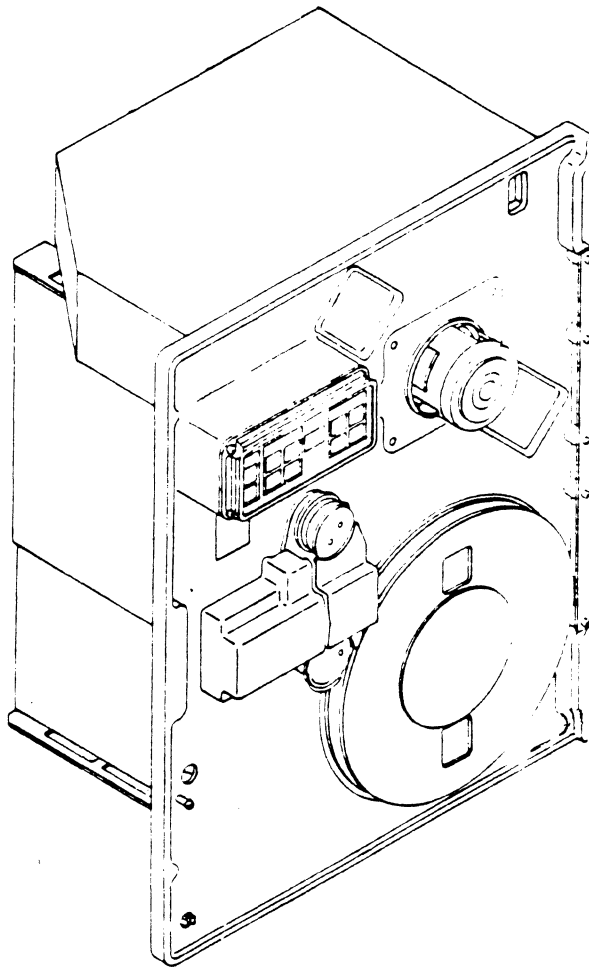


Figure 1-1. Streaming Tape Transport

### WARNING

This equipment generates, uses, and can radiate radio frequency energy, and if not installed and used in accordance with the instructions manual, may cause interference to radio communications. It has been tested and found to comply with the limits for a Class A peripheral computing device pursuant to Subpart J of Part 15 of the FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area is likely to cause interference, in which case, the user, at his own expense, will be required to take whatever measures may be required to correct interference.

### NOTE

In the back of this publication is a self-addressed folding envelope with a comment sheet. Please use this comment sheet to let us know of any discrepancies you find in this manual.

## PREFACE

This manual (Publication No. 49762910) furnishes the information needed to install, operate, and perform basic operator maintenance on the 92185-04 Honeywell Table-Top Model Streaming Tape Unit (STU). Section 1 (General Description) and Section 3 (Installation and Checkout) are written for use by a person with a technical background and experience with similar peripheral equipment. Section 2 (Operation) is written for a person with a non-technical background.

The related publications of this manual are Pub. No. 49763000 (92185 STU - Vertical Mount) and Pub. No. 49763045 (Buffered STC Enhanced Interface).

It is assumed that any user of Pub. Nos. 49763000 and 49763045 is a qualified customer engineer with experience and/or training on similar peripheral equipment. The documents identified above are available through the nearest Control Data Corporation Sales Office.

The content of each of the manuals described above is as follows:

- o Publication No. 49762910
  - Section 1 - General Description
  - Section 2 - Operation
  - Section 3 - Installation and Checkout
- o Publication No. 49763000 (Vertical Mount STU)
  - Section 4 - Theory of Operation
  - Section 5 - Diagrams
  - Section 6 - Maintenance
  - Section 7 - Parts Identification
- o Publication No. 49763045 (Buffered STC Enhanced Interface)
  - Section 1 - General Description
  - Section 2 - Diagrams

## LIST OF FIGURES

| <u>NO.</u> | <u>TITLE</u>   | <u>PAGE</u> |
|------------|--|-------------|
| 1-1        | Streaming Tape Transport   | 1-1         |
| 1-2        | Component Locations, Front View                                    | 1-5         |
| 1-3        | Component Locations, Rear View                                     | 1-8         |
| 1-4A       | Equipment Identification Plate                                     | 1-9         |
| 1-4B       | Equipment Identification Plate                                     | 1-10        |
|            |  |             |
| 2-1        | Operator Control Panel   | 2-1         |
| 2-2        | Write Enable Ring  | 2-4         |
| 2-3        | Tape Path  | 2-5         |
| 2-4        | Component Cleaning Locations                                       | 2-7         |
| 2-5        | Location of Reflective Tape Markers                                | 2-9         |
| 3-1        | STU Packaging  | 3-4         |
| 3-2        | Unpacking STU  | 3-4         |
| 3-3        | Unpacked STU   | 3-4         |
| 3-4        | Jumper Plug and Switch Locations                                   | 3-10        |
| 3-5        | Formatter Write PWA Jumper Locations                               | 3-11        |
| 3-6        | Servo/Control PWA Jumper Locations                                 | 3-12        |
| 3-7        | Interface Configuraton   | 3-13        |
| 3-8        | Electrical Interface   | 3-15        |
| 3-9        | I/O Connector Locations  | 3-17        |
| 3-10       | Cable Jacket   | 3-17        |
| 3-11       | Cables With Clamp Strip  | 3-17        |
| 3-12       | I/O Ribbon Cable Installation                                      | 3-18        |
| 3-13       | Unpacked STU   | 3-22        |
| 3-14       | Preparing Shipping Material  | 3-23        |
| 3-15       | Prepared Power Cord  | 3-23        |
| 3-16       | Packaging for Reshipment   | 3-24        |
| 3-17       | Packaging for Reshipment   | 3-24        |
| 3-18       | Preparing Top Inner Tray   | 3-25        |
| 3-19       | STU Shipping Preparations  | 3-25        |
| 3-20       | STU Shipping Preparations  | 3-26        |
| 3-21       | STU Shipping Preparations  | 3-26        |
|            |  |             |
| A-1        | Buffered STC Enhanced Interface PWA<br>Jumper and Switch Locations | A-5/A-6     |

## LIST OF TABLES

|     |   |      |
|-----|---|------|
| 1-1 | STU Characteristics                     | 1-3  |
| 2-1 | Controls and Indicators                 | 2-2  |
| 2-2 | Operator Corrective Action              | 2-12 |
| 3-1 | Operator Corrective Action              | 3-7  |
| 3-2 | STU Configuration                       | 3-8  |
| 3-3 | Connector Pin Configuration             | 3-16 |
| 3-4 | Horizontal Installation Kit             | 3-29 |
| A-1 | Enhanced Buffered STC PWA Intfc Options | A-2  |

TABLE OF CONTENTS (Cont'd)

|  | <u>PAGE</u> |
|--|-------------|
| Section 3 - INSTALLATION AND CHECKOUT        |             |
| <u>GENERAL</u>                               | 3-1         |
| SITE REQUIREMENTS                            | 3-1         |
| Space and Clearance                          | 3-1         |
| Power  | 3-1         |
| Grounding                                    | 3-1         |
| UNPACKING AND INSPECTION                     | 3-2         |
| Acceptance of Delivery                       | 3-2         |
| Unpacking Instructions                       | 3-2         |
| Acceptance of Unit After Unpacking           | 3-3         |
| CHECKOUT PROCEDURE                           | 3-5         |
| Primary Power Checkout                       | 3-5         |
| Functional Checkout                          | 3-5         |
| TRANSPORT CONFIGURATION                      | 3-8         |
| Minimum System Configuration                 | 3-13        |
| Maximum System Configuration                 | 3-13        |
| ELECTRICAL/MECHANICAL INTERFACE              | 3-14        |
| PACKAGING FOR RESHIPMENT                     | 3-19        |
| <br>   |             |
| APPENDIX A - BUFFERED STC ENHANCED INTERFACE | A-1         |
| <u>GENERAL DESCRIPTION</u>                   | A-1         |
| <u>OPTIONAL FEATURES</u>                     | A-1         |

TABLE OF CONTENTS (Cont'd)

|  | <u>PAGE</u> |
|--|-------------|
| Section 2 - OPERATION                  |             |
| <u>GENERAL</u>                         | 2-1         |
| HANDLING AND STORAGE OF MAGNETIC TAPE  | 2-1         |
| Irregular Wind                         | 2-1         |
| Reel Care and Handling                 | 2-1         |
| Tape Storage                           | 2-2         |
| File Protection - Write Ring           | 2-2         |
| CONTROLS AND INDICATORS                | 2-3         |
| <u>OPERATING INSTRUCTIONS</u>          | 2-6         |
| TAPE THREADING AND LOADING             | 2-6         |
| UNLOAD SEQUENCE                        | 2-8         |
| <u>CLEANING</u>                        | 2-8         |
| CLEANING PROCEDURES                    | 2-9         |
| Magnetic Head                          | 2-10        |
| Tape Cleaner                           | 2-10        |
| Air Bearings                           | 2-10        |
| Head Assembly Dust Covers              | 2-10        |
| Supply Reel Hub Pads                   | 2-10        |
| <u>REFLECTIVE TAPE MARKERS</u>         | 2-11        |
| <u>OPERATOR DIAGNOSTICS</u>            | 2-12        |
| REPORTING ERRORS AND CORRECTIVE ACTION | 2-12        |
| OPERATOR DIAGNOSTIC PROCEDURE          | 2-13        |
| STU Status                             | 2-13        |

## TABLE OF CONTENTS

|  | <u>PAGE</u> |
|--|-------------|
| Section 1 - GENERAL DESCRIPTION            |             |
| <u>GENERAL</u>                             | 1-1         |
| <u>PHYSICAL DESCRIPTION</u>                | 1-5         |
| TAPE DECK - FRONT                          | 1-5         |
| Reels and Reel Motors                      | 1-6         |
| Upper and Lower Air Bearings               | 1-6         |
| EOT/BOT/AOT Assembly                       | 1-6         |
| Magnetic Head Assembly                     | 1-6         |
| Tape Cleaner                               | 1-6         |
| File Protect                               | 1-7         |
| Power Supply Circuit Breaker               | 1-7         |
| Control Panel                              | 1-7         |
| Front Cover Interlock                      | 1-7         |
| TAPE DECK - REAR                           | 1-7         |
| Power Supply                               | 1-8         |
| Pneumatic Pump and Filter/Regulator System | 1-8         |
| Power Amplifier Assembly                   | 1-8         |
| Cooling Fan                                | 1-9         |
| Logic Cage Assemblies                      | 1-9         |
| <u>EQUIPMENT CONFIGURATION</u>             | 1-9         |
| EQUIPMENT ID PLATE                         | 1-9         |
| Equipment Identification Number            | 1-10        |
| Series Code                                | 1-10        |
| Part Number                                | 1-10        |
| Serial Number                              | 1-10        |
| FIELD CHANGE ORDER LOG                     | 1-11        |



### Power Amplifier Assembly

The power amplifier assembly receives the low voltage analog signals from the control logic and outputs a higher voltage, high current to the reel motors. Outputs are dependent on the requirements of the velocity and tension servo systems.

### Cooling Fan

The cooling fan is a squirrel-cage type assembly located at the rear of the power supply. Cooling air is drawn across the rear deck assemblies and through the power supply. The fan motor is compatible with either 120 or 240 volt operation.

### Logic Cage Assemblies

There are six PC boards mounted into two separate logic cages. The circuitry that resides on the PC boards are the interface, formatter write, and formatter read in one logic cage assembly, and the read amplifier, write driver, and servo/control boards in the other logic cage assembly.

## EQUIPMENT CONFIGURATION

The equipment configuration of the transport is determined by the equipment identification plate plus the equipment configurator log that must be present with every transport. A description of the ID plate and the FCO log is given in the following paragraphs.

### Equipment ID Plate Location

The equipment ID plate is located on the power amp bracket.

Refer to Figure 1-4 for the following items contained on the plate.



|   |                    |  |                      |   |        |
|---|--------------------|--|----------------------|---|--------|
|  |                    | <b>COMPUTER PERIPHERALS, INC.</b><br><small>a Control Data Company</small> |                      |  |        |
| <small>NORRISTOWN PA</small>  |                    | <small>MADE IN USA</small>   |                      |   |        |
| <b>EQUIP. IDENT. NO.</b>  | <b>SERIES CODE</b> | <b>PART NUMBER</b>   | <b>SERIAL NUMBER</b> |   |        |
|   |                    |  |                      |   |        |
|   | V~                 | Hz   | Ph                   | A/Ph  | W WIRE |
|   |                    |  |                      |   |        |
| <b>EQUIPMENT/CABINET IDENT.</b>   |                    |  |                      |   |        |

Figure 1-4. Equipment Identification Plate

Equipment Identification Number

The BY3 identifies the basic function and major design characteristics of the transport. For this application, BY3 indicates a transport with formatter designed for the streaming mode. The fourth and fifth digit of the identification number are control numbers used to identify specific features of the basic model. The sixth digit identifies the specific model configuration.

Series Code

This numeric character indicates at what point the transport was built. The basic function and operation of the transport remain the same throughout all series codes; however, engineering changes, which occur during the course of production, are controlled by the series number.

Part Number

This is the top level assembly number of the transport.

Serial Number

Each transport has a unique serial number that is assigned sequentially by the manufacturer. No two transports within a family of products will have the same serial number.

V

Indicates the input voltage requirement of the transport.

Hz

Indicates the cycles per second requirement associated with the input voltage.

Ph

Indicates the phase requirement of the transport.

A/Ph

Indicates the maximum ampere requirements per phase.

W

Indicates the total power consumption of the transport.

Wire

Indicates configuration of the input line cord.

#### EQUIPMENT CONFIGURATION LOG

A Field Change Order is a change to the transport after it has been shipped from the manufacturing facility. It is important that the equipment configuration log is kept current by the person installing the FCO, so that the exact configuration of the transport can be referenced.



## Section 2 - OPERATION

---

### GENERAL

This section of the manual contains a description of the control panel, the cleaning procedures, and service routines associated with the Streaming Tape Unit. A thorough understanding of the control panel functions and the cleaning procedures ensures optimum operating efficiency. In the event of failure, the service routines enable the operator to accurately report the type of failure to the customer engineer.

### HANDLING AND STORAGE OF MAGNETIC TAPE

Improper handling and storage of tape can result in a variety of operational problems, some of which can cause read or write errors on tape. Since information may be written only a few thousandths of an inch from the tape's edge, precautions must be taken to avoid data loss through damage.

Besides the specific tape loading procedures described in this section, there are certain tape handling precautions which should be observed.

### Irregular Wind

High speed tape winding operations trap air between the tape layers that may cause the tape to stack irregularly on the reel. When this occurs, the tape edges protrude slightly, forming what appears to be an irregular surface when viewed through the reel flange cutouts. This condition does not hamper tape performance, but does require careful reel handling to avoid squeezing the flanges into contact with the tape edges. Handle tape reels at the central hub area whenever possible.

## Reel Care and Handling

Extra care should be taken when removing a tape from the transport hub. Avoid the tendency to squeeze the reel flanges together when pulling a reel off the hub.

Improper seating of reels, improper threading of tape on the transport, and improper handling of reels can cause stretched, wrinkled, or creased edges. A wavy-edged condition prevents proper tape-to-head contact, and results in serious loss of signal amplitude and intermittent errors. The wrinkled edges present a stretched appearance, and normally do not lie in close contact with a flat surface. Reel warpage may also cause this form of edge damage. Nicks and creases due to squeezed flanges also cause tape edge damage.

Precautions should be taken when a reel of tape is removed from its canister. The end of the tape tends to unwind from the reel, exposing several feet of tape. Although the first 10 to 15 feet are not used for recording, they are threaded through the tape transport guides. If the end of the tape is allowed to touch the floor, or come in contact with a dirty surface, dust and dirt can adhere to the tape, and can be transferred to the transport guides and onto the heads.

## Tape Storage

Tapes should be stored on edge and not exposed to magnetic fields. If a tape is stored at an abnormal temperature or humidity level, it should not be used until it has stabilized at room temperature.

## File Protection - Write Ring

File protection prevents writing over a reel of prerecorded data. A small, removable plastic ring called a write enable ring is mounted in the back of the reel to the tape deck assembly as shown in figure 2-2. A sensing device detects the presence of the ring and allows write operations to take place. If the ring is removed, the STU write circuits are disabled and writing cannot take place.

This is an important feature because an accidental erasure of a tape could result in the loss of many man-hours as the destroyed records are recreated. Never insert a write ring into a tape reel unless you know that it is permissible to write on that reel. The presence or absence of the write ring has no effect on the reading of the tape.

## CONTROLS AND INDICATORS

Figure 2-1 shows the layout of the STU control panel switches and indicators. All switches on the panel are membrane switches. Switch functions and the conditions required for enabling these functions are summarized in table 2-1.

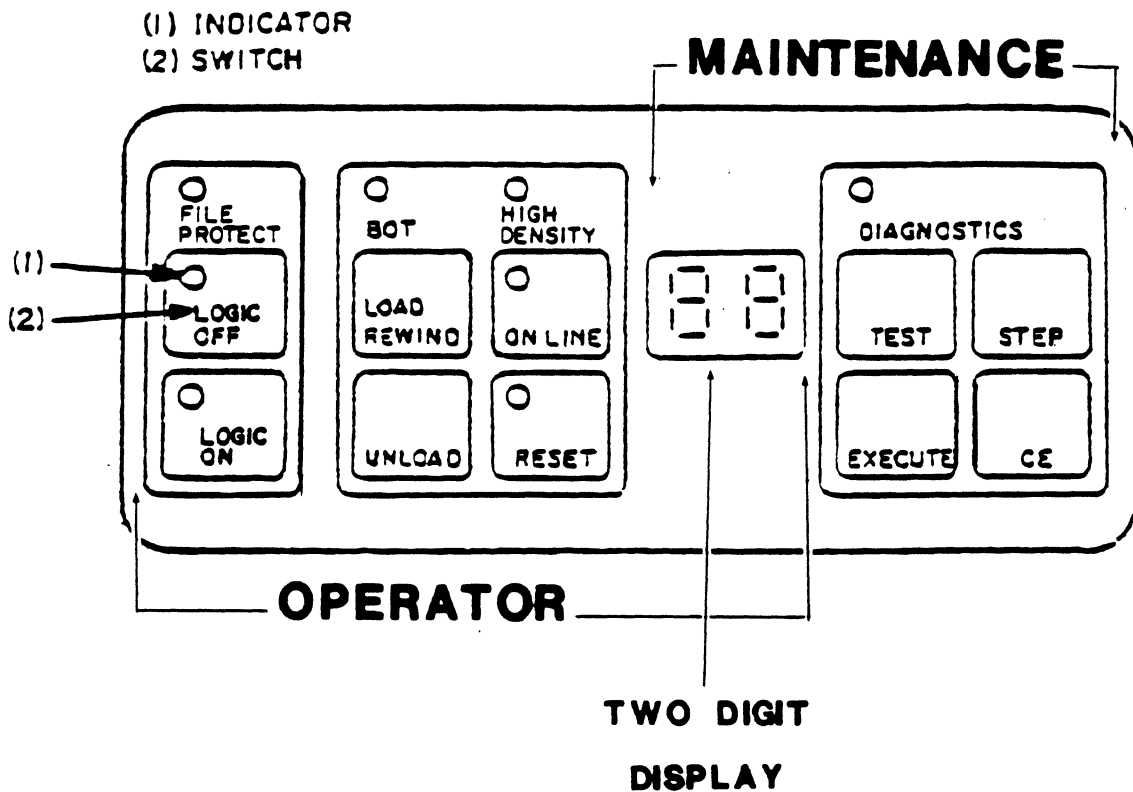


Figure 2-1. Operator Control Panel

TABLE 2-1. CONTROLS AND INDICATORS

| SWITCH/<br>INDICATOR | FUNCTION   |
|----------------------|--|
| LOGIC<br>OFF         | <p><u>Switch:</u> If pressed when transport is powered on, dc power is removed from transport.</p> <p><u>Indicator:</u> Lights when a standby power condition exists.</p>  |
| LOGIC<br>ON          | <p><u>Switch:</u> If pressed when transport circuit breaker is on, transport is powered on.</p> <p><u>Indicator:</u> Lights when transport is powered on.</p>  |
| FILE<br>PROTECT      | <p><u>Indicator:</u> Lights to indicate absence of a write enable ring in supply reel; write operation is inhibited in transport.</p>  |
| BOT                  | <p><u>Indicator:</u> Lights when tape is positioned at the beginning-of-tape.</p>  |
| LOAD/<br>REWIND      | <p><u>Switch:</u> If transport is powered on and tape is threaded, pressing LOAD/REWIND causes a load operation to be performed. If tape is loaded, pressing LOAD/REWIND causes a rewind operation to beginning-of-tape.</p> |

NOTE

Following a LOAD or REWIND operation, unit will automatically set 25 ips start/stop mode and position accordingly.

If transport is configured in the local-density-select mode and unit is positioned at BOT, alternate pressing of LOAD/REWIND causes unit to change density from PE to GCR and vice versa. The HIGH DENSITY indicator lights when GCR mode is selected.

**UNLOAD** Switch: If tape is loaded, pressing UNLOAD causes tape to unload from take-up reel and tape path onto supply reel. If tape is threaded, but not loaded, pressing UNLOAD causes unit to slowly unload tape onto supply reel.



TABLE 2-1. CONTROLS AND INDICATORS (Cont'd)

| SWITCH/<br>INDICATOR | FUNCTION  |
|----------------------|---|
| ON LINE              | <p><u>Switch:</u> If tape is loaded, pressing ON LINE causes transport to go on-line and become available for system control.</p> <p><u>Indicator:</u> Lights when STU is on-line.</p>  |
| RESET                | <p><u>Switch:</u> When pressed, takes unit off-line, stops tape motion, and clears error status. Certain control faults require a power-off/power-on sequence to clear.</p> <p><u>Indicator:</u> Lights when an STU error condition exists, or at the completion of a diagnostic test.</p>  |
| HIGH<br>DENSITY      | <p><u>Indicator:</u> Lights when unit is in GCR mode.</p>   |
| TWO-DIGIT<br>DISPLAY | <p><u>Indicator:</u> This two-character digital display lights when STU is in off-line diagnostic/test mode. It displays diagnostic/test numbers and results of STU microdiagnostic or exerciser routines when in off-line diagnostic/test mode. When RESET indicator is lit, the display shows either a diagnostic fault code or on-line operational failure code.</p> |
| DIAGNOSTICS          | <p><u>Indicator:</u> Lights when unit is in diagnostic/test mode.</p>   |
| TEST                 | <p><u>Switch:</u> If STU is not on-line, pressing TEST places unit in diagnostic/test mode.</p>   |
| STEP                 | <p><u>Switch:</u> If unit is in diagnostic/test mode, the diagnostic/test numbers can be sequenced by pressing STEP.</p>  |
| EXECUTE              | <p><u>Switch:</u> If unit is in diagnostic/test mode, pressing EXECUTE initiates diagnostic test number shown on two-digit display.</p>   |
| CE                   | <p><u>Switch:</u> If unit is in diagnostic/test mode, pressing CE initiates special diagnostics to aid customer engineer.</p>   |

## OPERATING INSTRUCTIONS

Without a write-enabled ring installed into the rear recess of the reel (figure 2-2), only read operations can be performed. With the write-enabled ring installed, both read and write operations can be performed. If write operations are to be performed, before mounting the reel of tape onto the supply hub, install a write-enabled ring (refer to figure 2-2). When reel is prepared, proceed with the load sequence as described below.

### TAPE THREADING AND LOADING

1. Open front cover, place circuit breaker to the ON position (1 pressed). LOGIC OFF indicator should light momentarily and the LOGIC ON, FILE PROTECT, HIGH DENSITY indicators should light. A built-in power-on health check is now executed.

#### NOTES

- a. If a fault code appears on display, press RESET and LOGIC OFF switches to clear display. Then press LOGIC ON to repeat power-on health check. If fault code reappears, refer to table 2-2 for corrective action.
  - b. Certain requirements must be met in steps 2 thru 7 prior to power-on if power-on auto load option is enabled. See Diagnostic Tests.
  - c. If unit is already powered on, proceed to step 2.
2. Press inner button on face of supply reel hub.
  3. Mount supply reel onto hub so that reel is against rear flange. Secure reel by pressing periphery of hub face to latch reel.

#### NOTE

Position hands on reel so they are aligned with recesses in the deck (11 o'clock and 5 o'clock).

4. Thread magnetic tape over tape path as shown in figure 2-3.
5. Wrap tape leader onto take-up reel for several turns.

CAUTION

Ensure tape is positioned correctly over all tape path components; otherwise, tape damage may occur.

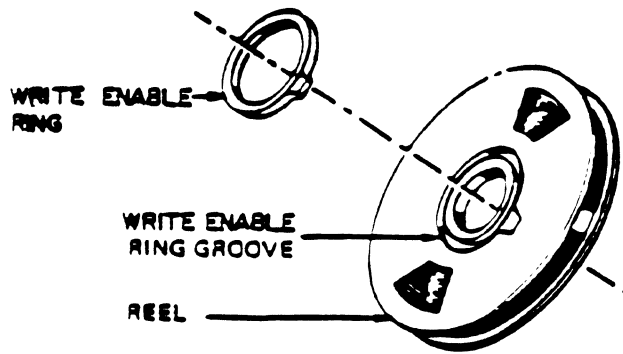


Figure 2-2. Write Enable Ring

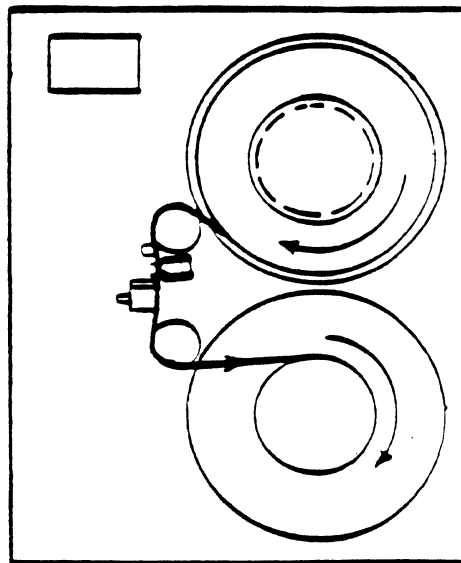


Figure 2-3. Tape Path

6. Close front cover and press the LOAD/REWIND switch. Pneumatics pump motor starts and, after one second delay, forward motion is established. Motion stops when beginning of tape (BOT) reflective marker is detected. If BOT marker was positioned after sensor, when tape was threaded, then forward motion continues for approximately 40 feet. The transport then initiates reverse motion until reflective marker is detected. Motion stops and the BOT indicator lights.
7. Press ON LINE switch to place unit on-line. The ON LINE switch may be pressed while load operation is in progress. On completion of load operation, the ON LINE indicator will light.

#### UNLOAD SEQUENCE

1. Press RESET switch to place transport off-line.
2. Press UNLOAD switch. Tape moves in reverse direction until tape leaves take-up reel and tape path component areas.
3. Open front cover and press center button face of supply reel hub. Hub will unlatch and supply reel can be removed.

#### NOTE

Position hands on reel so they are aligned with recesses in the deck (11 o'clock and 5 o'clock).

4. Close front cover.

#### CLEANING

The STU is designed to provide a high degree of reliability to the user while minimizing the maintenance requirements.

The high reliability, low maintenance feature however, is entirely dependent on the proper care and handling of the transport and magnetic tape. The cleaning procedures outlined in the following paragraphs are brief and require only minutes of the operator's time, but cleaning must be done as explained, in order to achieve continued reliability and low maintenance.

## CLEANING PROCEDURES

Cleaning of the transport should be performed on a regularly scheduled basis. Areas that require operator cleaning are as follows:

1. Clean magnetic head, EOT/BOT sensor, reel hub pads, tape cleaner, and air bearings after every eight hours of operation.
2. Clean housing, front of tape deck and front cover (as required).

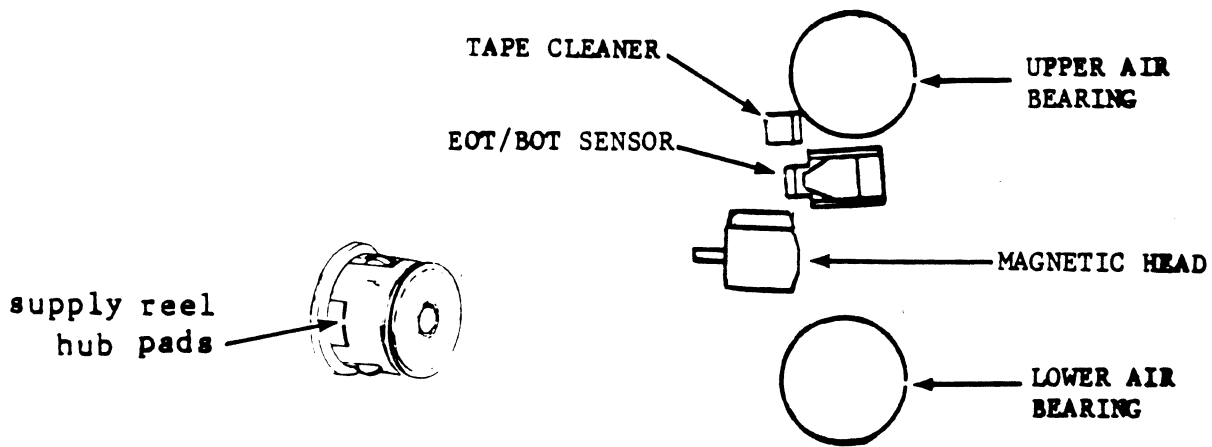


Figure 2-4. Component Cleaning Locations

### CAUTION

Do not use solvent in a confined or poorly ventilated area. Avoid prolonged breathing of vapor and contact with skin or clothing. Use disposable gloves (P/N 95962550) to avoid prolonged contact with skin. Adhere to any other precautions on cleaning solvent container.

Cleaning materials recommended to perform maintenance are as follows:

- o Solvent P/N 95054701
- o Foam Swabs P/N 12218463
- o Lint-Free Cloth P/N 94211400

To access components, remove the two-part head assembly dust cover from tape deck.

#### Magnetic Head

Clean head recording surface with a soft lint-free cloth moistened with solvent. Wipe recording surface in the same direction that tape moves across the head.

#### Tape Cleaner

Use a foam swab moistened with solvent to remove dirt or oxide from tape cleaner blades.

#### Air Bearings (Upper and Lower)

Clean both air bearings with a soft lint-free cloth moistened with solvent. Do not soak cloth with cleaner. Ensure foil area, guide springs and both tape guides are cleared of any oxide/dirt build-up. If available, use a small mirror to inspect inner edge of guides.

#### Head Assembly Dust Covers

To prevent the transfer of dirt to tape components, do not allow an accumulation of dust or dirt to reside on the inside of the dust cover.

#### Supply Reel Hub Pads

Clean the three hub pads with a clean cloth moistened with solvent. Do not soak cloth with solvent.

## REFLECTIVE TAPE MARKERS

Every reel of magnetic tape must have a BOT (beginning of tape) and an EOT (end of tape) reflective marker, so that the transport can recognize starting and stopping areas. Tapes are always supplied with reflective markers installed; however, if the markers become detached for any reason or, if a tape leader is shortened because of tape damage, then the operator must install the markers in the manner shown in figure 2-5.

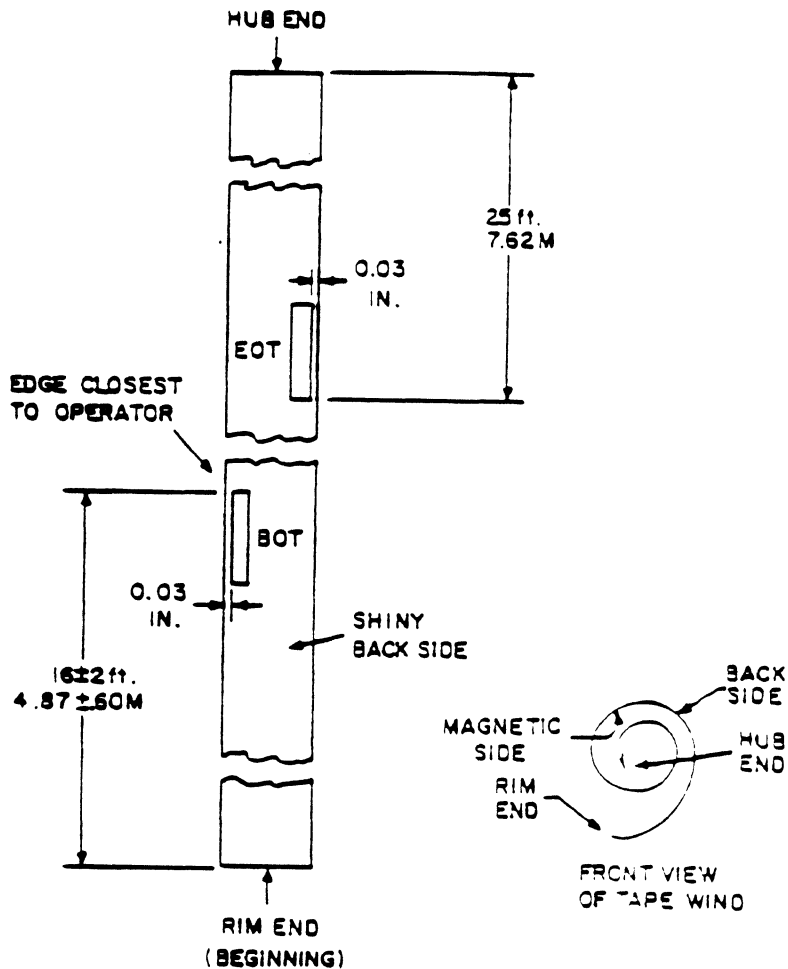


Figure 2-5. Location of Reflective Tape Markers

## OPERATOR DIAGNOSTICS

Operator diagnostics are designed to allow the operator to initiate a functional test in order to verify the performance of the transport. The operator diagnostics should normally be initiated in the event of a failure.

### REPORTING ERRORS AND CORRECTIVE ACTION

Faults detected in the STU are reported to the operating system via status lines and sense bytes, which describe the operating status of the STU. When the STU is operating on-line to the operating system, the operator may be made aware of any abnormal condition by the operating system (either by a CRT display or output printer). These fault reports should be retained or logged by the operator so that maintenance personnel can determine not only the type of fault, but also the circumstances under which the fault occurred.

If the STU takes itself off-line because of the fault, the operator is informed of the fault by illumination of RESET indicator and the display of the fault code on the 2-digit display. For a breakdown of fault codes and probable causes, refer to table 2-2 in this section of the manual.

There are certain situations in which the operator can take action to correct a reported problem prior to running the operator diagnostics. Read or write (data) errors are a prime example. Data errors are very often caused by dirt accumulation in the tape path area (magnetic head, air bearings, tape cleaner) or by a defective reel of tape. If data errors are reported, clean the tape path area as described in the CLEANING PROCEDURES of this manual. During cleaning, take the time to inspect the tape path components for defects; e.g., tape cleaner blades damaged, reel flanges cracked or misaligned causing contact with tape edges, etc. Both cleaning and inspection of components take only minutes, but go a long way toward maintaining the reliability of the transport and minimizing down-time.

If cleaning does not resolve the problem, then replace the reel of tape with a tape of known good quality. After the above procedures are performed, then the only recourse is to report the fault to maintenance personnel.



## OPERATOR DIAGNOSTICS PROCEDURE

The operator diagnostics consist of one selectable test which runs for approximately 13 minutes, if a 10.5 inch tape reel is used. Optional tests are available, and should be run only if maintenance personnel request the operator to initiate these tests. Faults encountered during the test will stop the test and display a numerical code on the display panel. Any fault code should be logged by the operator and given to maintenance personnel when the problem is reported.

In order to eliminate the possibility of false displays due to a malfunctioning display panel, the first portion of the operator diagnostic is an exercise of the display panel indicators. At this time, the numerical display will increment from 00 thru 99. Concurrent with the numerical display exercise, the following indicators will be light: FILE PROTECT, LOGIC ON, ON LINE, RESET, and DIAGNOSTICS. Initiate the operator diagnostics as follows:

### STU Status - Test 01

#### o Test Conditions

1. Place circuit breaker ON and depress LOGIC ON (LOGIC ON indicator lit). If a fault occurs at this time, do not attempt further testing; report error code to maintenance personnel.
2. Tape threaded through tape path and onto take-up reel, but NOT loaded.
3. Front door closed.

#### o Test Procedure

1. Press TEST switch on diagnostic portion of operator panel.
  - a. DIAGNOSTICS indicator lights.
  - b. 01 is indicated on display panel.

2. Press EXECUTE switch.

- a. Test commences with display panel incrementing from 00, 11, 22 thru 99. Verify that all segments of numerical display are functioning.
- b. Concurrent with step a. above, verify that all indicators except LOGIC OFF, BOT, and HIGH DENSITY are lit.
- c. Test continues with various motion and read/write exercises for approximately 10 minutes (2400 feet of tape).

o Test Successful

1. If test runs to completion, the STU performs a REWIND/UNLOAD operation and 00 is indicated on display panel, with RESET indicator lit.

o Test Unsuccessful

1. If test is unsuccessful, the diagnostic halts and numerical code appears on display, with RESET indicator lit. Record this number.
2. Refer to table 2-2 for operator action that may resolve fault without maintenance personnel involvement.

Reinitiate Test 01 after performing any of the above actions. If test is successful, return STU to normal operation. If fault is not resolved, proceed with step 3.

3. Report number recorded in step 1 and any different numbers to maintenance personnel.

TABLE 2-2. OPERATOR CORRECTIVE ACTION

| FAULT CODE | CORRECTIVE ACTION  |
|------------|--|
| 01 thru 09 | Clean magnetic head and tape path per instructions in OPERATOR CLEANING PROCEDURES of this manual.                           |
| 10         | Ensure front door is securely closed.  |
| 11         | Thread tape.   |
| 12         | Indicates supply reel hub is not latched, BOT marker located incorrectly, or a tension fault occurred during load operation. |
| 13         | Refer to tape threading diagram on tape deck to ensure tape is threaded correctly.   |
| 14         | Check for BOT marker on tape. Refer to figure 2-5.   |
| 15         | Indicates RESET switch pressed inadvertently by operator. Reinitiate test.   |
| 16         | Check for presence of write enable ring in rear of supply reel. Install ring if not present.                                 |
| 17         | Check for presence of EOT marker.  |
| 18         | Indicates tape loaded when test was initiated. Thread tape, but do not press LOAD switch.                                    |
| 20 thru 29 | Mount a tape of known good quality.  |
| All Others | Report fault code to maintenance personnel per procedure discussed in previous paragraphs.                                   |

In certain instances, maintenance personnel may request the operator to initiate diagnostic test 02 or 03. If such a request is made, proceed as follows:

NOTE

Tests 02 and 03 cannot be used unless Test 01 directs their use. These tests will fail if run alone.

STU Status - Test 02/Test 03

o Test Conditions

1. STU powered on.
2. Tape threaded, but NOT loaded for test 02. Tape should NOT be threaded for test 03.
3. Front door closed.

o Test Procedure

1. Press RESET switch (resets fault code from test 01, if still indicated).
2. Press TEST switch.
  - a. DIAGNOSTICS indicator lights.
  - b. 01 is indicated on display.
3. Press STEP switch one time.
  - a. Numerical display steps from 01 to 02.
  - b. If test 03 is requested, press STEP again to increment from 02 to 03.
4. Press EXECUTE switch.
  - a. Test commences; test runs less than one minute.

o Test Terminates

1. The diagnostic halts and a numerical code appears on display and RESET indicator is lit. Record this number and report fault to maintenance personnel.

NOTE

Test 01 is required to precondition unit for Test 02. If Test 02 is attempted without first getting Test 01 fault code directing Test 02 be run, unit will display Termination Code 70 - Invalid Operator Sequence.

## INSTALLATION AND CHECKOUT

---

### GENERAL

The purpose of this section is to provide a list of requirements so that the Streaming Tape Unit (STU) can be easily installed and made operable. The information listed in succeeding paragraphs should be used in a step-by-step sequence. In this manner, the installation and checkout of the STU will progress quickly, with maximum operational reliability ensured.

### SITE REQUIREMENTS

#### Space and Clearance

Allowance must be made for maintenance and operator access. The user must consider the safety and electro-magnetic interference ramifications and cooling requirements in designing the transport enclosure, signal cables, and power cables of the subsystem.

#### Power

The input power requirements for the STU are 120 VAC (60 Hz) or 220 VAC (50 Hz), single phase, 2-wire, plus ground with shielded power cord. The input power cord is supplied as part of the installation kit for 60 Hz units. The input power connector is supplied in the installation kit for 50 Hz units. Refer to the accompanying table for voltage tolerances and current/power characteristics.

#### Grounding

Earth ground is obtained via the power cord. An EMC ground is provided by system-grounding the shielded jackets of the I/O cables. Logic ground referencing is via the interface connector. A single-point grounding scheme is used to connect logic ground to frame/earth ground.

## UNPACKING/INSPECTION

### Acceptance of Delivery

Carefully inspect the shipping container on all sides, including top and bottom, for severe gouges, tears, or smashed corners or edges. These conditions constitute mishandling in shipment and the unit may have been damaged. If there is any evidence of damage to the shipping container, the carrier representative should record the damage and sign acknowledging the damage before you accept delivery.

### Unpacking Instructions

Each STU is packed in a 275-pound tested, double-wall corrugated container, 26.0 inches by 24.6 inches by 36.0 inches high, with inner protective packaging as shown in figure 3-1. The STU should be unpacked in the area or room where it will be installed, and because of the weight (approximately 170 pounds packaged), requires two people. Perform unpacking as follows:

#### CAUTION

When performing step 1, use a utility knife or other short-blade instrument to ensure that STU is not scratched.

1. Cut and remove strapping. Cut reinforcing tape on top of outer carton. Open (4) flaps and remove document envelope (refer to figure 3-1).
2. Lift outer carton straight up and off unit.
3. Remove top inner tray by lifting up and off (refer to figure 3-1).
4. Cut reinforcing tape at (4) corners of bottom inner tray and bend sides of inner tray out (refer to figure 3-2).

### CAUTION

Two people are required to lift unit. Do not lift unit by power supply, PWA card cage, or any other component.

5. Securely grasp and lift tape drive unit by steel frame (one person on either side), and place it on a clean table or bench top.
6. Remove filler block, tie-wraps (2), and filament tape (6) from knurled knobs (refer to figure 3-3).

### NOTE

All shipping materials and container should be retained in the event that reshipment of unit is necessary.

7. Remove manuals and power cord that is laying on bottom inner tray.

### Acceptance of Unit After Unpacking

The following visual inspection procedure of the tape transport is essential prior to the application of power:

- o Control panel for scratches, cracks, or abrasions.
- o Control panel for damaged switches or indicators.
- o PWA assemblies for damaged connectors and components.
- o PWA alignment and seating.
- o Cable connectors and hoses properly attached.

### CAUTION

In the event that a claim for damage is necessary, be sure that all shipping material is available for evidence of damage, and file claim with carrier immediately.

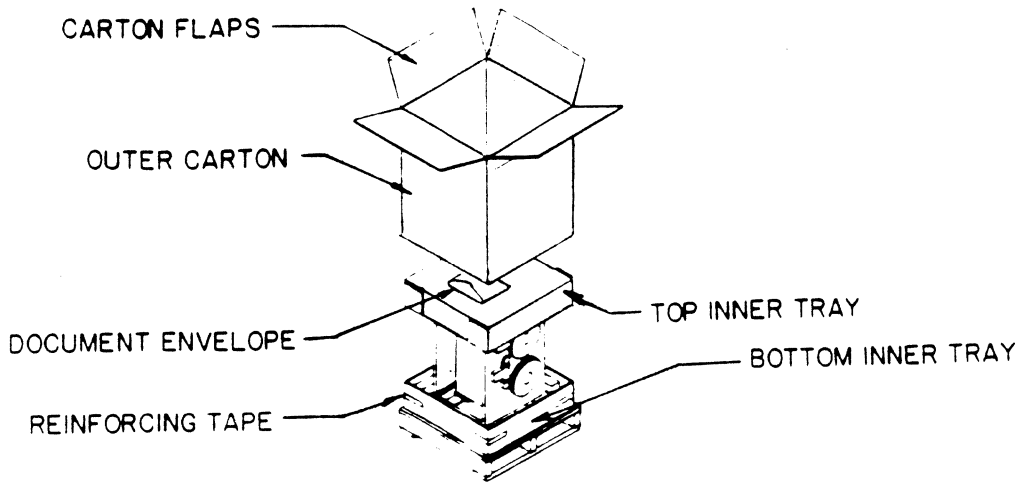


Figure 3-1. STU Packaging

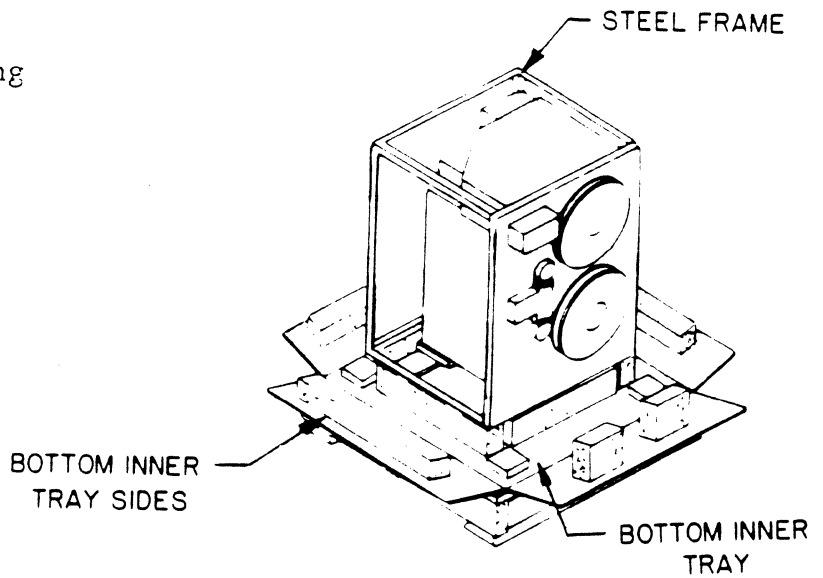


Figure 3-2. Unpacking STU

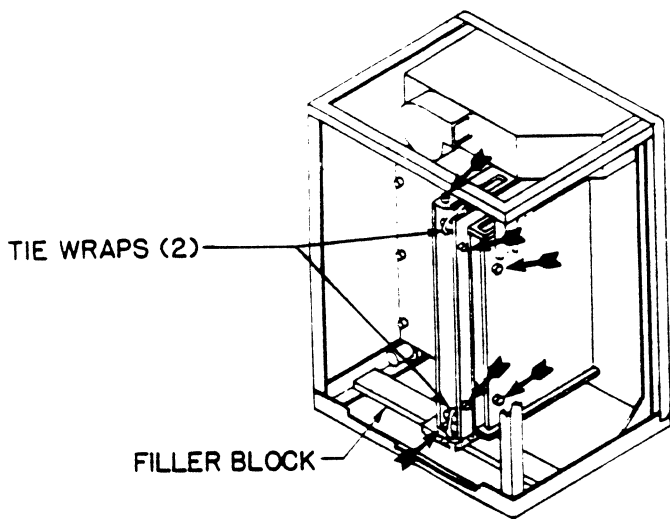


Figure 3-3. Unpacked STU



## CHECKOUT PROCEDURE

Perform operational checks defined below before connecting the STU to the operating system.

The following procedures require the use of the diagnostic controls on the control panel. If any one of the tests does not perform successfully, a fault code is displayed on the panel. These fault codes are for use by maintenance personnel and should, therefore, be logged in the event of test failure. This logging of fault codes and subsequent reporting to maintenance personnel is not restricted to this installation period, but should be standard operating procedure at all times.

### Primary Power Checkout

1. Check equipment identification plate located at lower left rear of tape deck to ensure input power matches the requirements on ID plate.
2. Connect the power cord (60 Hz units) or power connector (50 Hz units) to receptacle on power supply located at top right side at the rear of the STU.
3. Place circuit breaker (top right of tape deck) to ON position (1 pressed). Observe that LOGIC OFF indicator lights.

### Functional Checkout

The functional checkout testing starts with the off-line resident diagnostic to check the tape transport power, logic, and control circuits, power-on health check, and continues with the resident diagnostic to test the tape subsystem (test 01). The acceptance testing must be performed in the following steps:

#### o Power-On Health Check

This self-test diagnostic checks dc power and performance of the control panel and major logic circuits of the transport. To start health check, press the circuit breaker on (1 down).

After the power-on health check runs successfully, the LOGIC ON indicator lights. If LOGIC ON indicator fails to light, report the problem to maintenance personnel. If the test is successful, proceed with STU test 01 as described below.

o Test 01

This resident test checks basic transport functions and tape motions, including BOT/EOT tape motion, read data, and write data. Use a write-enabled, known good quality tape for this test. This test runs to completion in approximately 13 minutes with a 2400-foot long tape.

o Test Conditions

1. STU powered on (LOGIC ON indicator lit). Built-in diagnostics include a power-on health check when operator presses circuit breaker in ON position (1 down). If a fault occurs at this time, do not attempt further testing; report error code to maintenance personnel.
2. Tape threaded through tape path and onto take-up reel, but NOT loaded.
3. Front door closed.

o Test Procedure

1. Press TEST switch on diagnostic portion of operator panel.
  - a. DIAGNOSTICS indicator lights.
  - b. 01 is indicated on display panel.
2. Press EXECUTE switch.
  - a. Test commences with display panel incrementing from 00, 11, 22 thru 99. Verify that all segments of numerical display are functioning.
  - b. Concurrent with step a. above, verify that all indicators except LOGIC OFF, BOT, and HIGH DENSITY are lit.
  - c. Test continues with various motion and read/write exercises for approximately 13 minutes (with 2400-foot reel of tape).

o Test Successful

1. If test runs to completion, the STU performs a REWIND/UNLOAD operation and 00 is indicated on display panel, with RESET indicator lit.

o Test Unsuccessful

1. If test is unsuccessful, the diagnostic halts and numerical code appears on display, with RESET indicator lit. Record this number.
2. Refer to table 3-2 for operator action that may resolve fault without maintenance personnel involvement.

Reinitiate test 01 after performing any of the above actions. If test is successful, return STU to normal operation. If fault is not resolved, proceed with step 3.

3. Report number recorded in step 1 to maintenance personnel.

Table 3-2. OPERATOR CORRECTIVE ACTION

| FAULT CODE | CORRECTIVE ACTION  |
|------------|--|
| 01 thru 09 | Clean magnetic head and tape path as described in OPERATOR CLEANING PROCEDURES of this manual.                               |
| 10         | Ensure front door is securely closed.  |
| 11         | Thread tape.   |
| 12         | Indicates supply reel hub is not latched, BOT marker located incorrectly, or a tension fault occurred during load operation. |
| 13         | Refer to tape threading diagram on tape deck to ensure tape is threaded correctly.   |
| 14         | Check for BOT marker on tape.  |
| 15         | Indicates operator pressed RESET switch by mistake. Reinitiate test.   |
| 16         | Check for presence of write enable ring in rear of supply reel. Install ring if not present.                                 |
| 17         | Check for presence of EOT marker.  |
| 18         | Indicates tape loaded when test was initiated. Thread tape, but do not press LOAD switch.                                    |
| 20 thru 29 | Mount a tape of known good quality.  |
| All Others | Report fault code to maintenance personnel.  |

## TRANSPORT CONFIGURATION

The STU has several optional features and selectable addresses that must be considered during the installation procedure. Option and address selection components are contained on the Interface, Formatter Write, and Servo/Control PWAs. Table 3-2 lists these features and their associated jumpers and switches. Refer to figures 3-4 through 3-6 for component locations.

Table 3-2. STU CONFIGURATION

| OPTION  | JUMPER/SWITCH          | FUNCTION  |
|---|------------------------|---|
| <u>INTERFACE PWA (USING PWB 77023050)</u>         |                        |   |
| Channel Parity Check                              | W1 (1-2)               | Parity bit not transferred with data from host. |
|   | W1 (2-3)<br>As Shipped | Parity bit transferred with data from host.     |
| Remote/Local Density *                            | W3 (1-2)               | Remote Density Select                           |
|   | W3 (2-3)               | Local Density Select                            |
|   | As Shipped             |   |
| Adaptive Velocity Control (AVC) **                | W5 (1-2)               | AVC Enabled                                     |
|   | As Shipped             |   |
|   | W5 (2-3)               | AVC Disabled                                    |
| Density Status Option                             | W6 (1-2)               | Density Status Enabled                          |
|   | As Shipped             |   |
|   | W6 (2-3)               | Density Status Disabled                         |
| Formatter/Device Address Select Switches S1 to S4 | S1-OFF                 | Formatter Address 0                             |
|   | As Shipped             |   |
|   | S1-ON                  | Formatter Address 1                             |
|   | S2-OFF, S3-OFF         | Transport Address 0                             |
|   | As Shipped             |   |
|   | S2-OFF, S3-ON          | Transport Address 1                             |
| S2-ON, S3-OFF                                     | Transport Address 2    |   |
| S2-ON, S3-ON                                      | Transport Address 3    |   |

Table 3-2. STU CONFIGURATION (Cont'd)

| OPTION   | JUMPER/SWITCH    | FUNCTION                                 |
|--|------------------|--|
| <u>FORMATTER WRITE PWA (Series Code 07 and Above<br/>or earlier Series Code with SPO 77026120)</u> |                  |  |
| Gap Select   | W1 (1-2)         | Variable Short Gap With<br>FLGAP = False |
|  | W2 (1-2)         |  |
|  | As Shipped       | Variable Long Gap With<br>FLGAP = True   |
|  | W1 (2-3)         | Fixed Nominal Gap With<br>FLGAP = False  |
| W2 (2-3)   |                  |  |
|  | W1 (1-2)W2 (2-3) | Variable Long Gap                        |
|  | W1 (2-3)W2 (1-2) | Extended Gap                             |
|  | W3               | Spare                                    |
| <u>SERVO/CONTROL PWA</u>   |                  |  |
| Write to EEPROM  | W1 (1-2)         | Active                                   |
|  | W1 (2-3)         | Inactive                                 |
|  | As Shipped       |  |

\* If the transport is configured in the local density mode (W3, no jumper) and tape is positioned at BOT, alternately pressing of the LOAD/REWIND switch will cause the unit to alternately change density from PE to GCR and vice versa. The HIGH DENSITY indicator lights when GCR is selected.

\*\* Jumper W5 - Adaptive Velocity Control. When this option is used, rather than selecting 25 ips mode when low speed is commanded, the transport enters a mode whereby the optimum speed is chosen to match system requirements. If 75 ips mode gives the best throughput, then this mode is used; the same applies to 25 ips streaming and 25 ips start/stop modes if the unit is in the PE mode. This choice of operating mode is made automatically by the STU and does not require any involvement by the system. This option allows the STU to be interfaced to a standard adapter and to run under standard 1/2-inch tape software and, yet, offer the advantage of streaming. With this option enabled, the STU responds to a SET 75 IPS command in the normal manner.

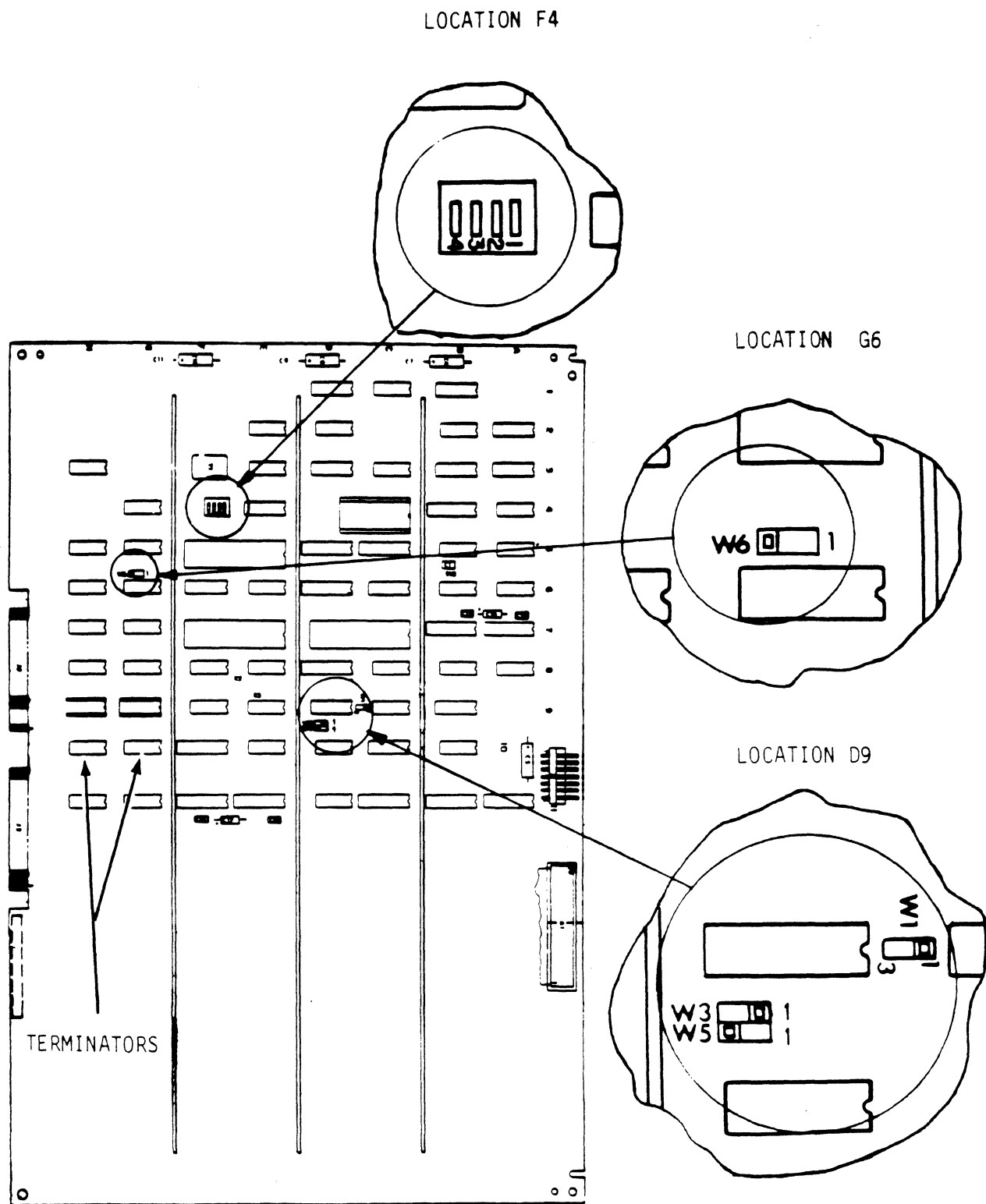


Figure 3-4. Interface PWA Jumper and Switch Locations

FORMATTER WRITE PWA

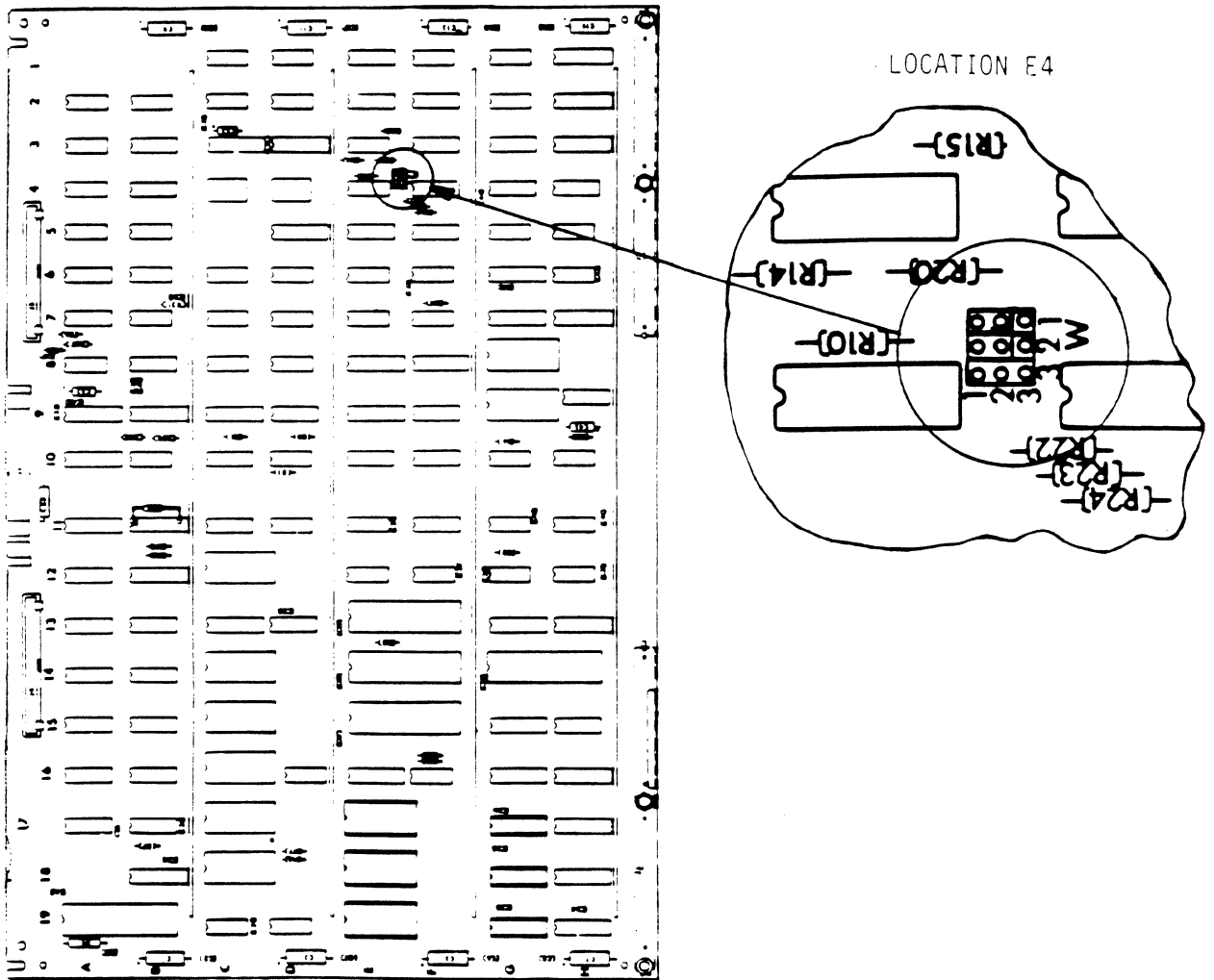


Figure 3-5. Formatter Write PWA Jumper Locations

SERVO/CONTROL PWA

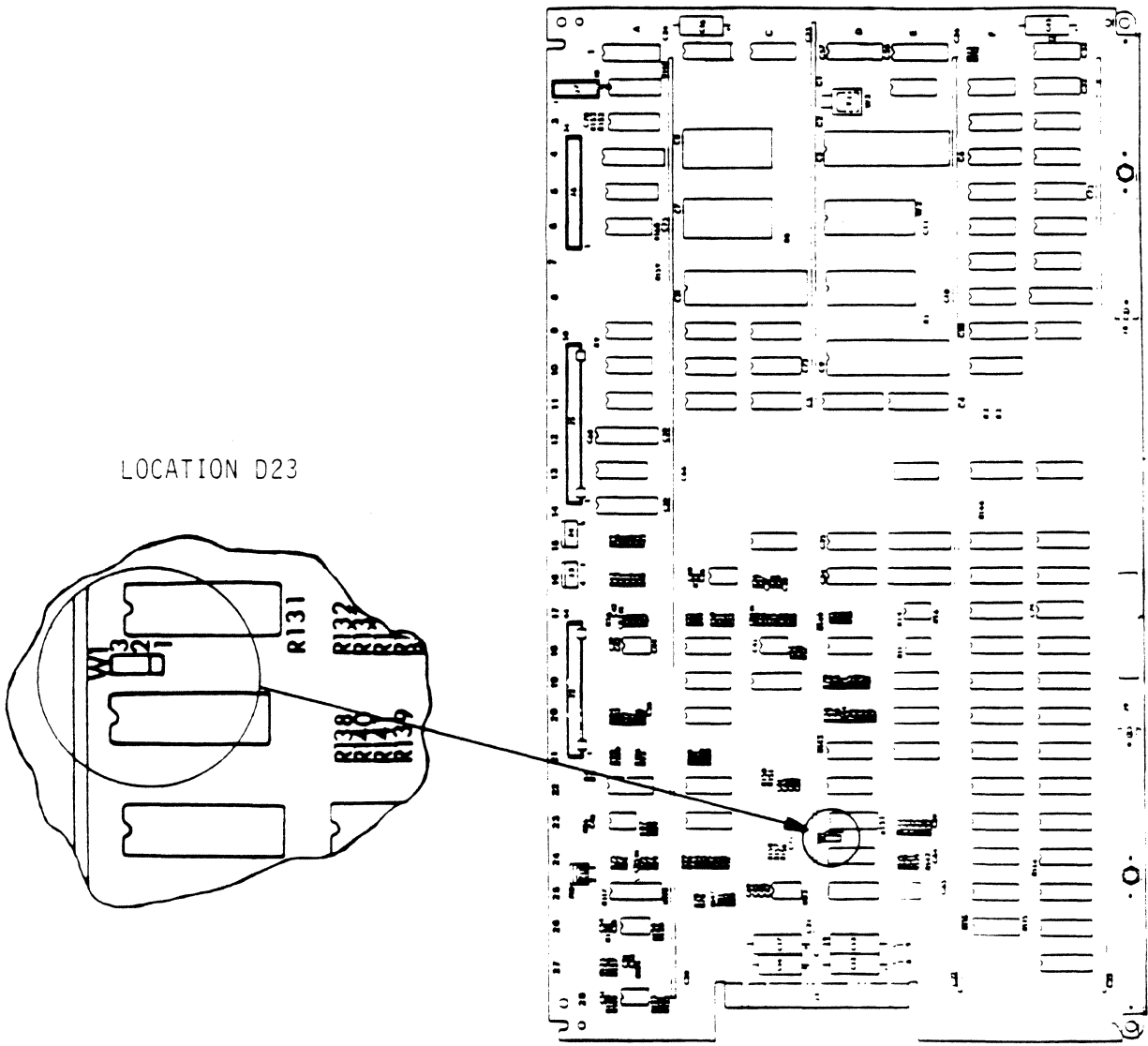


Figure 3-6. Servo/Control PWA Jumper Locations



### Minimum System Configuration

The minimum system configuration, as shown in figure 3-7, provides for a single STU connected to the controller. The terminator for the I/O channel is installed on the Interface PWA (see figure 3-8). Maximum cable length to the controller is 6.09m (20 feet).

### Maximum System Configuration

Figure 3-7 shows the maximum system configuration, consisting of four STU's daisy-chained together. Only the last STU will have the terminator installed on the Interface PWA (see figure 3-4). Intermediate units should have the factory installed terminator removed. Maximum total cable length to the controller is 6.09m (20 feet).

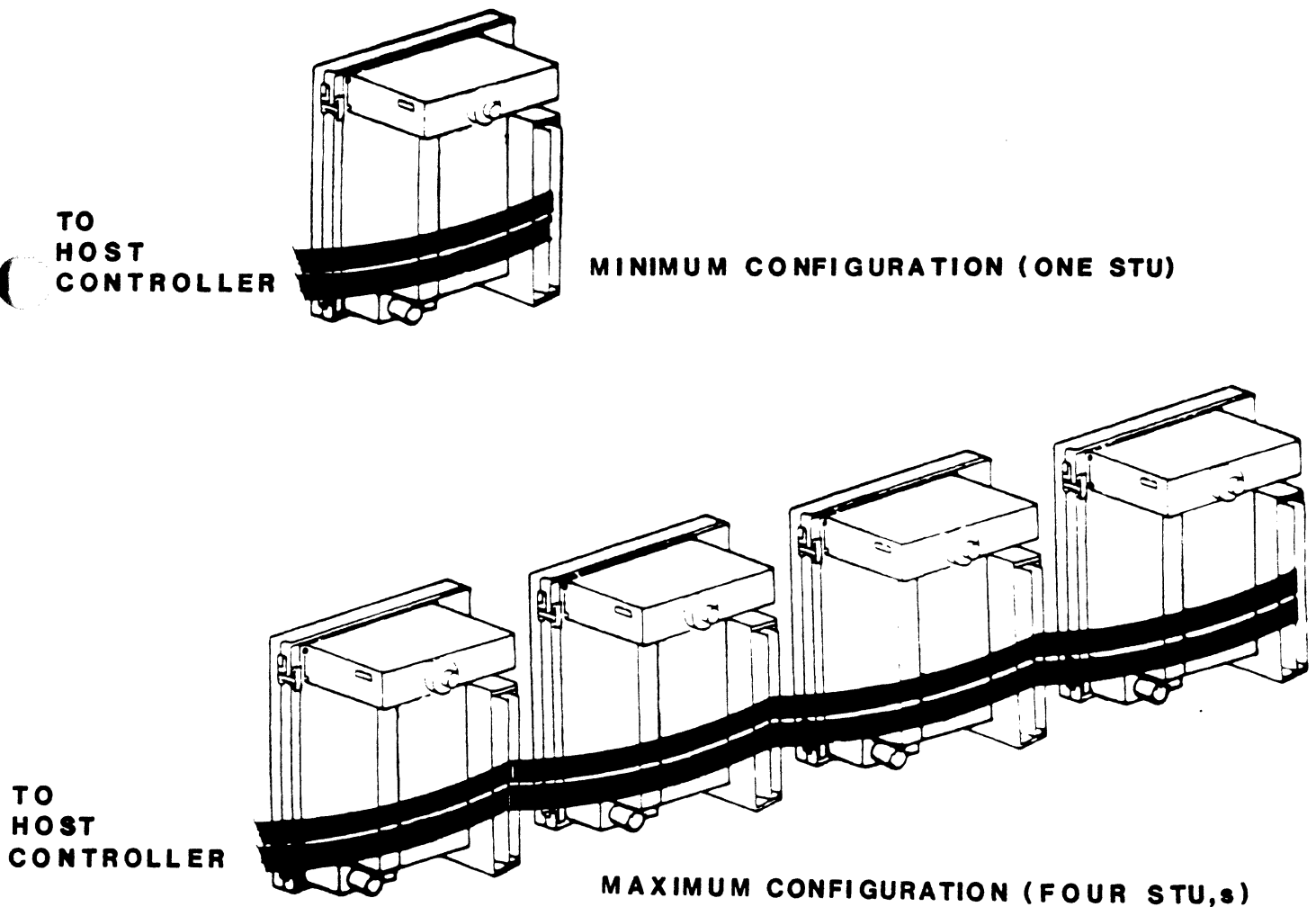


Figure 3-7. Interface Configurations

## Electrical/Mechanical Interface

### o Electrical Interface

All lines are low true and driven by 2-state devices, type SN7438. These lines are received by the circuit shown in figure 3-8. The following voltage levels apply:

|           | <u>Transmitted</u> | <u>Received</u> |
|-----------|--------------------|-----------------|
| True = 0  | 0.0V - 0.4V        | 0.0V - 0.8V     |
| False = 1 | 2.4V - 5.0V        | 2.0V - 5.0V     |

### o Mechanical Interface

1. Connector Requirements - The connectors for this interface are two 50-pin printed circuit edge connectors.
  - a. 50-Pin Connector P/N 95966510 (Amp 88373-1 or equivalent)
  - b. Keying Plug P/N 95966560 (Amp 88113-1 or equivalent)
2. I/O Cabling Requirement - Two 50-pin flat shielded signal cables are used to interface the STU with the controller/adaptor. The maximum allowable cable length is 20 feet.

The I/O cables are attached to connectors J2 and J3 on the interface PWA. Refer to figure 3-9 for physical pin locations and table 3-3 for signal to pin assignments.

An I/O cable clamp is provided to mount the I/O cables to the rear of the transport. This clamp, when used as recommended in the following procedure, will ensure proper grounding of the I/O cable shield.

- a. Remove approximately 1-1/2 inches of the cable jacket on the transport end of the I/O cables (Refer to figure 3-10).
- b. Cut the ground shield such that approximately 1 inch of shielding extends beyond the cable jacket.
- c. Cut the edges of the shielding to allow the shield to be folded back on both sides of the cable jacket.

NOTE

When installing the I/O connectors on the ribbon cable, ensure that the cable length is sufficient to extend from the cable clamp to the I/O board connectors.

- d. Install the two 50-pin connectors on the ribbon cable.
3. Install the two 50-pin connectors of the ribbon cable to J2 and J3 on the interface PWA.
4. Place the ribbon cables against the logic cage bracket. Reference figure 3-12. Place the clamp strip over the cables and secure the clamp strip to the cable bracket with 3 screws and washers. Reference figure 3-12. Be sure the clamp strip and the cable bracket make good contact against the ground shield of the ribbon cables. The top and bottom threaded holes in the cable bracket provide additional grounding points, as required. Reference figure 3-12.

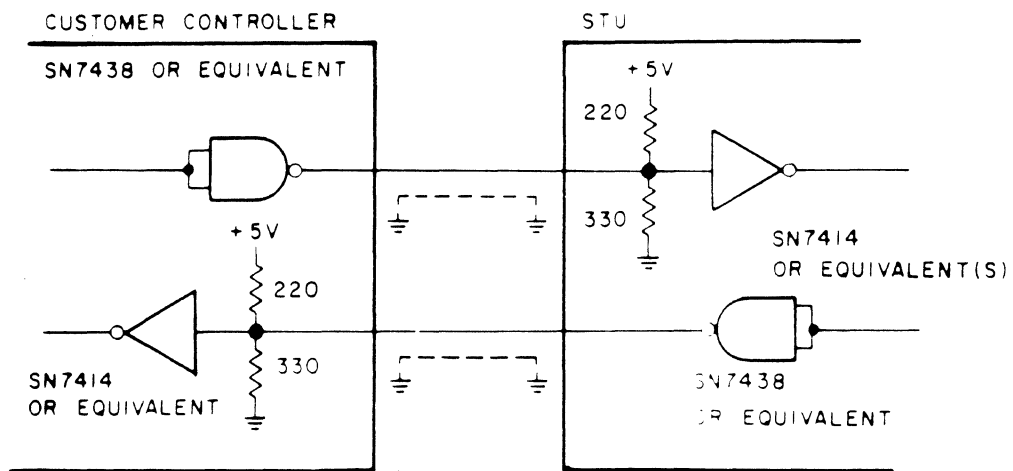


Figure 3-8. Electrical Interface

Table 3-3. CONNECTOR PIN CONFIGURATION

| Conn. | Signal Pin | Return Pin | Signal        | Conn. | Signal Pin | Return Pin | Signal       |
|-------|------------|------------|---------------|-------|------------|------------|--------------|
| J2    | 2          | 1          | <u>FFBY</u>   | J3    | 1          | 5          | <u>FRDP</u>  |
|       | 4          | 3          | <u>FLWD</u>   |       | 2          | 5          | <u>FRD0</u>  |
|       | 6          | 5          | <u>FWD4</u>   |       | 3          | 5          | <u>FRDI</u>  |
|       | 8          | 7          | <u>FGO</u>    |       | 4          | 5          | <u>FLDP</u>  |
|       | 10         | 9          | <u>FWD0</u>   |       | 6          | 5          | <u>FRD4</u>  |
|       | 12         | 11         | <u>FWDI</u>   |       | 8          | 7          | <u>FRD7</u>  |
|       | 14         | 13         | Spare         |       | 10         | 9          | <u>FRD6</u>  |
|       | 16         | 15         | <u>FLOL</u>   |       | 12         | 11         | <u>FHER</u>  |
|       | 18         | 17         | <u>FREV</u>   |       | 14         | 13         | <u>FFMK</u>  |
|       | 20         | 19         | <u>FREW</u>   |       | 16         | 15         | <u>FID</u>   |
|       | 22         | 21         | <u>FWDP</u>   |       | 18         | 17         | <u>FFEN</u>  |
|       | 24         | 23         | <u>FWD7</u>   |       | 20         | 19         | <u>FRD5</u>  |
|       | 26         | 25         | <u>FWD3</u>   |       | 22         | 21         | <u>FEOT</u>  |
|       | 28         | 27         | <u>FWD6</u>   |       | 24         | 23         | <u>FOFL</u>  |
|       | 30         | 29         | <u>FWD2</u>   |       | 26         | 25         | <u>GCR</u>   |
|       | 32         | 31         | <u>FWD5</u>   |       | 28         | 27         | <u>FRDY</u>  |
|       | 34         | 33         | <u>FWRT</u>   |       | 30         | 29         | <u>FRWD</u>  |
|       | 36         | 35         | <u>FLGAP</u>  |       | 32         | 31         | <u>FFPT</u>  |
|       | 38         | 37         | <u>FEDIT</u>  |       | 34         | 33         | <u>FRSTR</u> |
|       | 40         | 39         | <u>FERASE</u> |       | 36         | 35         | <u>FDWDS</u> |
|       | 42         | 41         | <u>FWFM</u>   |       | 38         | 37         | <u>FDBY</u>  |
|       | 44         | 43         | <u>RTHR</u>   |       | 40         | 39         | <u>FHSPD</u> |
|       | 46         | 45         | <u>FTAD0</u>  |       | 42         | 41         | <u>FCER</u>  |
|       | 48         | 47         | <u>FRD2</u>   |       | 44         | 43         | <u>FONL</u>  |
| J2    | 50         | 49         | <u>FRD3</u>   |       | 46         | 45         | <u>FTADI</u> |
|       |            |            |               | J3    | 48         | 47         | <u>FFAD</u>  |
|       |            |            |               |       | 50         | 49         | <u>FHISP</u> |

The prefix "F" denotes Formatter Interface Signals.

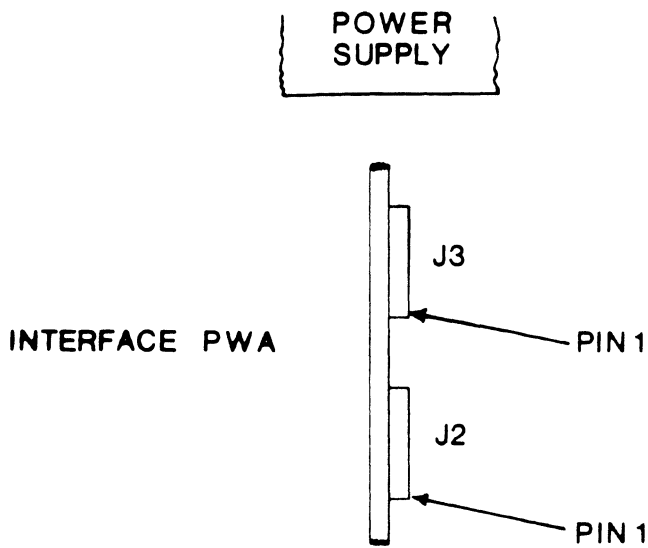


Figure 3-9. I/O Connector Locations

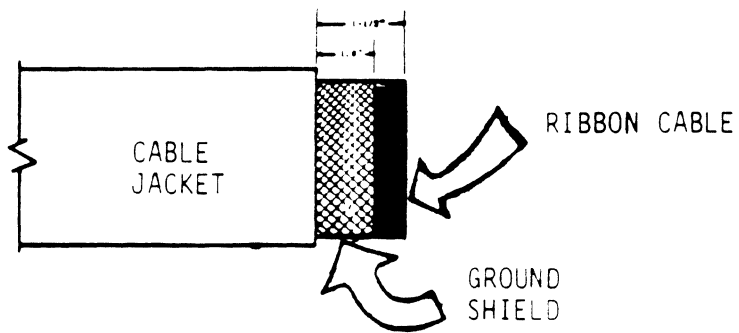


Figure 3-10. Cable Jacket

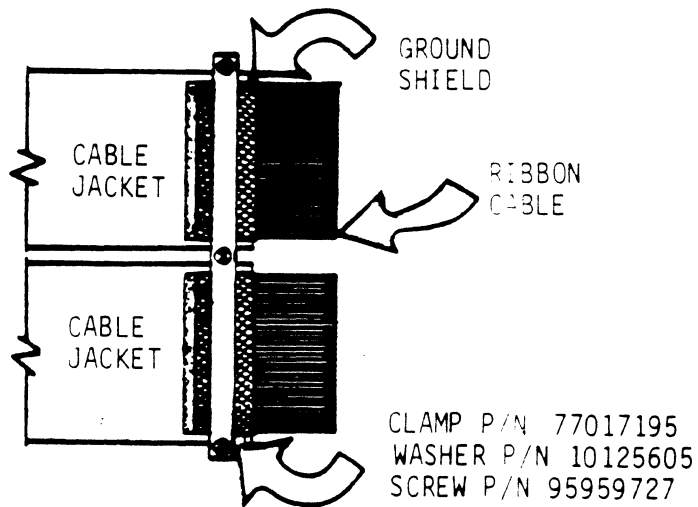


Figure 3-11. Cables With Clamp Strip

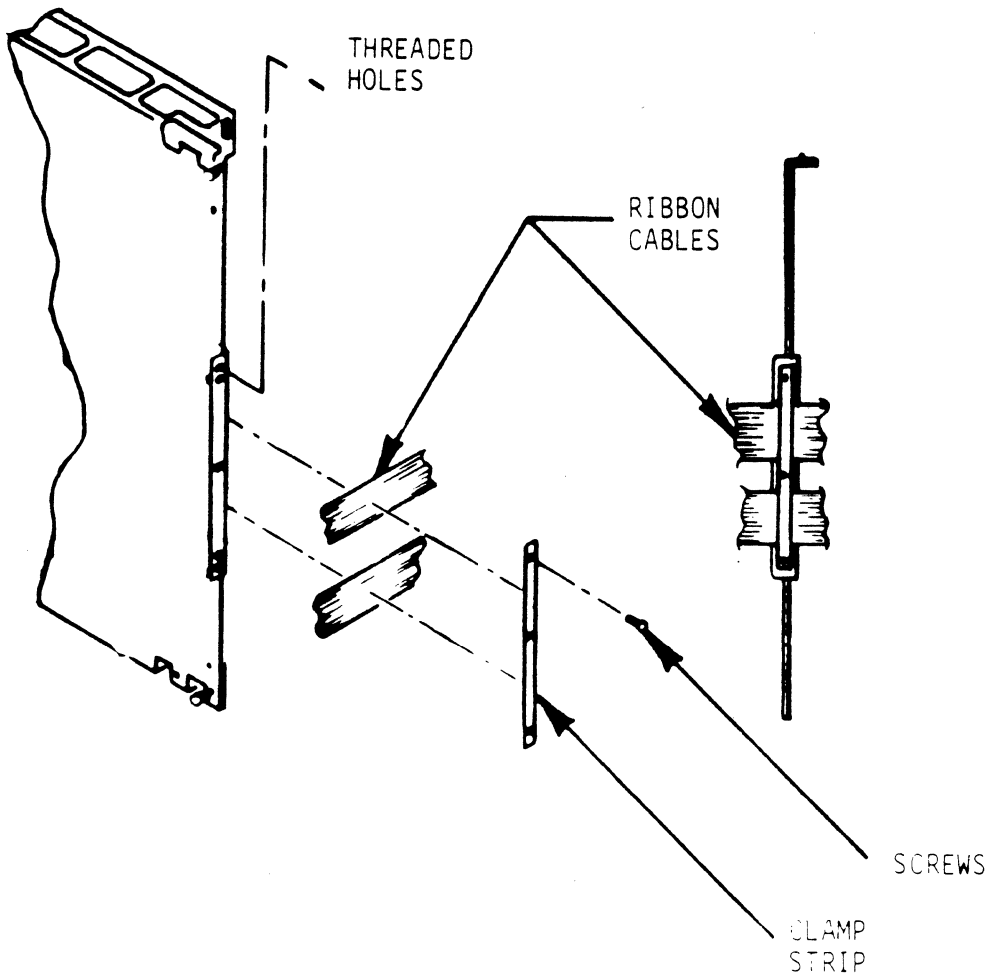


Figure 3-12. I/O Ribbon Cable Instructions

## Packaging For Reshipment

Use the original container and packaging material when preparing the STU for reshipment. If original material is not available, new packaging can be obtained by contacting:

COMPUTER PERIPHERALS, INC.  
2621 Van Buren Avenue  
Valley Forge Corporate Center  
Norristown, PA 19403  
Attn: OEM Marketing

1. Preparing STU for packaging:
  - a. Turn off all power control switches.
  - b. Disconnect power cord from STU.
  - c. Position filler block assembly across bottom rear of frame. The foam pad on filler block assembly should be wedged under PWA cage as shown in figure 3-13.
  - d. Secure knurled knobs to PWA's with filament tape located as shown with arrows in figure 3-13.
  - e. Thread (2) tie-wraps through outside rib on top and bottom of large card cage, and around spacer located between the two PWA's and fasten (refer to figure 3-13).
2. Packaging the STU:
  - a. Position bottom inner tray onto pallet (refer to figure 3-14).

### CAUTION

Be sure that front side of inner tray is facing open end of pallet, and the four square blocks fastened to pallet align with four cut-out holes in bottom inner tray.

- b. Form power cord into approximately a 10-inch diameter coil. Fasten power cord coil in center with tie-wrap (refer to figure 3-15).
- c. Place coiled power cord and manuals inside bottom inner tray (refer to figure 3-14).

CAUTION

Two people are required to lift the unit. Do not lift unit by power supply, PWA card cage, or any other component.

- d. Securely grasp and lift tape drive unit by steel frame (one person on either side), and place it onto top of ethafoam strips that are bonded to bottom surface of bottom inner tray (refer to figure 3-16).

CAUTION

Be sure front of tape drive unit is facing front of bottom inner tray, and unit frame sits squarely and aligns with the (4) ethafoam strips.

- e. Form the (4) sides of bottom inner tray up and fasten them together with filament tape on all (4) corners (refer to figure 3-17).
- f. Form the (4) sides of top inner tray up with side tabs on outside. Fasten (4) corners together with (2) staples at each corner (refer to figure 3-18).
- g. Tilt front of formed top inner tray down and place front of top inner tray over top of tape drive. Then push top inner tray down over tape drive frame so that ethafoam strips on inside of top inner tray seat on top of tape drive frame (refer to figure 3-19).
- h. Align outer carton so printed sides of carton are facing open ends of pallet. Then slide outer carton over top and bottom inner trays down to pallet. Fold (4) carton flaps closed. Be sure printing on (2) flaps is showing (refer to figures 3-20 and 3-21).
- j. Tape carton closed and secure carton to pallet with banding straps and strapping seals (refer to figure 3-21).



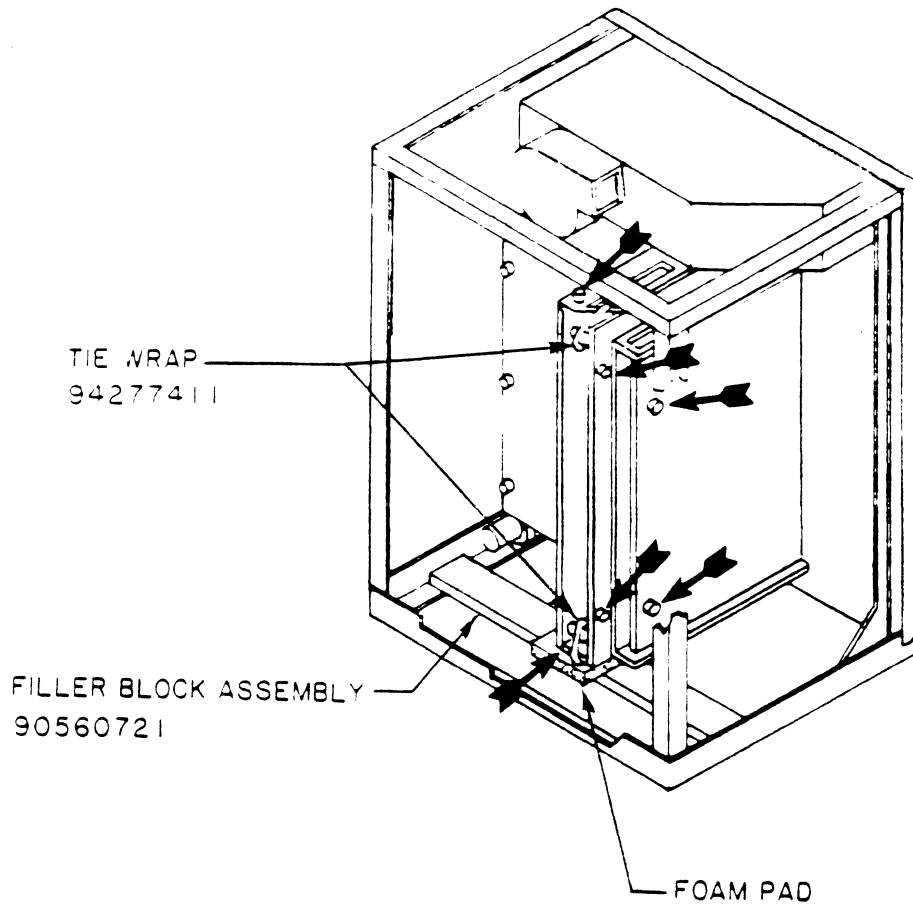


Figure 3-13. Unpacked STU

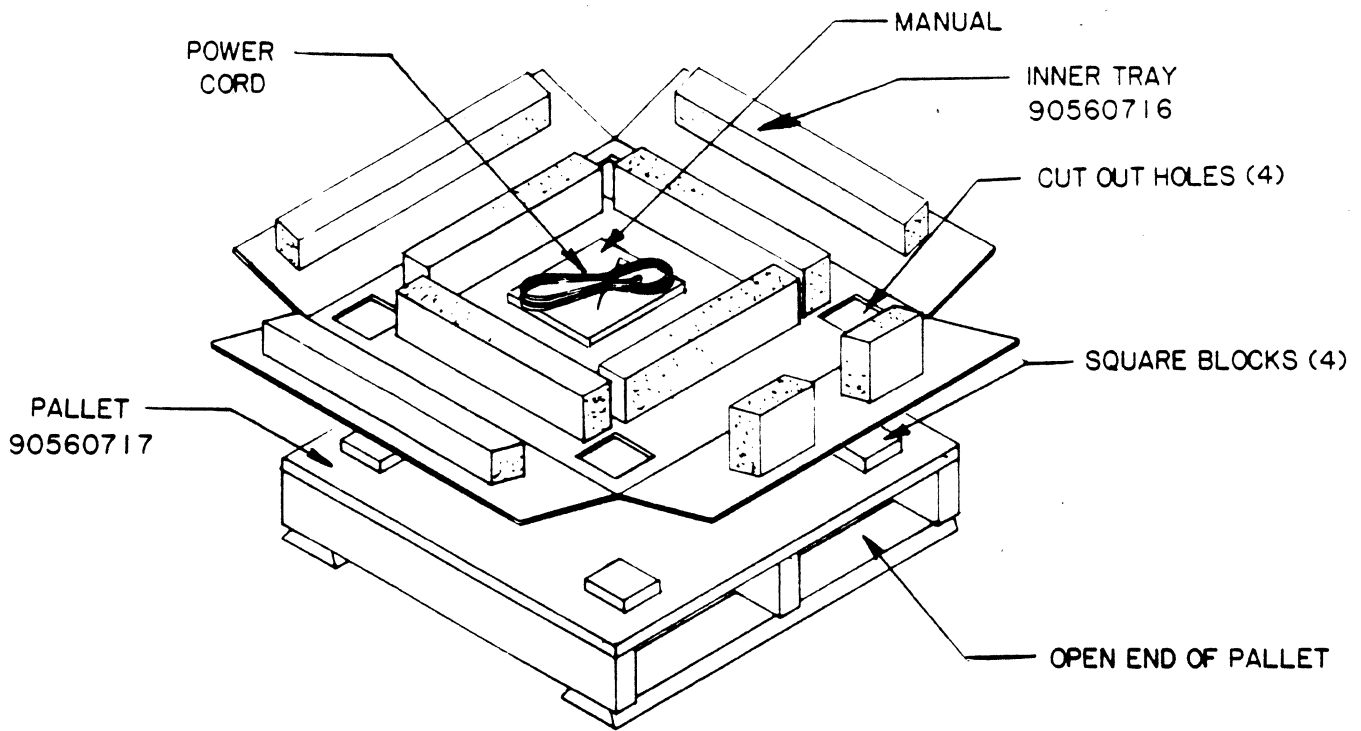


Figure 3-14. Preparing Shipping Material

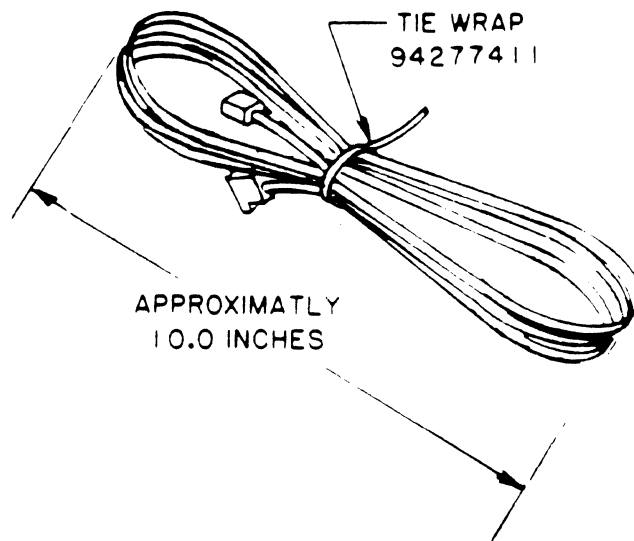


Figure 3-15. Prepared Power Cord

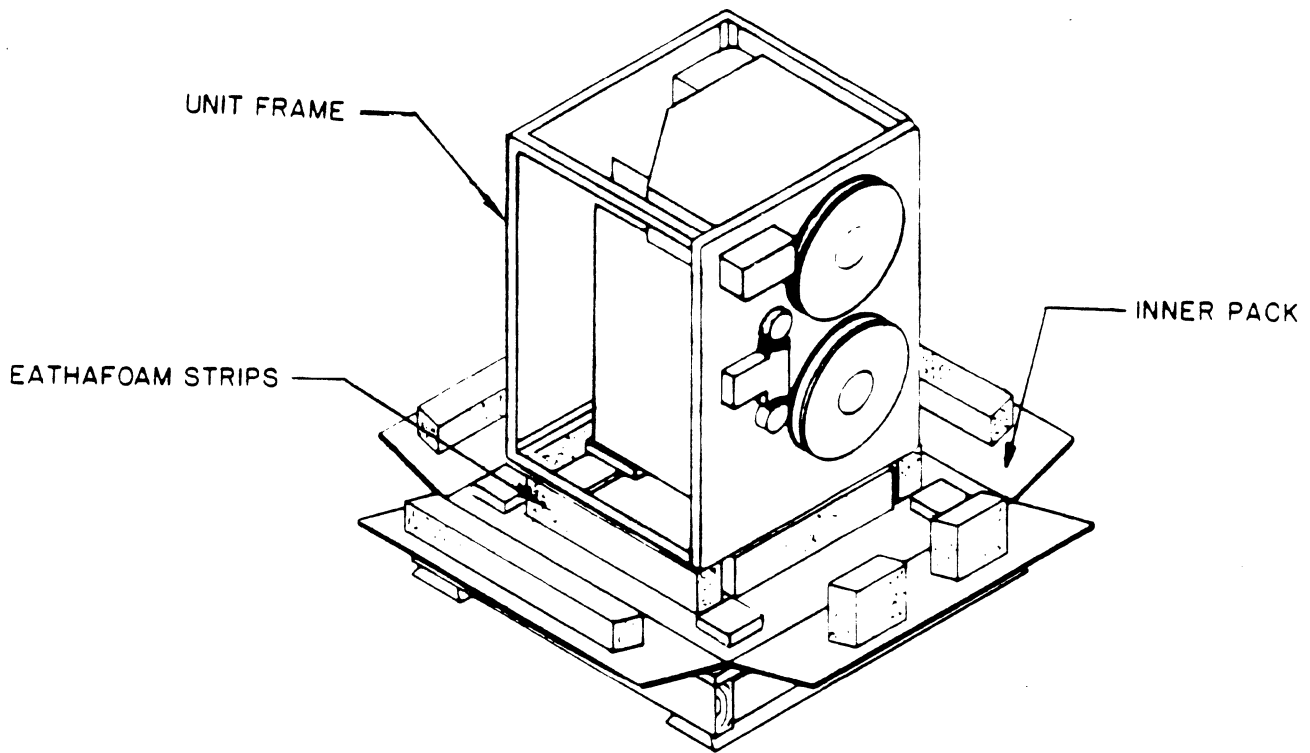


Figure 3-16. Packaging For Reshipment

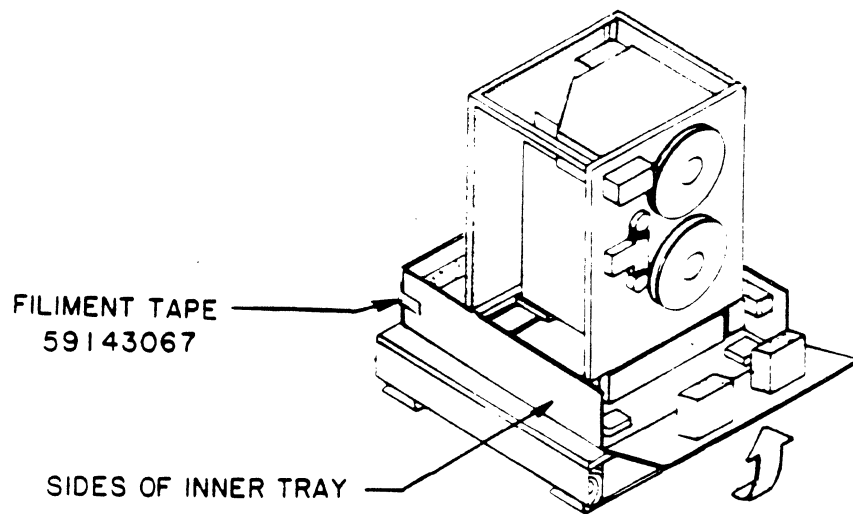


Figure 3-17. Packaging For Reshipment

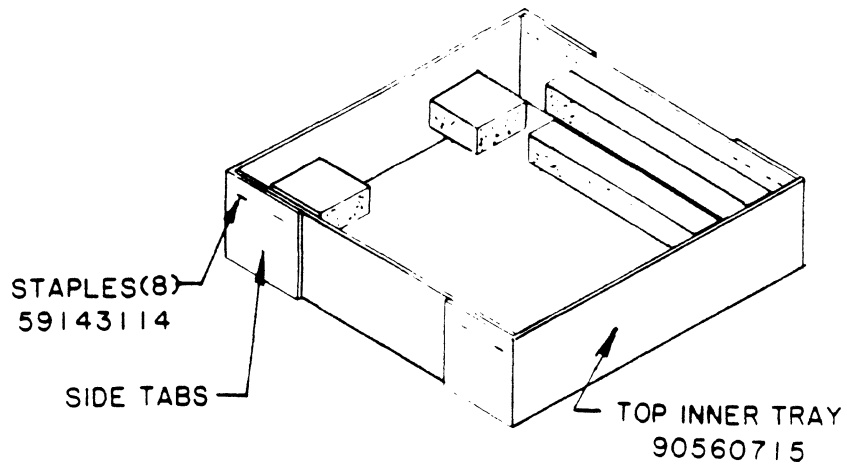


Figure 3-18. Preparing Top Inner Tray

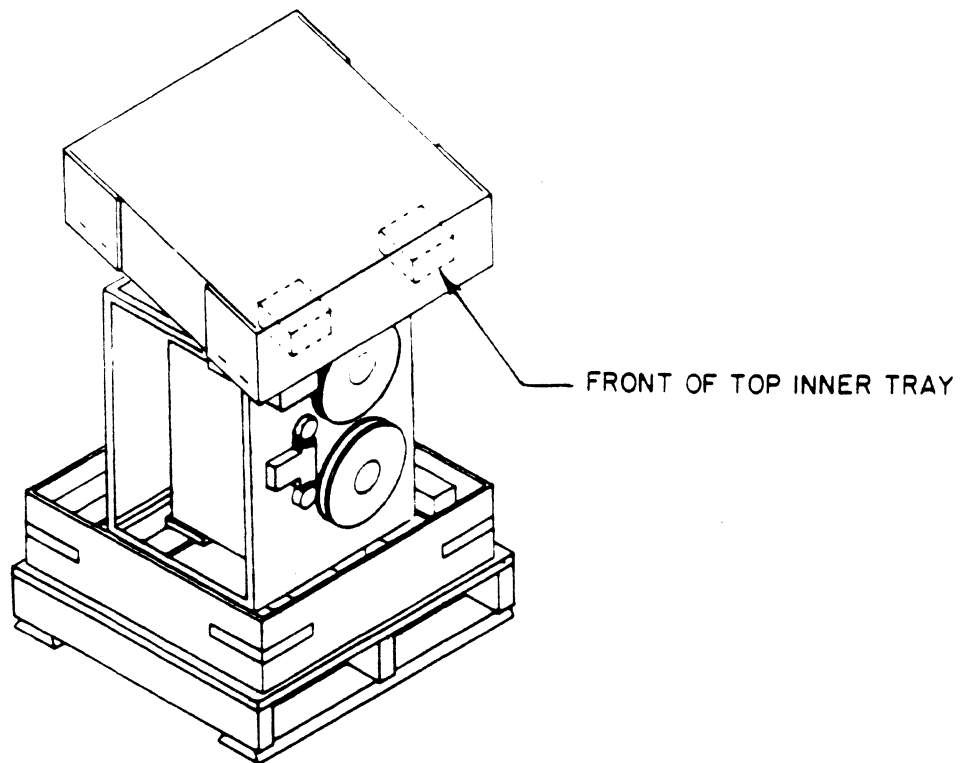


Figure 3-19. S10 Shipping Preparations

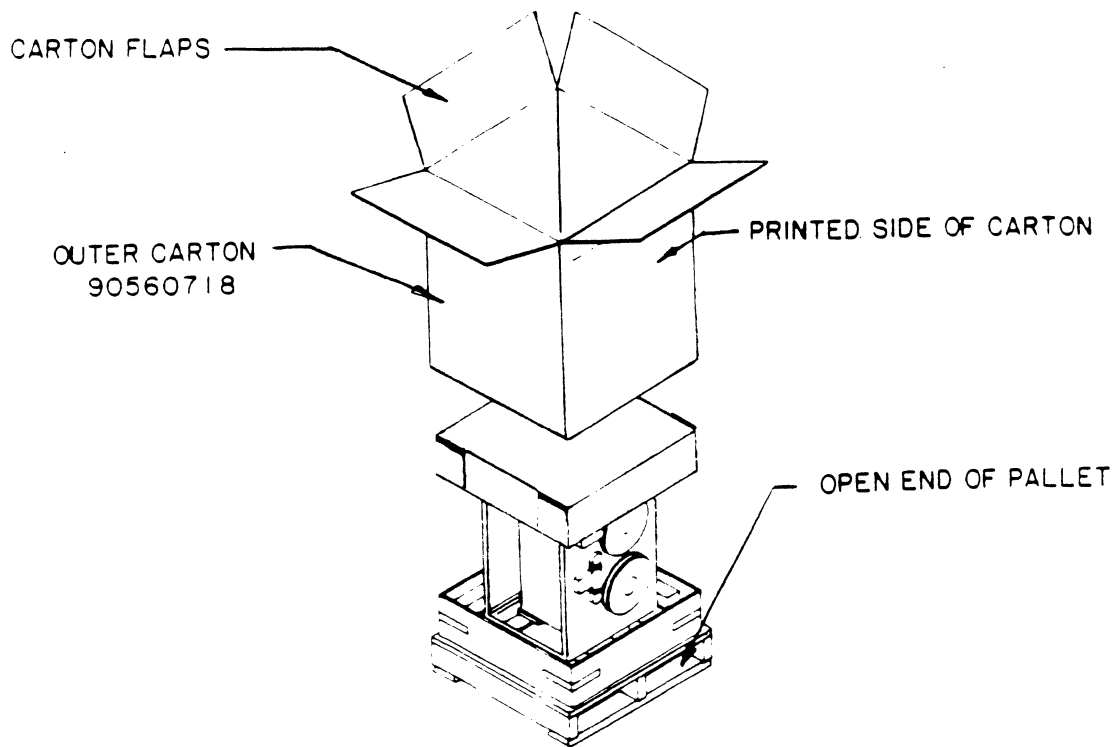


Figure 3-20. STU Shipping Preparation

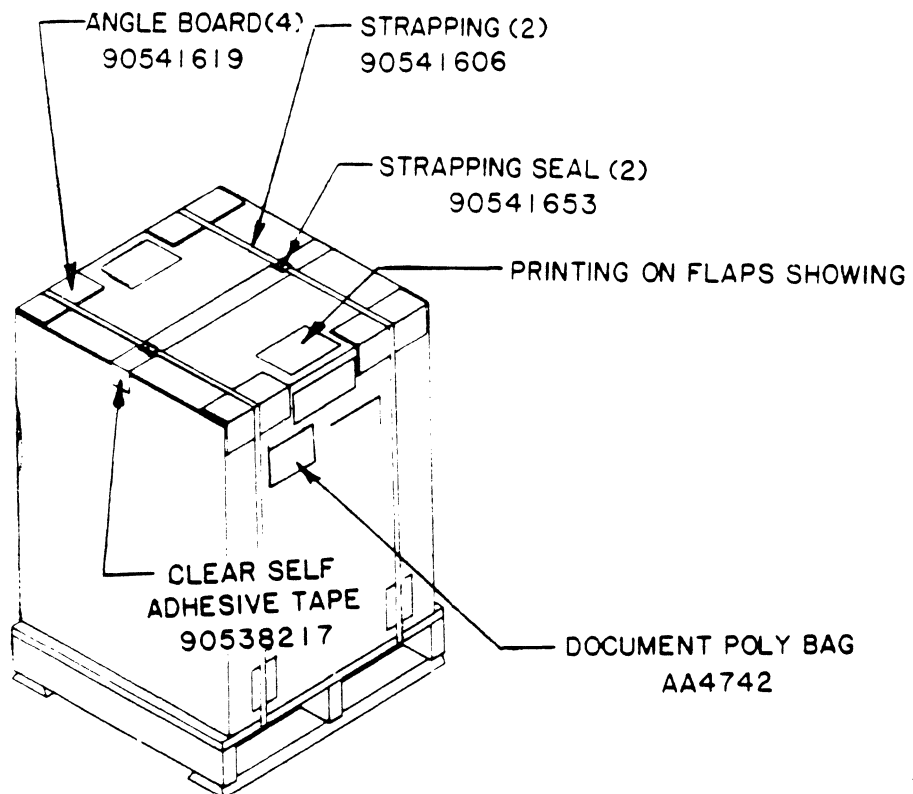


Figure 3-21. STU Shipping Preparations



## Appendix A - BUFFERED STC ENHANCED INTERFACE

---

### GENERAL DESCRIPTION

The buffered STC enhanced interface is used on Control Data Model 92185-04 Streaming Tape Unit (STU). Except for differences resulting from the change from the non-buffered Pertec interface to the buffered STC enhanced interface, Model 92185-04 is the same as the Control Data Model 92185-01 STU. Operation in the enhanced buffered mode allows the STU to emulate the performance of a high speed start/stop tape drive. For a detailed description of the buffered STC enhanced interface, refer to Publication No. 49763045, Buffered STC Enhanced Interface Supplementary Hardware Maintenance Manual.

### OPTIONAL FEATURES

The options available with the buffered STC enhanced interface may be selected in two ways: by means of jumpers and switches located on the interface PWA, and by executing CE test 84. Some options may be selected by either means; these options are identified by an asterisk (\*). A detailed description of all options is presented in Publication No. 49763045, Buffered STC Enhanced Interface Supplementary Hardware Maintenance Manual. Test 84 is described in Publication No. 49763000, STU 92185, Vertical Mount, Hardware Maintenance Manual and in Publication No. 49763100, STU 92185, Horizontal Mount, Hardware Maintenance Manual.

### PWA JUMPER AND SWITCH OPTIONS

Jumper and switch locations are shown in figure D-1. The selectable options and addresses with their associated PWA jumpers and switches are listed in table D-1.

Table A-1. ENHANCED BUFFERED STC PWA INTERFACE OPTIONS

| OPTION                                   | JUMPER/SWITCH   | FUNCTION   |                           |     |      |     |     |     |     |     |     |              |  |   |
|--|---|--|---------------------------|-----|------|-----|-----|-----|-----|-----|-----|--------------|--|---|
| *Buffer Enable<br>Location F5            | W4 1-2 enabled<br>(As Shipped)<br>2-3 disabled  | Allows buffer to be enabled or disabled.<br>Forces unbuffered mode.  |                           |     |      |     |     |     |     |     |     |              |  |   |
| *AVC Enable<br>Location F5               | W5 1-2 disabled<br>2-3 enabled<br>(As Shipped)  | Disables AVC. Allows use of test 84 to select tape speed.<br>Enables AVC.  |                           |     |      |     |     |     |     |     |     |              |  |   |
| *Remote Density Select<br>Location F5    | W6 1-2 disabled<br>(As Shipped)<br>2-3 enabled  | When enabled, density selection is made by host command. When disabled, density selection is made by operator.   |                           |     |      |     |     |     |     |     |     |              |  |   |
| *Auto Read Error Recovery<br>Location F5 | W7 1-2 enabled<br>(As Shipped)<br>2-3 disabled  | Available only when buffer is enabled. When error recovery is enabled, buffer attempts error recovery. When disabled, error recovery is performed by the host. |                           |     |      |     |     |     |     |     |     |              |  |   |
| Transfer rate Jumper<br>Location D4      | <table border="1"> <thead> <tr> <th>JUMPER IN POSITION</th> <th>MAX. TRANSFER RATE Kbytes</th> </tr> </thead> <tbody> <tr> <td>W14</td> <td>1400</td> </tr> <tr> <td>W15</td> <td>840</td> </tr> <tr> <td>W16</td> <td>670</td> </tr> <tr> <td>W17</td> <td>556</td> </tr> <tr> <td>(As Shipped)</td> <td></td> </tr> </tbody> </table> | JUMPER IN POSITION   | MAX. TRANSFER RATE Kbytes | W14 | 1400 | W15 | 840 | W16 | 670 | W17 | 556 | (As Shipped) |  | Used to select maximum channel transfer rate. |
| JUMPER IN POSITION                       | MAX. TRANSFER RATE Kbytes   |  |                           |     |      |     |     |     |     |     |     |              |  |   |
| W14                                      | 1400  |  |                           |     |      |     |     |     |     |     |     |              |  |   |
| W15                                      | 840   |  |                           |     |      |     |     |     |     |     |     |              |  |   |
| W16                                      | 670   |  |                           |     |      |     |     |     |     |     |     |              |  |   |
| W17                                      | 556   |  |                           |     |      |     |     |     |     |     |     |              |  |   |
| (As Shipped)                             |   |  |                           |     |      |     |     |     |     |     |     |              |  |   |



Table A-1. ENHANCED BUFFERED STC PWA INTERFACE OPTIONS  
(Cont'd)

| OPTION  | JUMPER/SWITCH                                  | FUNCTION   |
|---|--|--|
| Device Address Select Switches S1 to S4   | S1-OFF, S2-OFF<br>(As Shipped)                 | Transport Address 0  |
| Location G32<br>OFF=1, ON=0   | S1-ON, S2-OFF<br>S1-OFF, S2-ON<br>S1-ON, S2-ON | Transport Address 1<br>Transport Address 2<br>Transport Address 3                      |
|   | S3-OFF<br>(As Shipped)                         | When enabled, latches address lines to allow operation with certain older controllers. |
|   | S4-ON<br>(As Shipped)                          | Allows power-down of last unit in multi-drive systems.                                 |
| <p>TERMINATORS - In a daisy-chain configuration of more than one STU (maximum of four), only the last STU has terminators. Remove the terminators from intermediate units and turn S4, location G32, OFF. When configured as instructed, any intermediate STU may be powered down without affecting the other STUs. When the last STU is powered down, the intermediate STUs are disabled to prevent possible operating errors.</p> |  |  |
| <p>* Also selectable by test 84.</p>  |  |  |

TEST 84 OPTIONS

The options listed below can be enabled or disabled by executing test 84. The options marked with an asterisk (\*) can also be enabled or disabled by jumpers on the interface PWA. In case of a conflict between the test 84 selection and the jumper selection, the priority is as follows:

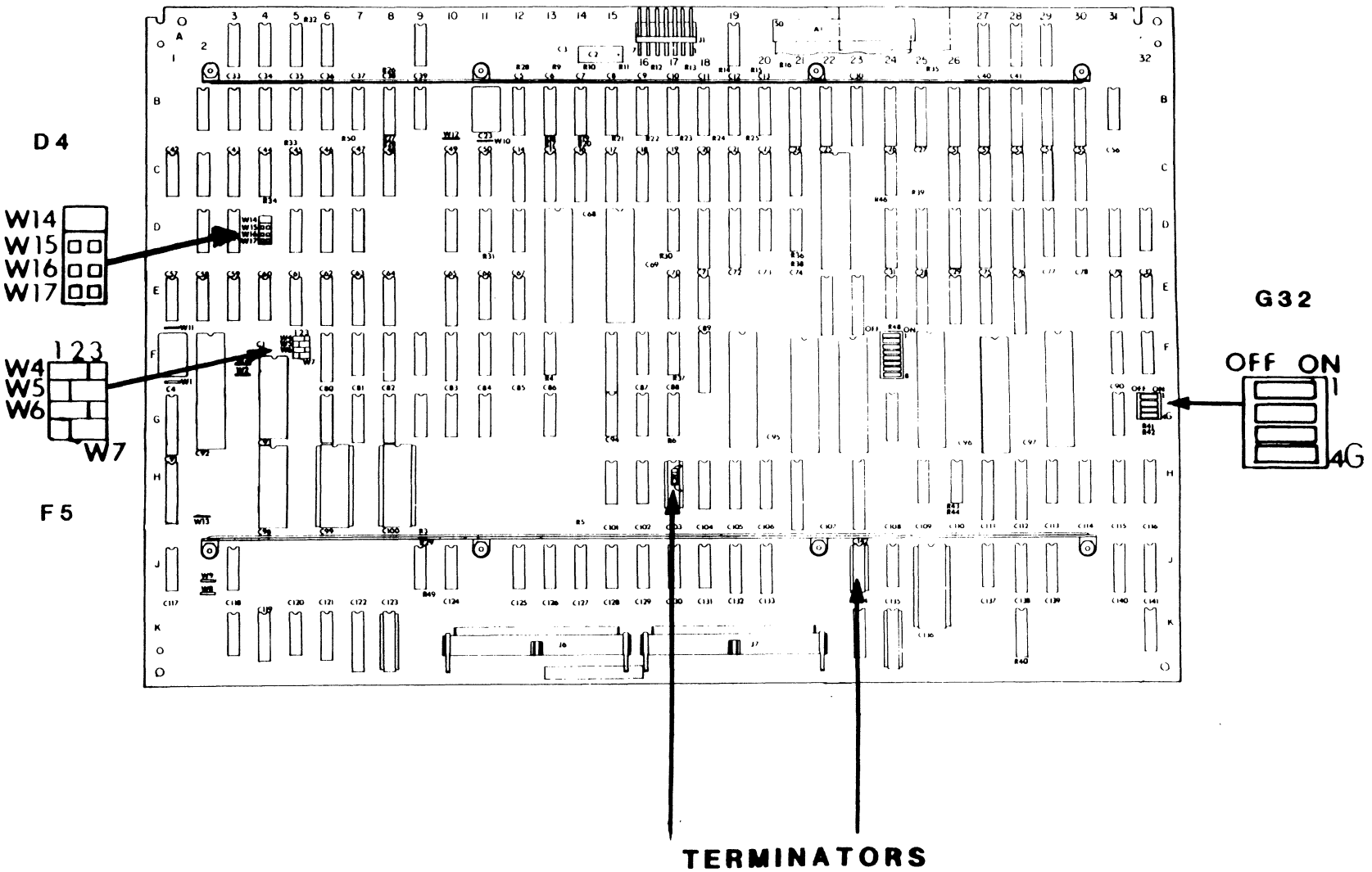
- a. After test 37, which clears the option bits, and before any test 84 selection is entered, each byte display = 80. Under these conditions, the jumper selection prevails.
- b. After one or more selections is made in a byte via the operator panel and test 84, the content of the entire byte prevails over the jumper selection.

The options are described in Publication No. 49763045, Buffered  
STC Enhanced Interface Supplementary Hardware Maintenance Manual.

| <u>OPTION</u>                          | <u>AS SHIPPED</u> |
|--|-------------------|
| When AVC disabled, force high speed.   | Enabled           |
| *AVC Enable                            | Enabled by jumper |
| Density Status on interface            | Enabled           |
| *Remote Density Select                 | Disabled          |
| READY status ANDed with ONLINE status. | Disabled          |
| Operator Panel Buffer Selection        | Disabled          |
| Perfect Write                          | Disabled          |
| *Auto Read Error Recovery              | Enabled by jumper |
| *Buffer Enable                         | Enabled by jumper |
| Convert READ REVERSE to BACKSPACE      | Disabled          |
| Buffer Mode Display                    | Enabled           |
| Density Mode Display                   | Disabled          |
| Maximum Number of Records at EEOT      | Set to 4          |

\* Also selectable by jumper on the interface PWA.

Figure A-1. Buffered STC Enhanced Interface PWA Jumper and Switch Locations





# COMMENT SHEET

MANUAL TITLE \_\_\_\_\_  
\_\_\_\_\_

PUBLICATION NO. \_\_\_\_\_ REVISION \_\_\_\_\_

FROM: NAME: \_\_\_\_\_  
BUSINESS ADDRESS: \_\_\_\_\_

## COMMENTS:

This form is not intended to be used as an order blank. Your evaluation of this manual will be welcomed by Computer Peripherals Incorporated. Any errors, suggested additions or deletions, or general comments may be made below. Please include page number references and fill in publication revision level as shown by the last entry on the Record of Revision page at the front of the manual. Customer engineers are urged to use the TAR.

CUT ALONG LINE

NO POSTAGE STAMP NECESSARY IF MAILED IN U. S. A.

FOLD

FOLD

19403-9990



NO POSTAGE  
NECESSARY  
IF MAILED  
IN THE  
UNITED STATES

**BUSINESS REPLY MAIL**  
FIRST CLASS      PERMIT NO. 32      NORRISTOWN, PA

POSTAGE WILL BE PAID BY  
COMPUTER PERIPHERALS, INC.  
2621 VAN BUREN AVENUE  
NORRISTOWN, PENNSYLVANIA 19403



CIVIL LONG LINE

ATTN: TECHNICAL PUBLICATIONS DEPT.

FOLD

FOLD